REPORT ON
SEQUENCE IIIF EVALUATION

VERSION *IIIF VERSION 20020725*

CONDUCTED FOR

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC
CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

C	V = VALID
	I = INVALID
	N = RESULTS CANNOT BE INTERPRETED AS REPRESENTATIVE OF OIL PERFORMANCE (NON-REFERENCE OIL) AND SHALL NOT BE USED FOR MULTIPLE TEST ACCEPTANCE

CC	NR = Non-Reference Oil Test
	RO = Reference Oil Test

Test Number					
Test Stand	*CCCCC*	Stand Test Number	*CCCC*	Lab Test Number	*CCCCC*
Oil Code	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*				
Formulation/Stand Code	*CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*				
Alternate Codes	*CCCCCCCCCCCCCCC*	*CCCCCCCCCCCCCCC*	*CCCCCCCCCCCCCCC*		
EOT Date	*YYYYMMDD*	EOT Time	*HH:MM*		

In my opinion this test *CCCCCC* been conducted in a valid manner in accordance with the latest draft of Sequence IIIF procedure and the appropriate amendments through the information letter system. The remarks included in the report describe the anomalies associated with this test.

SUBMITTED BY: *CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*

Testing Laboratory

Signature Image

Signature

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

Typed Name

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

Title

SEQUENCE IIIF
FORM 4
TEST RESULT SUMMARY

LAB	*CC*	OIL CODE	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*
TEST STAND NO.	*CCCCC*	TEST NO.	*CCCCC - CCCC - CCCCC*
LABORATORY OIL CODE	*CCCCCCCCCCCCCCCCCCCC*		
FORMULATION STAND CODE	*CC-CCCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*		

DATE STARTED	*YYYYMMDD*	ENGINE NO.	*CCCCCCCCCCCCCCC*
TIME STARTED	*HH:MM*	FUEL BATCH	*CCCCCCCCCCCCCCC*
DATE COMPLETED	*YYYYMMDD*	SAE VISCOSITY	*CCCCCCC*
TIME COMPLETED	*HH:MM*	TMC OIL CODE [A]	*CCCCCC*
TEST LENGTH	*S1234*		

Pass/Fail Results

	Viscosity Increase (%)	Screened Average Cam + Lifter Wear (µm)	Average Weighted Piston Deposits (merits)	Average Piston Skirt Varnish (merits)	Number of Hot-Stuck Rings	Oil Consumption (L) [B]
Original Units	*S1234.12*	*S1234.1*	*S12.12*	*S12.12*	*S12*	*S12.12*
Transformed Results	*S12.123456*					
Industry Correction Factor	*S12.123456*	*S1.1234*	*S1.1234*	*S1.1234*		
Corrected Transformed Result	*S12.123456*					
Severity Adjustment	*S12.123456*		*S1.1234*	*S1.1234*		
Final Transformed Result	*S12.123456*					
Final Original Unit Result	*S1234.1*	*S1234.1*	*S12.12*	*S12.12*		

Additional Results

Oil Consumption Hours, h [B]	*S12*	Average Oil Ring Plugging , %	*S1234*
Maximum Cam + Lifter Wear, µm	*S12345*	Number of Cold-Stuck Rings	*S12*
AverageCam + Lifter Wear, µm	*S1234.1*		

Most Recent Stand Reference Oil Test History [C]

Test Number	*CCCCC - CCCC - CCCCC*		
Oilcode	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*		
Date Completed	*YYYYMMDD*	TMC Oil Code	*CCCCCC*
Final Viscosity Increase, %	*S1234.1*	Fuel Batch	*CCCCCCCCCCCCCC*
Final Average Piston Skirt Varnish, merits	*S12.12*		
Final Average Cam + Lifter Wear, µm	*S123.1*		
Final Maximum Cam + Lifter Wear, µm	*S12345*		
Final Average Weighted Piston Deposit, merits	*S12.12*		

[A] Reference Oil Tests Only

[B] Test Hours at which Oil Consumption was calculated

[C] Non-Reference Oil Tests Only

SEQUENCE IIIF
FORM 5
OPERATIONAL SUMMARY

LAB	*CC*	OIL CODE	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*
TEST STAND NO.	*CCCCC*	TEST NO.	*CCCCC - CCCC - CCCCC*
LABORATORY OIL CODE	*CCCCCCCCCCCCCCCCCCCC*		
FORMULATION STAND CODE	*CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*		

	Parameter	Units	QI Threshold	EOT QI	Target	Average	Standard Deviation	Number Of	
								Samples	BQD
Controlled Parameters	Speed	r/min	0.000	*S12.123*	3600	*S12345*	*S12.123*	*S12345*	*S12345*
	Load	Nm	0.000	*S12.123*	200	*S12345*	*S12.123*	*S12345*	*S12345*
	Oil Filter Block	˚C	0.000	*S12.123*	155.0	*S12345*	*S12.123*	*S12345*	*S12345*
	Engine Coolant Out	˚C	0.000	*S12.123*	122.0	*S123.1*	*S12.123*	*S12345*	*S12345*
	Condenser Coolant Out	˚C	0.000	*S12.123*	40.0	*S123.1*	*S12.123*	*S12345*	*S12345*
	Left Air-to-Fuel Ratio		0.000	*S12.123*	15.0	*S12.1*	*S12.123*	*S12345*	*S12345*
	Right Air-to-Fuel Ratio		0.000	*S12.123*	15.0	*S12.1*	*S12.123*	*S12345*	*S12345*
	Left Exhaust Back Pressure	kPa	0.000	*S12.123*	6.0	*S1.12*	*S12.123*	*S12345*	*S12345*
	Right Exhaust Back Pressure	kPa	0.000	*S12.123*	6.0	*S1.12*	*S12.123*	*S12345*	*S12345*
	Intake Air	kPa	0.000	*S12.123*	0.05	*S1.12*	*S12.123*	*S12345*	*S12345*
	Engine Coolant Flow	L/min	0.000	*S12.123*	160.0	*S123.1*	*S12.123*	*S12345*	*S12345*

	Parameter	Units	Average	Standard Deviation	Number Of	
					Samples	BQD
Non-controlled Parameters	Oil Sump	˚C	*S123.1*	*S12.123*	*S12345*	*S12345*
	Pump Outlet Pressure	kPa	*S123.1*	*S12.123*	*S12345*	*S12345*
	Gallery Pressure	kPa	*S1234*	*S12.123*	*S12345*	*S12345*
	Engine Coolant In	˚C	*S1234*	*S12.123*	*S12345*	*S12345*
	Fuel Inlet	˚C	*S12345*	*S12.123*	*S12345*	*S12345*
	Intake Air	˚C	*S12345*	*S12.123*	*S12345*	*S12345*
	Intake Air Dew Point	˚C	*S123.1*	*S12.123*	*S12345*	*S12345*
	Intake Vacuum	kPa	*S12345*	*S12.123*	*S12345*	*S12345*
	Crankcase	kPa	*S1.123*	*S12.123*	*S12345*	*S12345*
	Fuel Pressure	kPa	*S1234*	*S12.123*	*S12345*	*S12345*

OIL CONSUMPTION DATA									
HOURS	Initial Run-in	*S12*	*S12*	*S12*	*S12*	*S12*	*S12*	*S12*	*S12*
LEVEL (ml) low	*S123*	*S123*	*S123*	*S123*	*S123*	*S123*	*S123*	*S123*	*S123*

NO_x Measurement			
Hours	*S12*	*S12*	*S12*
NO_x, ppm	*S12345*	*S12345*	*S12345*

SEQUENCE IIIF
FORM 6
USED OIL ANALYSIS RESULTS

LAB	*CC*	OIL CODE	*CCCC

SEQUENCE IIIF
FORM 7
VALVE LIFTER AND CAMSHAFT WEAR RESULTS

LAB	*CC*	OIL CODE	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*
TEST STAND NO.	*CCCCC*	TEST NO.	*CCCCC - CCCC - CCCCC*
LABORATORY OIL CODE	*CCCCCCCCCCCCCCCCCCCC*		
FORMULATION STAND CODE	*CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*		

NUMBER	CAMSHAFT LOBE, µm	VALVE LIFTER, µm	CAM & LIFTER WEAR, µm
1	*S1234*	*S1234*	*S1234*
2	*S1234*	*S1234*	*S1234*
3	*S1234*	*S1234*	*S1234*
4	*S1234*	*S1234*	*S1234*
5	*S1234*	*S1234*	*S1234*
6	*S1234*	*S1234*	*S1234*
7	*S1234*	*S1234*	*S1234*
8	*S1234*	*S1234*	*S1234*
9	*S1234*	*S1234*	*S1234*
10	*S1234*	*S1234*	*S1234*
11	*S1234*	*S1234*	*S1234*
12	*S1234*	*S1234*	*S1234*
MAXIMUM	*S1234*	*S1234*	*S12345*
MINIMUM	*S1234*	*S1234*	*S12345*
AVERAGE	*S1234*	*S1234*	*S1234.1*

Screened Averge Cam + Lifter Wear [A]	*S1234.1*

[A] Average Cam + Lifter wear based on ten positions, excluding minimum and maximum positions.

SEQUENCE IIIF
FORM 8
SUMMARY OF OIL RING LAND DEPOSIT RATING

LAB	*CC*	OIL CODE	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*
TEST STAND NO.	*CCCCC*	TEST NO.	*CCCCC - CCCC - CCCCC*
LABORATORY OIL CODE	*CCCCCCCCCCCCCCCCCCCC*		
FORMULATION STAND CODE	*CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*		
RATER	*CCC*	RATING DATE	*YYYYMMDD*

PISTON	OIL RING LAND DEPOSIT, MERITS	% CHIPPED
1	*S12.12*	*S1234*
2	*S12.12*	*S1234*
3	*S12.12*	*S1234*
4	*S12.12*	*S1234*
5	*S12.12*	*S1234*
6	*S12.12*	*S1234*
Average	*S12.12*	*S1.12*

PISTON	% OIL RING PLUGGING	RING STICKING [A]	
		HOT-STUCK RINGS	COLD-STUCK RINGS
1	*S1234*	*CCC*	*CCC*
2	*S1234*	*CCC*	*CCC*
3	*S1234*	*CCC*	*CCC*
4	*S1234*	*CCC*	*CCC*
5	*S1234*	*CCC*	*CCC*
6	*S1234*	*CCC*	*CCC*
Total		*S12*	*S12*
Average	*S1234*		

[A] Possible values T = top compression ring
B = bottom compression ring
O = oil ring
N = none

SEQUENCE IIIF
FORM 9
SUMMARY OF PISTON DEPOSITS

LAB	*CC*	OIL CODE	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*
TEST STAND NO.	*CCCCC*	TEST NO.	*CCCCC - CCCC - CCCCC*
LABORATORY OIL CODE	*CCCCCCCCCCCCCCCCCCCC*		
FORMULATION STAND CODE	*CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*		
RATER	*CCC*	RATING DATE	*YYYYMMDD*

NOTE: CRC Manual 14 used for ALL Ratings

NOTE: These are unweighted ratings.

	Grooves, merits			Lands, merits		Undercrown, merits
	1	2	3	2	3	
Piston 1	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*
Piston 2	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*
Piston 3	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*
Piston 4	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*
Piston 5	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*
Piston 6	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*	*S12.12*
WF	0.05	0.10	0.20	0.15	0.30	0.10

NOTE: These are unweighted ratings.

	Piston Skirt Varnish, merits		
	Thrust	Anti-Thrust	Average
Piston 1	*S12.12*	*S12.12*	*S1.12*
Piston 2	*S12.12*	*S12.12*	*S1.12*
Piston 3	*S12.12*	*S12.12*	*S1.12*
Piston 4	*S12.12*	*S12.12*	*S1.12*
Piston 5	*S12.12*	*S12.12*	*S1.12*
Piston 6	*S12.12*	*S12.12*	*S1.12*
Average	*S12.12*	*S12.12*	*S12.12*
WF			0.10

PSVAVx = (PSVTx + PSVAx)/2 *where x = Number of Piston*
PSVTAV = average of six Thrust Piston Skirt ratings.
PSVAAV = average of six Anti-Thrust Piston Skirt ratings.
APV = average of all 12 Piston Skirt ratings.

	Total Weighted Deposits, merits
Piston 1	*S12.12*
Piston 2	*S12.12*
Piston 3	*S12.12*
Piston 4	*S12.12*
Piston 5	*S12.12*
Piston 6	*S12.12*

WPDx=(WF*G1Px)+(WF*G2Px)+(WF*G3Px)+(WF*L2Px)+
(WF*ORLDx)+(WF*UCPx)+(WF*PSVAVx)
where: x=Number of Piston
WF=Appropriate Weighting Factor (WF) for part, from table.

Average Weighted Piston Deposits, merits	*S12.12*

WPD=(WPD1+WPD2+WPD3+WPD4+WPD5+WPD6)/6

SEQUENCE IIIF
FORM 10
BLOWBY VALUES & PLOT

LAB	*CC*	OIL CODE	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*
TEST STAND NO.	*CCCCC*	TEST NO.	*CCCCC - CCCC - CCCCC*
LABORATORY OIL CODE	*CCCCCCCCCCCCCCCCCCCC*		
FORMULATION STAND CODE	*CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*		

Blowby Plot

*CCCCCCCCCCCCCCCCCCCC

SEQUENCE IIIF
FORM 11
VISCOSITY INCREASE PLOT

LAB	*CC*	OIL CODE	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*
TEST STAND NO.	*CCCCC*	TEST NO.	*CCCCC - CCCC - CCCCC*
LABORATORY OIL CODE	*CCCCCCCCCCCCCCCCCCCC*		
FORMULATION STAND CODE	*CC-CCCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*		

*CCCCCCCCCCCCCCCCCCCC

SEQUENCE IIIF
FORM 12
HARDWARE INFORMATION

LAB	*CC*	OIL CODE	*CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC*
TEST STAND NO.	*CCCCC*	TEST NO.	*CCCCC - CCCC - CCCCC*
LABORATORY OIL CODE	*CCCCCCCCCCCCCCCCCCCC*		
FORMULATION STAND CODE	*CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC*		

Build Completion Date	*YYYYMMDD*	Piston Batch (Code)		*CCCCC*
Block Serial Number	*CCCCCC*	Piston Size (Grade)		*CC*
Crankshaft Serial Number	*CCCCC*	Piston Ring Batch Code		*CCCCC*
Camshaft Serial Number	*CCCCCCC*	Oil Filter Batch Code		*CCCCC*
Cylinder Head Serial Number, Left	*CCCCCCCCCCC*	Intake Valve Seals Batch Code		*CCCCC*
Cylinder Head Serial Number, Right	*CCCCCCCCCCC*	Valve Springs Batch Code		*CCCCC*
Bearing Kit Serial Number	*CCCCCC*	Lifter Serial Number	1	*CCCCCCCC*
Top Ring Gap, mils	*S12*		2	*CCCCCCCC*
Bottom Ring Gap, mils	*S12*		3	*CCCCCCCC*
			4	*CCCCCCCC*
			5	*CCCCCCCC*
			6	*CCCCCCCC*
			7	*CCCCCCCC*
			8	*CCCCCCCC*
			9	*CCCCCCCC*
			10	*CCCCCCCC*
			11	*CCCCCCCC*
			12	*CCCCCCCC*

SEQUENCE IIIF
FORM 13
DOWNTIME & OUTLIER REPORT FORM

LAB	*CC*	OIL CODE	*CCCC