

**Sequence IIIFHD
Test Report**

Version

Conducted For

	V = Valid
	I = Invalid
	N = Results Cannot Be Interpreted As Representative Of Oil Performance (Non-Reference Oil) And Shall Not Be Used For Multiple Test Acceptance

	NR = Non-reference oil
	RO = Reference oil

Test Number					
Test Stand		Stand Test Number		Lab Run Number	
Oil Code:					
Formulation/Stand Code					
Alternate Codes					
EOT Date		EOT Time			

<p>In my opinion this test _____ been conducted in a valid manner in accordance with the latest draft of the Sequence IIIFHD procedure and the appropriate amendments through the Information Letter System. The remarks included in this report describe anomalies associated with this test.</p>
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Submitted By:

_____ Testing Laboratory

_____ Signature

_____ Typed Name

_____ Title

**Sequence IIIFHD
Form 2**

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**Sequence IIIFHD
Form 3**

Summary of Test Method

The Sequence IIIFHD Test is a fired-engine, dynamometer lubricant test for evaluating automotive engine oils for certain high-temperature performance characteristics, including oil thickening, varnish deposition, oil consumption, and engine wear. Such oils include both single viscosity grade and multi-viscosity grade oils that are used in spark-ignition, gasoline-fueled engines, as well as diesel engines.

The Sequence IIIFHD Test utilizes a 1996 General Motors Powertrain 3800 Series II, water-cooled, 4 cycle, V-6 engine as the test apparatus. The Sequence IIIFHD test engine is an overhead valve design (OHV) and uses a single camshaft operating both intake and exhaust valves via pushrods and hydraulic valve lifters in a sliding-follower arrangement. The engine uses one intake and one exhaust valve per cylinder. Induction is handled by a modified GM port fuel injection system setting the Air-to-Fuel ratio at 15:1. The test engine is overhauled prior to each test, during which critical engine dimensions are measured and rated or measured parts (pistons, camshaft, valve lifters, etc.) are replaced.

The Sequence IIIFHD Test consists of a 10-minute operational check, followed by 60 hours of engine operation at moderately high speed, load, and temperature conditions. The 60-hour segment is broken down into six 10-hour test segments. Following each 10-hour segment, and the 10-minute operational check, oil samples are drawn from the engine. The kinematic viscosities of the 10-hour segment samples are compared to the viscosity of the 10-minute sample to determine the viscosity increase of the test oil.

The Sequence IIIFHD Test is operated at the following test states during the 60-hour portion of the test:

Parameter	Set Point
Engine Speed	3600 r/min
Engine Load	200 N·m
Oil Filter Block Temperature	155 °C
Coolant Outlet Temperature	122 °C
Fuel Pressure	365 kPa
Intake Air Temperature	27 °C
Intake Air Pressure	0.05 kPa
Intake Air Dew Point	16.1 °C
Exhaust Back Pressure	6 kPa
Engine Coolant Flow	160 L/min
Condenser Coolant Flow	10 L/min
Air-to-Fuel Ratio	15.0:1
Condenser Coolant Outlet Temperature	40 °C

Sequence IIFHD

Form 4

Test Result Summary

Laboratory		Oilcode		
Test Stand No.		Test No.	-	-
Laboratory Oil Code				
Formulation Stand Code				

Date Started		Engine No.	
Time Started		Fuel Batch	
Date Completed		SAE Viscosity	
Time Completed		TMC Oil Code ^A	
Test Length			

Pass/Fail Results	
	Viscosity Increase (%)
Original Units	
Transformed Results	
Industry Correction Factor	
Corrected Transformed Result	
Severity Adjustment	
Final Transformed Result	
Final Original Unit Result	

Additional Results			
Oil Consumption Hours, h ^B		Oil Consumption (L)	

Most Recent Stand Reference Oil Test History ^C			
Test Number	-	-	
Oilcode			
Date Completed		TMC Oil Code	
Final Viscosity Increase, %		Fuel Batch	

^A Reference Oil Tests Only

^B Test Hours at which Oil Consumption was calculated

^C Non-reference Oil Tests Only

Sequence IIFHD

Form 5

Operational Summary

Laboratory		Oilcode	
Test Stand No.		Test No.	-- --
Laboratory Oil Code			
Formulation Stand Code			

Controlled Parameters	Parameter	Units	QI Limit	EOT QI	Target	Average	Standard Deviation	Number of	
								Samples ^A	BQD ^B
	Speed	r/min	0.000		3600				
	Load	N·m	0.000		200				
	Oil Filter Block	°C	0.000		155.0				
	Engine Coolant Out	°C	0.000		122.0				
	Condenser Coolant Out	°C	0.000		40.0				
	Left Air-to-Fuel Ratio	-	0.000		15.0				
	Right Air-to-Fuel Ratio	-	0.000		15.0				
	Left Exhaust Back Pressure	kPa	0.000		6.0				
	Right Exhaust Back Pressure	kPa	0.000		6.0				
	Intake Air	kPa	0.000		0.05				
	Engine Coolant Flow	L/min	0.000		160.0				

Non-controlled Parameters	Parameter	Units	Average	Standard Deviation	Number of	
					Samples ^A	BQD ^B
	Oil Sump	°C				
	Pump Outlet Pressure	kPa				
	Gallery Pressure	kPa				
	Engine Coolant In	°C				
	Fuel Inlet	°C				
	Intake Air	°C				
	Intake Air Dew Point	°C				
	Intake Vacuum	kPa				
	Crankcase	kPa				
	Fuel Pressure	kPa				

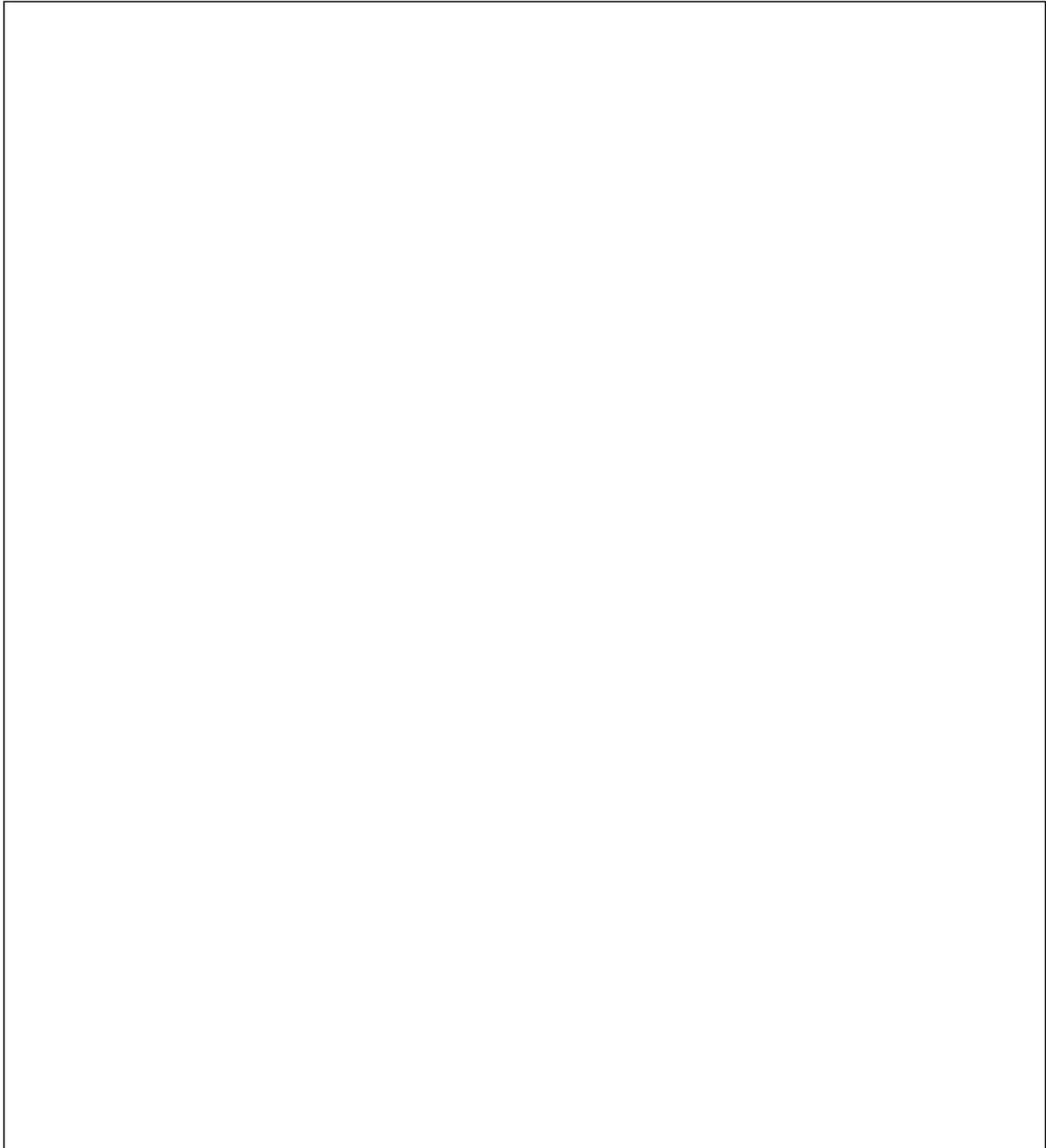
Oil Consumption Data							
HOURS	Initial Run-in						
LEVEL (ml) low							

NOx Measurement		
Hours		
NO _x , ppm		

**Sequence III FHD
Form 8**

Viscosity Increase Plot

Laboratory		Oilcode	
Test Stand No.		Test No.	- -
Laboratory Oil Code			
Formulation Stand Code			



**Sequence IIFHD
Form 9**

Hardware Information

Laboratory		Oilcode	
Test Stand No.		Test No.	- -
Laboratory Oil Code			
Formulation Stand Code			

Build Completion Date		Piston Batch (Code)	
Block Serial Number		Piston Size (Grade)	
Crankshaft Serial Number		Piston Ring Batch Code	
Camshaft Serial Number		Oil Filter Batch Code	
Cylinder Head Serial Number, Left		Intake Valve Seals Batch Code	
Cylinder Head Serial Number, Right		Valve Springs Batch Code	
Bearing Kit Serial Number			
Top Ring Gap, mils			
Bottom Ring Gap, mils			

**Sequence IIFHD
Form 11
American Chemistry Council Code Of Practice
Test Laboratory Conformance Statement**

Test Laboratory				
Test Sponsor				
Formulation / Stand Code				
Test Number				
Start Date		Start Time		Time Zone

Declarations

No. 1 All requirements of the ACC Code of Practice for which the test laboratory is responsible were met in the conduct of this test. Yes _____ No _____ *

No. 2 The laboratory ran this test for the full duration following all procedural requirements; and all operational validity requirements of the latest version of the applicable test procedure (ASTM or other), including all updates issued by the organization responsible for the test, were met.
Yes _____ No _____ *

If the response to this Declaration is “No”, does the test engineer consider the deviations from operational validity requirements that occurred to be beyond the control of the laboratory? Yes _____ * No _____

No 3. A deviation occurred for one of the test parameters identified by the organization responsible for the test as being a special case. Yes _____ * No _____ (*This currently applies only to specific deviations identified in the ASTM Information Letter System*)

Check The Appropriate Conclusion

	Operational review of this test indicates that the results should be included in the Multiple Test Acceptance Criteria calculations.
	*Operational review of this test indicates that the results should not be included in the Multiple Test Acceptance Criteria calculations.

Note: *Supporting comments are required for all responses identified with an asterisk.*

<i>Comments</i>

Signature

Date

Typed Name

Title