Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Title / Validity Declaration Page
Form 1

Version TC1 VERSION 20021108 BETA

Conducted

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC
CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

C	I = Invalid
	V =Valid

CC	RO = Reference Oil Test
	NR = All Other Test

Test Number			
Engine No.: CCCCCCCCCCCCCC		**Engine Run** CCC	
EOT Time: HH:MM		**EOT Date:** YYYYMMDD	
Reference Oil CCCCCC		**CYLINDER:** S1	
Non Reference Oil CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**CYLINDER:** S1	
Formulation/Stand CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC			
Alternate Codes:	CCCCCCCCCCCCCCC	CCCCCCCCCCCCCCC	CCCCCCCCCCCCCCC

In my opinion this test CCCCCCCC been conducted in accordance with the Test Method D4857 and the appropriate amendments through information letter system. The remarks included in this report describe the anomalies with this test.

Submitted By: **CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC**
Testing Laboratory

Signature Image
Signature

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC
Typed Name

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC
Title

Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Table of Contents
Form 2

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCCCCCCC	**Run Number:** CCC	
Reference Oil CCCCCC		**Cylinder:** S1
Non Reference Oil CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**Cylinder:** S1
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC		

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Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Test Result Summary
Form 4

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCC	**Run Number:** CCC	
Reference Oil : CCCCCC	**Industry Oil Code:** CCCCCC	**Cylinder:** S1
Non Reference Oil: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**Cylinder:** S1
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC		

Date Test	YYYYMMDD	**Start Time:**	HH:MM
Stand No.:	CCCCC	**Test Length:**	CCCCC

Test Information		
Cylinder Number	S1	S1
Laboratory Oil	CCCCCCCCCCCCC	CCCCCCCCCCCCC
Fuel Type	CCCCCCCCC	CCCCCCCCC
Fuel / Oil Ratio	CCCC	CCCC

Engine Inspection			
Cylinder Number		S1	S1
Piston Varnish	Thrust	S1.1	S1.1
	Anti-Thrust	S1.1	S1.1
	Average	S1.1	S1.1
	Ring Land	S1.1	S1.1
	Undercrown	S1.1	S1.1
Wristpin	Varnish	S1.1	S1.1
	Condition	CCCC	CCCC
	Bearing Varnish	S1.1	S1.1
	Bearing Condition	CCCC	CCCC
Cylinder Liner Varnish		S1.1	S1.1
Ring Sticking	Top Ring	S12.1	S12.1
	Second Ring	S1.12	S1.12
	-2.45 Correction Factor	S1.12	S1.12
Deposits	Piston Crown	S1.1	S1.1
	Cylinder Head	S1.1	S1.1
	Exhaust Port Blocking %	S1.1	S1.1
Piston Scuffing	Thrust	S1.1	S1.1
	Anti-Thrust	S1.1	S1.1
Cylinder Liner Wear		S1.1	S1.1
CRC Demerit Number	Ring Land	S12.123	S12.123

Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Ring Land Ratings
Form 5

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCC	**Run Number:** CCC	
Reference Oil : CCCCCC	**Industry Oil Code:** CCCCCC	**Cylinder:** S1
Non Reference Oil: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**Cylinder:** S1
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC		

Ring Lands - Carbon Ratings					
Cylinder Number		S1		S1	
Deposit Type	**Deposit Factor**	Area %	Demerit	Area %	Demerit
HC	1.000	S123	S12.123	S123	S12.123
MHC	0.750	S123	S12.123	S123	S12.123
MC	0.500	S123	S12.123	S123	S12.123
LC	0.250	S123	S12.123	S123	S12.123
VLC	0.150	S123	S12.123	S123	S12.123
Carbon Rating (demerits)		S12.123		S12.123	

Ring Lands - Lacquer Ratings					
Cylinder Number		S1		S1	
Deposit Type	**Deposit Factor**	Area %	Demerit	Area %	Demerit
BL	0.100	S123	S12.123	S123	S12.123
DBRN	0.075	S123	S12.123	S123	S12.123
AL	0.050	S123	S12.123	S123	S12.123
LAL	0.025	S123	S12.123	S123	S12.123
VLAL	0.010	S123	S12.123	S123	S12.123
RL	0.001	S123	S12.123	S123	S12.123
Lacquer Rating		S12.123		S12.123	
Clean	0	S123	S12.123	S123	S12.123

Zonal Rating (demerits)	S12.123	S12.123

Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Ring Ratings
Form 6

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCCCCCC	**Run Number:** CCC	
Reference Oil : CCCCCC	**Industry Oil Code:** CCCCCC	**Cylinder:** S1
Non Reference Oil: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**Cylinder:** S1
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC		

Cylinder Number	Ring Number	NMMA Rating	-1.85 Correction Factor [A]	Visual Rating	Adjusted Rating [B]
S1	S1	S12.12	S1.12	S12.12	S12.12
S1	S1	S12.12	S1.12	S12.12	S12.12
S1	S1	S12.12	S1.12	S12.12	S12.12
S1	S1	S12.12	S1.12	S12.12	S12.12
S1	S1	S12.12	S1.12	S12.12	S12.12
S1	S1	S12.12	S1.12	S12.12	S12.12

[A] *A correction factor of -1.85 merits is applied to the benchmark reference oil (TMC 606) second ring sticking results, when run with the non-reference oil.*

[B] *The adjusted ring rating is calculated by averaging the NMMA ring rating and the visual ring rating. The visual ring rating is calculated by assessing the total number of degrees the ring visually appears to be stuck in the groove. The normal NMMA ring ratings are then applied as though the ring is firmly stuck over the area, even though in most cases rings in this condition can be forced to move throught the application of varying amounts of pressure.*

Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Operational Summary
Form 7

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCCCCCCC	**Run Number:** CCC	
Reference Oil : CCCCCC	**Industry Oil Code:** CCCCCC	**Cylinder:** S1
Non Reference Oil: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**Cylinder:** S1
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC		

Parameters	**Phase I**			**Phase II**		
	Maximum	**Minimum**	**Average**	**Maximum**	**Minimum**	**Average**
Engine Speed, r/min	S1234	S1234	S1234	S1234	S1234	S1234
Dynamometer Speed, r/min	S1234	S1234	S1234	S1234	S1234	S1234
Observed Load, hp	S12.12	S12.12	S12.12	S12.12	S12.12	S12.12
Corrected Load, hp	S12.12	S12.12	S12.12	S12.12	S12.12	S12.12
Air / Fuel Ratio - Baseline	S12.12	S12.12	S12.12	S12.12	S12.12	S12.12
Air / Fuel Ratio - Test Oil	S12.12	S12.12	S12.12	S12.12	S12.12	S12.12
Air Flow lb / h - Baseline	S12.12	S12.12	S12.12	S12.12	S12.12	S12.12
Air Flow lb / h - Test Oil	S12.12	S12.12	S12.12	S12.12	S12.12	S12.12
Fuel Flow lb / h - Baseline	S1.12	S1.12	S1.12	S1.12	S1.12	S1.12
Fuel Flow lb / h - Test Oil	S1.12	S1.12	S1.12	S1.12	S1.12	S1.12
Pressures						
Fuel Pressure, psi - Baseline	S1.12	S.12	S1.12	S1.12	S1.12	S1.12
Fuel Pressure, psi - Test Oil	S1.12	S1.12	S1.12	S1.12	S1.12	S1.12
Intake Air Pressure, in. H_2O	S1.123	S1.123	S1.123	S1.123	S1.123	S1.123
Barometric Pressure, in. Hg	S12.12	S12.12	S12.12	S12.12	S12.12	S12.12
Temperatures,° F						
Spark Plug - Baseline	S123	S123	S123	S123	S123	S123
Spark Plug - Test Oil	S123	S123	S123	S123	S123	S123
Cylinder Liner - Baseline	S123	S123	S123	S123	S123	S123
Cylinder Liner- Test Oil	S123	S123	S123	S123	S123	S123
Exhaust - Baseline	S1234	S1234	S1234	S1234	S1234	S1234
Exhaust - Test Oil	S1234	S1234	S1234	S1234	S1234	S1234
Fuel - Baseline	S12	S12	S12	S12	S12	S12
Fuel - Test Oil	S12	S12	S12	S12	S12	S12
Intake Air, Carburetor	S12	S12	S12	S12	S12	S12
Intake Air Dew Point	S12	S12	S12	S12	S12	S12
Ambient	S12	S12	S12	S12	S12	S12

Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Remarks and Deviations

Form 8

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCC	**Run Number:** CCC	
Reference Oil : CCCCCC	**Industry Oil Code:** CCCCCC	**Cylinder:** S1
Non Reference Oil: CCCCCCCCC

Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Phase II Air Fuel Ratio Plots

Form 9

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCC	**Run Number:** CCC	
Reference Oil : CCCCCC	**Industry Oil Code:** CCCCCC	**Cylinder:** S1
Non Reference Oil: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**Cylinder:** S1
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC		

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Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Phase II Spark Plug Plots

Form 10

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCC	**Run Number:** CCC	
Reference Oil : CCCCCC	**Industry Oil Code:** CCCCCC	**Cylinder:** S1
Non Reference Oil: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**Cylinder:** S1
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC		

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Two-Stroke-Cycle Gasoline Engine Lubricant Evaluation
D4857 (Y350M2) ASTM TC Sequence I Test Procedure
Test Fuel Analysis (Last Batch)

Form 11

Lab: CC	**EOT Date:** YYYYMMDD	**End Time:** HH:MM
Engine No.: CCCCCCCCCC	**Run Number:** CCC	
Reference Oil : CCCCCC	**Industry Oil Code:** CCCCCC	**Cylinder:** S1
Non Reference Oil: CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		**Cylinder:** S1
Formulation / Stand Code: CC-CCCCCCCCCC-C-C-CCCCCC-CC-CC-CCCCC		
Supplier : CCCCCCCCCCCCCCCCCCC	**Batch Identifier:** CCCCCCCCCCCCCCC	

Measurement	Specs.	Analysis	Test Method
Gravity, ˚API		S12.1	
Color		CCCCCCCC	
Doctor Test		CCCCCCCC	
Copper Corrosion, 3h @ 212 ˚F	1 Maximum	S123	D 130
Reid Vapor Pressure, psig		S1.1	
Research Octane Number		S12.1	
Motor Octane Number		S12.1	
(Research + Motor) / 2		S12.1	
Total Sulfur, % Weight	0.04 - 0.05	S1.1234	D 2622
Gum, mg/100 mL		S1.1	
Oxidation Stability, min		S1234	
Lead, g/gal		S1.123	
Distillation, ˚C			
IBP	Report	S1234	D 86
10%	Report	S1234	D 86
50%	Report	S1234	D 86
90%	282 - 338	S1234	D 86
EP	Report	S1234	D 86
Recovery, %		S12.1	
Pona, % vol			
Paraffins + Napthenes		S12.1	
Olefin	Report	S12.1	D 1319
Aromatics % Vol.	28 - 33	S12.1	D 1319