

**TWO-STROKE-CYCLE GASOLINE ENGINE LUBRICANT EVALUATION**  
**D4863 ASTM TC SEQUENCE II Test Procedure**  
**Title / Validity Declaration Page**

**VERSION** C2 VERSION 20020903

CONDUCTED FOR

C	V = VALID
	I = INVALID

SUBMITTED BY:

## Testing Laboratory

## Signature Image

### Signature

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC

## Typed Name

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## Title

**TWO-STROKE-CYCLE GASOLINE ENGINE LUBRICANT EVALUATION  
D4863 ASTM TC SEQUENCE II**

# SUMMARY OF ENGINE TEST RESULTS YAMAHA CE50S TIGHTENING TEST

CCCCCCCCCCCCCCCCCCCCCCCCCCCC  
Test Number: CCCCC  
Stand Number: ST234  
Test Length:

Fuel: CCCCCCCCCCC Start Date: YYYYMMDD  
Fuel/Oil Ratio: CCCCCC E.O.T. Date: YYYYMMDD  
CCCCCCCCCC Fuel Batch ID:

### Delta Torque, lbs. in.

Lubricant Code: CCCCCCCC ~~CCCCCC~~ CCCCCCCCCCCCCCCCCC Tightening No.: CCCCCCCC  
Temperature, °C S12 S12 S12 S12 S12 S12 S12

Lubricant Code: CCCCCCCCCCInd CCCCCCCCCCCCCCab CCCCCCCCCCCCCCTg CCCCCCCCCCN6C CCCCCCCCC  
Temperature, °C S12 S12 S12 S12 S12 S12 S12

CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC  
Temperature, °C                            Mean                            Mean

<u>Temperature, °C</u>	<u>Mean</u>	<u>Mean</u>
300	S1.12	S1.12
325	S1.12	S1.12
350	S1.12	S1.12

## Previous Reference Data

<u>Code</u>	<u>Date</u>	<u>Test Number</u>	<u>Mean</u>
CCCCCCCCCCCCCCCCYYYYMMDD		CCCCCCCCCCCCCCCC	S1.12
CCCCCCCCCCCCCCCC			S1.12
CCCCCCCCCCCCCCCCYYYYMMDD		CCCCCCCCCCCCCCCC	S1.12
CCCCCCCCCCCCCCCC			S1.12

**TWO-STROKE-CYCLE GASOLINE ENGINE LUBRICANT EVALUATION  
D4863 ASTM TC SEQUENCE II**

# SUMMARY OF ENGINE TEST RESULTS YAMAHA CE50S TIGHTENING TEST

## Student T Test For Significance of Difference Between

	<u>Benchmark</u>	<u>Non-Reference</u>	
Code:	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	
Lab Code:	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Number of Data Points:	S12	S12	
Mean:	S1.12	S1.12	CCCC
Std. Dev. (n-1):	S1.1234	S1.1234	
Outlier Tightening Numbers	CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC		
Variance:	S1.1234	S1.1234	
Combined Estimate of Std. Dev:	S1.1234		
Degrees of Freedom:	S12		
Critical Value t*:	S1.1234		
t Critical 0.05 (95% confidence):	S1.123		
Confidence Level:			

On the basis of the Student "T" test there is CCC a significant difference between the reference and non reference lubricants at the 95% confidence level.

$t^*$  is compared to the critical value of  $t$ ,  $t_{\text{critical}}$ , from table A4.1.

TABLE A4.1 Critical Values of the t -

Degrees of Freedom	Degrees of Confidence				
	90%	95%	97.5%	99%	99.5%
10	1.372	1.812	2.228	2.764	3.169
11	1.363	1.796	2.201	2.718	3.106
12	1.356	1.782	2.179	2.681	3.055
13	1.350	1.771	2.160	2.650	3.012
14	1.345	1.761	2.145	2.624	2.977
15	1.341	1.753	2.131	2.602	2.947
16	1.337	1.746	2.120	2.583	2.921
17	1.333	1.740	2.110	2.567	2.898
18	1.330	1.734	2.101	2.552	2.878
19	1.328	1.729	2.093	2.539	2.861
20	1.325	1.725	2.086	2.528	2.845
21	1.323	1.721	2.080	2.518	2.831
22	1.321	1.717	2.074	2.508	2.819
23	1.319	1.714	2.069	2.500	2.807
24	1.318	1.711	2.064	2.492	2.797
25	1.316	1.705	2.060	2.485	2.787
26	1.315	1.706	2.056	2.479	2.779
27	1.314	1.703	2.052	2.473	2.771
28	1.313	1.701	2.048	2.467	2.763
29	1.311	1.699	2.045	2.462	2.756
30	1.310	1.697	2.042	2.457	2.750

## TWO-STROKE-CYCLE GASOLINE ENGINE LUBRICANT EVALUATION

### SUMMARY OF ENGINE TEST RESULTS YAMAHA CE50S TIGHTENING TEST

CCCCCCCCGGGGGGGCCCCCCCCCCCCCCCCCCCCLab Code: CCCCCCCCCCCC Tightening No.: CCCCCCCC

#### Operating Parameters

##### Miscellaneous

| Tightening No.              | S12   | Average |
|-----------------------------|-------|-------|-------|-------|-------|-------|-------|---------|
| Seconds                     | S12.1   |
| Fuel Flow, lb/h             | S1.12   |
| Horsepower, ft-lbf.         | S1.12   |
| Barometer Press.,<br>in. Hg | S1.12   |

##### Temperature, °F

Ambient	S12							
Wet	S12							
Dry	S12							
Dynamometer	S12							
Intake Air								
Fuel								
Exhaust								

##### Torque, lbf-in.

@ 170°C

@ 200°C

@ 300°C

@ 325°C

@ 350°C

##### Delta Torque, lbf-in.

@ 300°C	S1.12							
@ 325°C	S1.12							
@ 350°C	S1.12							

**TWO-STROKE-CYCLE GASOLINE ENGINE LUBRICANT EVALUATION**  
**D4863 ASTM TC SEQUENCE II**

**SUMMARY OF ENGINE TEST RESULTS**  
**YAMAHA CE50S TIGHTENING TEST**

CCCCCCCCGGGGGGCCCCCCCCCCCCCCCCCCCCCCCCLab Code. Tightening No.: CCCCCCCC

**Operating Parameters**

**Miscellaneous**

								<u>Average</u>
Tightening No.	S12							
Seconds	S12.1							
Fuel Flow, lb/h	S1.12							
Horsepower, ft-lbf.	S1.12							
Barometer Press., in. Hg	S1.12							

**Temperature, °F**

Ambient	S12						
Wet	S12						
Dry	S12						
Dynamometer	S12						
Intake Air							
Fuel							
Exhaust							

**Torque, lbf-in.**

@ 170°C

@ 200°C

@ 300°C

@ 325°C

@ 350°C

**Delta Torque, lbf-in.**

@ 300°C	S1.12							
@ 325°C	S1.12							
@ 350°C	S1.12							

TWO-STROKE-CYCLE GASOLINE ENGINE LUBRICANT EVALUATION  
D4863 ASTM TC SEQUENCE II

SUMMARY OF ENGINE TEST RESULTS  
YAMAHA CE50S TIGHTENING TEST

CCCCCCCCGGGGGGCCCCCCCCCCCCCCCCCCCCLab Code: CCCCCCCCCCCC Tightening No.: CCCCCCCC

Operating Parameters

Miscellaneous

|                             | S12   | Average |
|-----------------------------|-------|-------|-------|-------|-------|-------|-------|---------|
| Tightening No.              | S12   |         |
| Seconds                     | S12.1 |         |
| Fuel Flow, lb/h             | S1.12 |         |
| Horsepower, ft-lbf.         | S1.12 |         |
| Barometer Press.,<br>in. Hg | S1.12 |         |

Temperature, °F

Ambient	S12						
Wet	S12						
Dry	S12						
Dynamometer	S12						
Intake Air							
Fuel							
Exhaust							

Torque, lbf-in.

@ 170°C

@ 200°C

@ 300°C

@ 325°C

@ 350°C

Delta Torque, lbf-in.

@ 300°C	S1.12						
@ 325°C	S1.12						
@ 350°C	S1.12						

TWO-STROKE-CYCLE GASOLINE ENGINE LUBRICANT EVALUATION  
D4863 ASTM TC SEQUENCE II

SUMMARY OF ENGINE TEST RESULTS  
YAMAHA CE50S TIGHTENING TEST

CCCCCCCCGCCCCCCCCCCCCCCCCCCCCGCCCCGCCCCCCCCCCCC  
Lubricant Code: \_\_\_\_\_ Lab Code: \_\_\_\_\_ Tightening No.: \_\_\_\_\_ CCCCCCCC

Operating Parameters

Miscellaneous

| Tightening No.              | S12   | Average |
|-----------------------------|-------|-------|-------|-------|-------|-------|-------|---------|
| Seconds                     | S12.1   |
| Fuel Flow, lb/hr            | S1.12   |
| Horsepower, ft-lbf.         | S1.12   |
| Barometer Press.,<br>in. Hg | S1.12   |

Temperature, °F

Ambient	S12						
Wet	S12						
Dry	S12						
Dynamometer	S12						
Intake Air							
Fuel							
Exhaust							

Torque, lbf-in.

@ 170°C

@ 200°C

@ 300°C

@ 325°C

@ 350°C

Delta Torque, lbf-in.

@ 300°C	S1.12						
@ 325°C	S1.12						
@ 350°C	S1.12						