



Test Monitoring Center

<https://www.astmtmc.org>

ASTM Reference Testing Semi-Annual Report ASTM D6594 – HTCBT

October 2021

HTCBT Test Activity*

Test Status	Validity Code	Number of Tests
Acceptable Calibration Test	AC	266
Failed Calibration Test	OC	15
Operationally Invalid, by lab	LC	4
Aborted Calibration Test	XC	6
Acceptable Shakedown Run	NN	3
Unacceptable Shakedown Run	MN	0
Total		294

- 10 labs reported data
- Unable to coordinate with SP chair to add HTCBT to the LTMS

*April 1, 2021 – September 30, 2021

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HTCBT Failed Tests

Failed Parameter	Number of Tests
Severe Lead Concentration	6
Severe Copper Concentration	6
Severe Copper & Lead Concentration	2
Mild Copper Concentration & Severe Lead Concentration	1
Total	15

HTCBT Failed Tests by Lab

Failed Parameter	LTMS Lab							#
	A	E	G	I	V	BB	BC	
Severe Lead Concentration	4	0	1	0	1	1	0	7
Severe Copper Concentration	0	1	0	2	0	2	1	6
Severe Copper & Lead Concentration	1	0	0	0	0	0	0	1
Mild Copper Concentration & Severe Lead Concentration	0	0	0	1	0	0	0	1
Total	5	1	1	3	1	3	1	15

HTCBT Lost Tests*

Status	Cause	#
Invalid	Temperature Controller Malfunction	3
Invalid	Airflow Control Problems	3
Invalid	Improper Coupon	1
Invalid	Power Outage	2
Invalid	Sample Contamination	1
Total		10

*Invalid and aborted calibration tests

HTCBT Lost Tests by Lab

Cause	LTMS Lab						#
	A	B	G	I	L	V	
Temperature Controller Malfunction	2	0	1	0	0	0	3
Airflow Control Problems	0	0	2	0	0	1	3
Improper Coupon	0	0	0	1	0	0	1
Power Outage	0	0	0	1	0	1	2
Sample Contamination	0	0	0	0	0	1	1
Total	2	0	3	2	0	3	10

HTCBT Test Severity

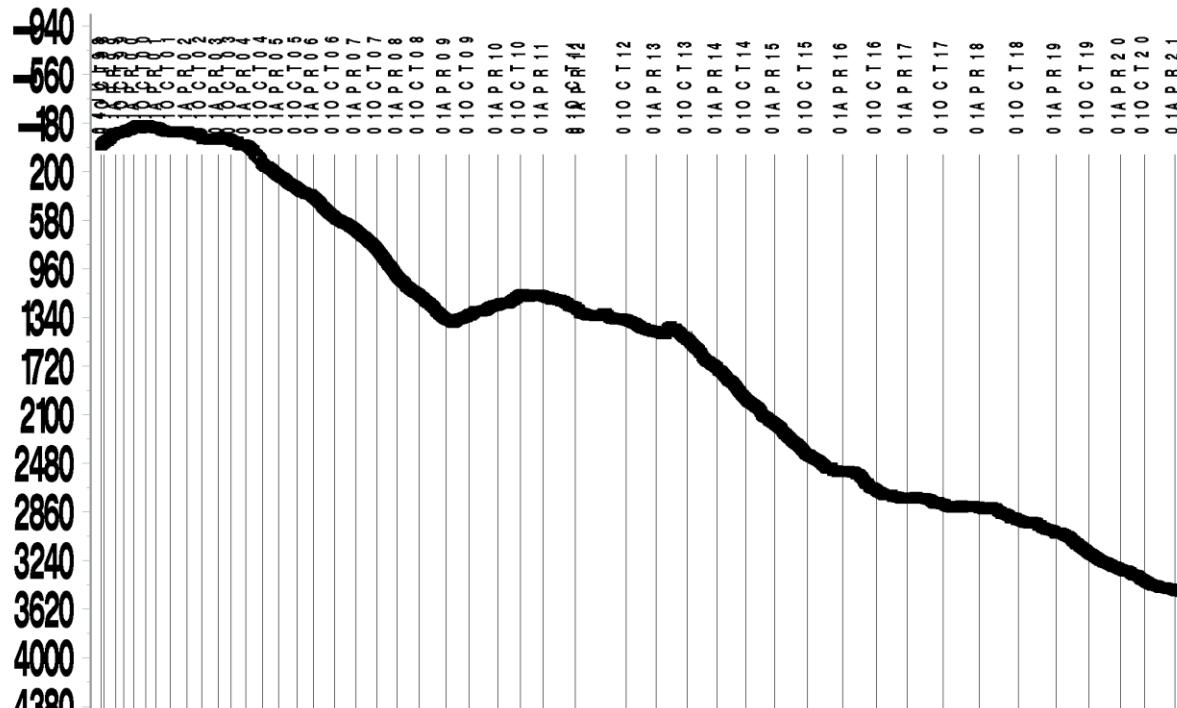
- ▶ Copper concentration trending severe
- ▶ Lead concentration trending severe

COPPER CHANGE (ppm)

CUSUM Severity Analysis

Historical Chart

Standard Deviation Units



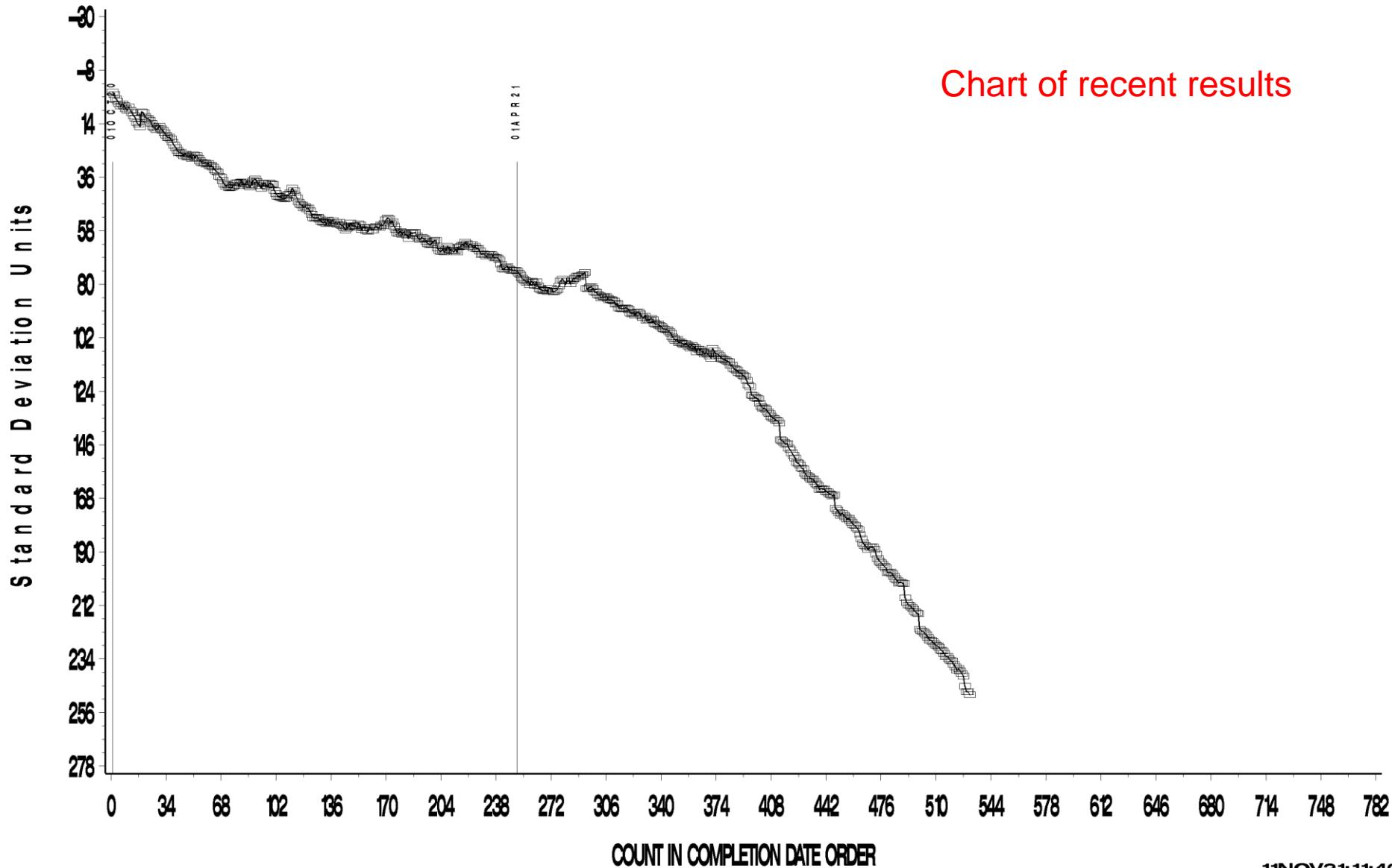
0	7	1	2	3	3	4	5	6	7	7	8	9	1	1	1	1	1
9	5	3	1	9	7	5	3	1	9	6	4	0	1	1	2	3	
0	8	7	6	5	4	3	2	1	0	9	8	2	0	8	6	4	4
0	0	0	0	0	0	0	0	0	0	0	0	7	6	5	4	3	0

COUNT IN COMPLETION DATE ORDER

COPPER CHANGE (ppm)

CUSUM Severity Analysis

Chart of recent results



LEAD CHANGE (ppm)

CUSUM Severity Analysis

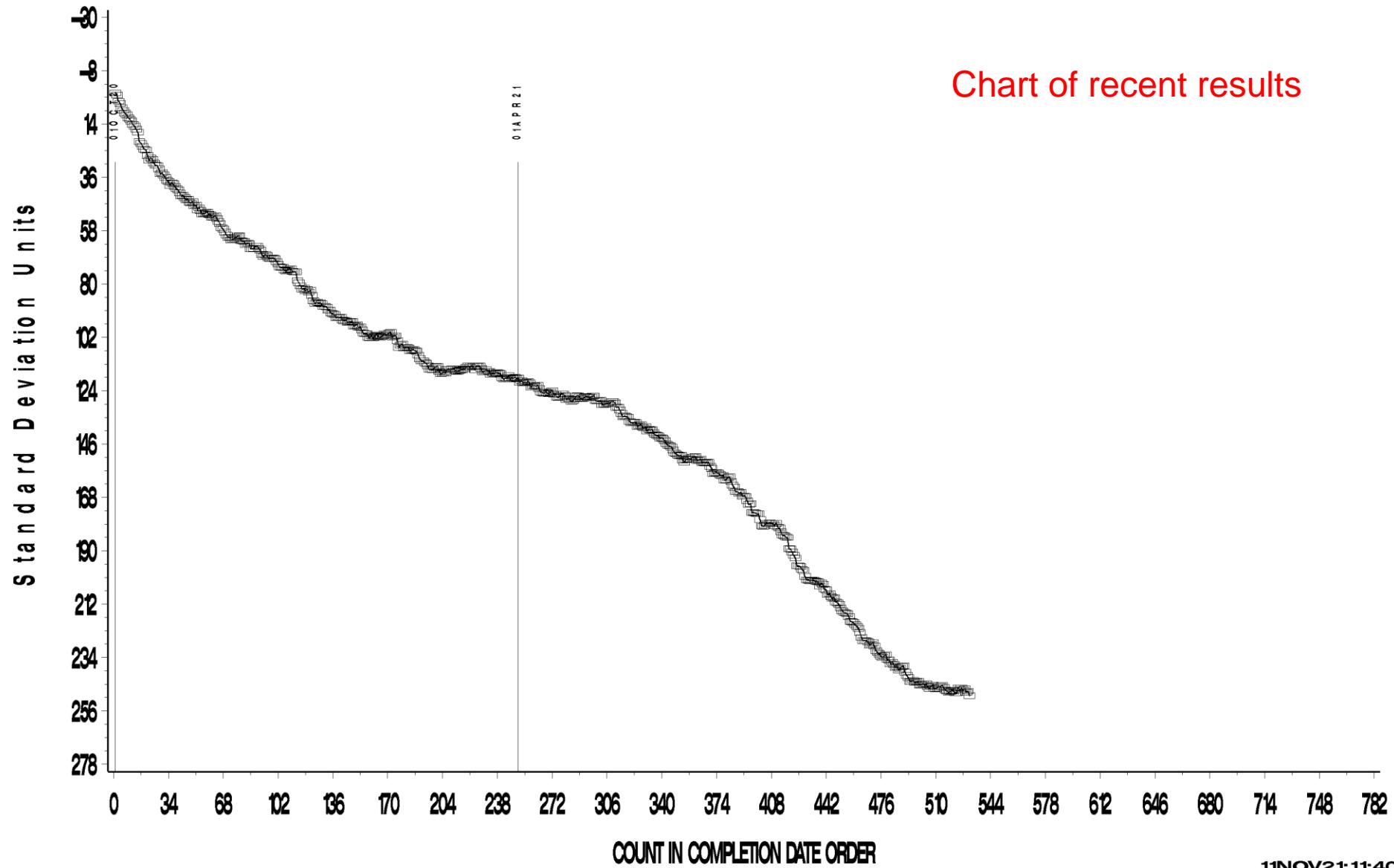
Historical Chart



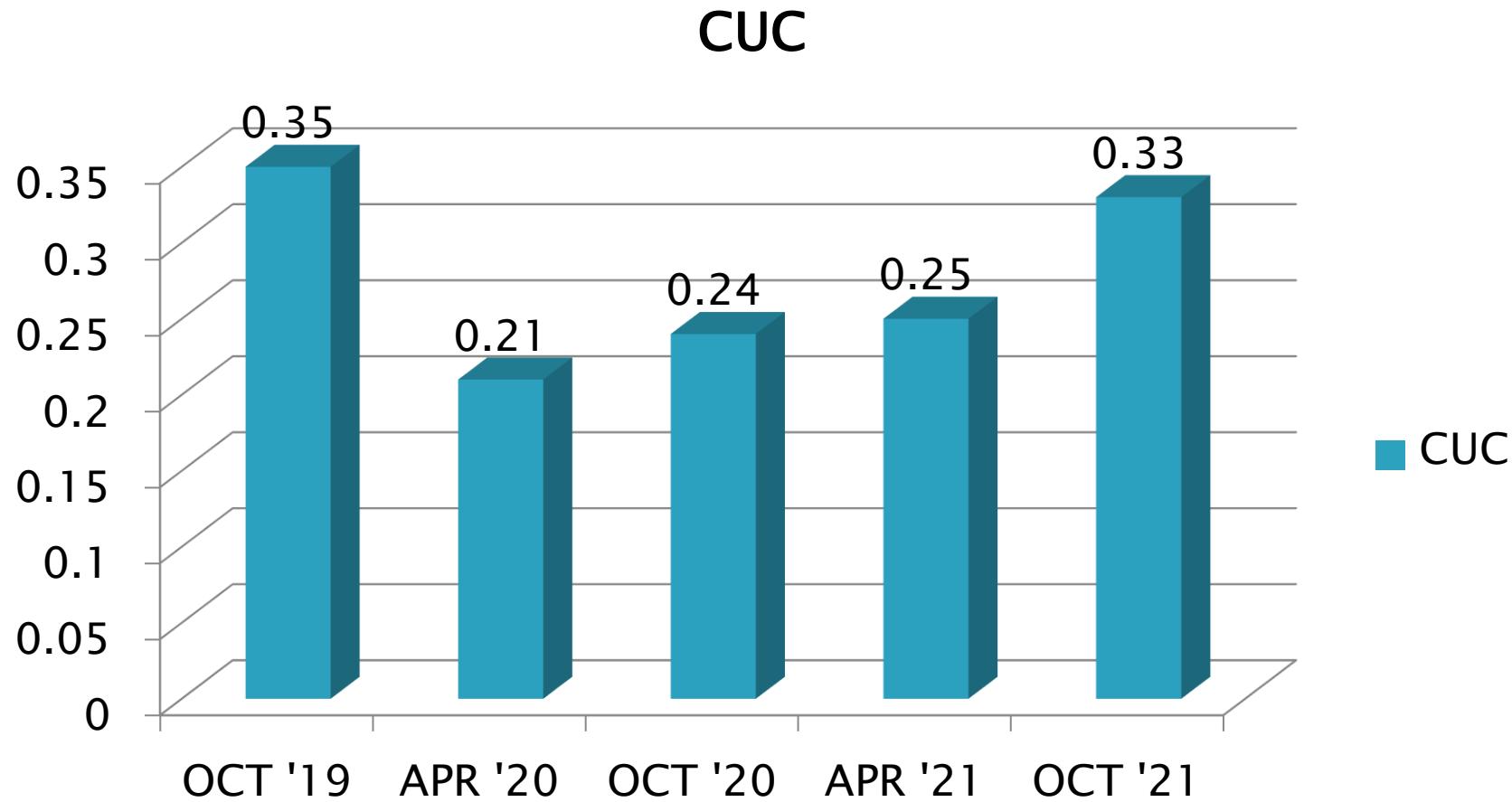
LEAD CHANGE (ppm)

CUSUM Severity Analysis

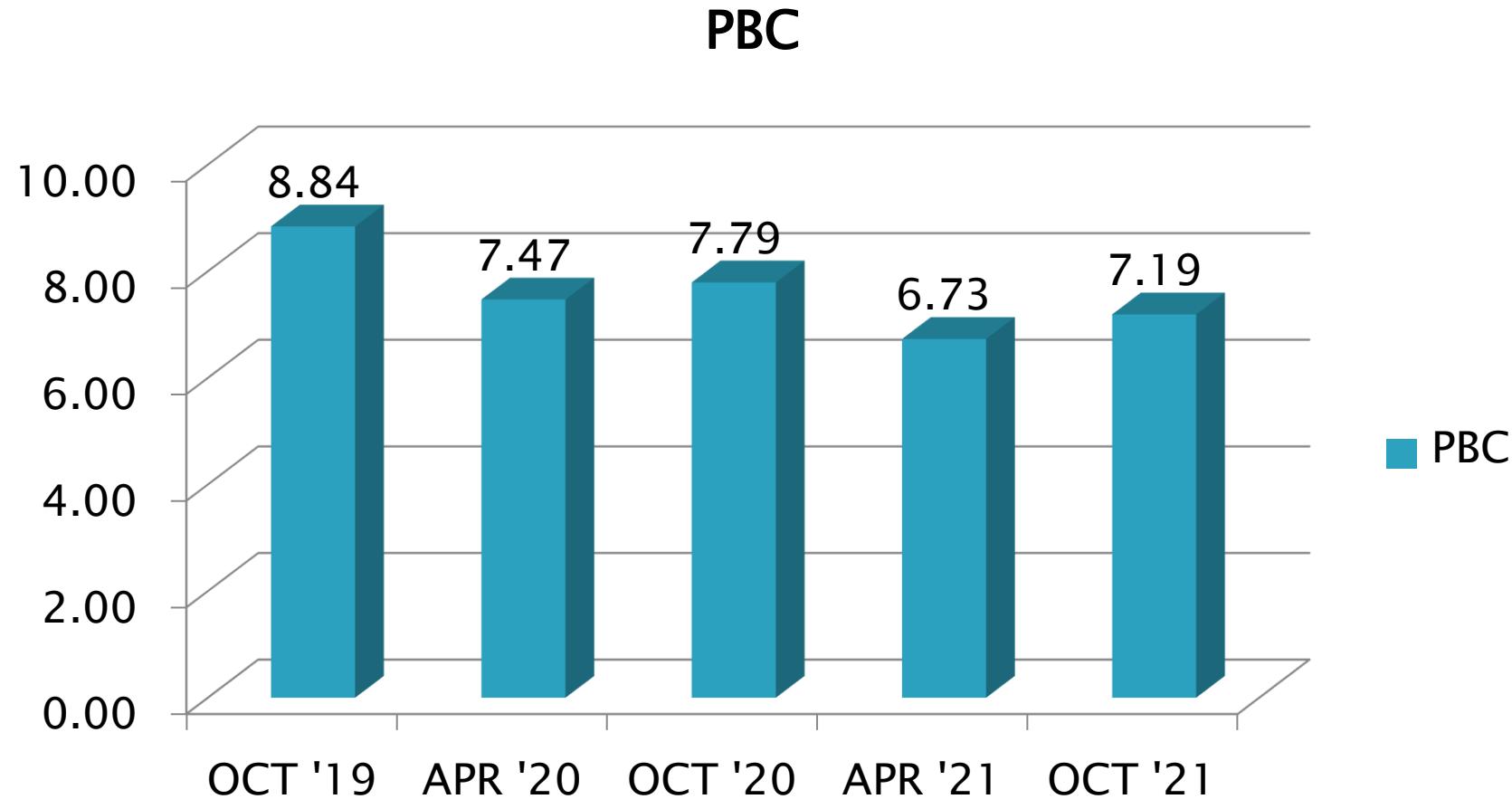
Chart of recent results



HTCBT Precision Estimates



HTCBT Precision Estimates



Information Letters*

Test	Date	IL	Topic
No information letters this period.			

*Available from TMC Website

Test Monitoring Center
<https://www.astmtmc.org>



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Reference Oil Inventory Estimated Life

Oil	TMC Inventory (gallons)	Quantity Shipped in last 6 months (gallons)	Lab Inventory (samples)	Estimated Life
44-4	11.4	3.4	92	1.5 years
1005-5	19.4	5.3	171	3 years

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Miscellaneous Information

- ▶ Available on TMC Website:
 - Oil Assignment Request and Test File Upload
 - Live Reference Test Data Bases
 - Surveillance Panel Meeting Minutes
- ▶ <https://www.astmtmc.org/>



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