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# **Test Monitoring Center**

<http://astmtmc.cmu.edu>

# **ASTM D02.B2 Semi-Annual Report Heavy Duty Reference Oil Testing**

**Spring 2019**

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# Heavy Duty Testing

## Executive Summary

- ▶ Reference Oils
  - No reference oil issues to report
- ▶ Test Issues
  - COAT test improvements ongoing. Matrix testing completed and data analysis ongoing.
  - ISB camshaft supply issue is being worked by OEM and surveillance panel.

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# Calibrated Labs and Stands\*

Test	Labs	Stands
1K	1	1
1N	3	4
1M-PC	0	0
1P	2	2
1R	1	1
C13	2	2
ISB	0	0
ISM	4	4
EOAT	1	1
RFWT	1	1
T-8/E	2	2
T-11	3	4
T-12/T-12A	2/2	2/2
T-13	4	8
COAT	0	0
DD13	3	4

\*As of 03/31/2019

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# SCOTE 1K

» April 2019

# 1K Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	1
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>1</b>

# 1K Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

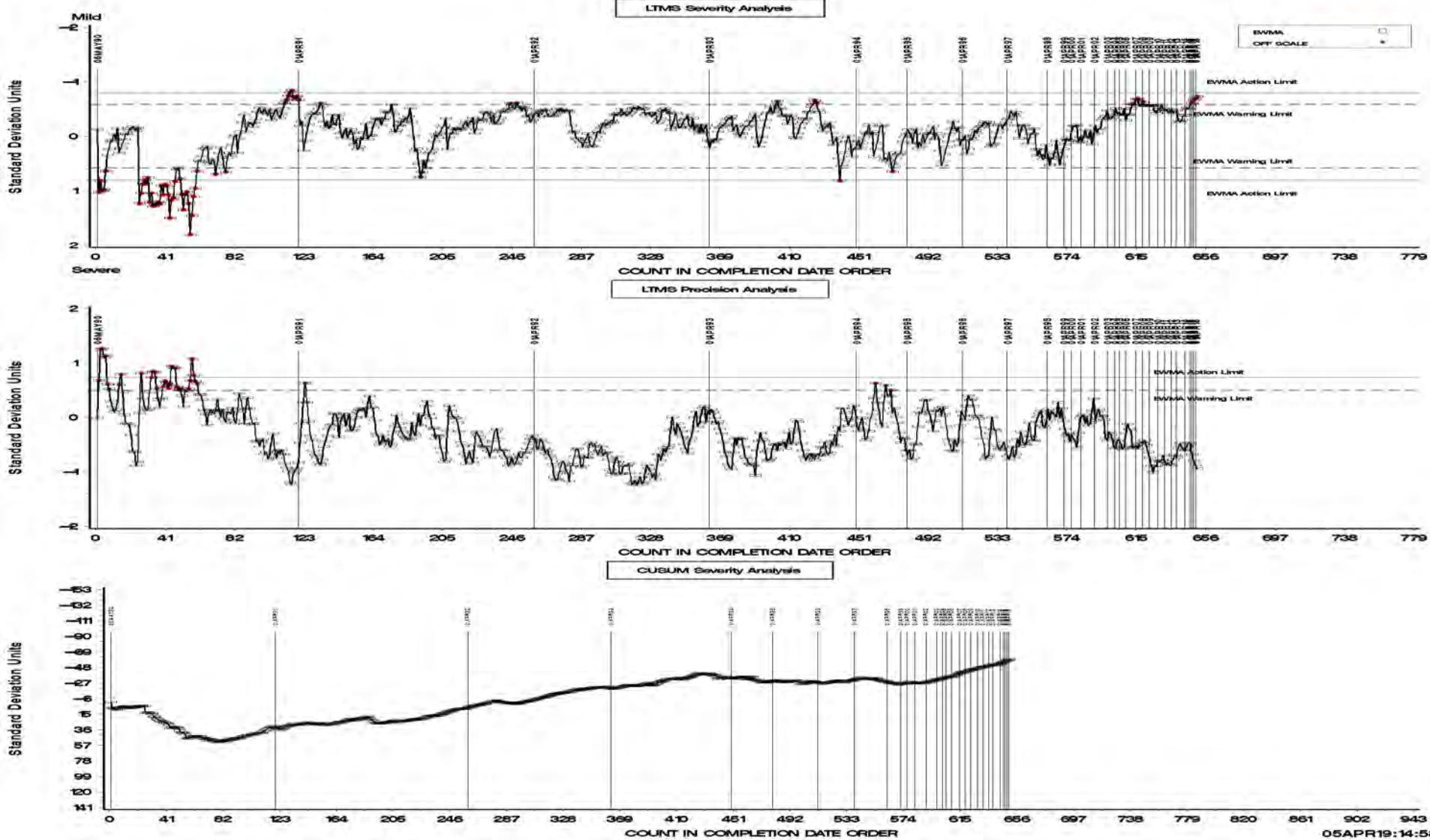
# 1K Lost Tests\*

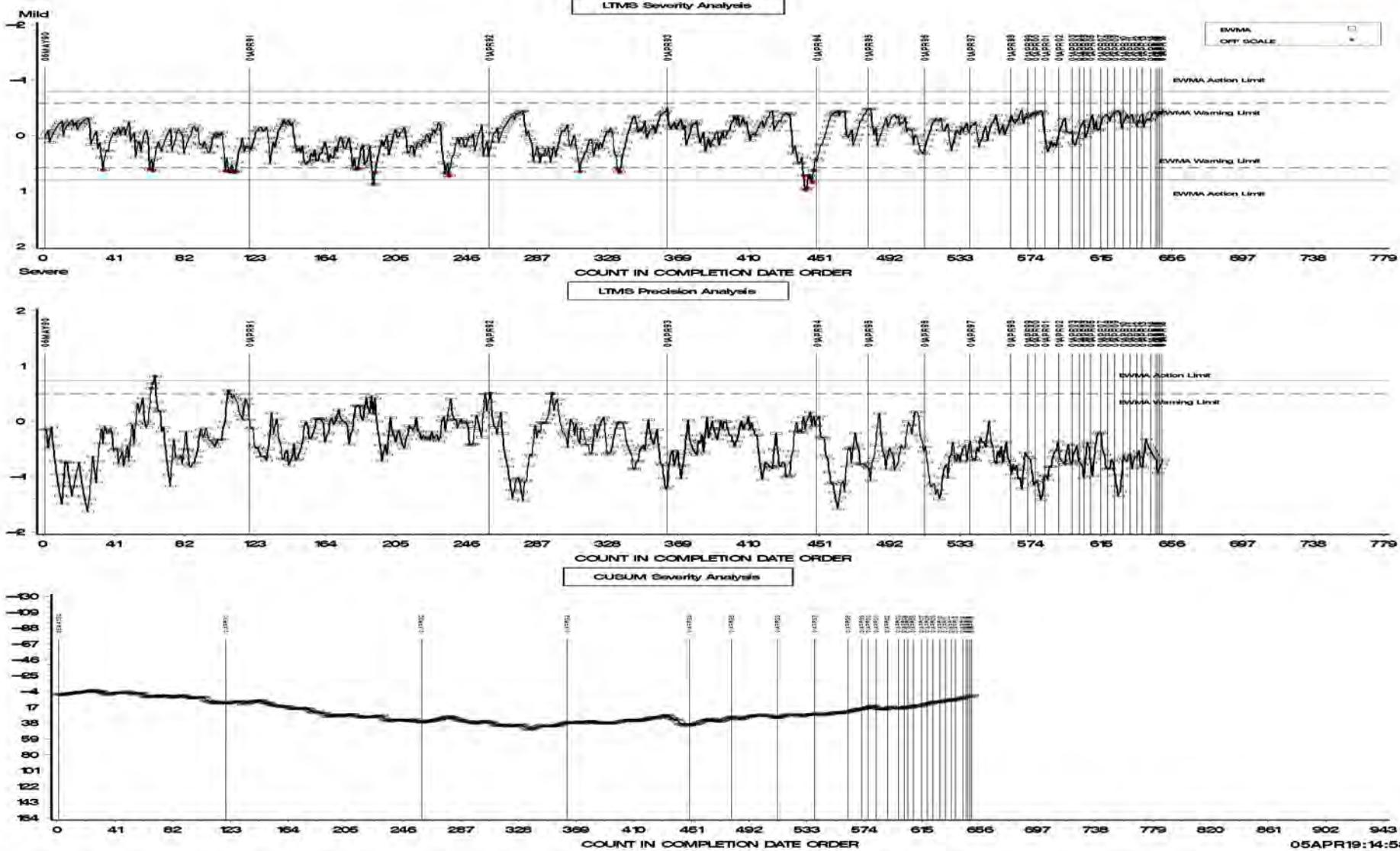
Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

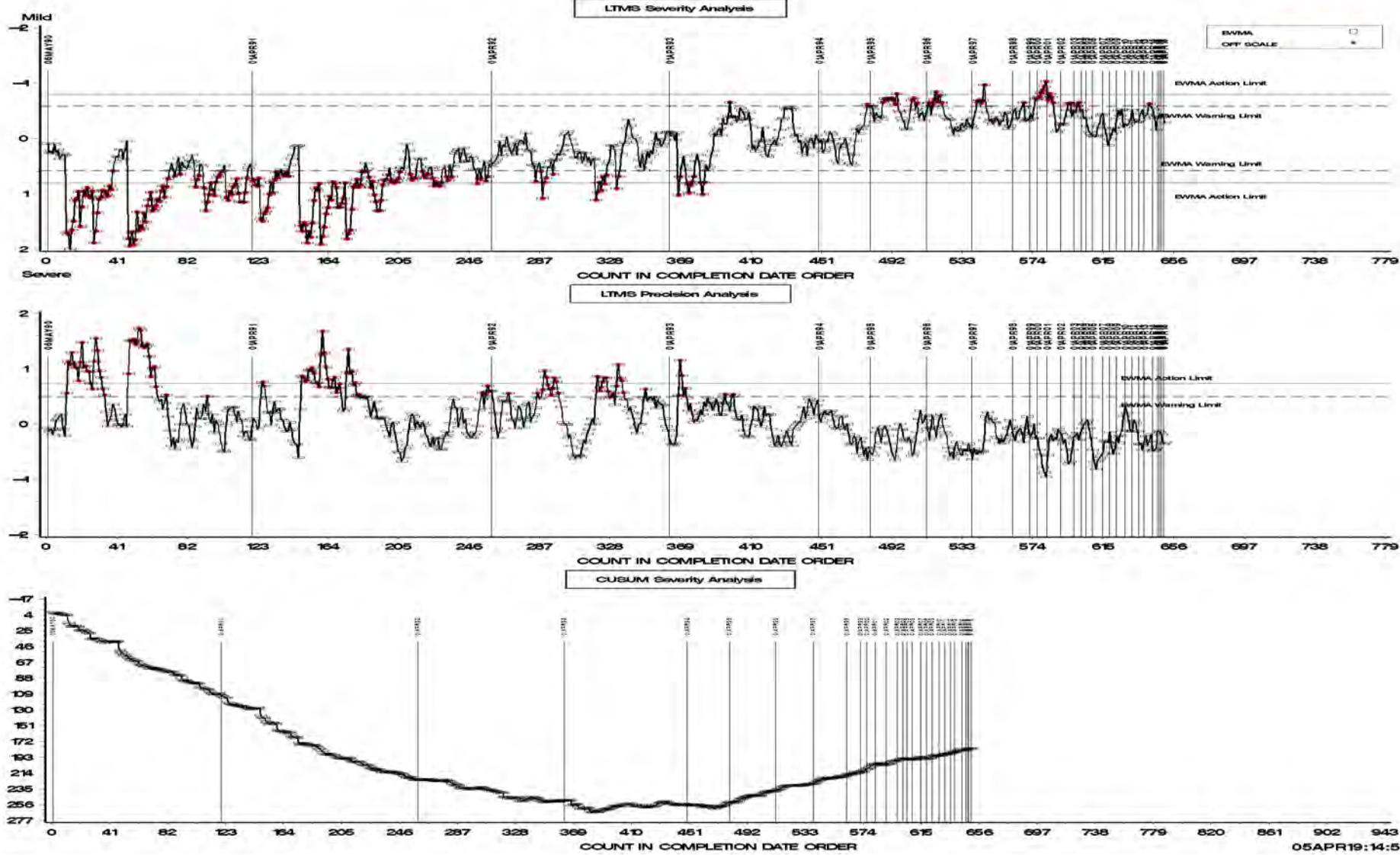
# 1K Test Severity

- ▶ TGF is in warning alarm in the mild direction
- ▶ BSOC is in action alarm in the mild direction
- ▶ WDK, TLHC and EOTOC are in control





## FINAL Weighted Total Demerits



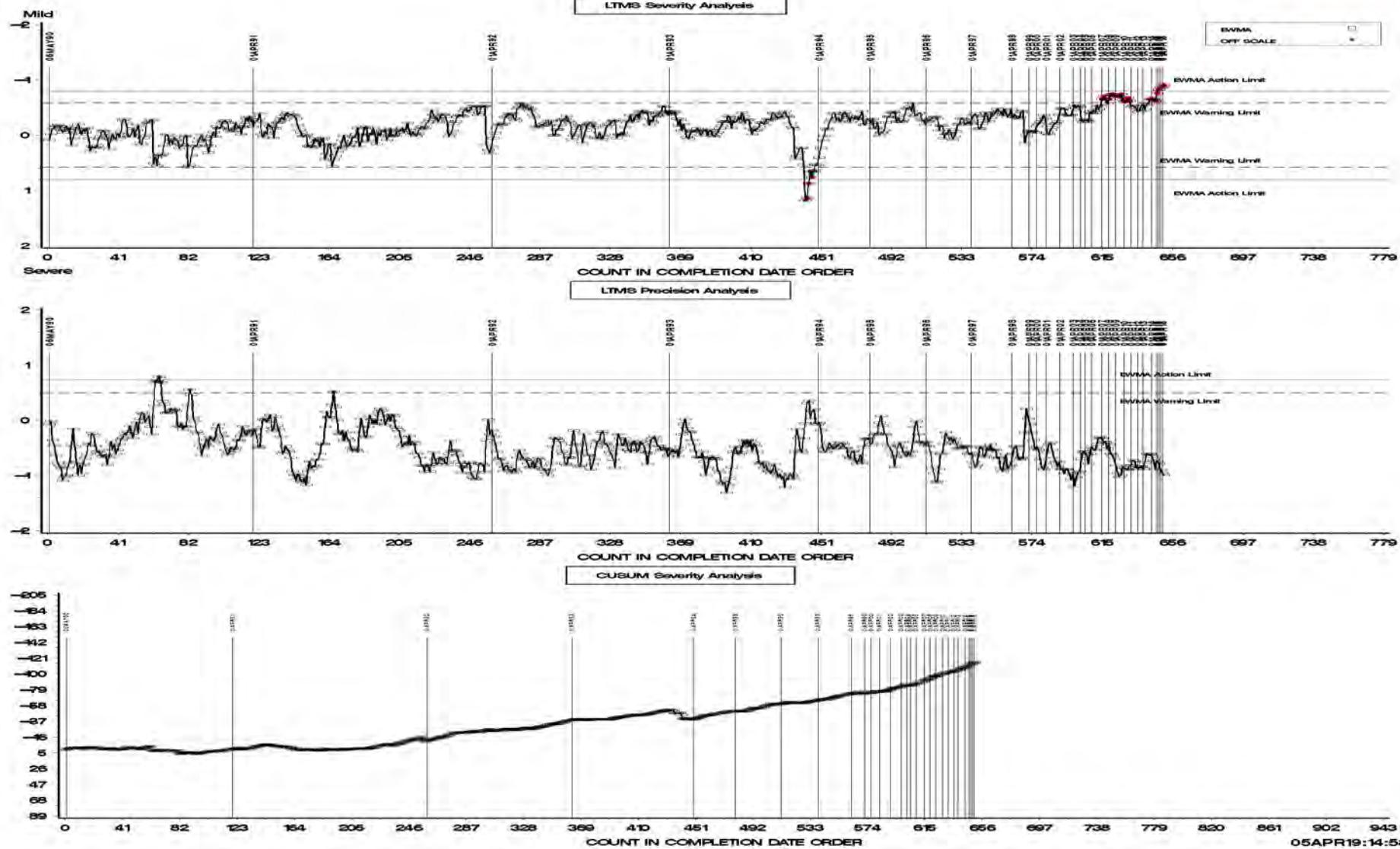
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# CATERPILLAR 1K INDUSTRY OPERATIONALLY VALID DATA

FINAL BSOC



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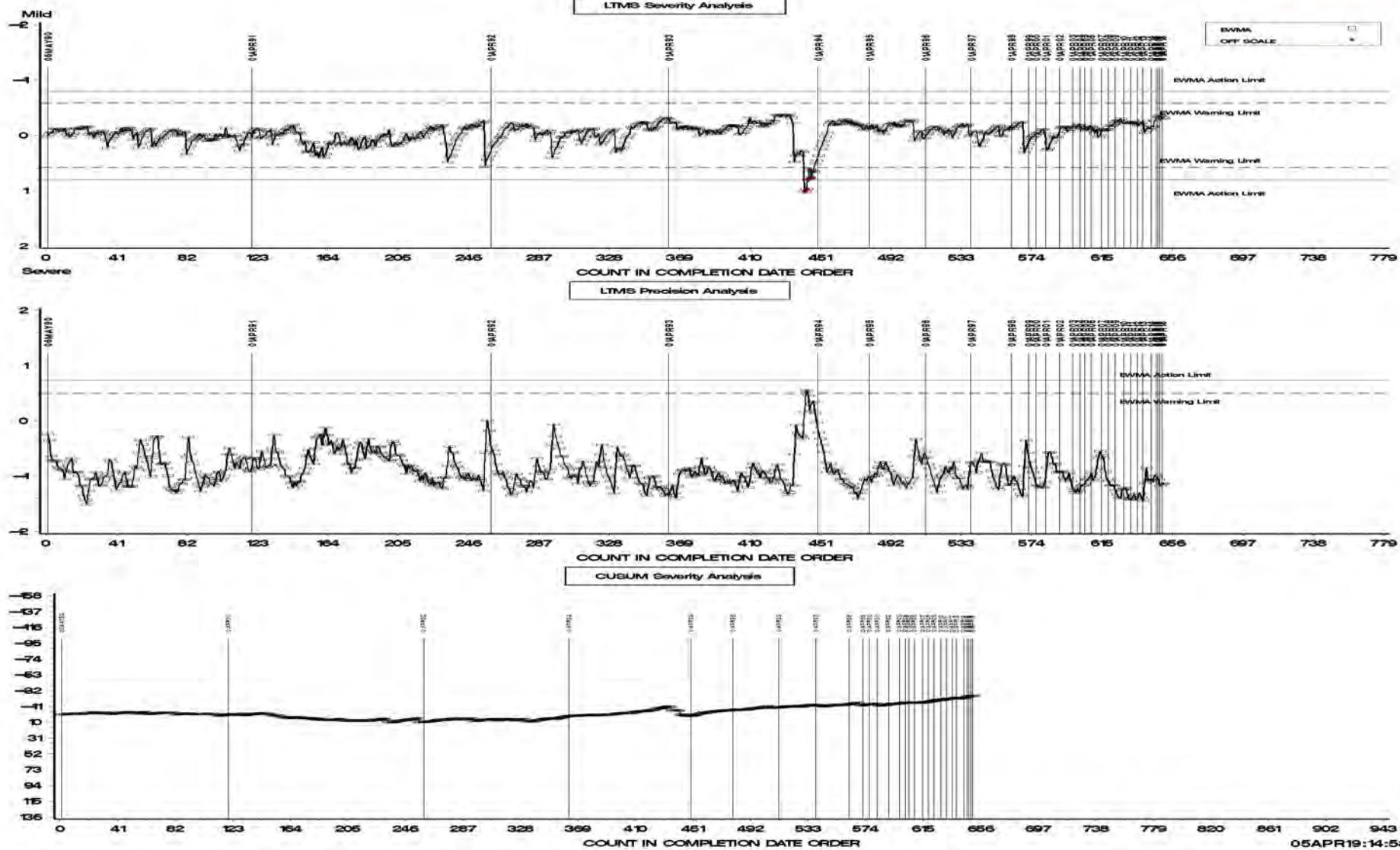
<http://astmtmc.cmu.edu>



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# CATERPILLAR 1K INDUSTRY OPERATIONALLY VALID DATA

FINAL EOTOC



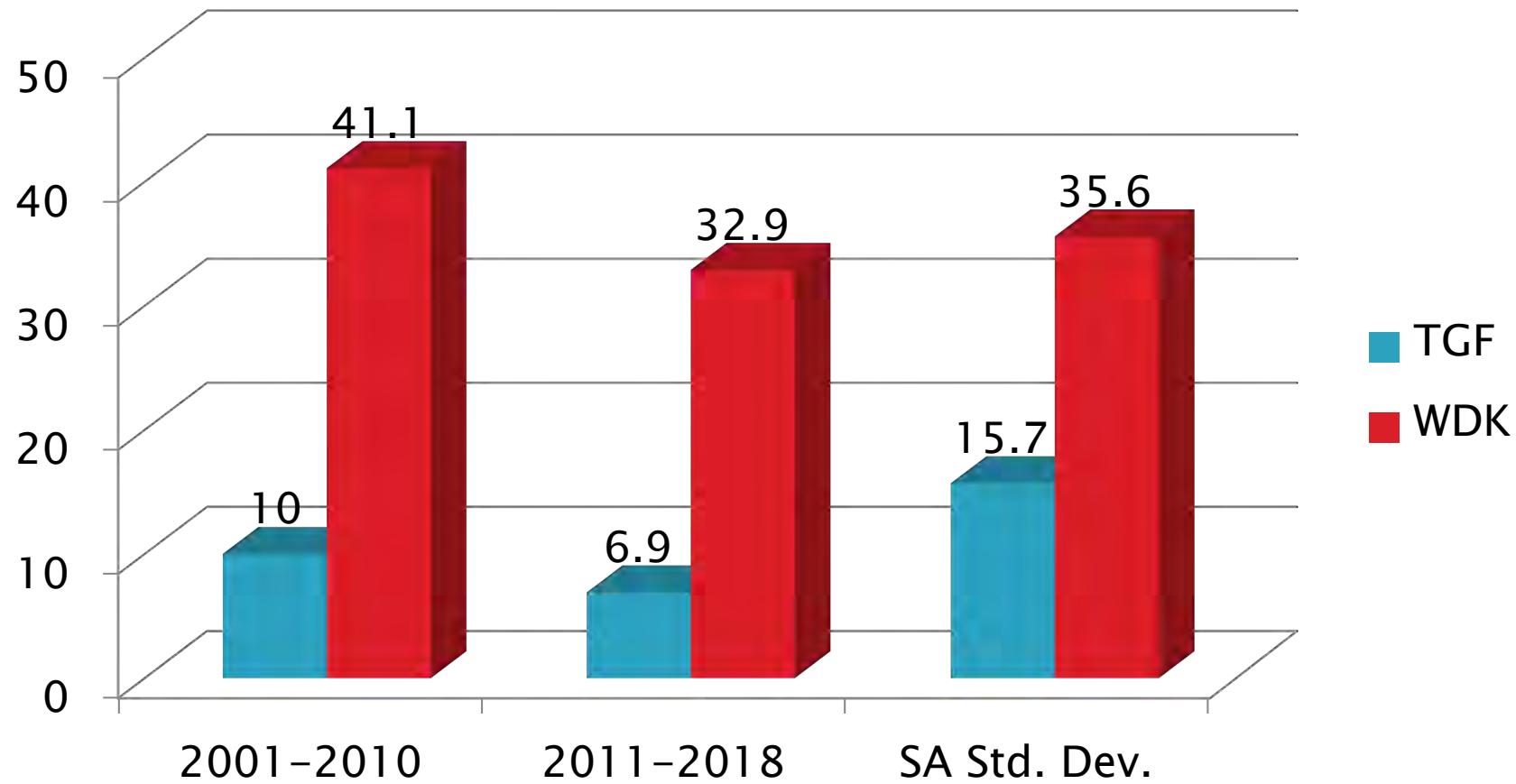
Test Monitoring Center

<http://astmtmc.cmu.edu>

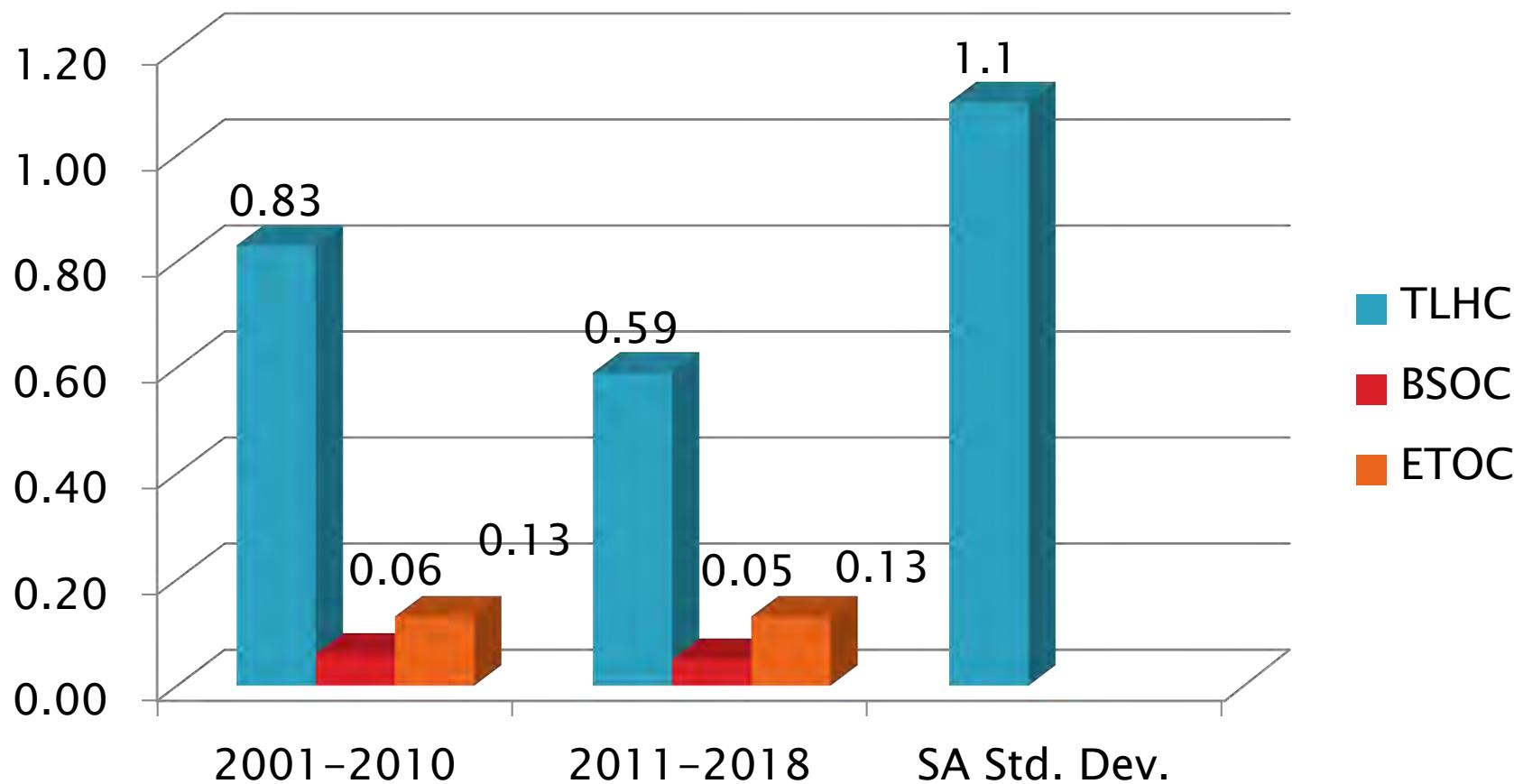


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# 1K Precision Estimates



# 1K Precision Estimates



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# SCOTE 1N

» April 2019

# 1N Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	2
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
Informational	NN	0
<b>Total</b>		<b>2</b>

# 1N Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# 1N Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

# 1N Test Severity

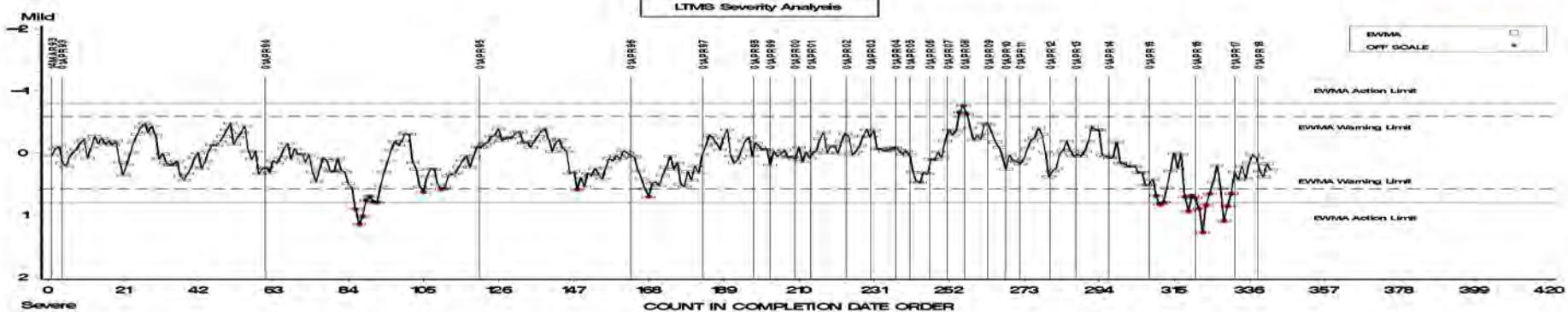
- ▶ WDN and BSOC in severity warning alarm mild direction.
- ▶ TGF in precision warning alarm.
- ▶ TLHC in control
- ▶ Severity trends are being evaluated by surveillance panel

# CATERPILLAR 1N INDUSTRY OPERATIONALLY VALID DATA

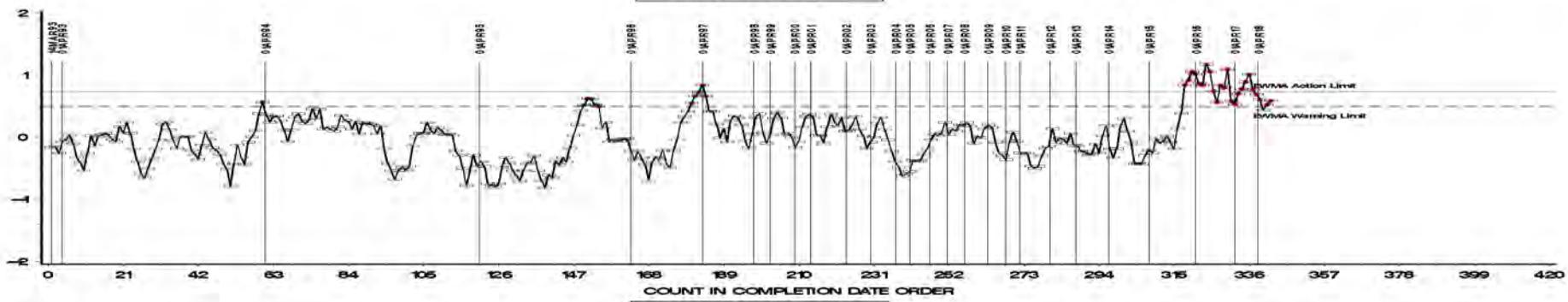
## FINAL CORRECTED TGF



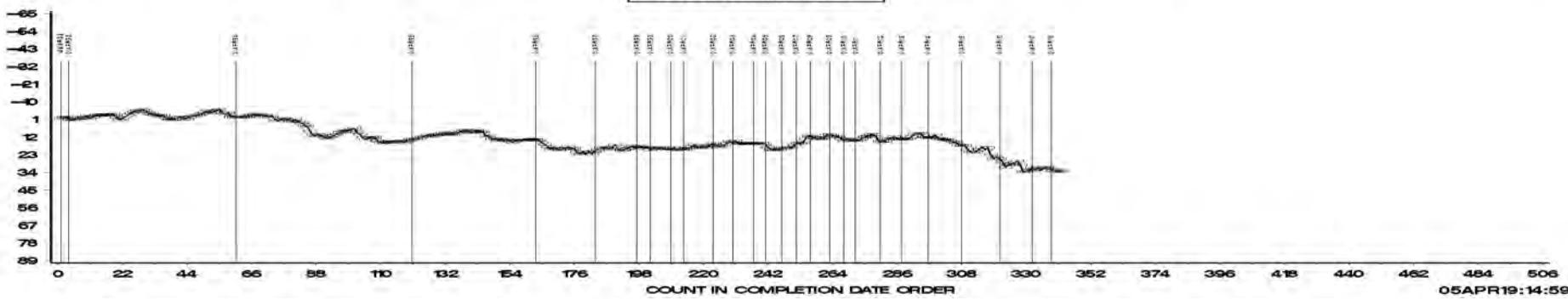
Standard Deviation Units



Standard Deviation Units



Standard Deviation Units



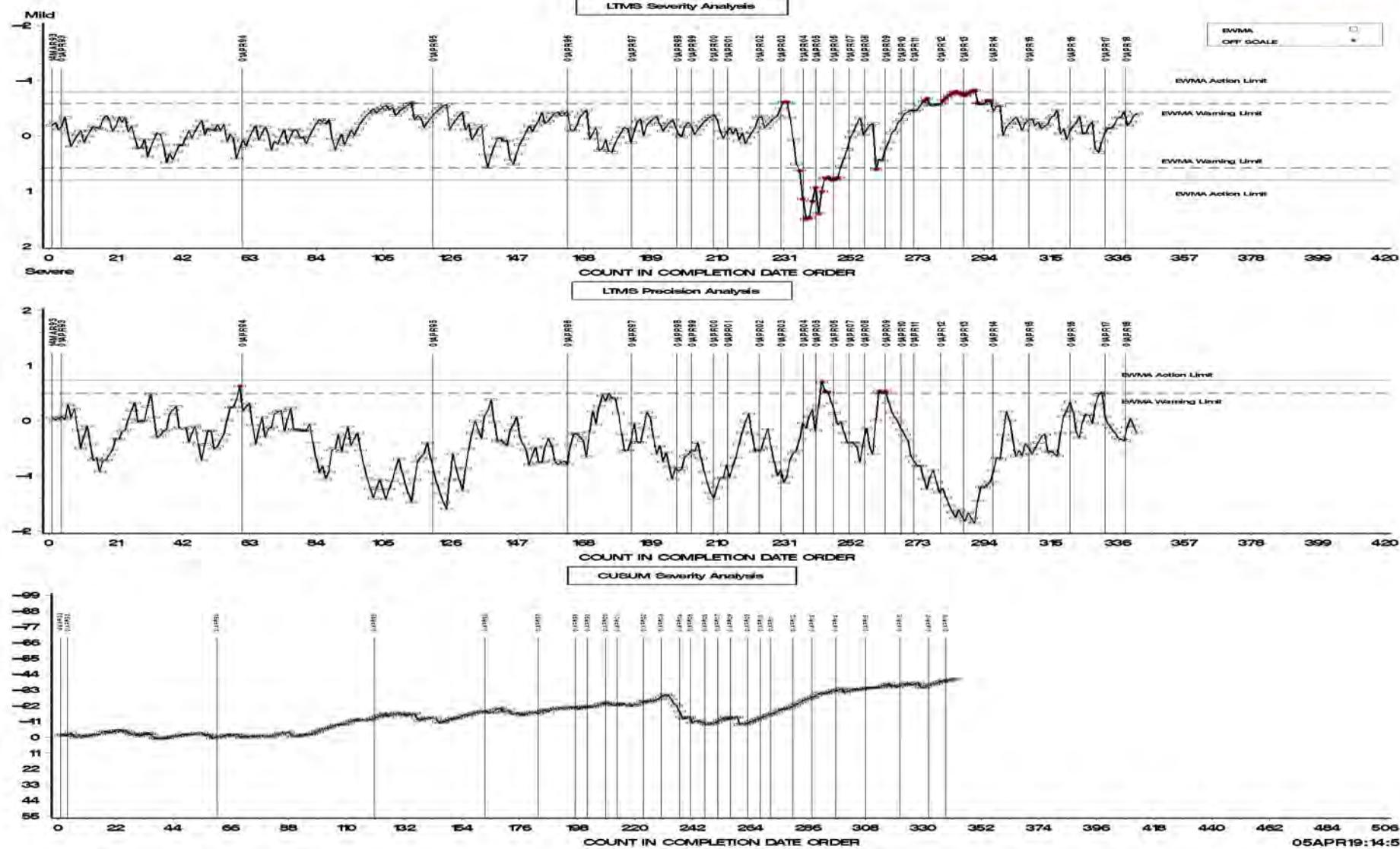
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## Top Land Heavy Carbon

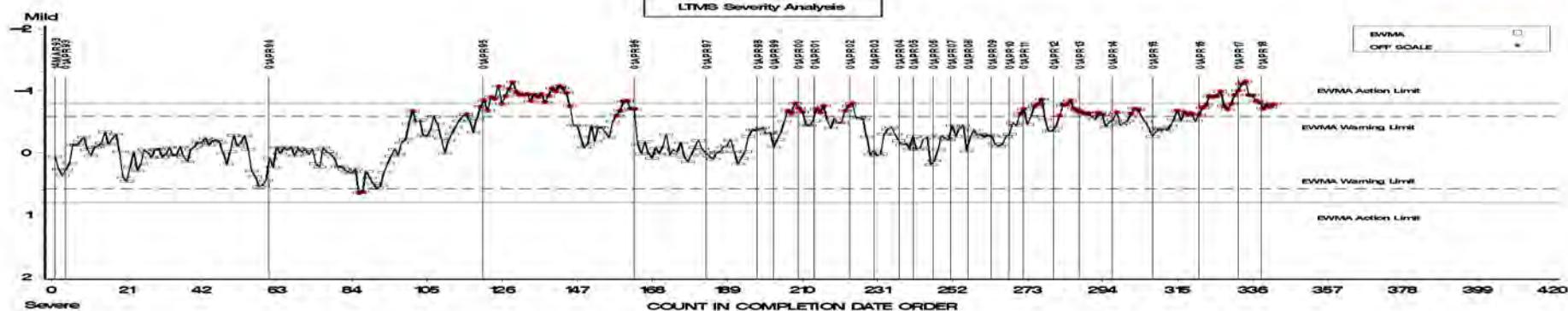


Test Monitoring Center

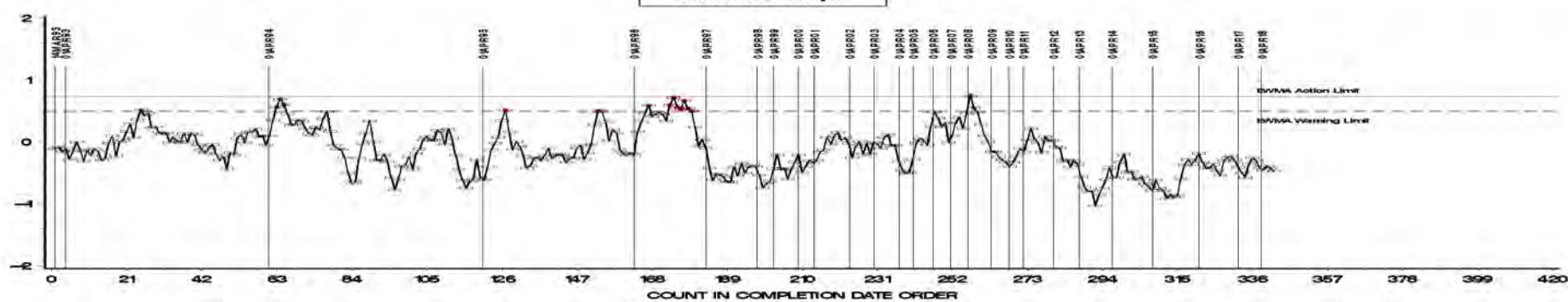
<http://astmtmc.cmu.edu>

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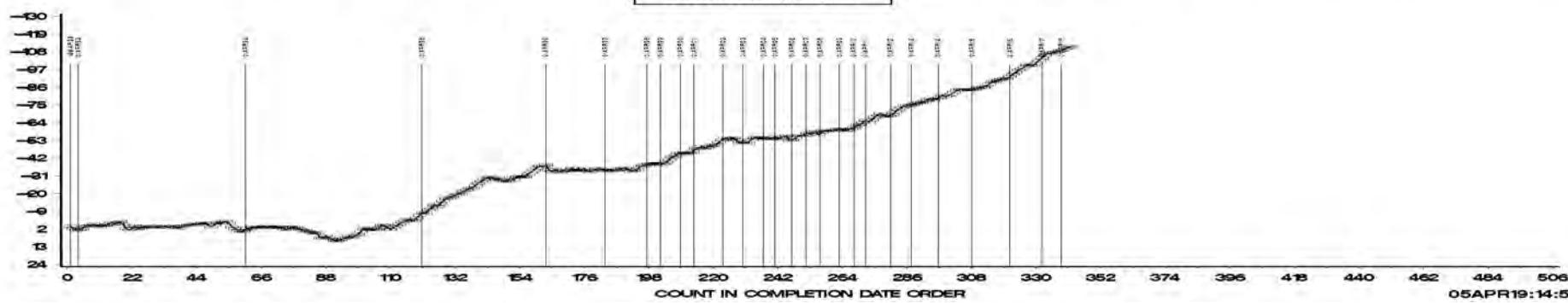
## Weighted Total Demerits



## LTMS Precision Analysis



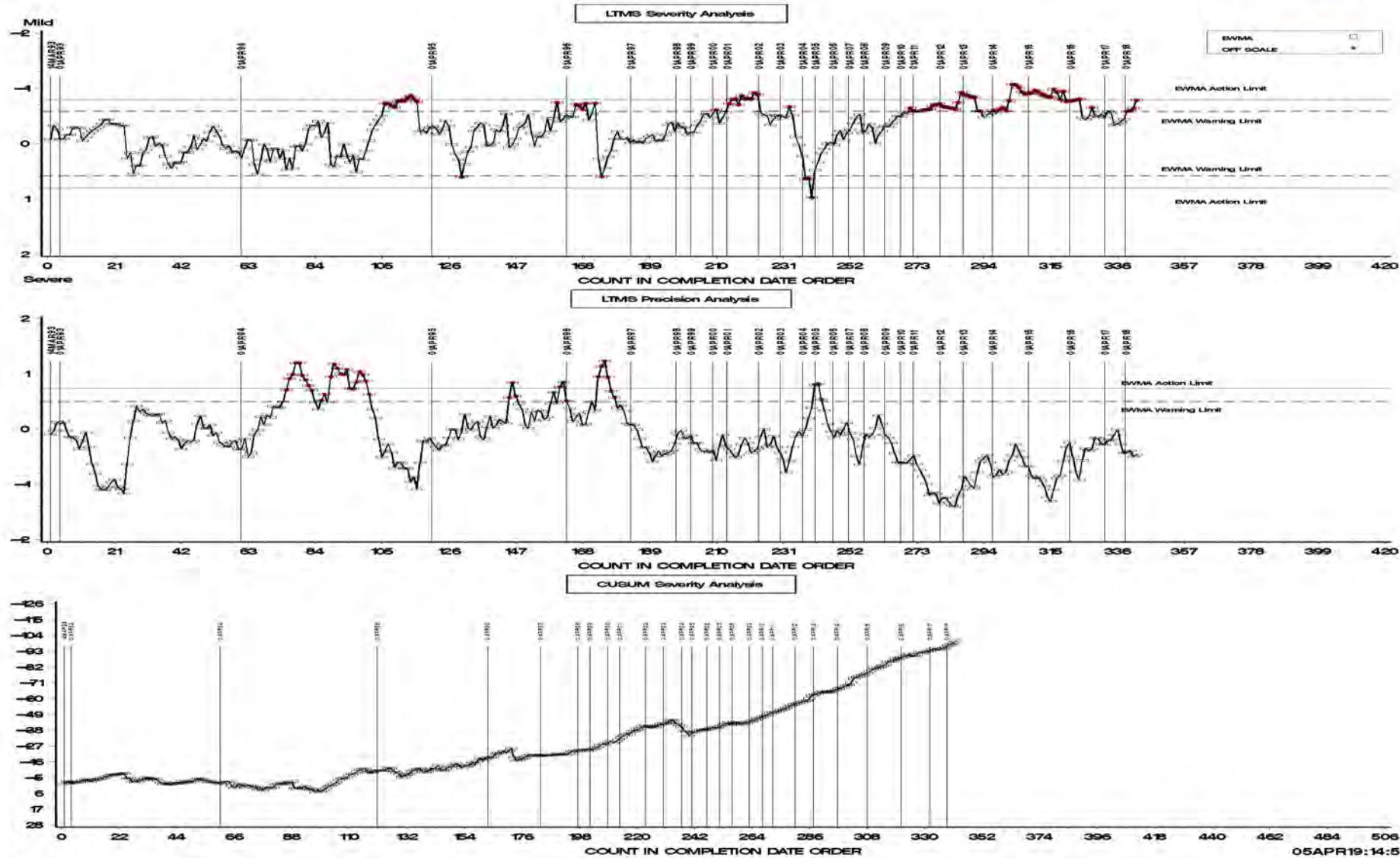
## CUSUM Severity Analysis



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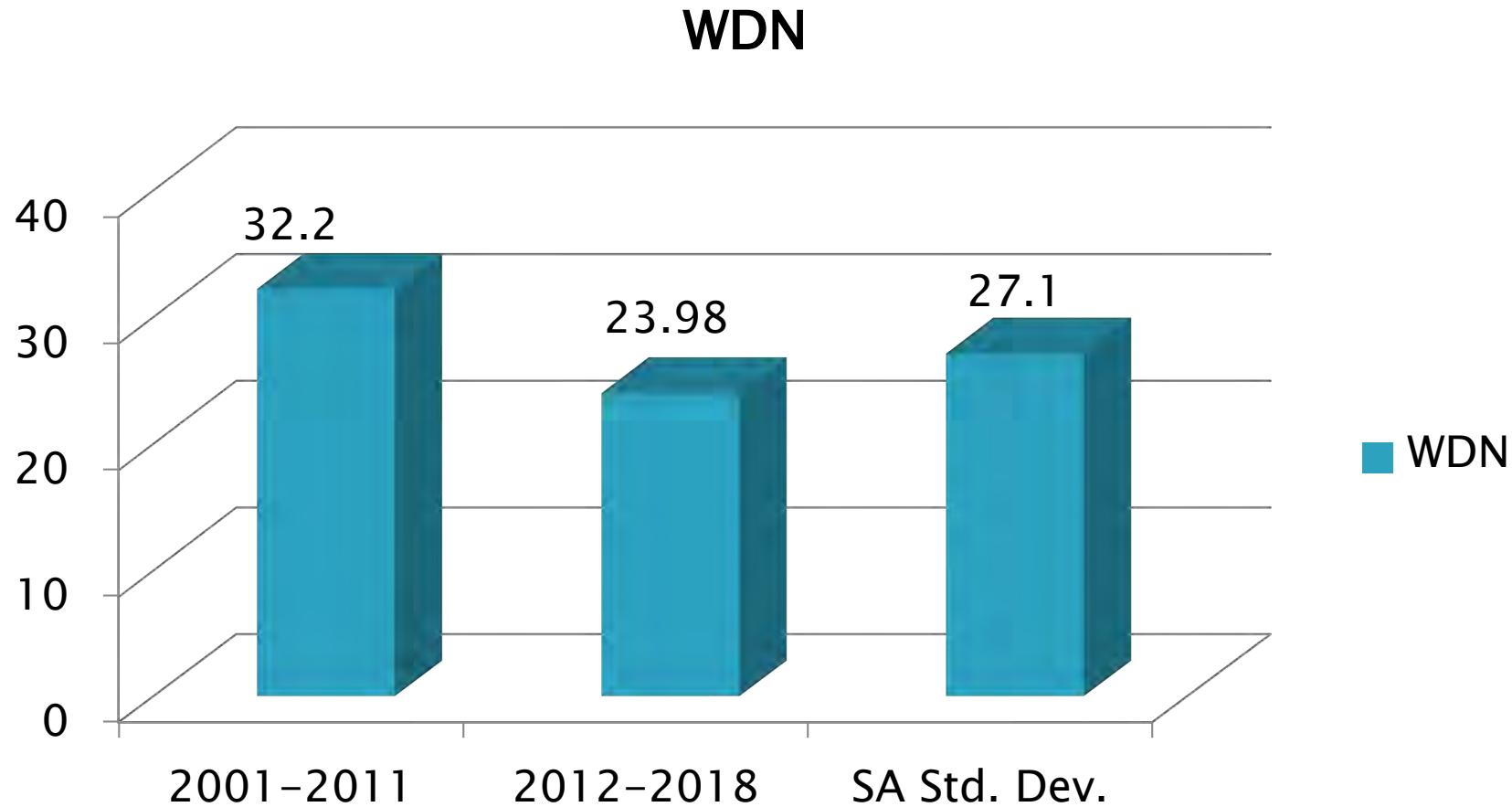
<http://astmtmc.cmu.edu>

BSOC

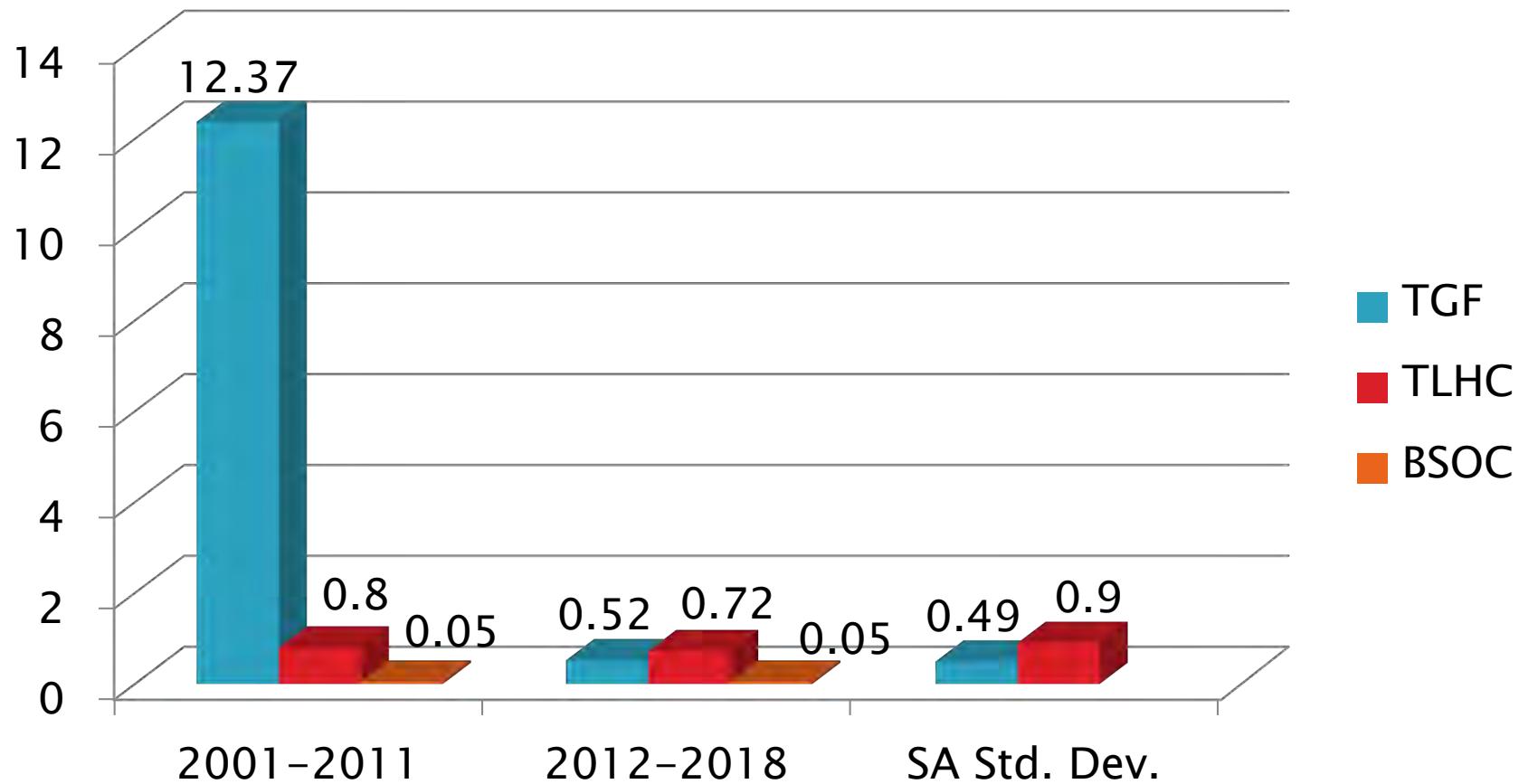
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# 1N Precision Estimates



# 1N Precision Estimates



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# SCOTE 1M-PC

» April 2019

# 1 M-PC Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	1
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
<b>Total</b>		<b>1</b>

# 1 M-PC Failed Tests

Failed Parameter	Number of Tests
No Failed Test	0
<b>Total</b>	<b>0</b>

# 1 M-PC Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

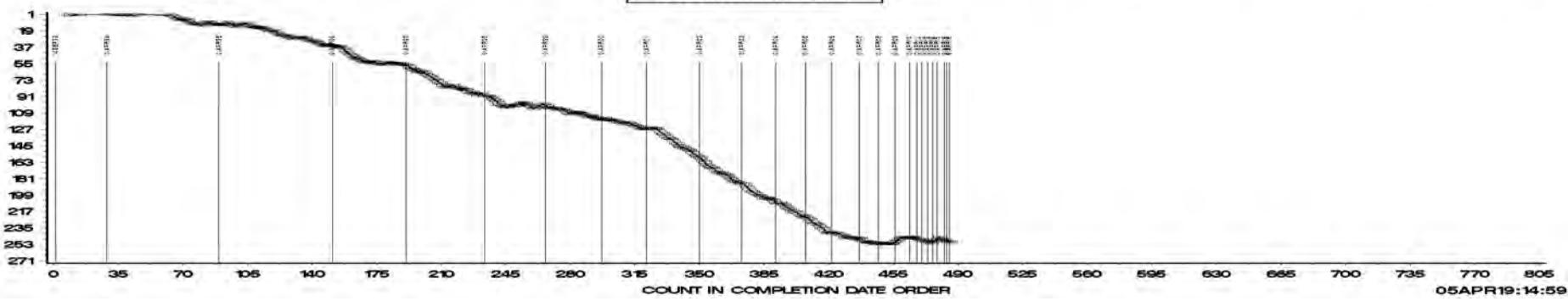
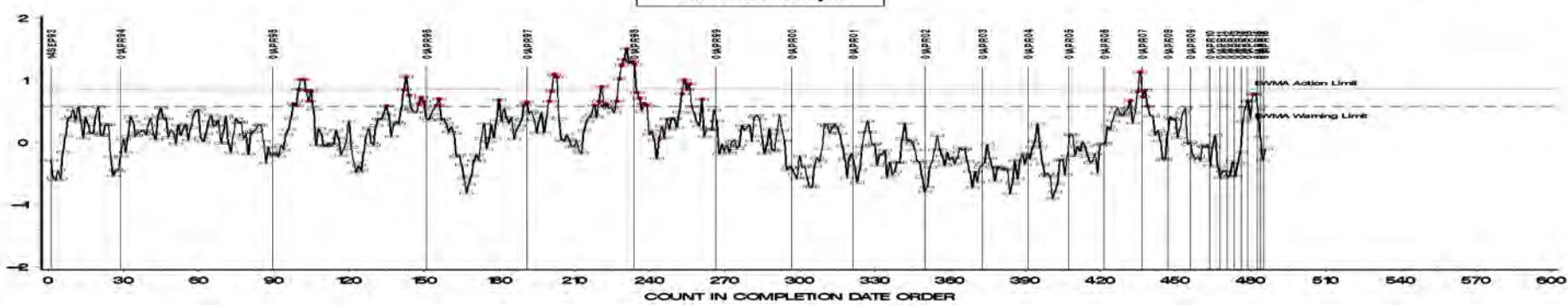
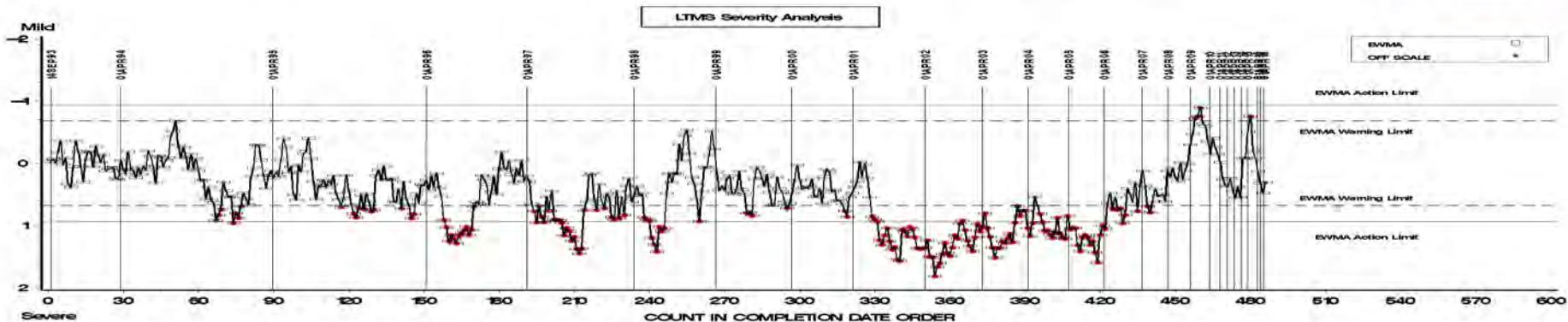
\*Invalid and aborted tests

# 1M-PC Test Severity

- ▶ TGF and WTD are in control.

## FINAL TOP GROOVE FILLING

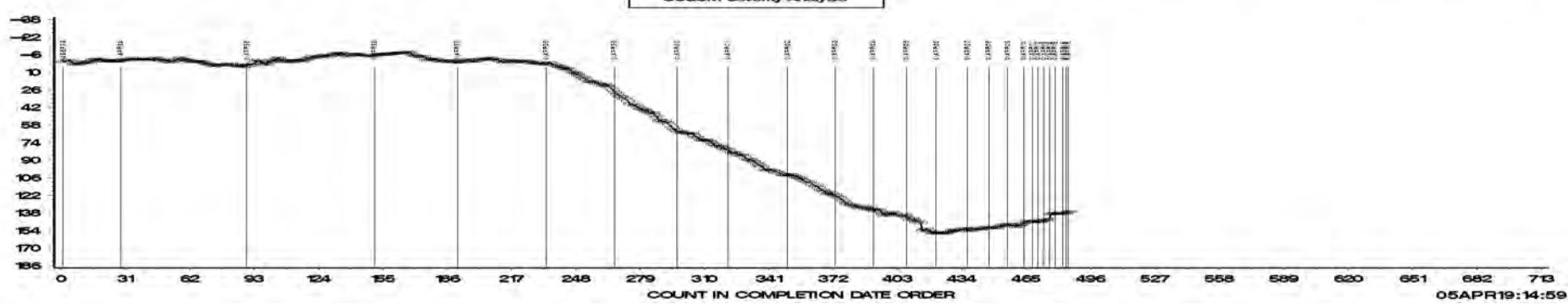
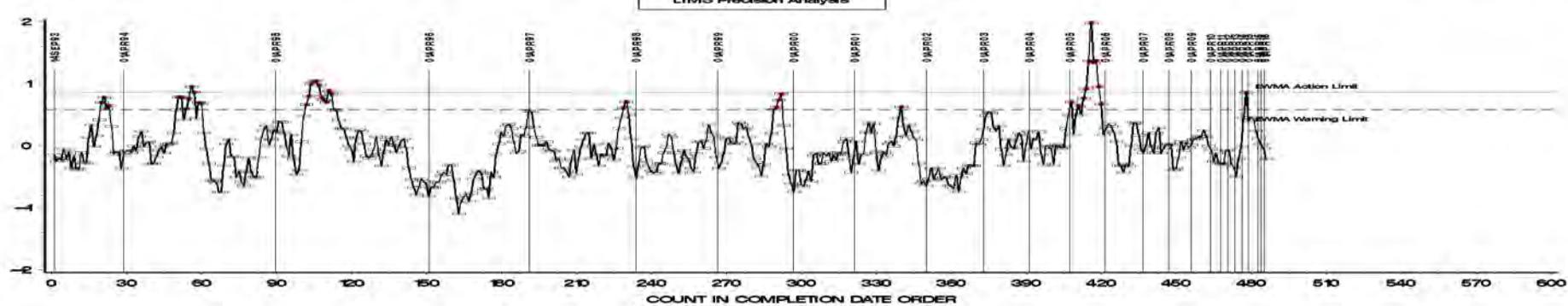
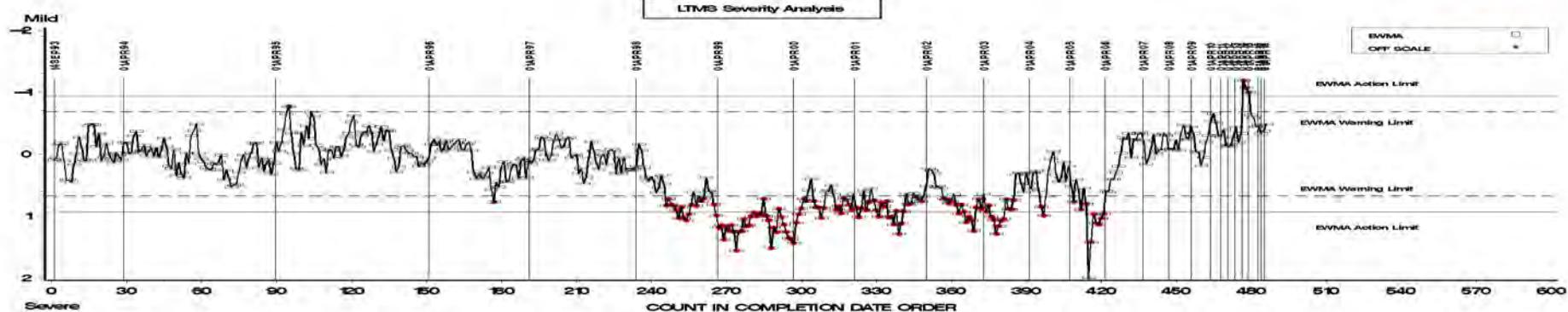
Standard Deviation Units



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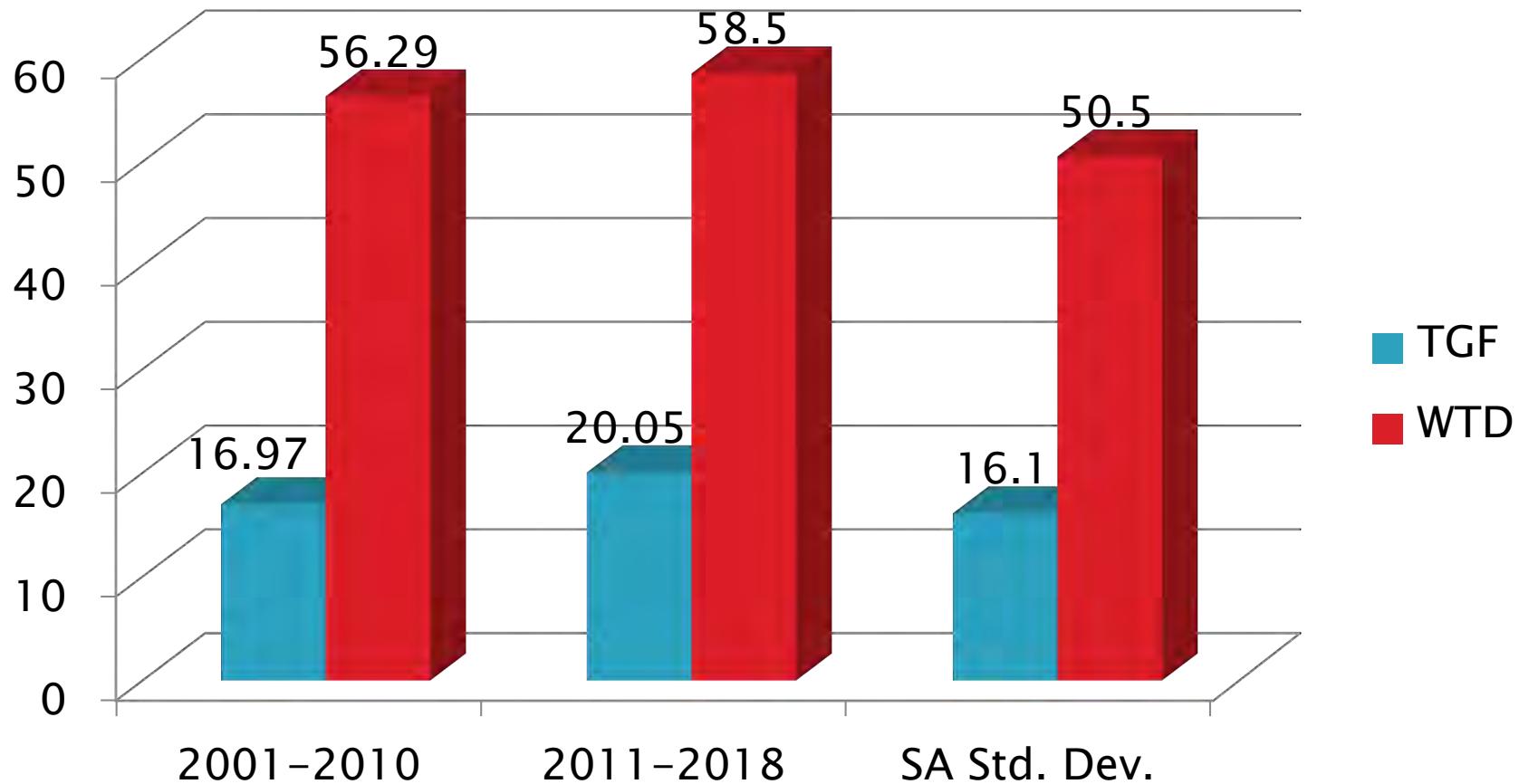
## Weighted Total Demerits



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# 1 MPC Precision Estimates



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# SCOTE 1P

» April 2019

# 1P Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	0
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
Donated	AG	0
<b>Total</b>		<b>0</b>

# 1 P Failed Tests

Failed Parameter	Number of Tests
No Failed Tests	0
<b>Total</b>	<b>0</b>

# 1 P Lost Tests\*

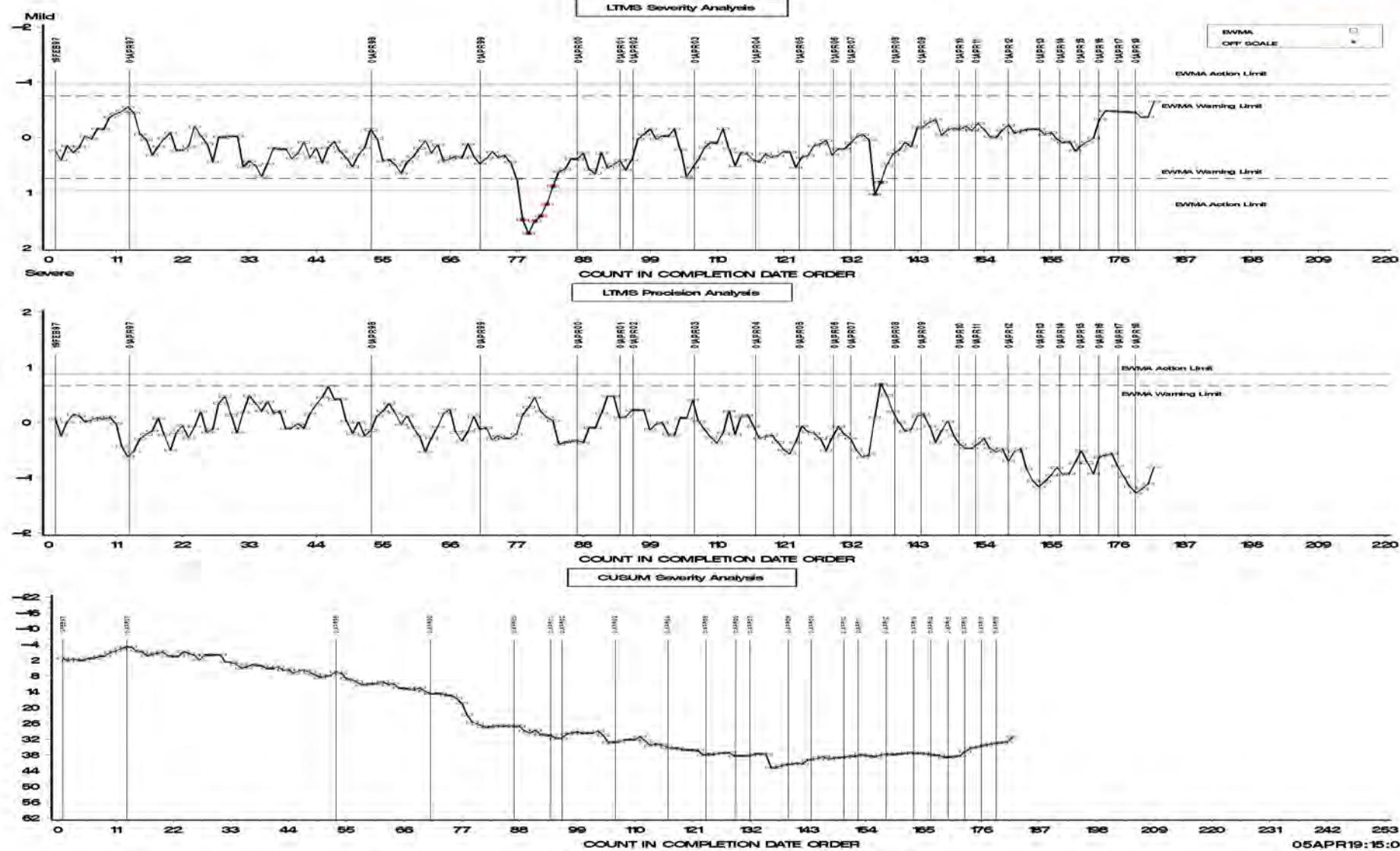
Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

# 1P Test Severity

- ▶ As no 1P tests were run during this period no statement about test severity can be made.

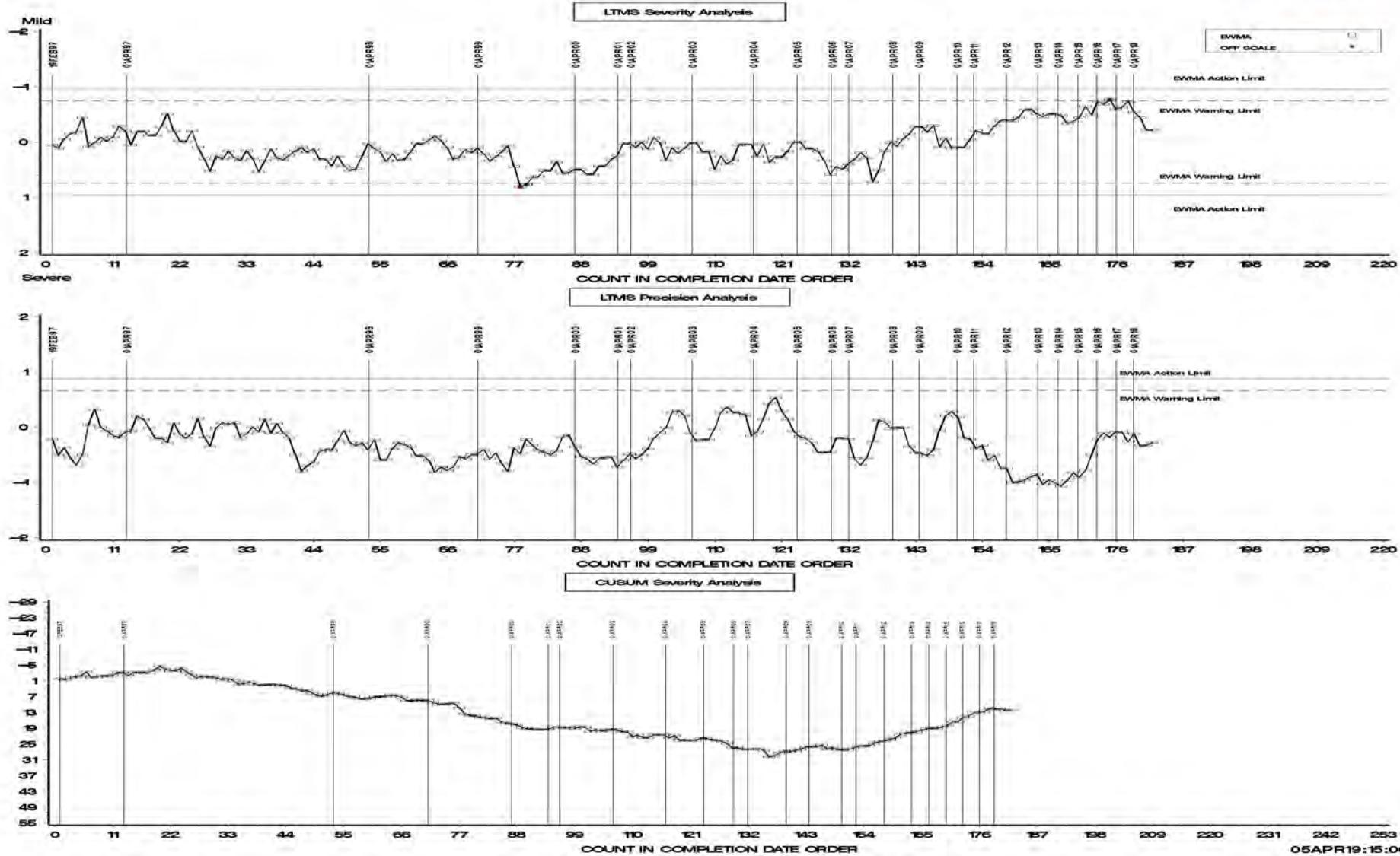
## TOP GROOVE CARBON



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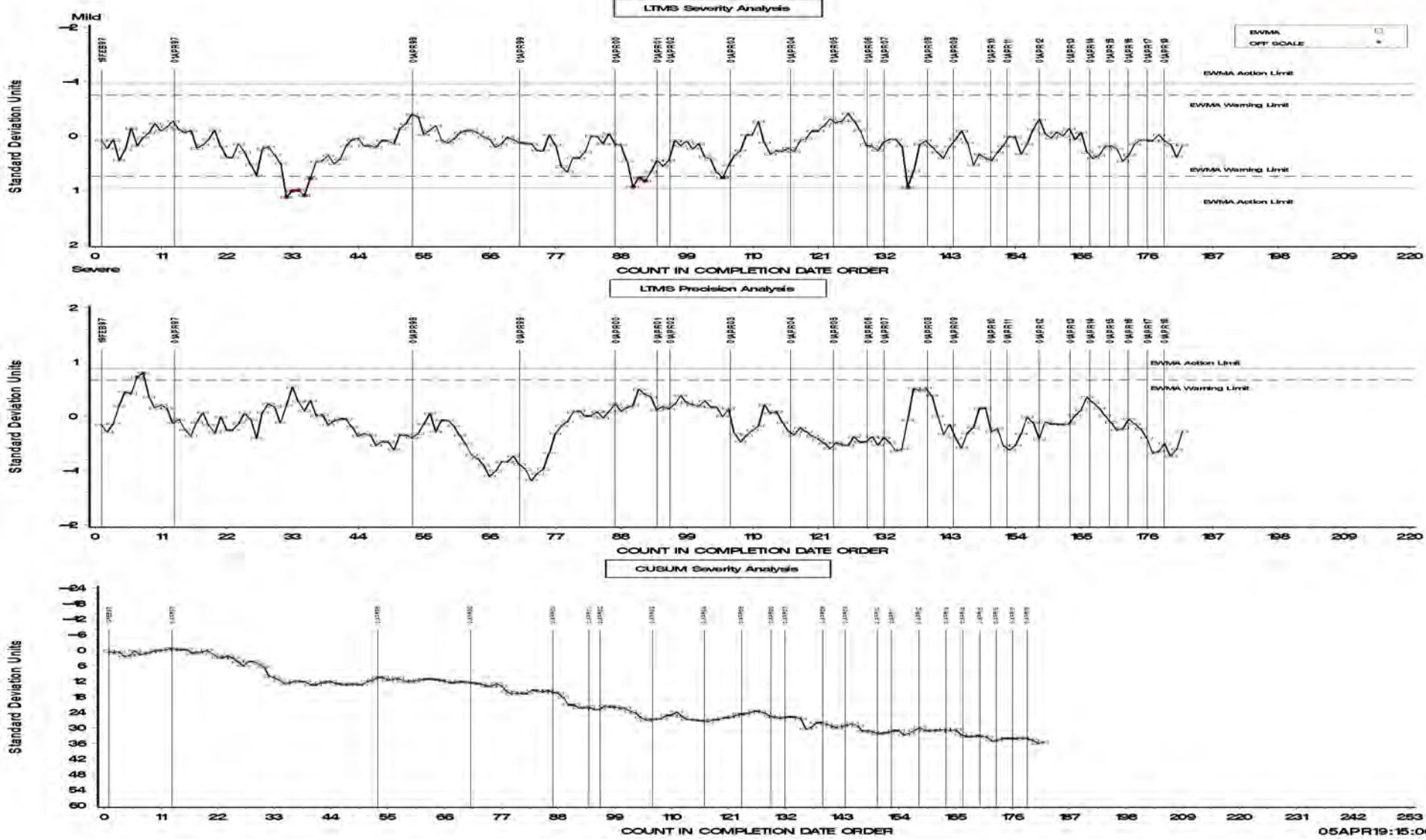
<http://astmtmc.cmu.edu>

## TOP LAND CARBON

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## WEIGHTED TOTAL DEMERITS

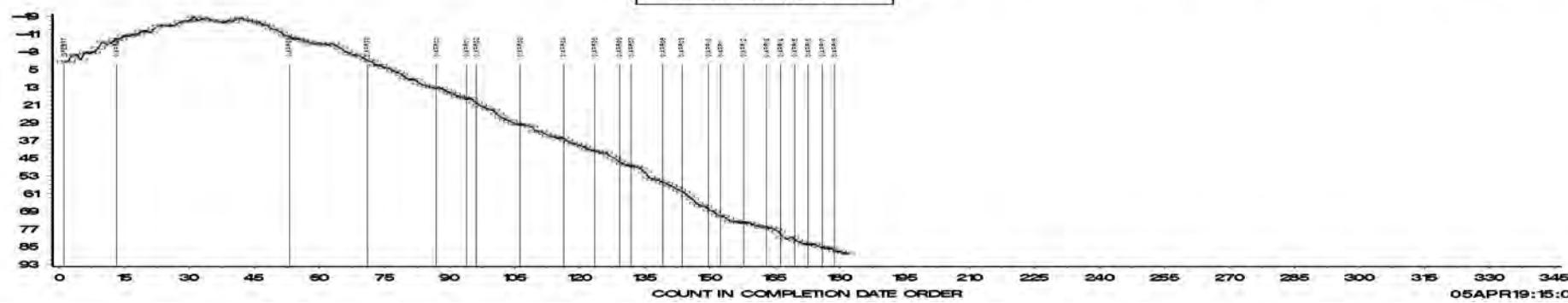
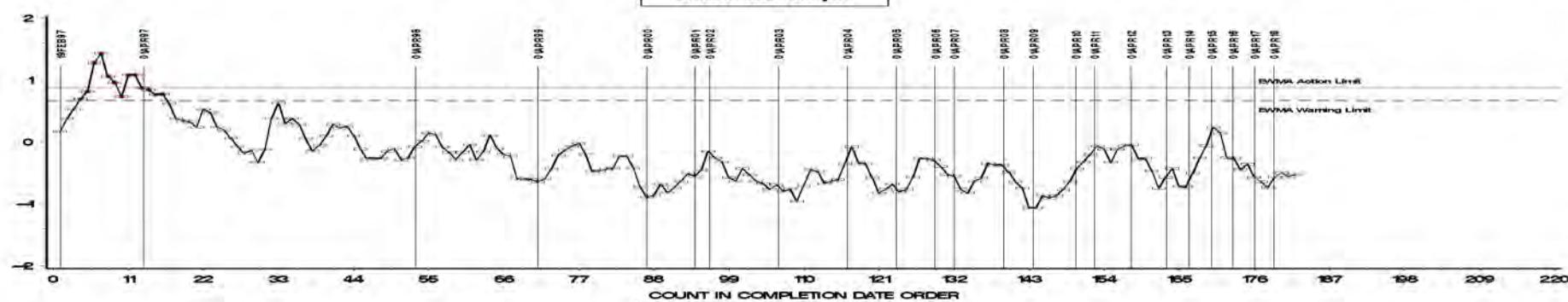
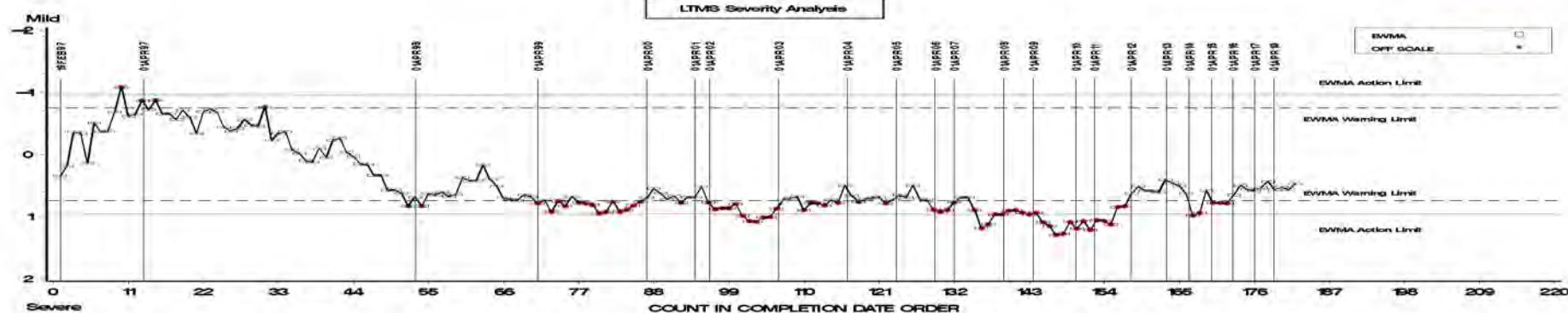


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## OIL CONSUMPTION

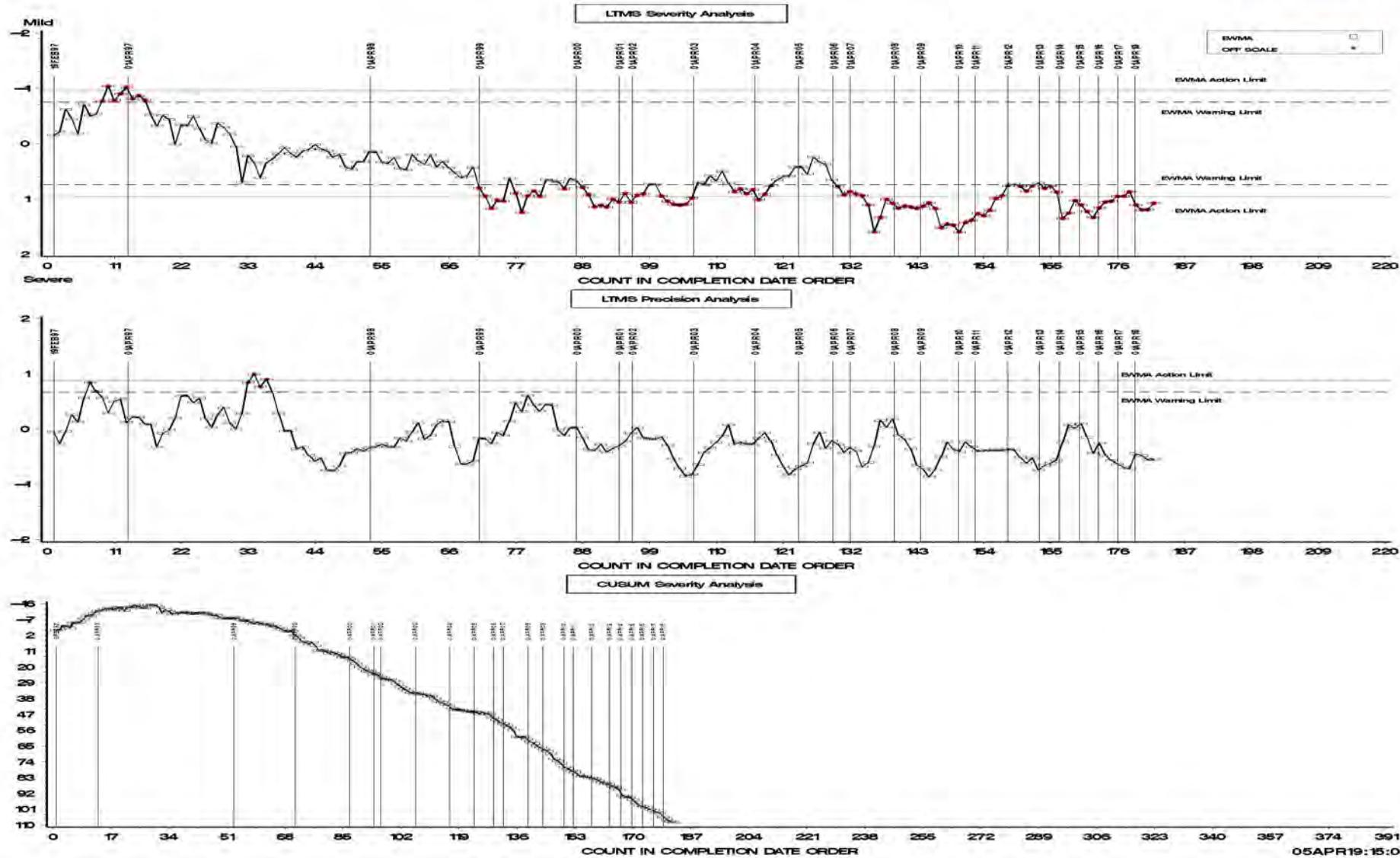


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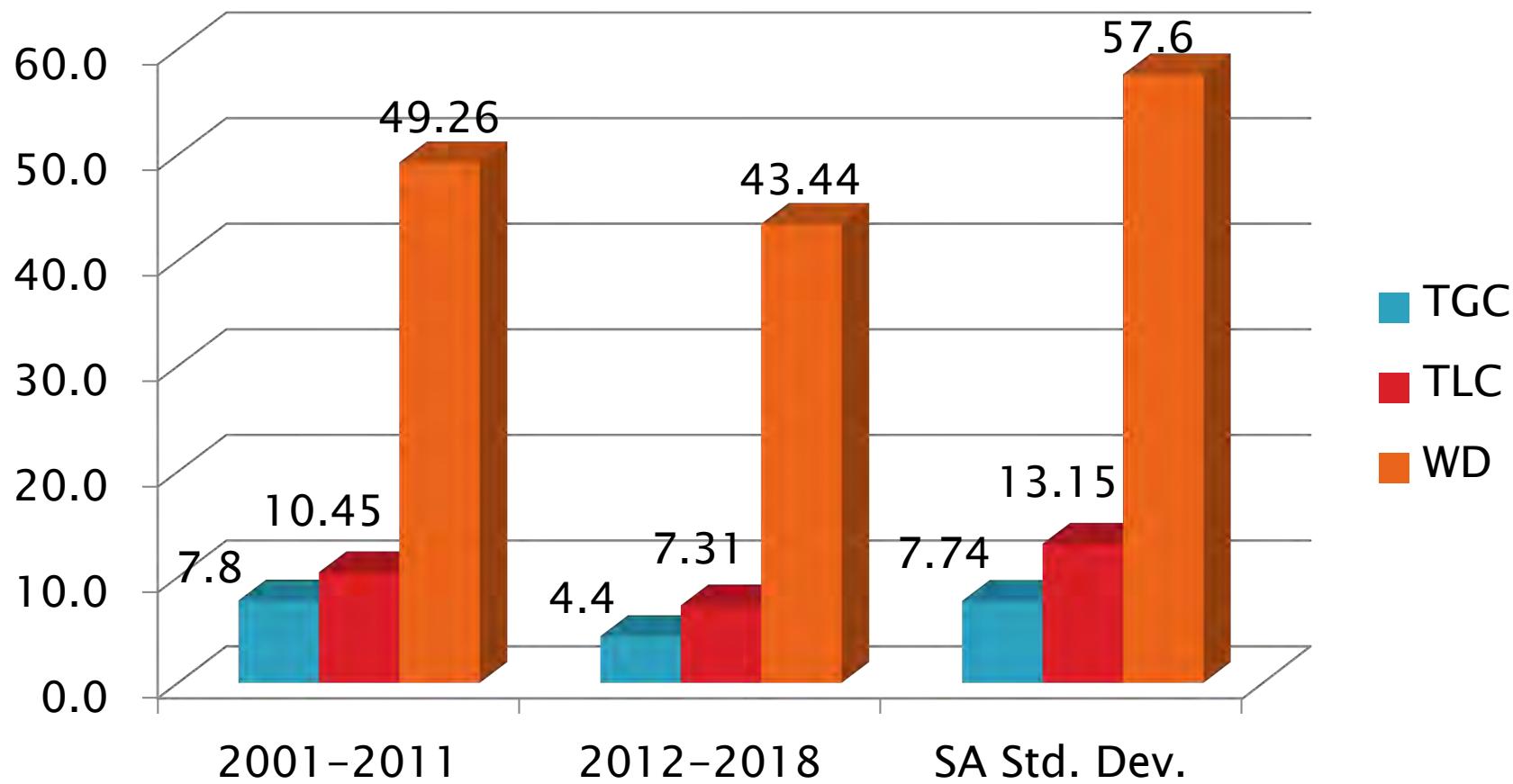
EOTOC



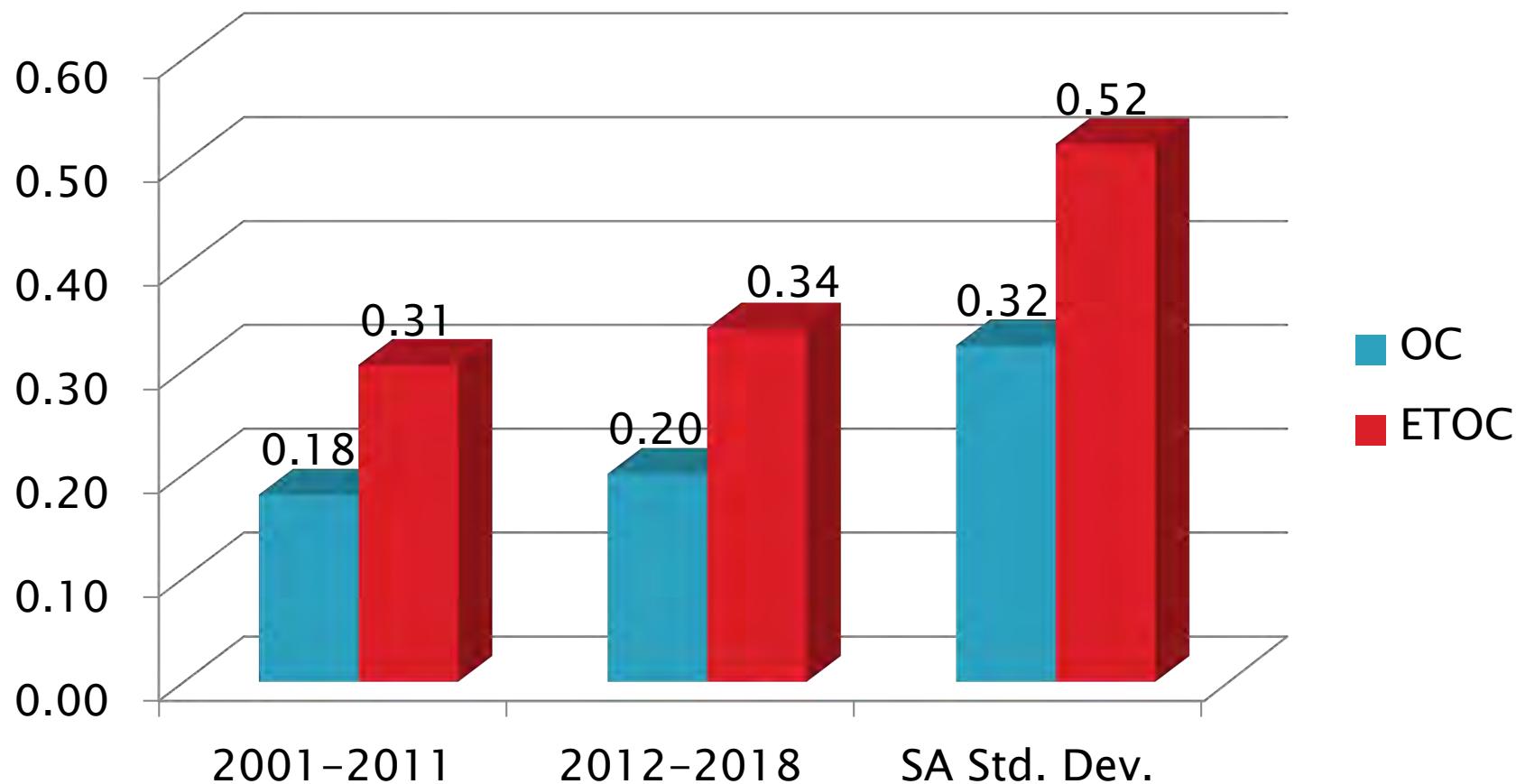
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# 1P Precision Estimates



# 1P Precision Estimates



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# SCOTE 1R

» April 2019

# 1R Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	0
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>0</b>

# 1 R Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

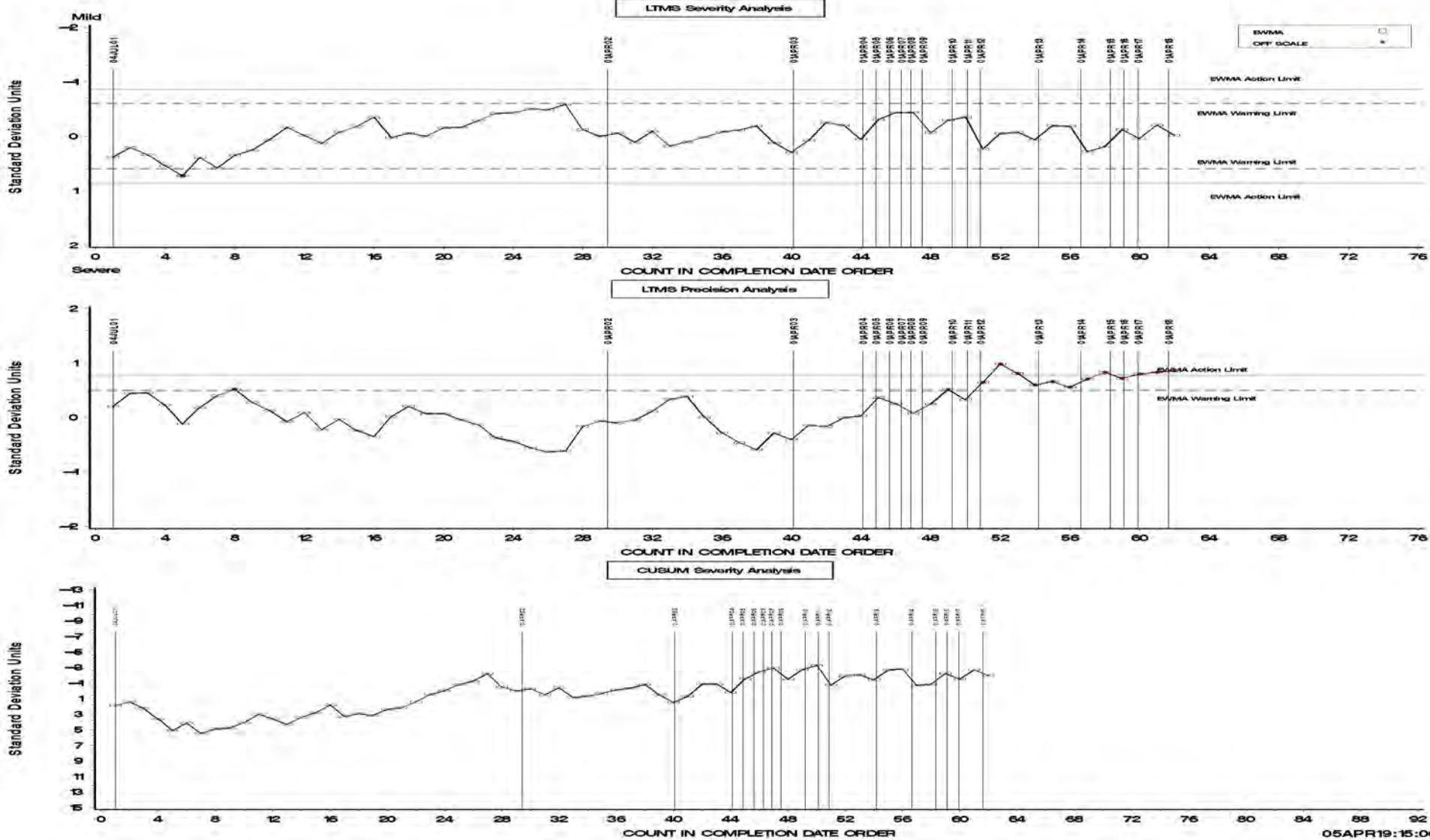
# 1R Lost Tests\*

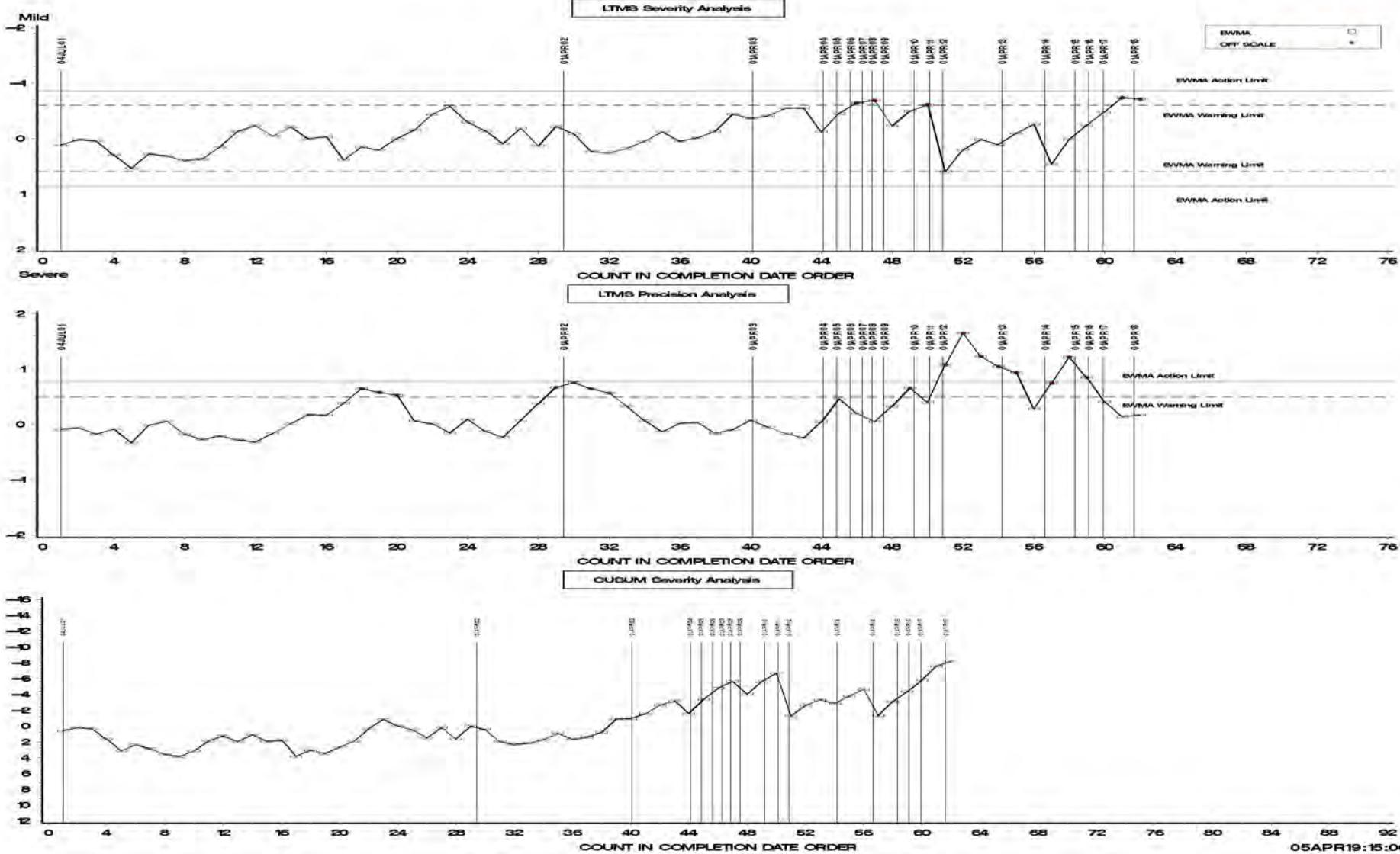
Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

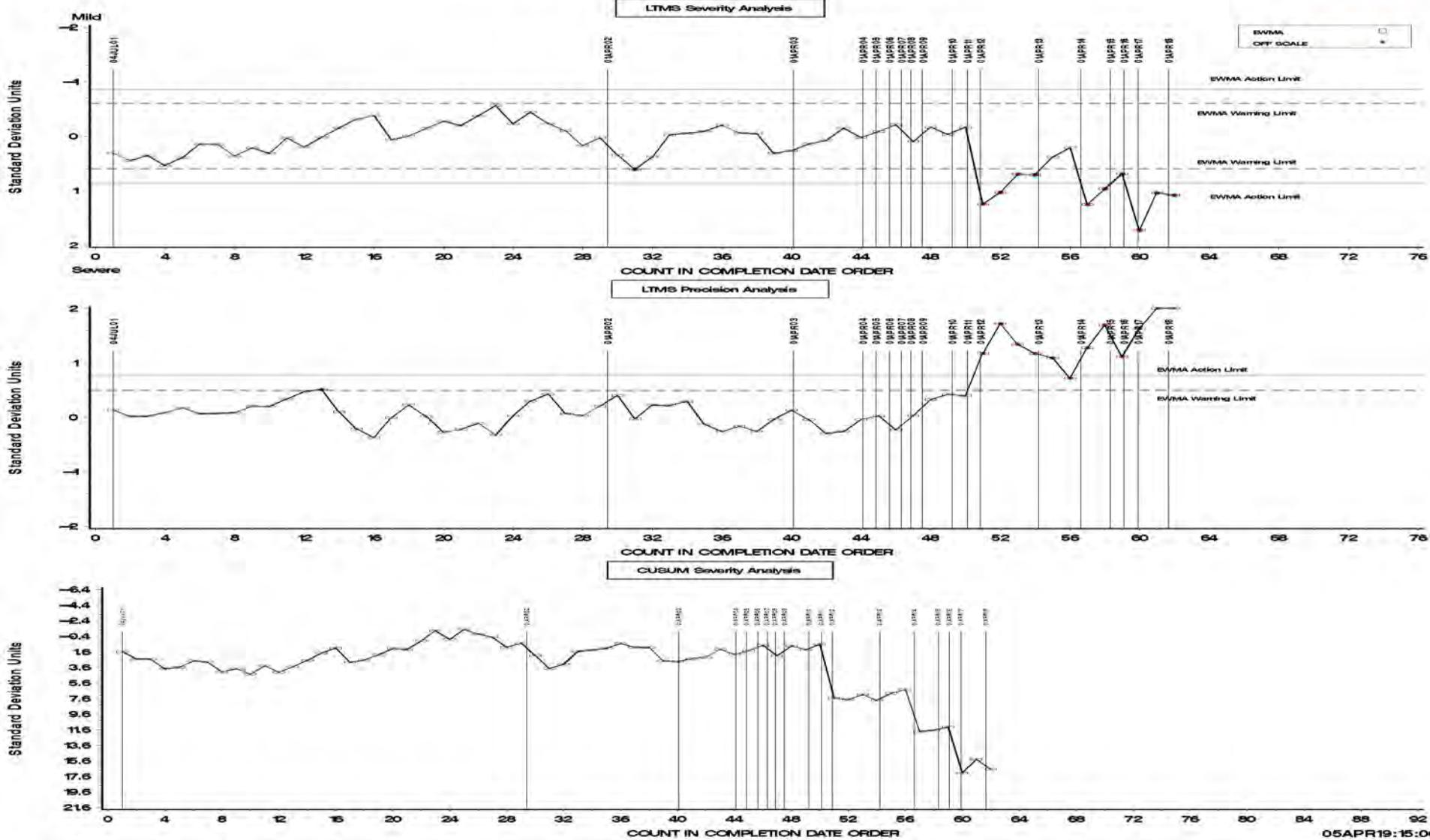
\*Invalid and aborted tests

# 1R Test Severity

- ▶ As no 1R tests were run during this period no statement about test severity can be made.

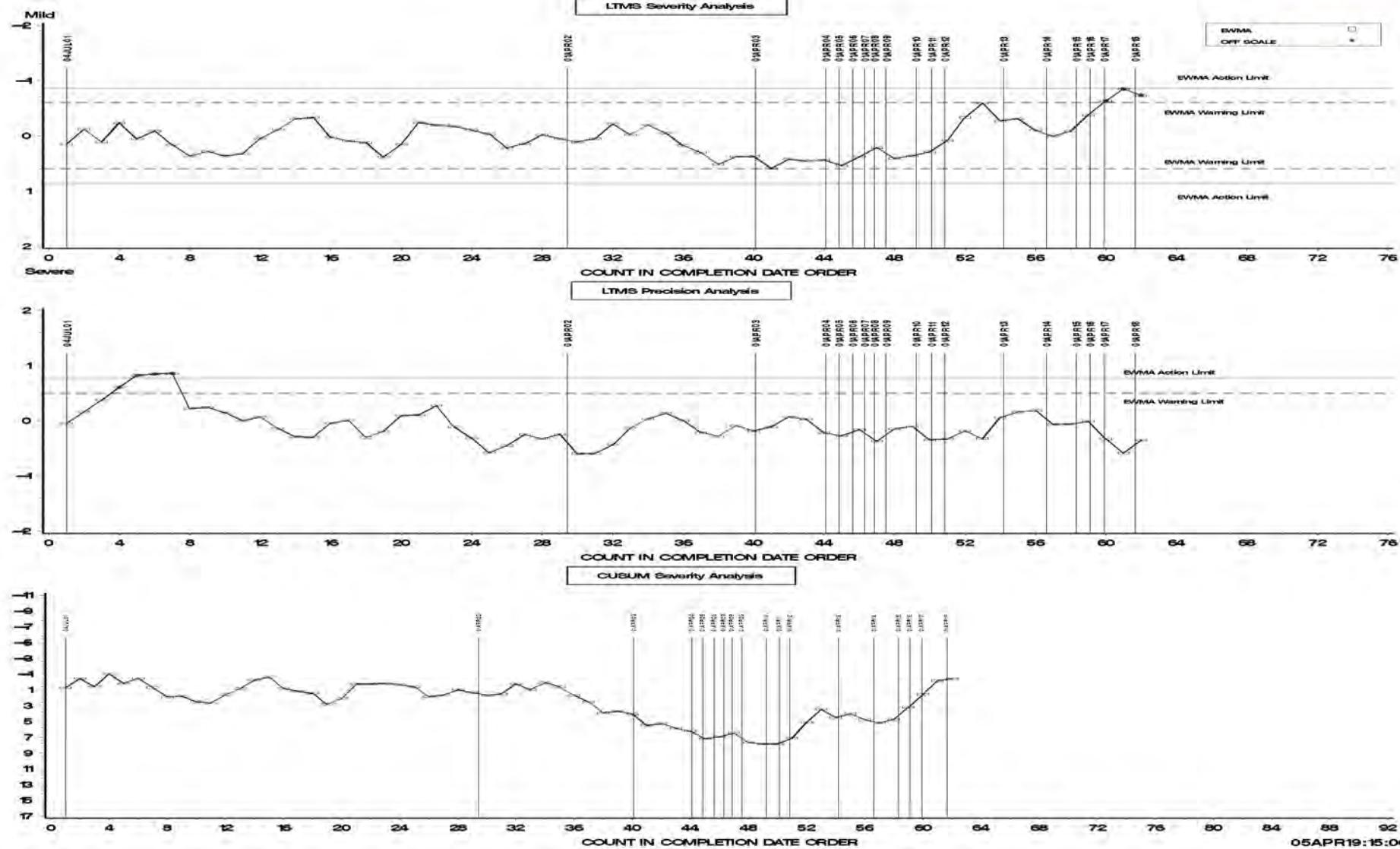






# CATERPILLAR 1R INDUSTRY OPERATIONALLY VALID DATA

FINAL BOTOC



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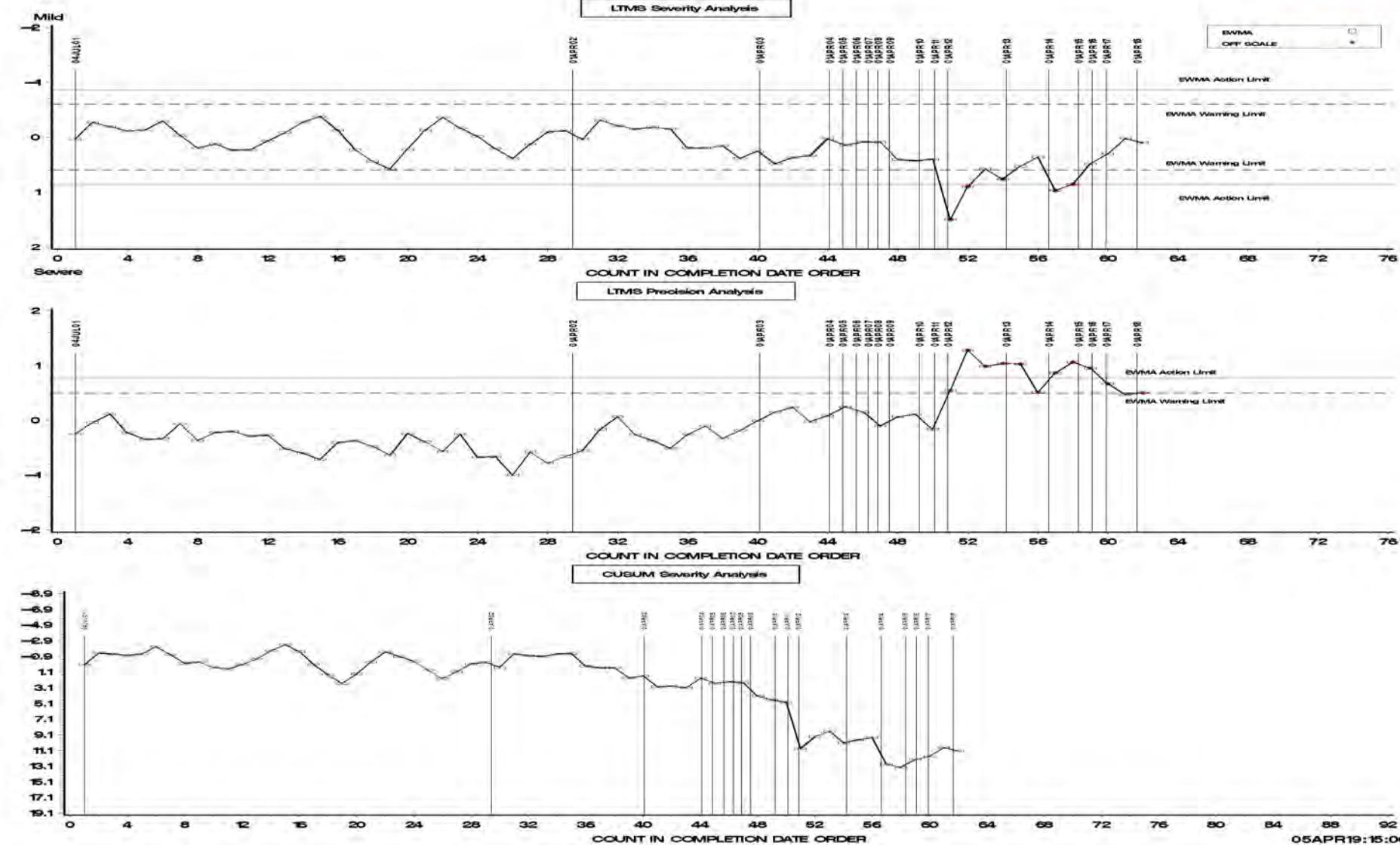


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# CATERPILLAR 1R INDUSTRY OPERATIONALLY VALID DATA



FINAL EOTOC (g/h)



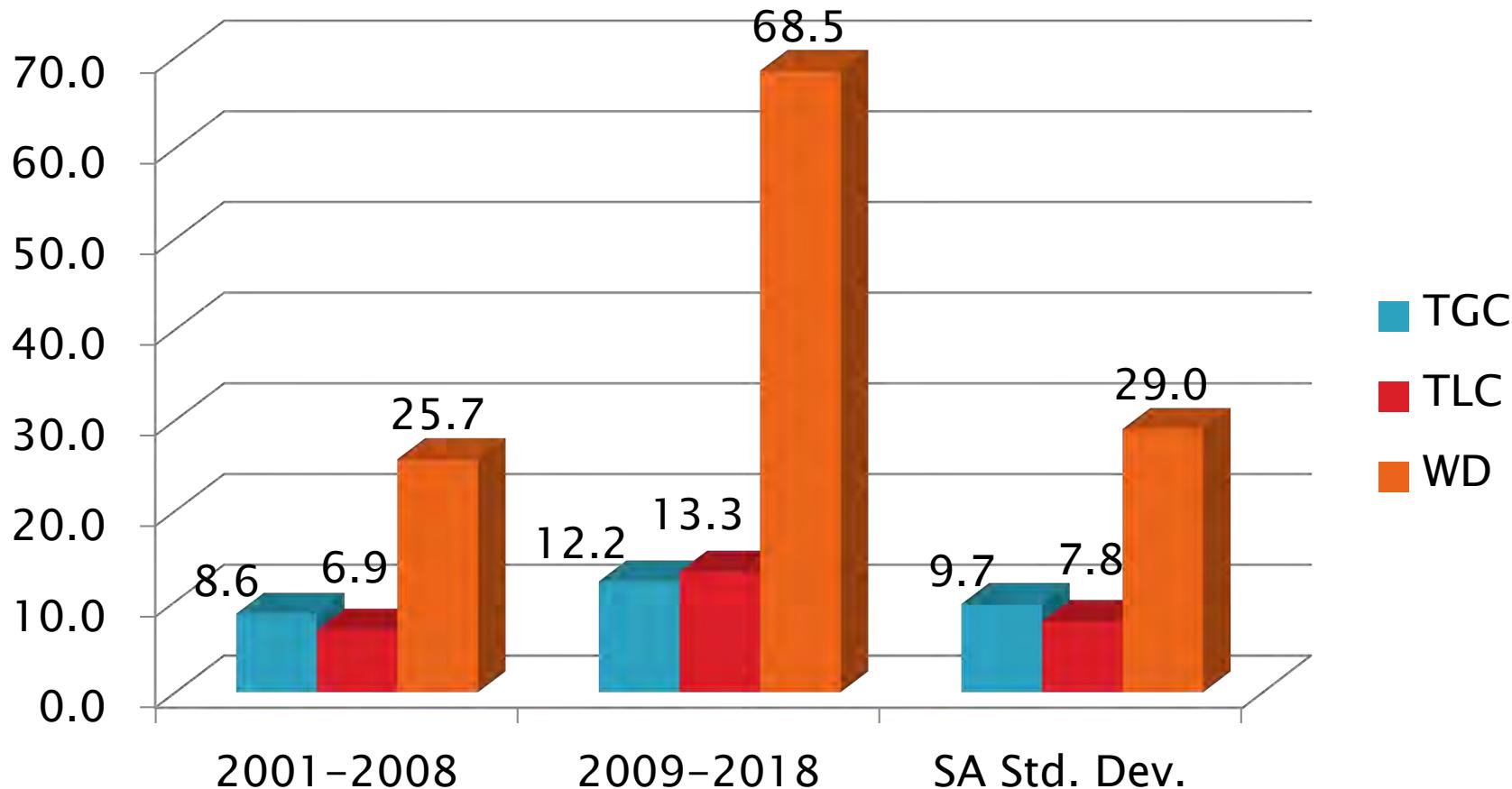
Test Monitoring Center

<http://astmtmc.cmu.edu>

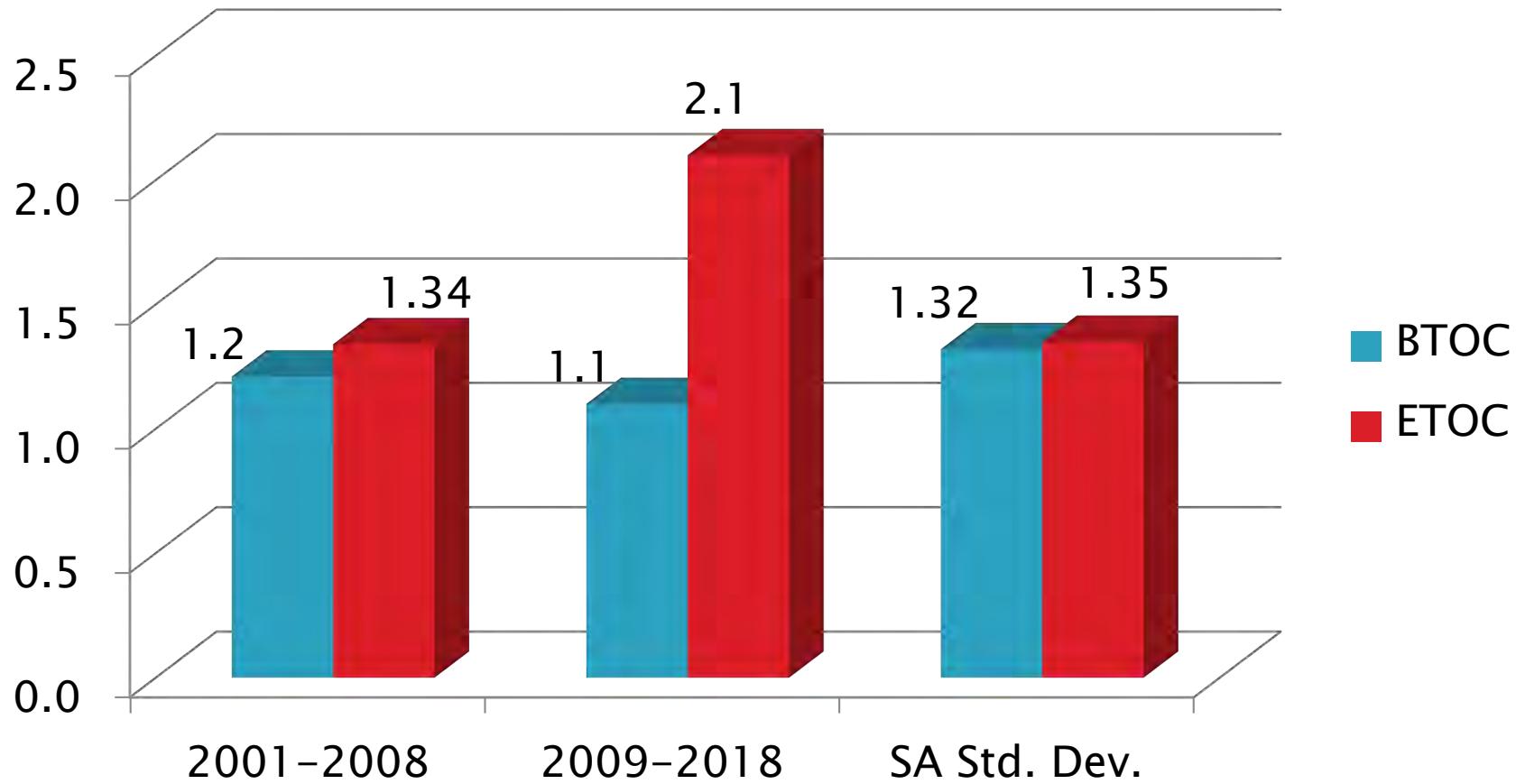


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# 1R Precision Estimates



# 1R Precision Estimates



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# CAT C13

» April 2019

# C13 Test Activity

Test Status	Validity Code	C13
Acceptable Calibration Test	AC	1
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>1</b>

# C13 Failed Tests

Failed Parameter	Number of Tests
No Failed Tests	0
<b>Total</b>	<b>0</b>

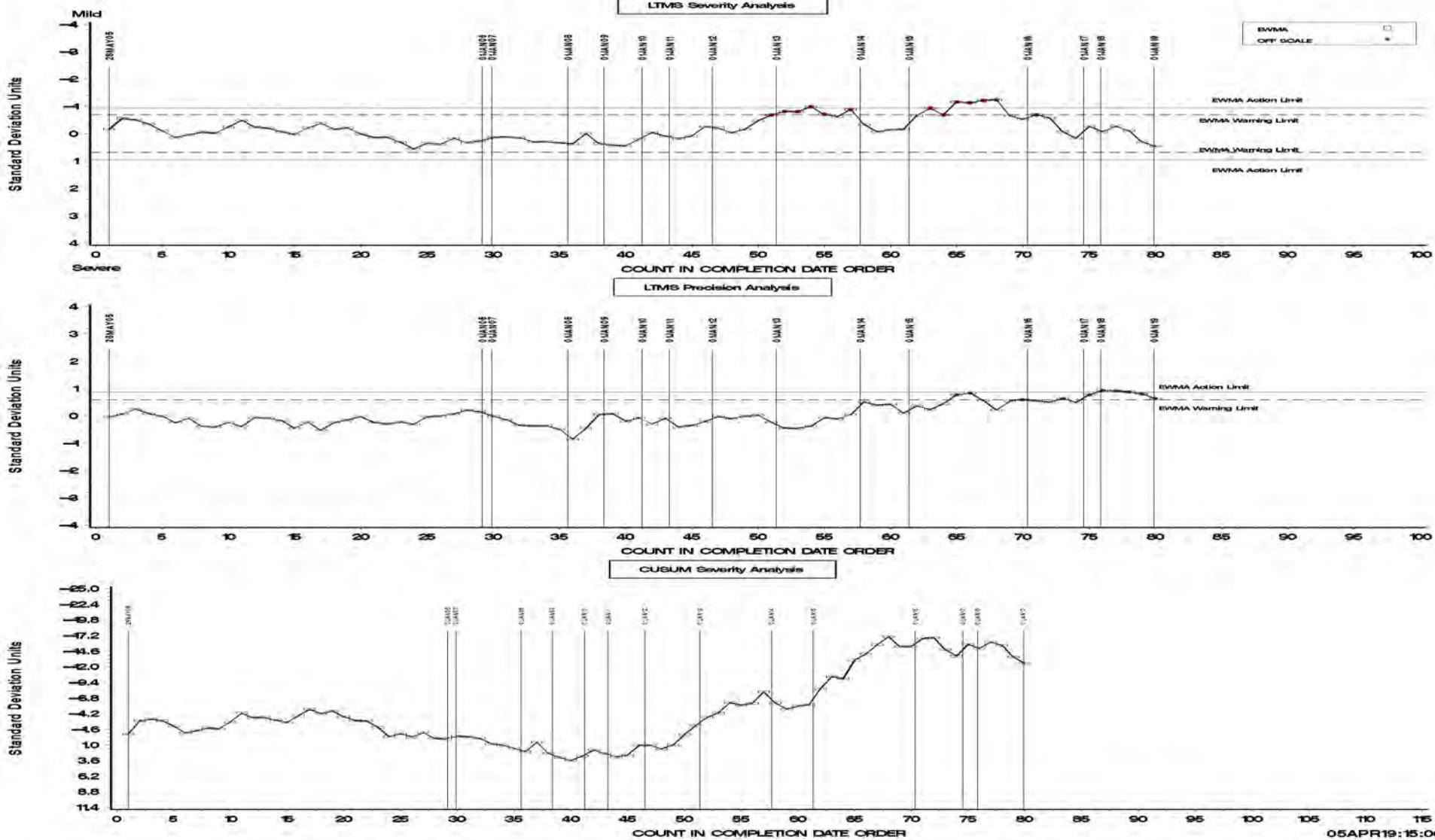
# C13 Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

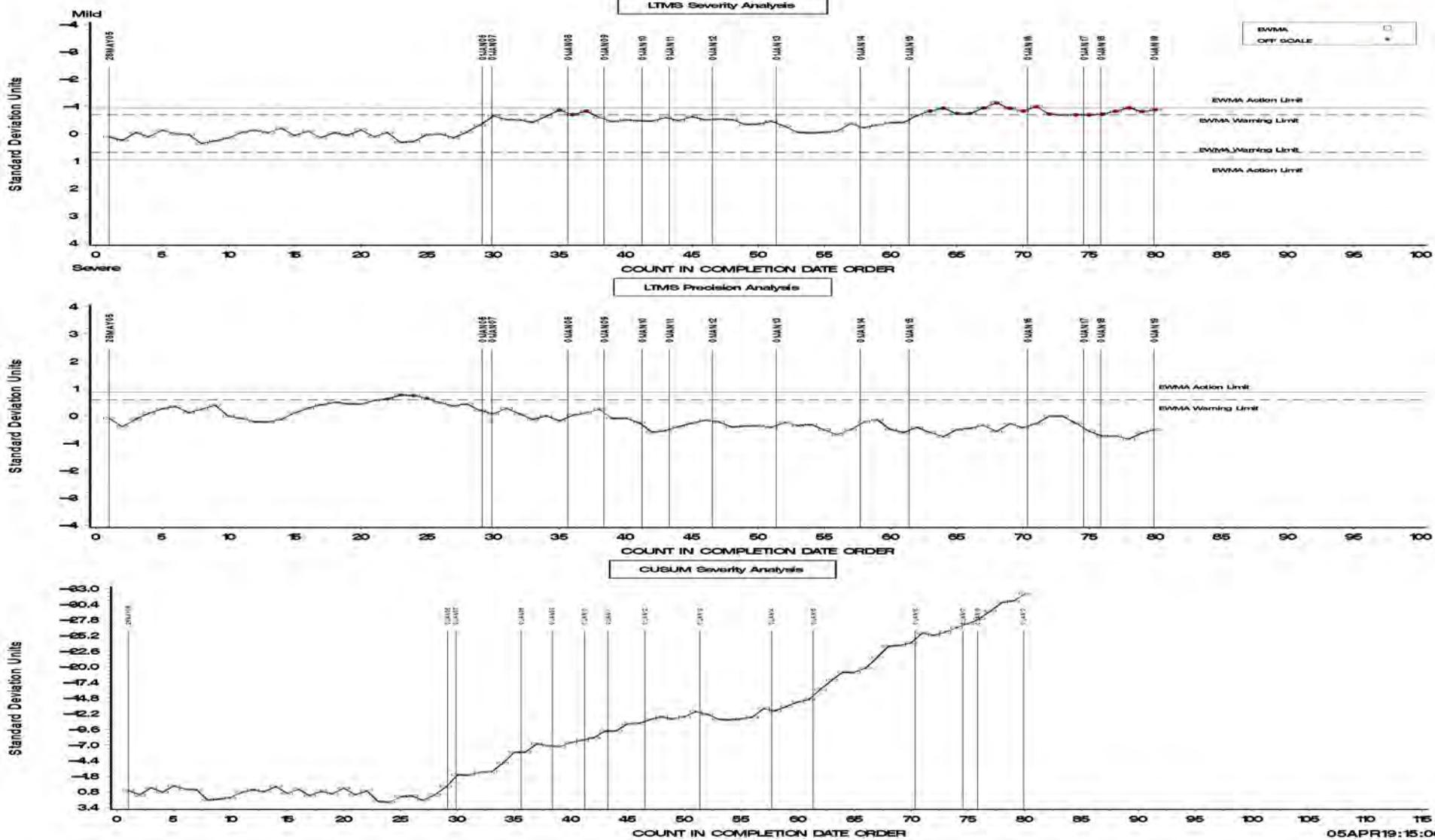
# C13 Test Severity

- ▶ R2TC and OC are in control
- ▶ TLC in severity warning alarm in the mild direction
- ▶ TGC in precision warning alarm

**C13 INDUSTRY OPERATIONALLY VALID DATA****TOP GROOVE CARBON AVG —FINAL RESULT****Test Monitoring Center**<http://astmtmc.cmu.edu>

# C13 INDUSTRY OPERATIONALLY VALID DATA

## TOP LAND CARBON AVG. — FINAL RESULT



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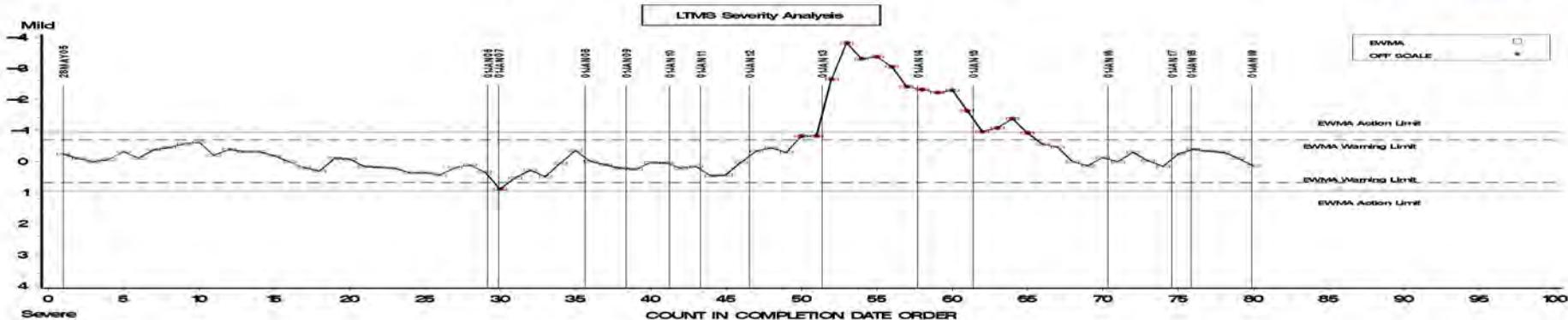
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## C13 INDUSTRY OPERATIONALLY VALID DATA

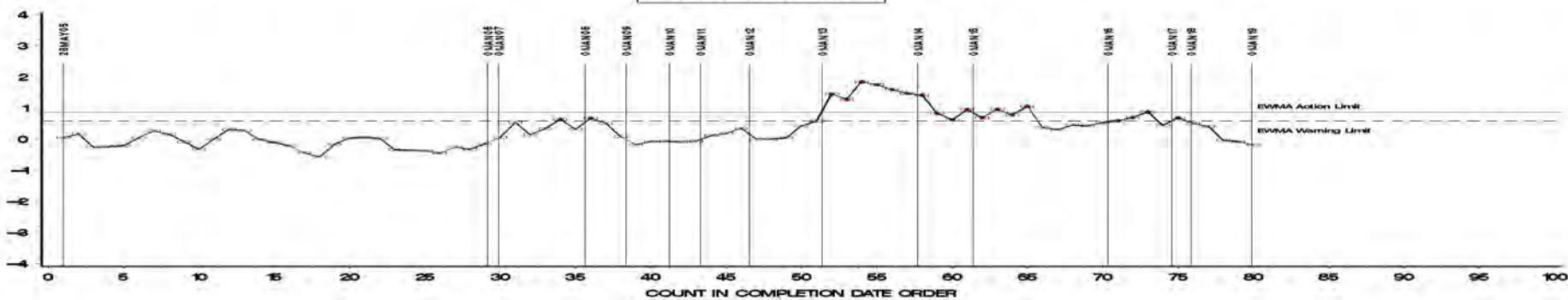
2ND RING TOP CARBON AVG. — FINAL RESULT



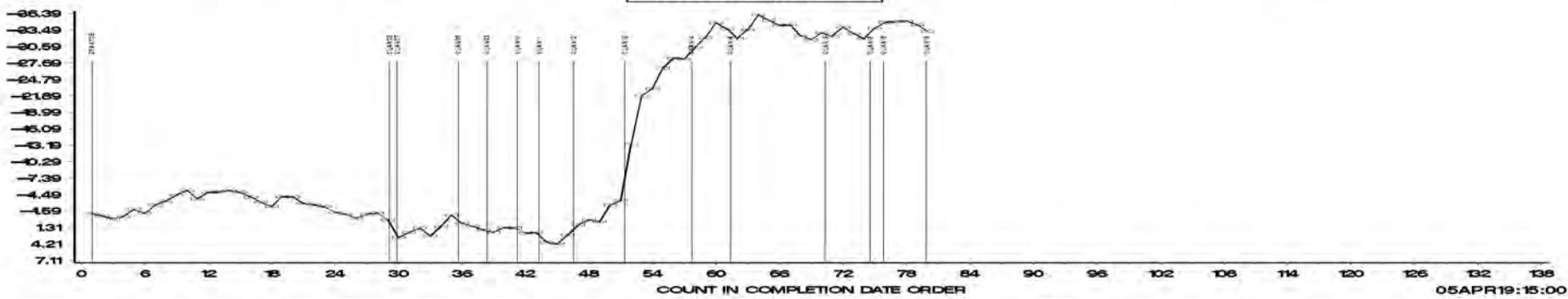
Standard Deviation Units



Standard Deviation Units



Standard Deviation Units



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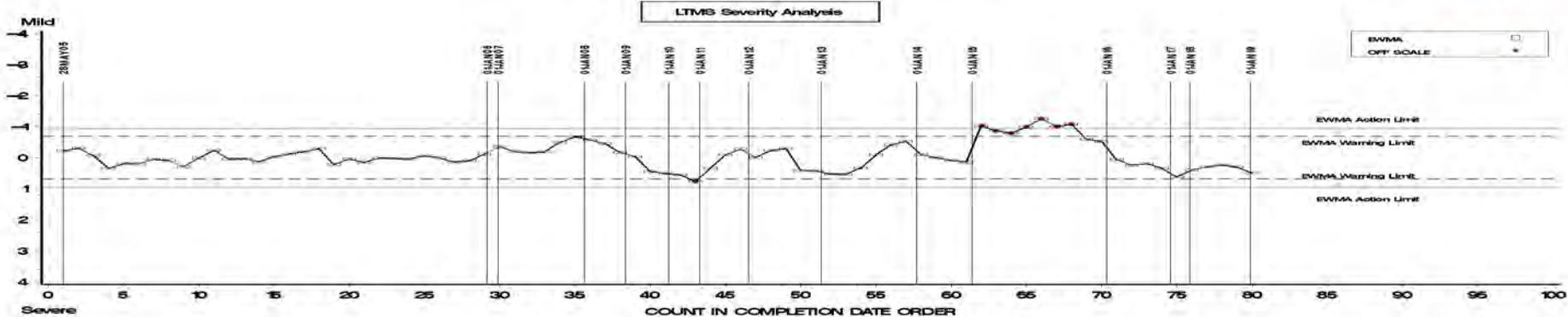
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## C13 INDUSTRY OPERATIONALLY VALID DATA

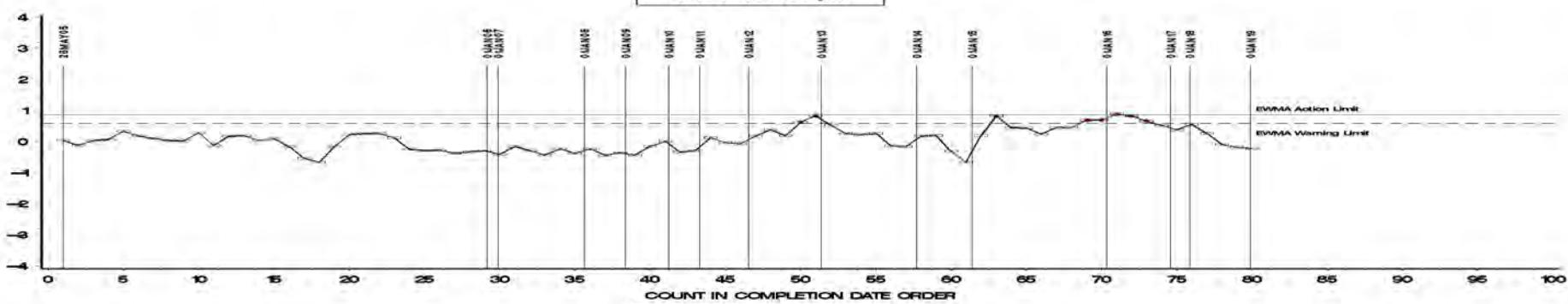
OIL CONS. DELTA —FINAL RESULT



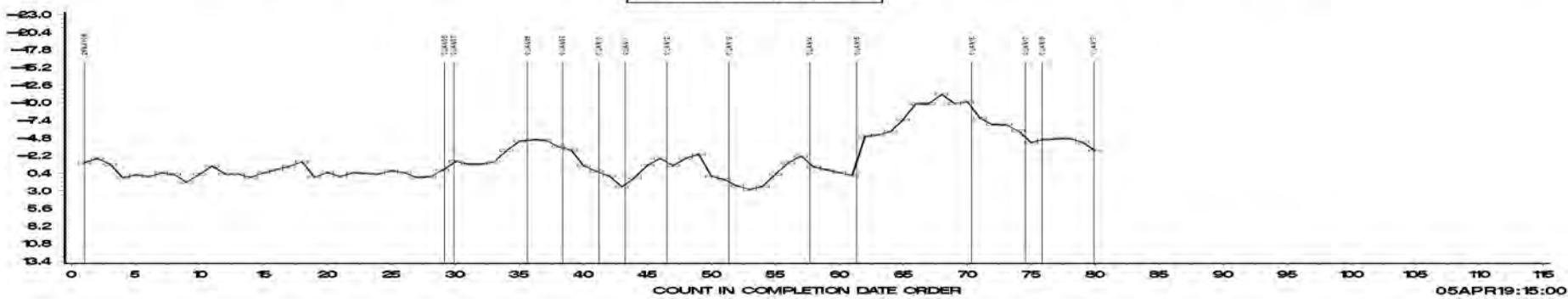
Standard Deviation Units



Standard Deviation Units



Standard Deviation Units

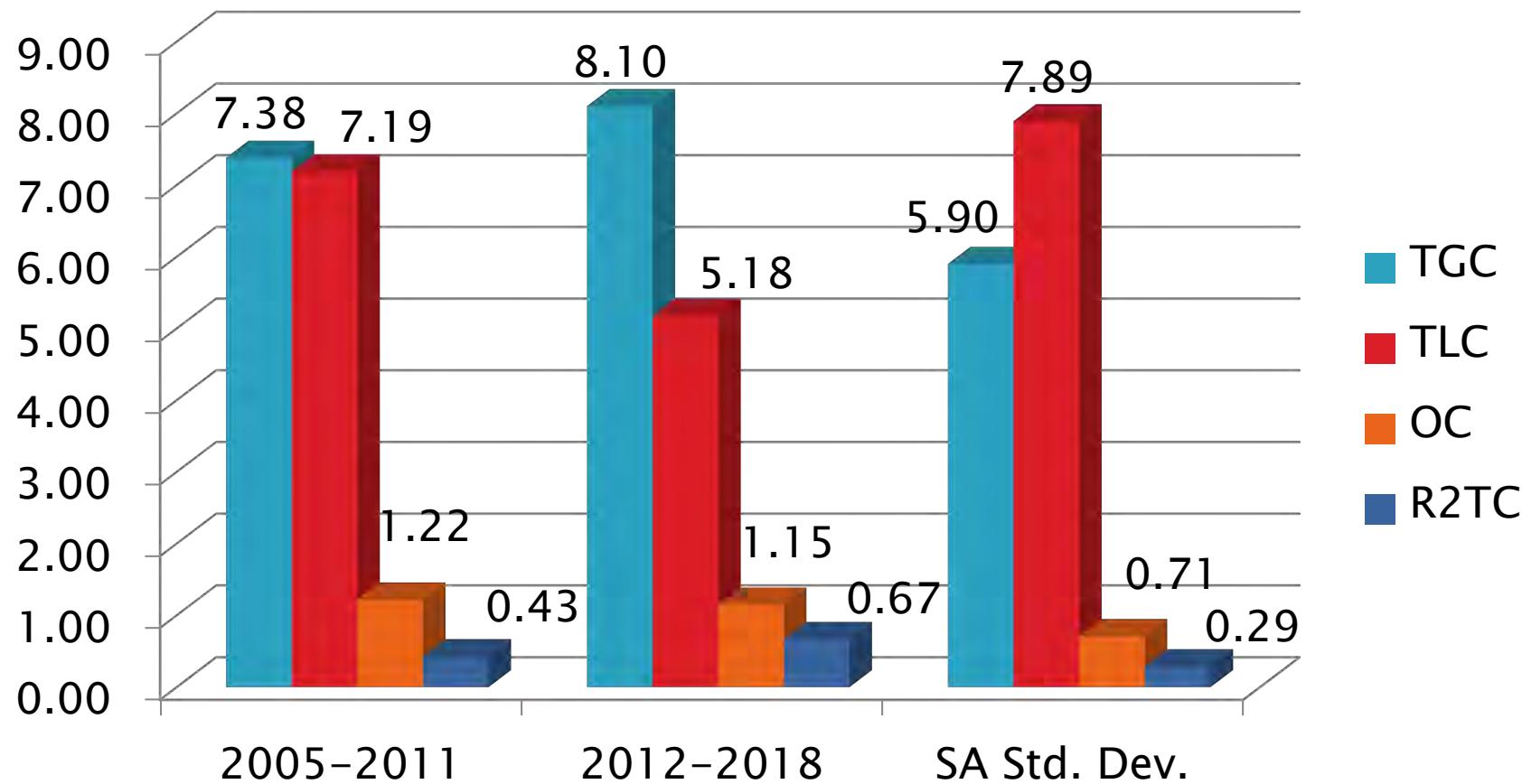


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# C13 Precision Estimates



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# C13 Oil Aeration (COAT)

» April 2019

# COAT Test Activity

Test Status	Validity Code	COAT
Acceptable Calibration Test	AC	0
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
Informational Run	NN	22
<b>Total</b>		<b>22</b>

# COAT Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# COAT Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

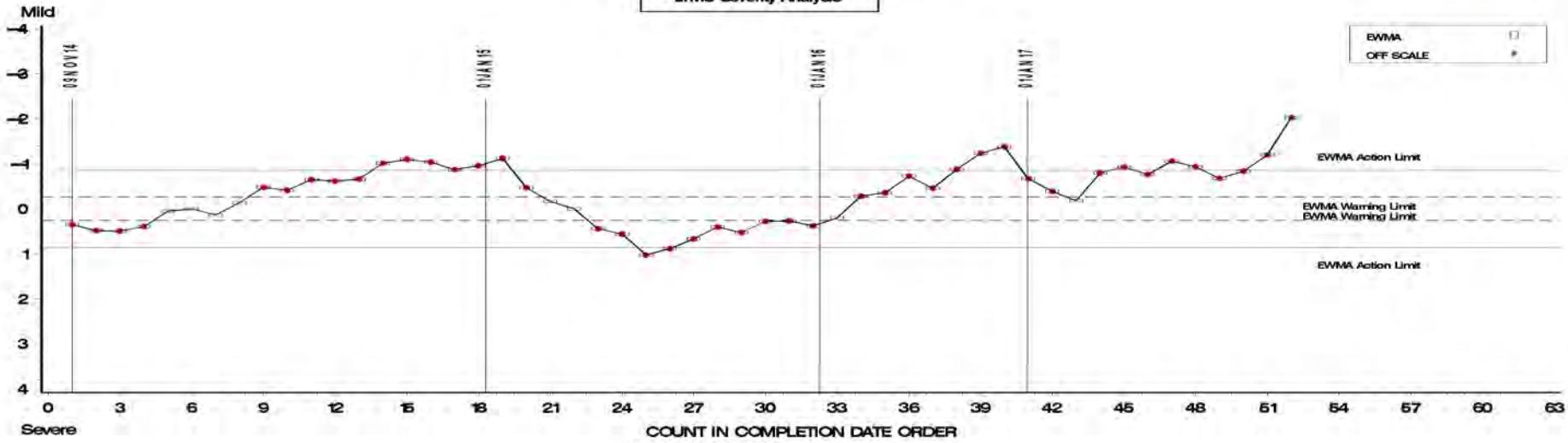
\*Invalid and aborted tests

# COAT Test Severity

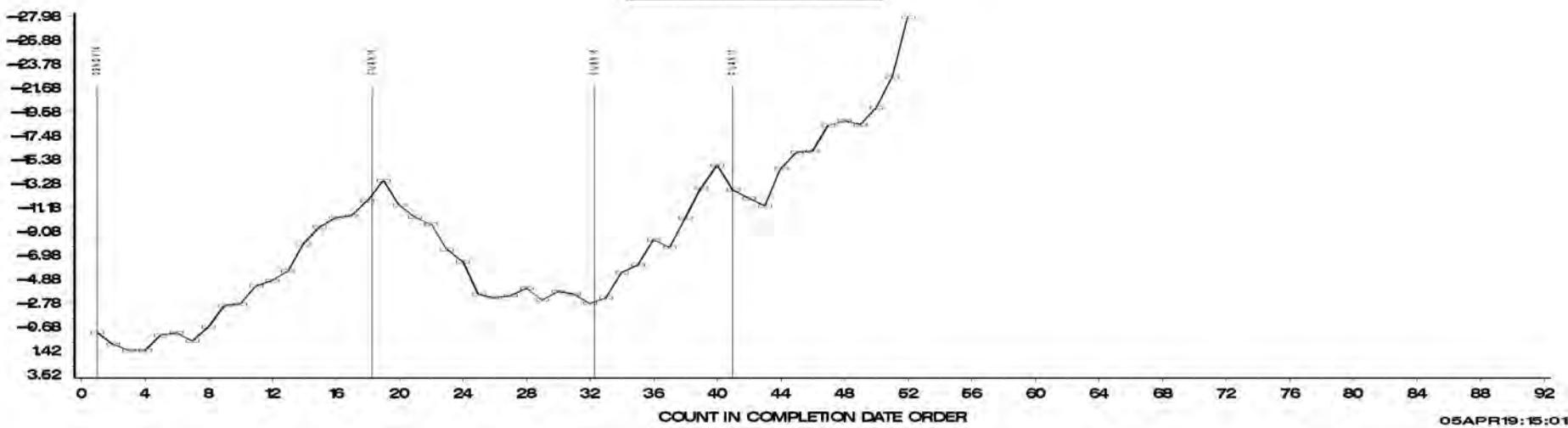
- ▶ As no chartable COAT tests were run during this period no statement about test severity can be made.

## FINAL AVERAGE OIL AERATION OVER TEST HOURS 40 - 60

Standard Deviation Units



Standard Deviation Units

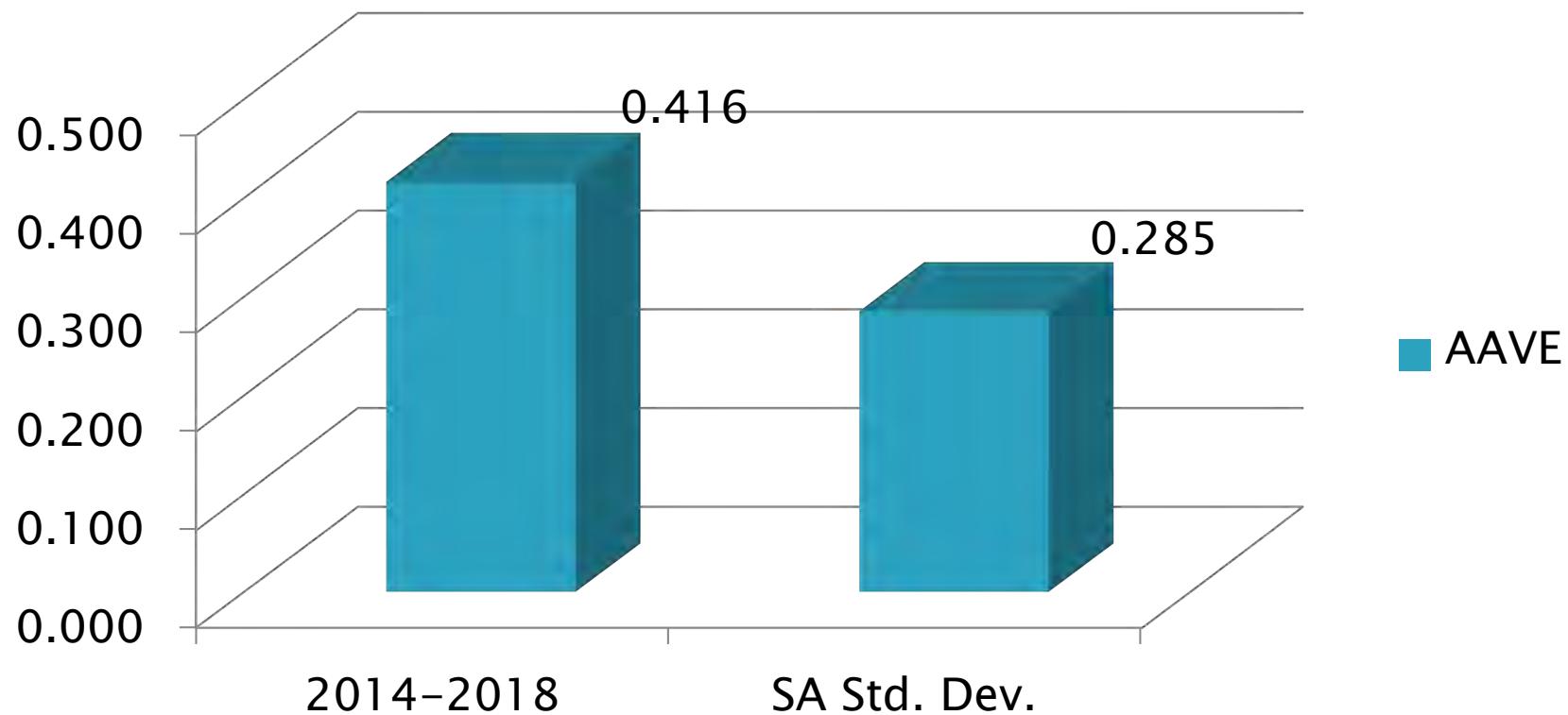


Test Monitoring Center

<http://astmtmc.cmu.edu>

# COAT Precision Estimates

## AAVE



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# Daimler DD13 Scuffing Test

» April 2019

# DD13 Test Activity\*

Test Status	Validity Code	COAT
Acceptable Calibration Test	AC	1
Failed Calibration Test	OC	0
Operationally Invalid	LC	1
Invalid Informational	LN	1
Informational	NN	1
<b>Total</b>		<b>4</b>

# DD13 Failed Tests

Failed Parameter	Number of Tests
No Failed Tests	0
<b>Total</b>	<b>0</b>

# DD13 Lost Tests\*

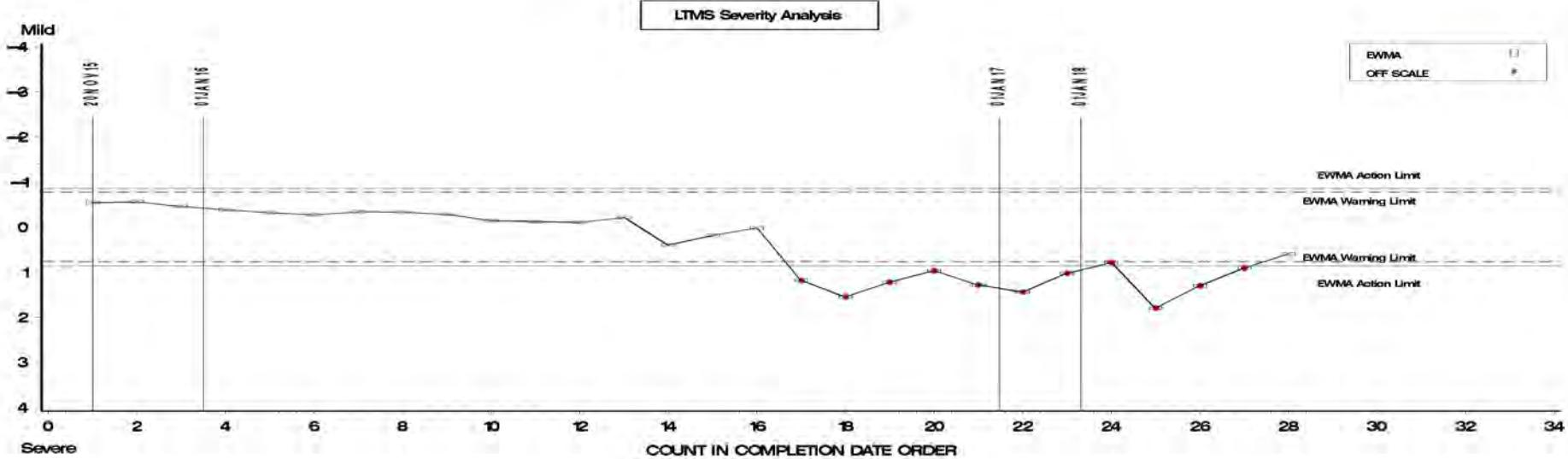
Status	Cause	#
Invalid	Scuff before 30 hours	1
Invalid	Non standard informational test	1
Aborted	No aborted tests	0
<b>Total</b>		<b>2</b>

\*Invalid and aborted tests

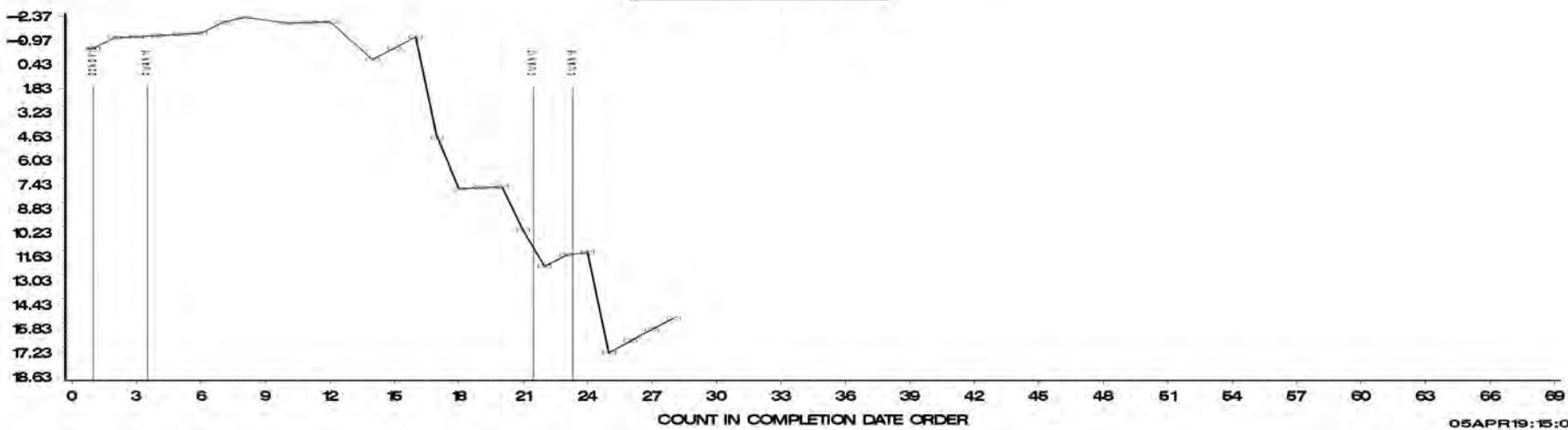
# DD13 Test Severity

- ▶ HRS2 is in control

Standard Deviation Units

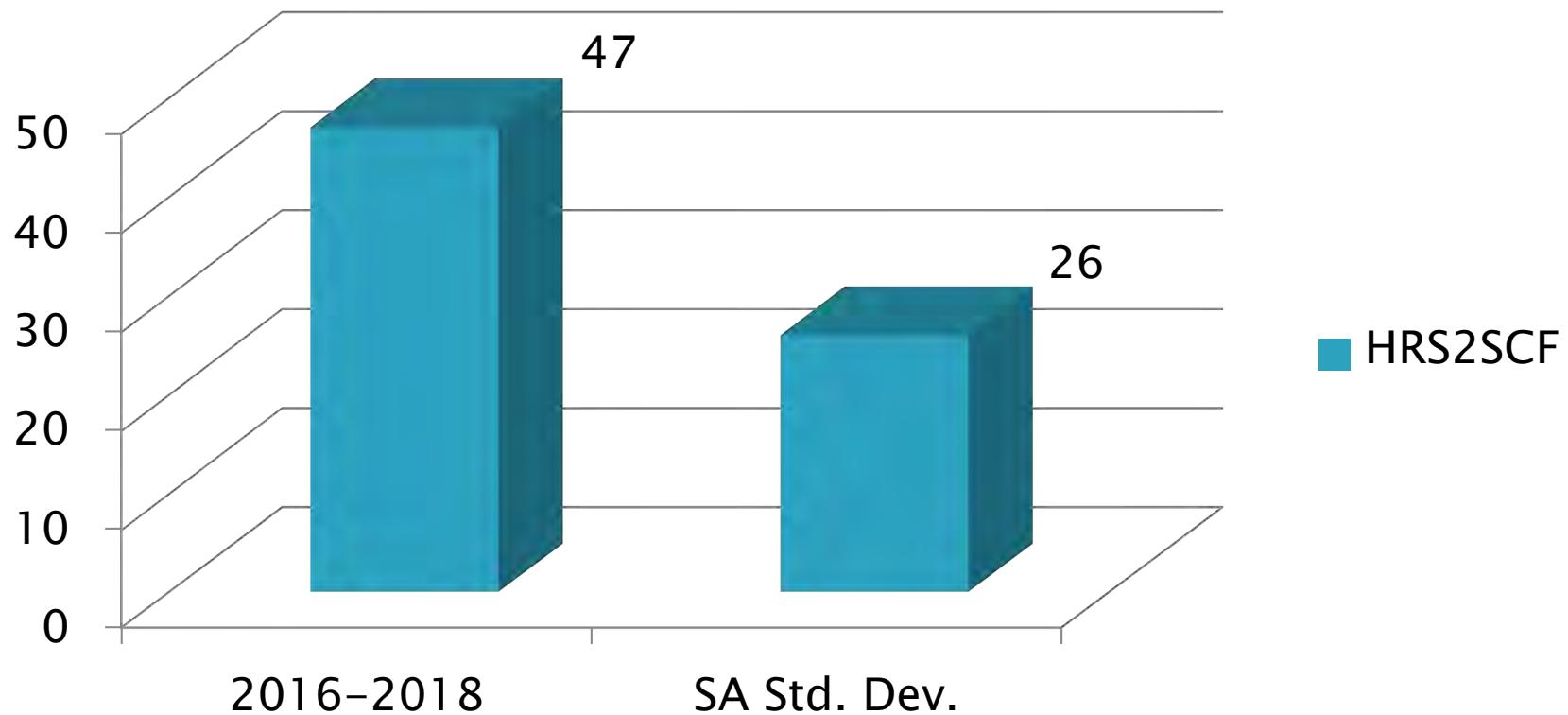


Standard Deviation Units



# DD13 Precision Estimates

## HRS2SCF



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# Cummins ISB

» April 2019

# ISB Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	0
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>0</b>

# ISB Failed Tests

Failed Parameter	Number of Tests
No Failed Tests	0
<b>Total</b>	<b>0</b>

# ISB Lost Tests\*

Status	Cause	#
Invalid	No Invalid Tests	0
Aborted	No Aborted Tests	0
<b>Total</b>		<b>0</b>

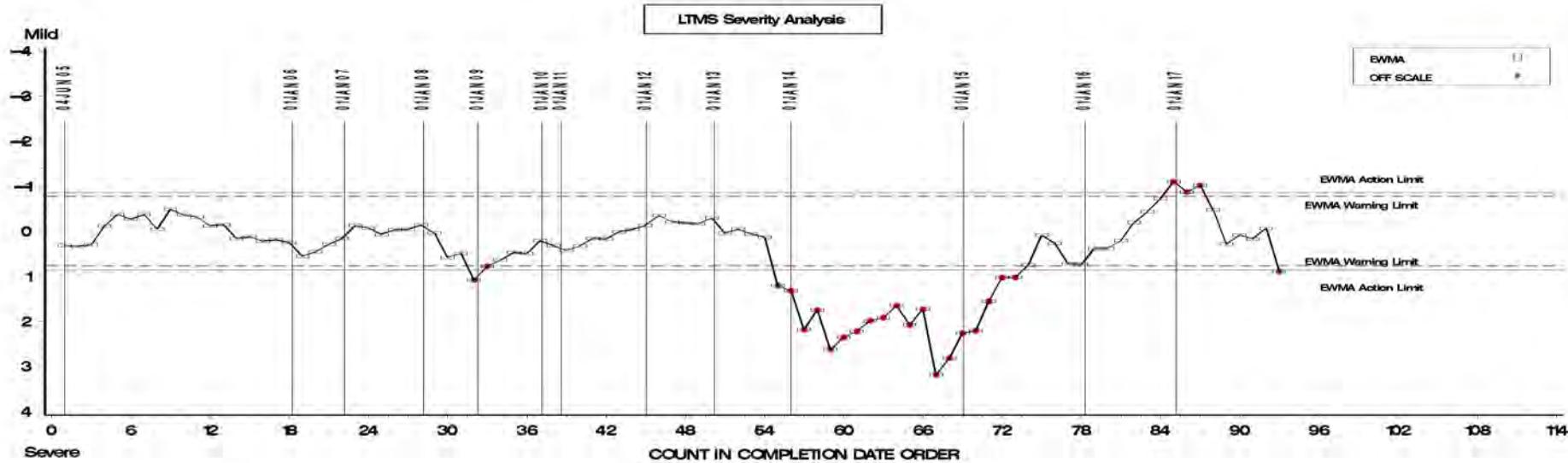
\*Invalid and aborted tests

# ISB Test Severity

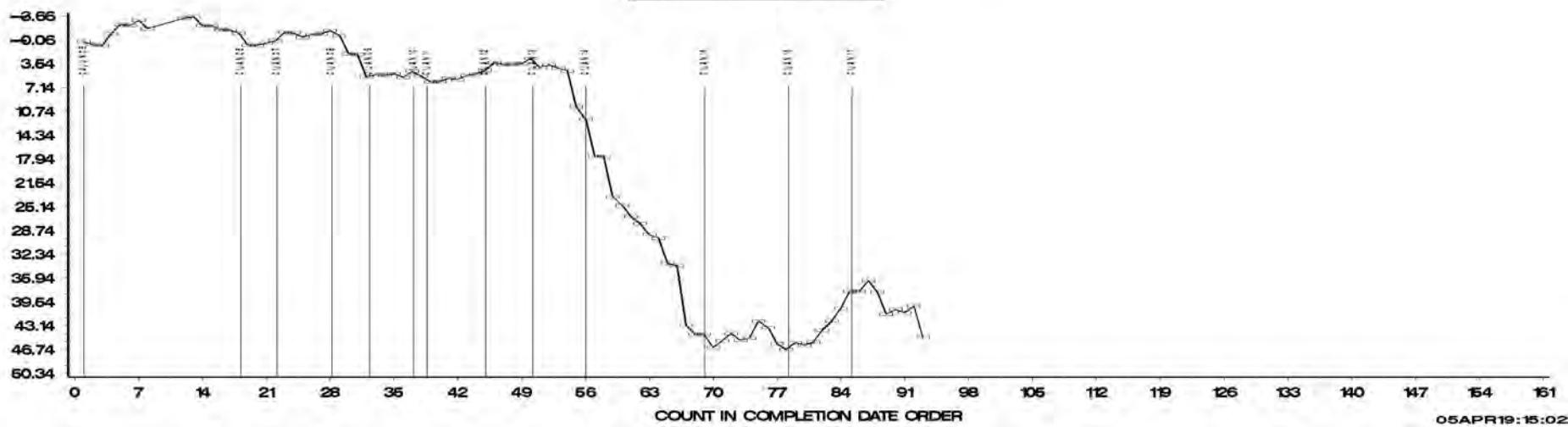
- ▶ As no ISB tests were run during this period no statement about test severity can be made.

## AVERAGE CAMSHAFT WEAR

Standard Deviation Units

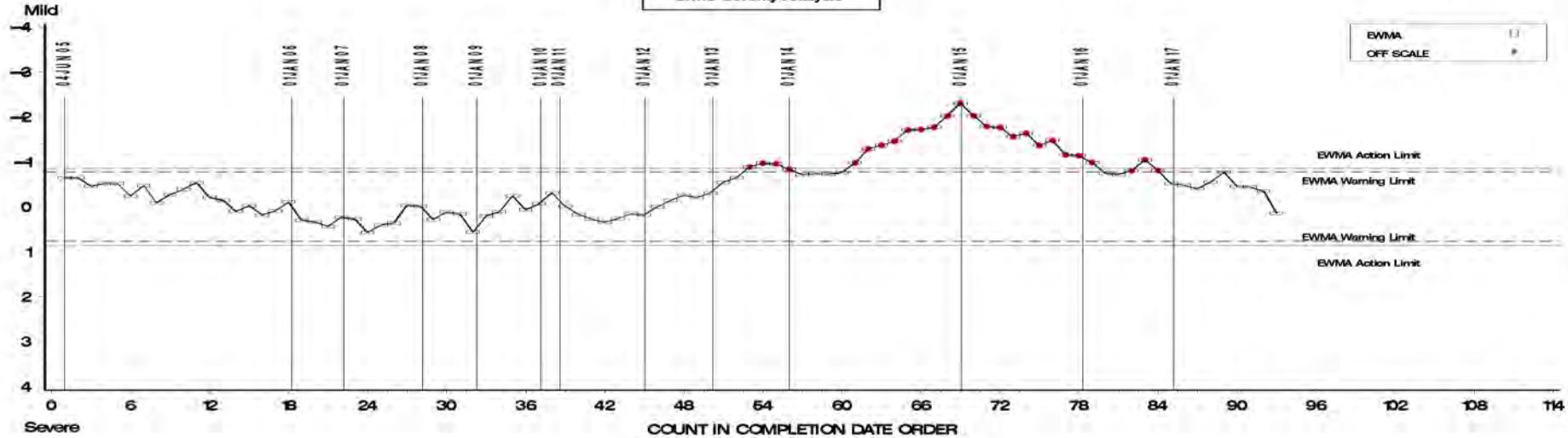


Standard Deviation Units

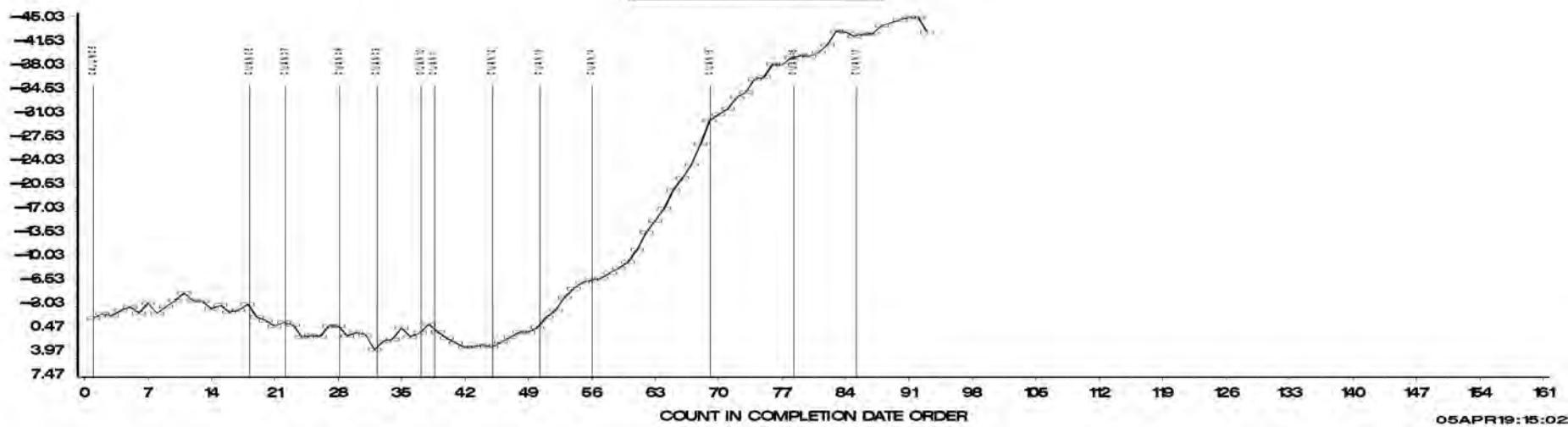


## AVERAGE TAPPET WEIGHT LOSS

Standard Deviation Units



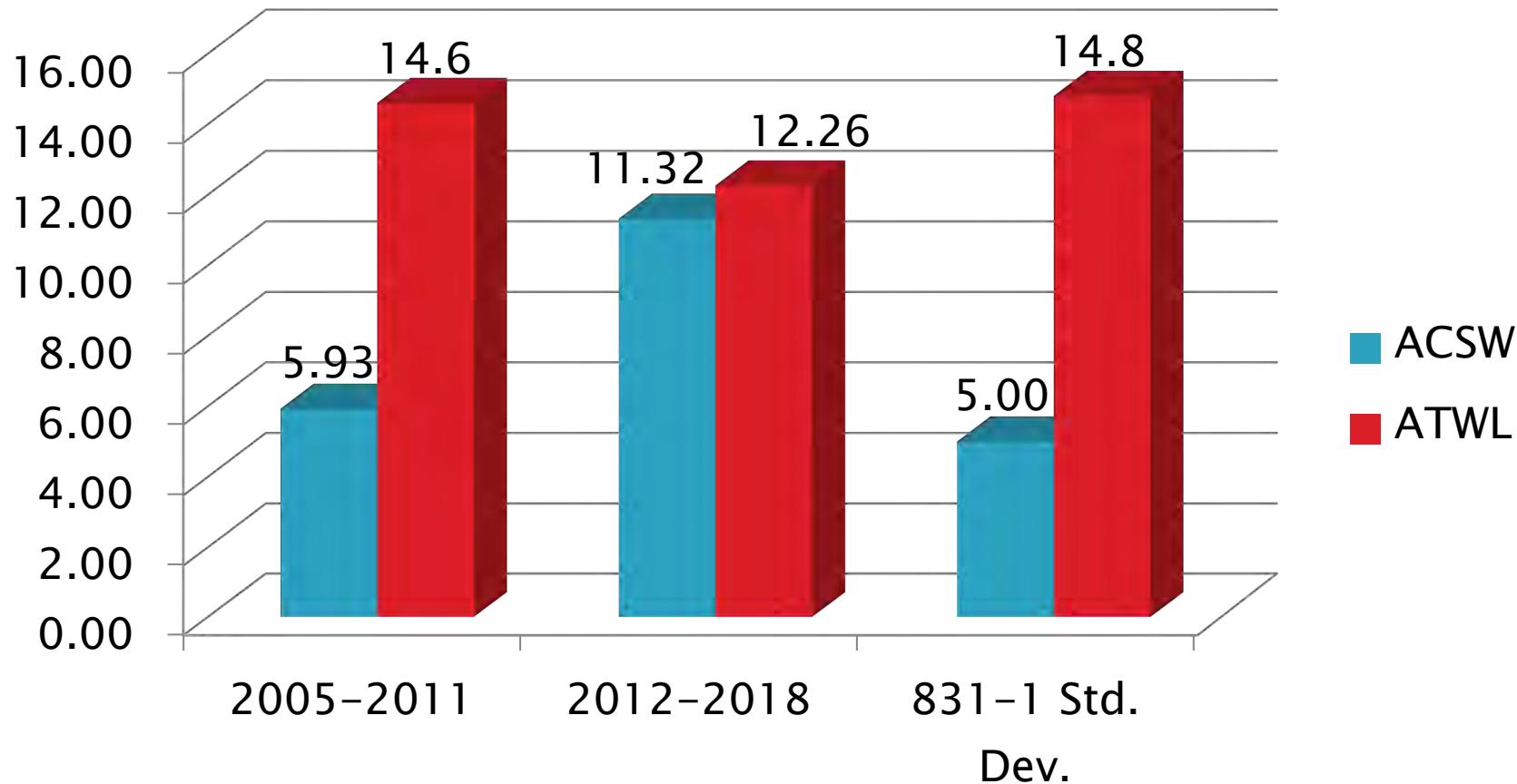
Standard Deviation Units



Test Monitoring Center

<http://astmtmc.cmu.edu>

# ISB Precision Estimates



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# Cummins ISM

» April 2019

# ISM Test Activity

Test Status	Validity Code	#
Acceptable Calibration	AC	3
Failed Calibration	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
Donated	AG	1
<b>Total</b>		<b>4</b>

# ISM Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# ISM Lost Tests\*

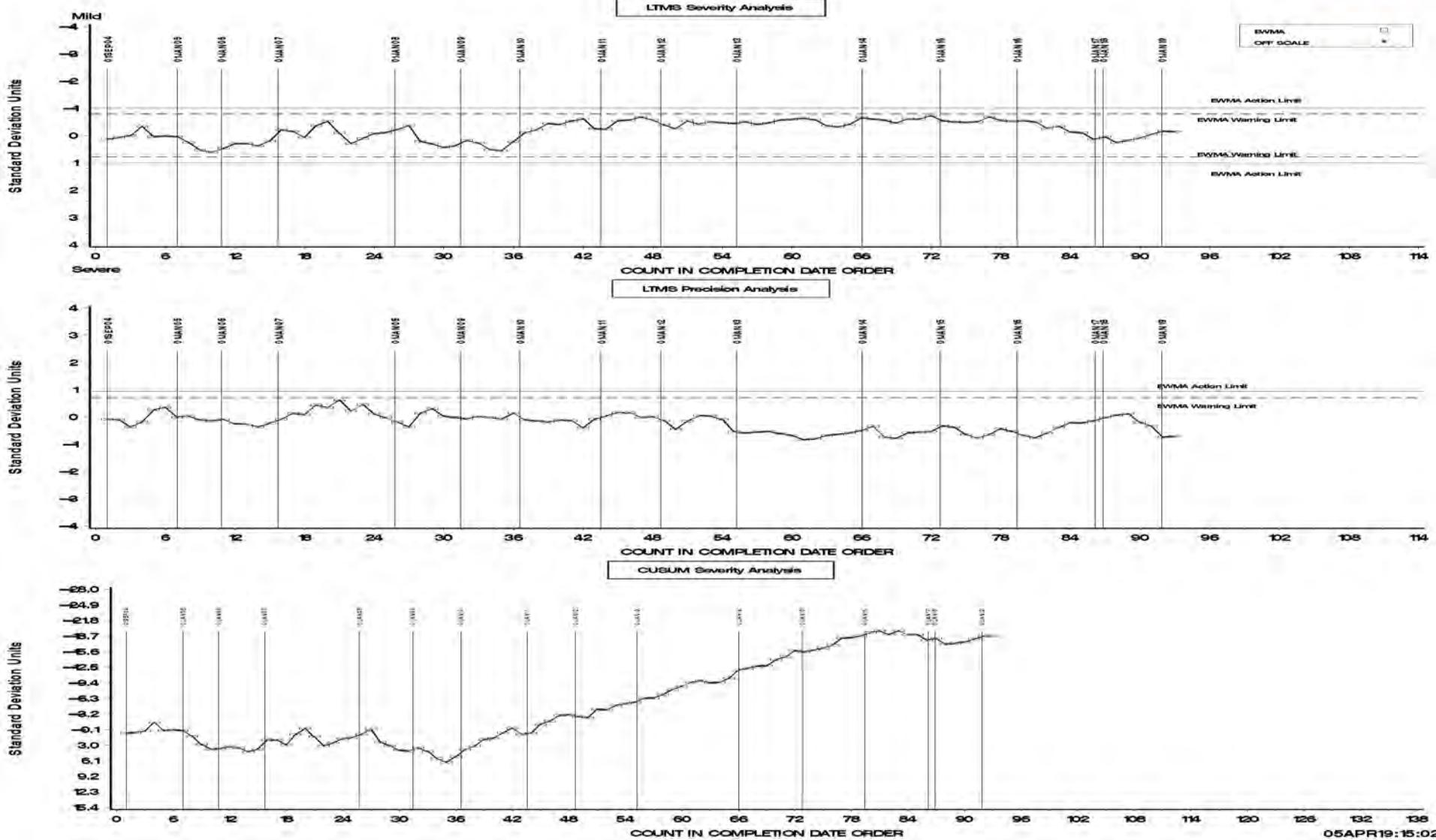
Status	Cause	#
Invalid	No Invalid Tests	0
Aborted	No Aborted Tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

# ISM Test Severity

- ▶ FPD in severity warning alarm in the mild direction
- ▶ IAS in severity warning alarm in the severe direction
- ▶ CWL and ASR are in control

**ISM INDUSTRY OPERATIONALLY VALID DATA**  
**CROSSHEAD WEIGHT LOSS ADJUSTED TO 3.9 % SOOT**



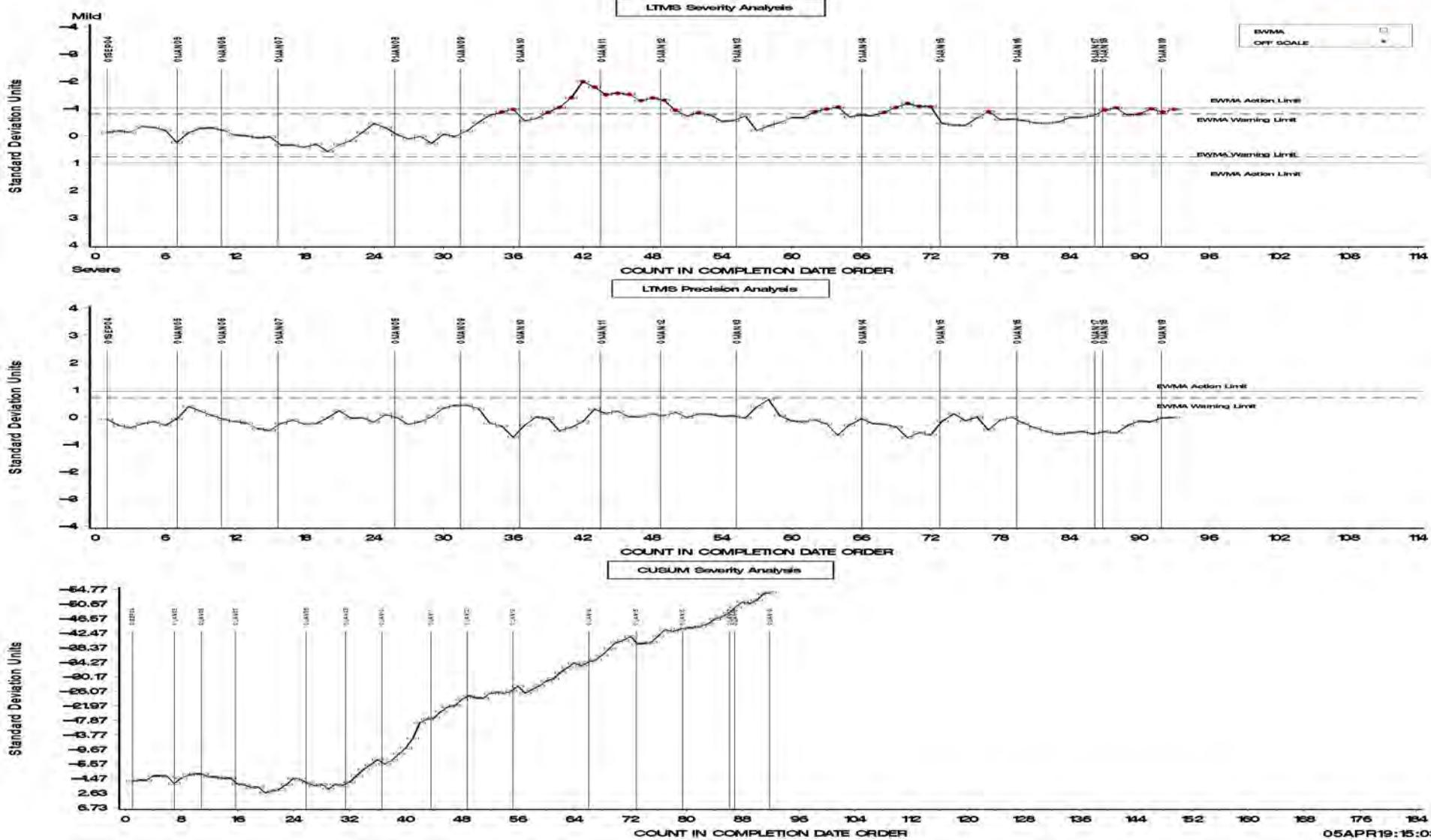
**Test Monitoring Center**

<http://astmtmc.cmu.edu>



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## FILTER PLUGGING DELTA P

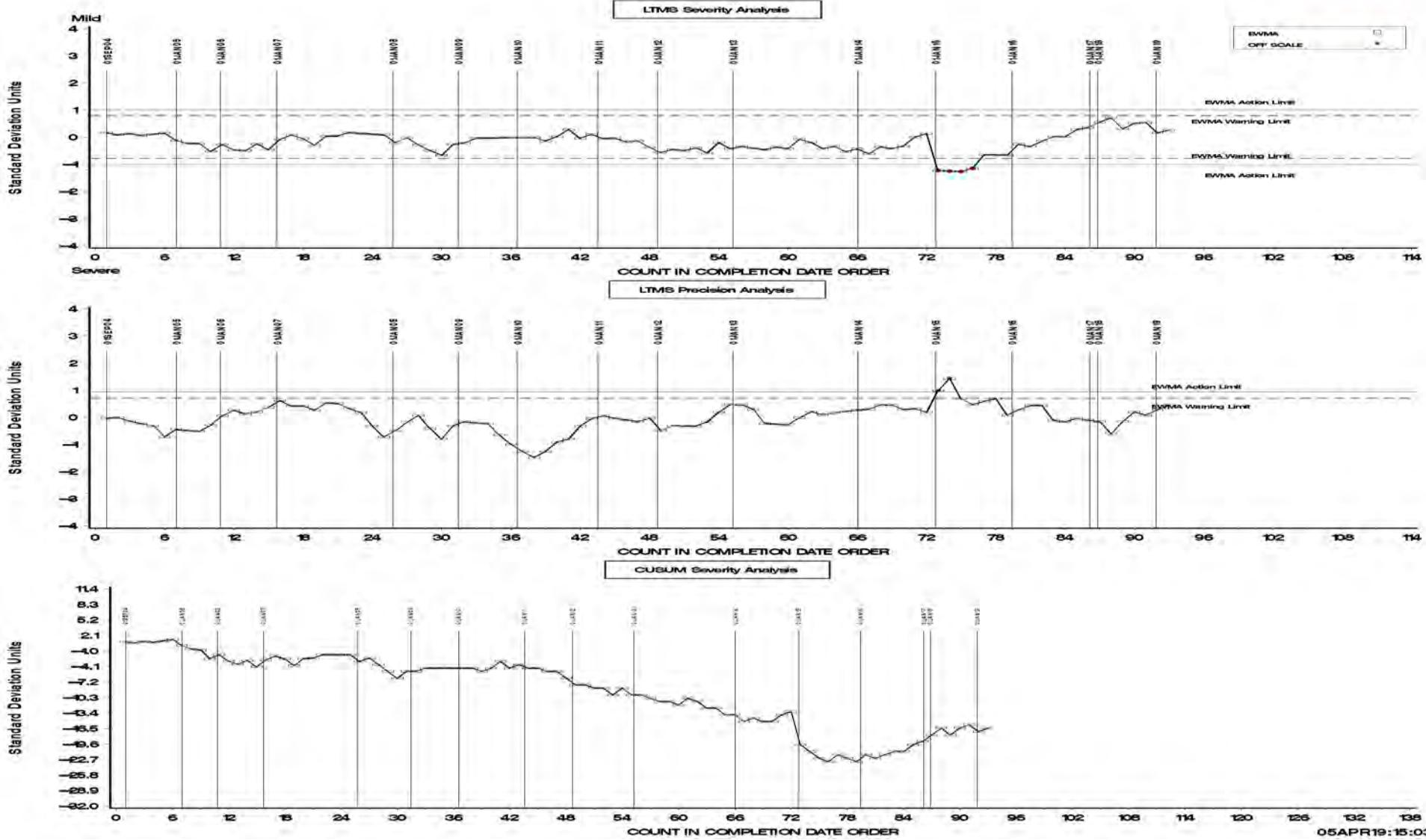


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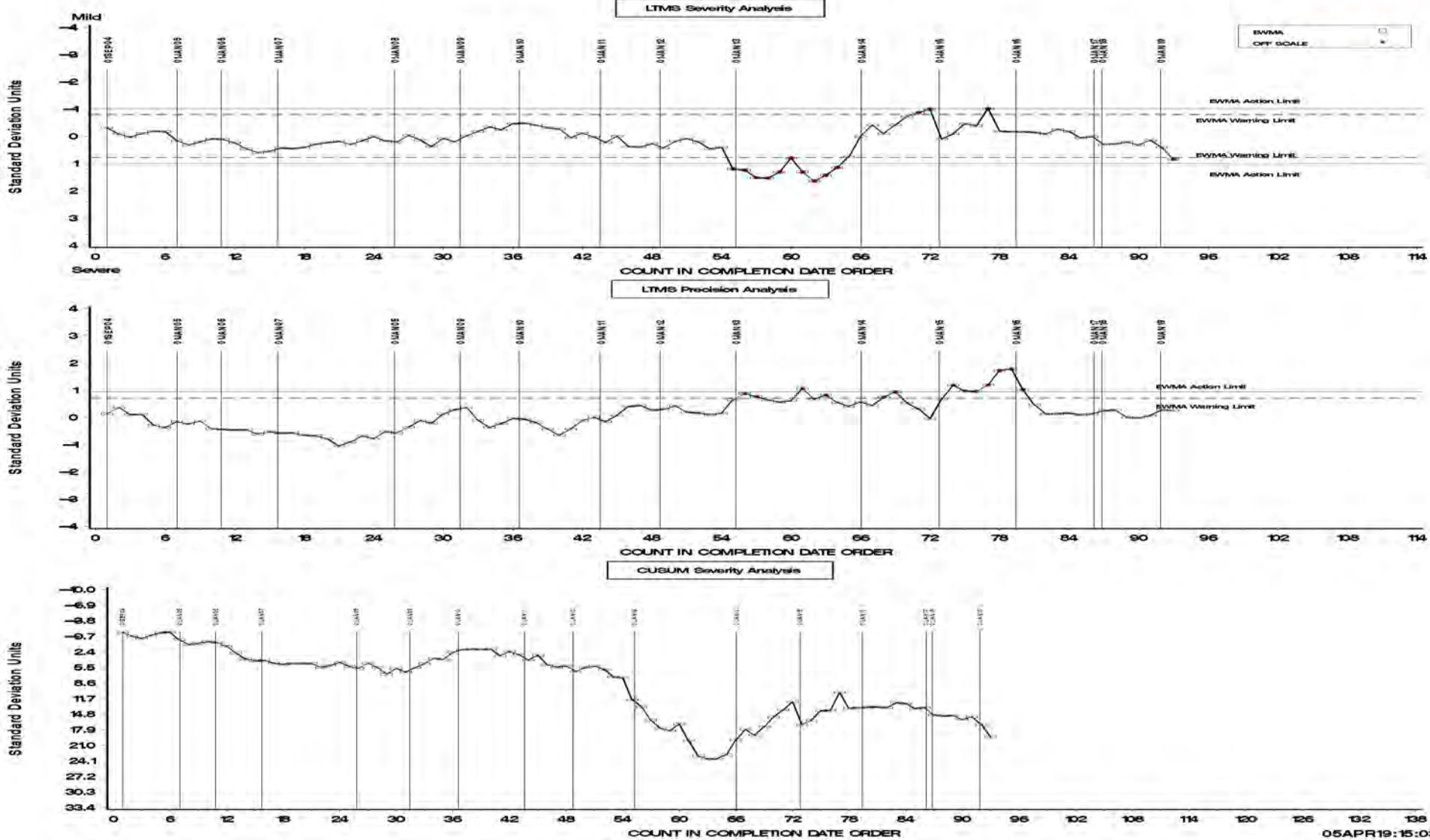
## AVERAGE SLUDGE RATING



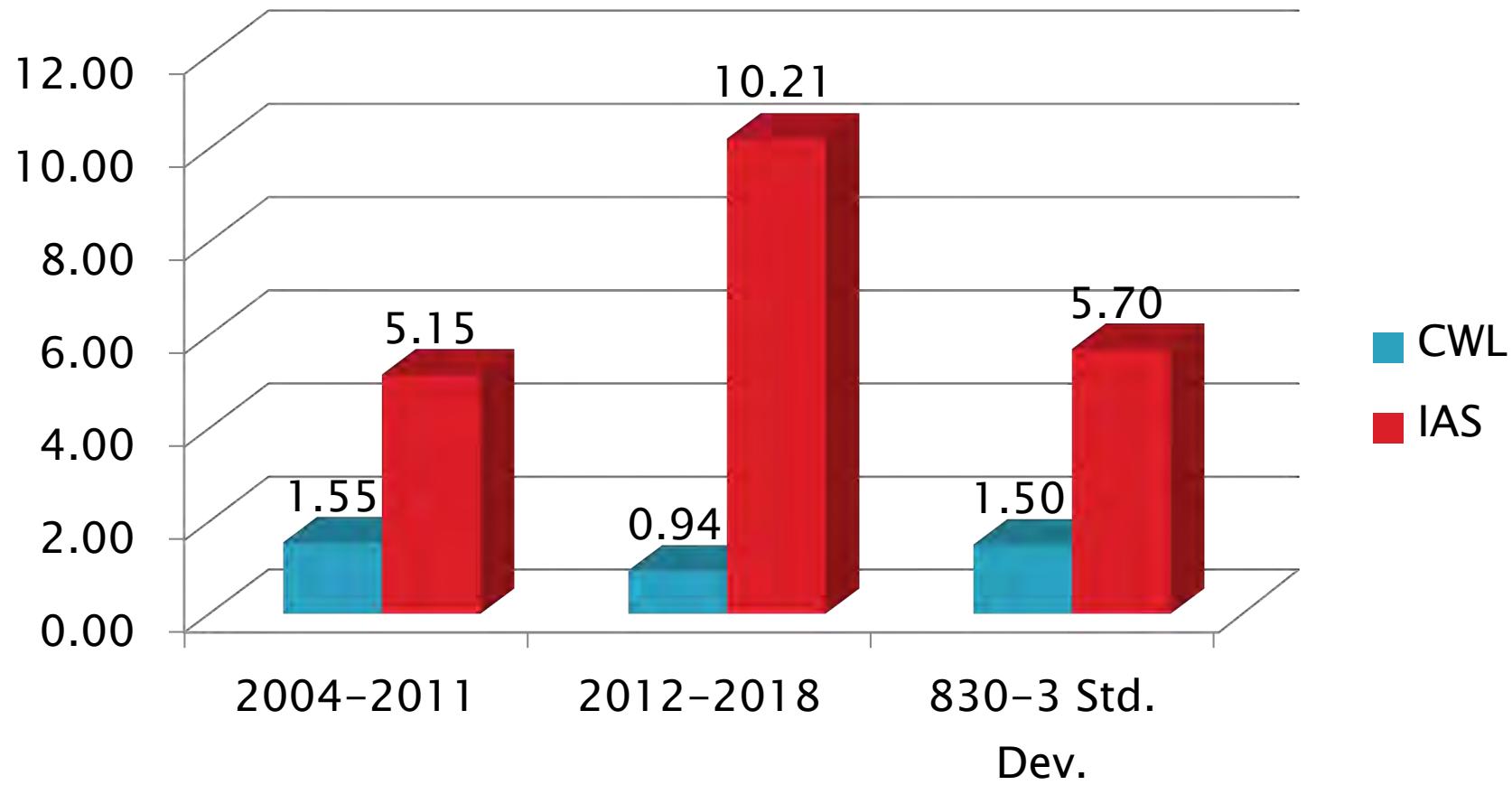
Test Monitoring Center

<http://astmtmc.cmu.edu>

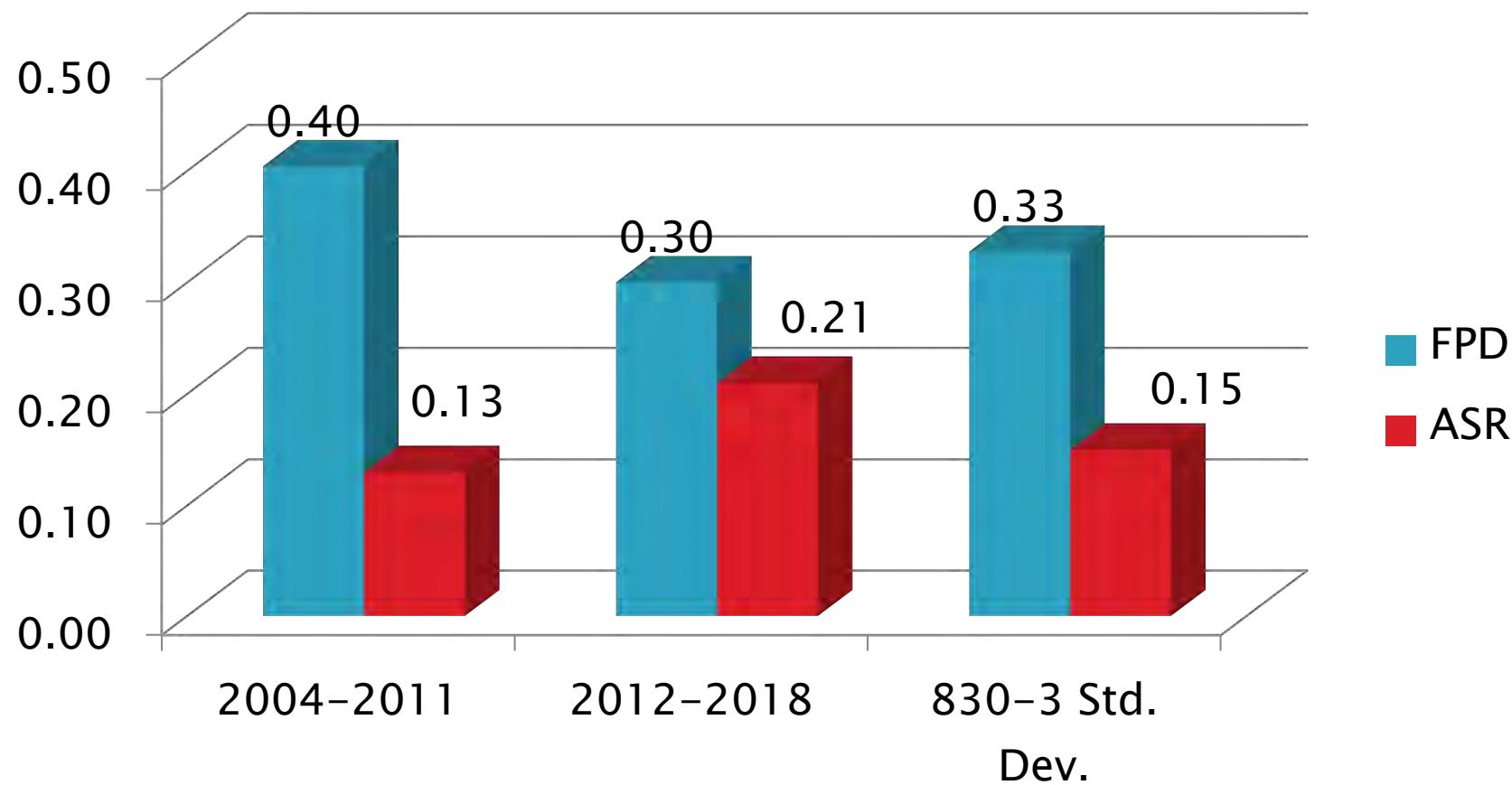
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# ISM Precision Estimates



# ISM Precision Estimates



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# EOAT

» April 2019

# EOAT Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	0
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>0</b>

# EOAT Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# EOAT Lost Tests\*

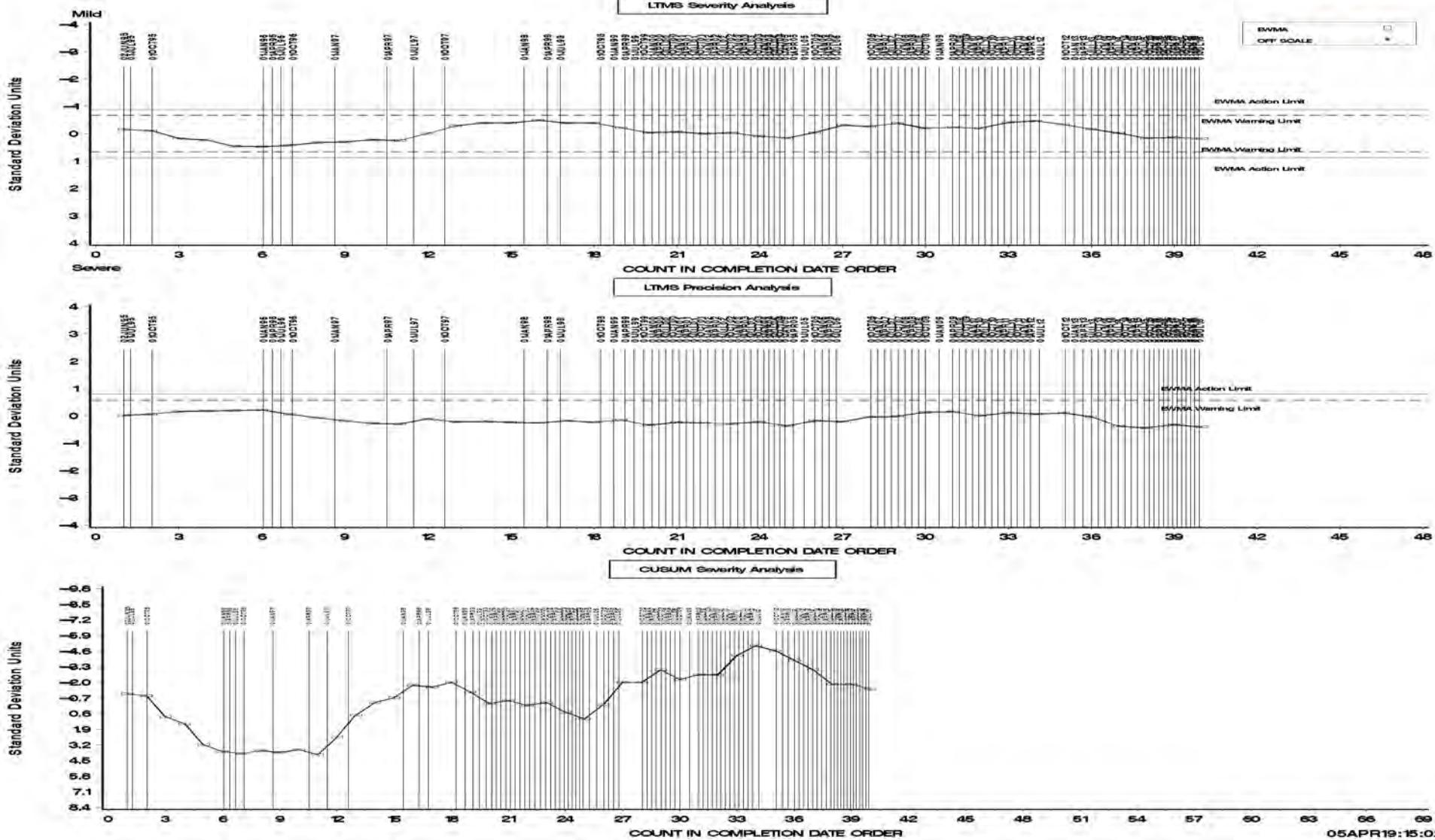
Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

# EOAT Test Severity

- ▶ As no EOAT tests were run during this period no statement about test severity can be made.

## ENGINE OIL AERATION

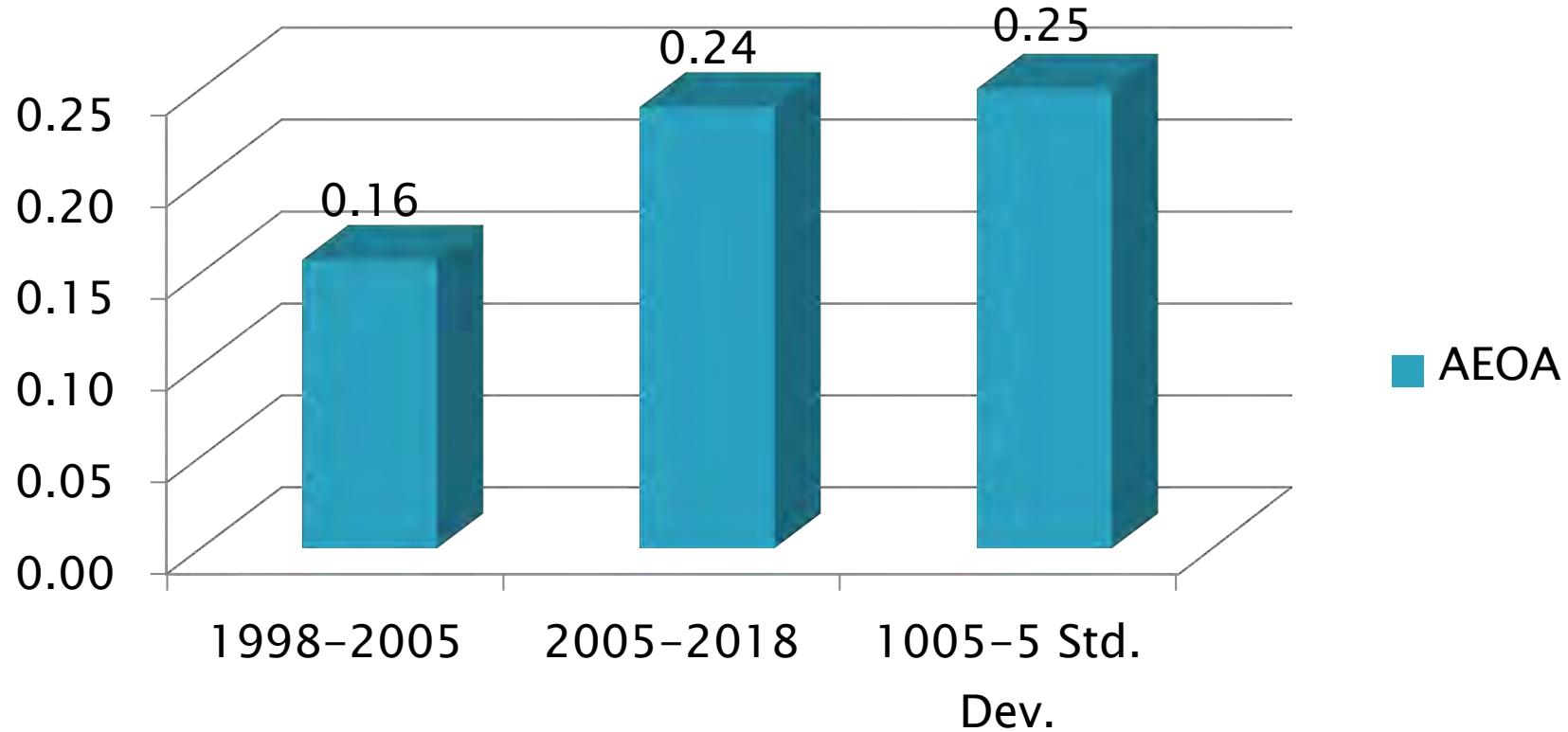


Test Monitoring Center

<http://astmtmc.cmu.edu>

# EOAT Precision Estimates

AEOA



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# RFWT

» April 2019

# RFWT Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	1
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>1</b>

# RFWT Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# RFWT Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

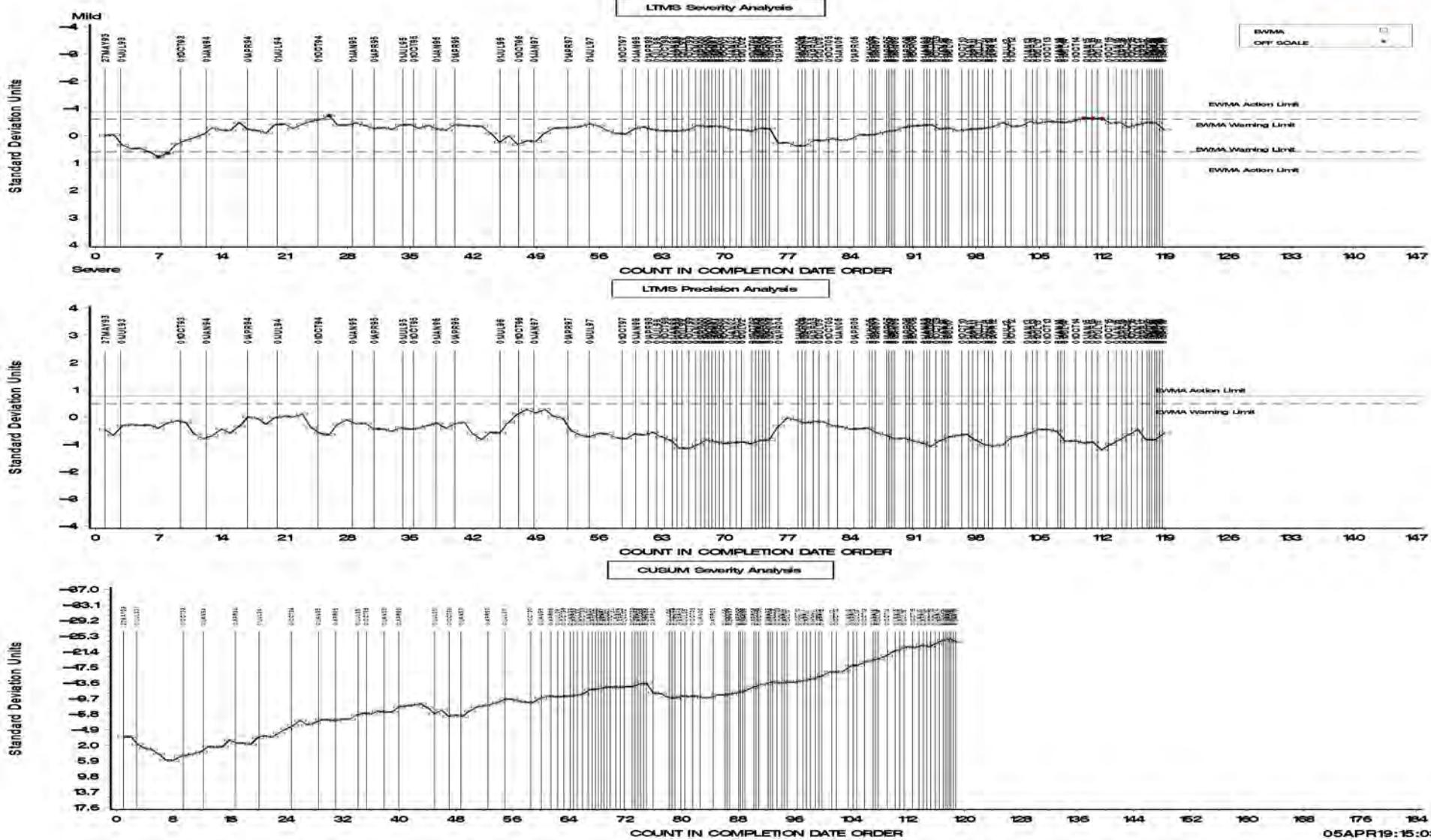
# RFWT Test Severity

- ▶ AFW is in control.

# RFWT INDUSTRY OPERATIONALLY VALID DATA



## Average Follower Wear



Test Monitoring Center

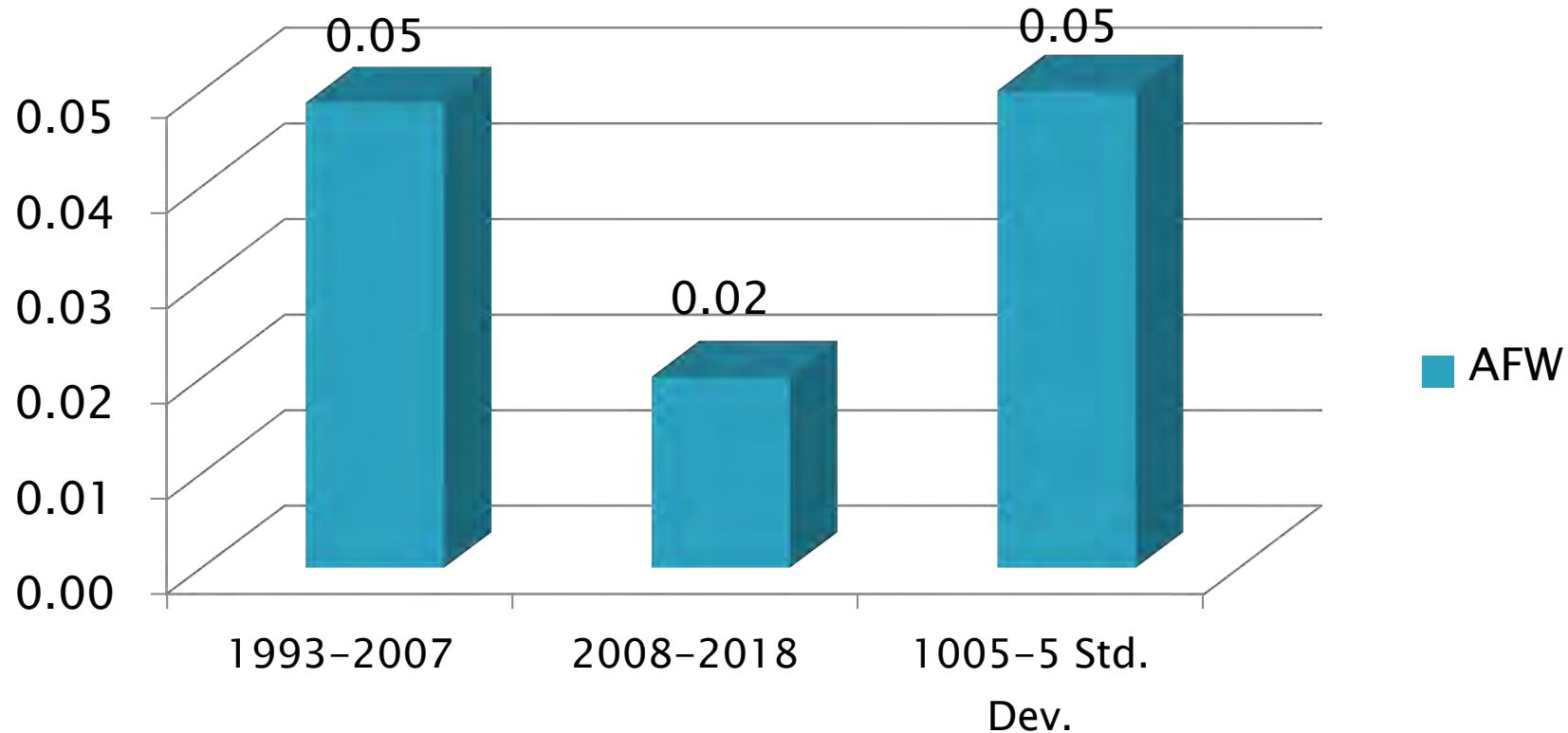
<http://astmtmc.cmu.edu>



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# RFWT Precision Estimates

AFW



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# Mack T-8/T-8E

» April 2019

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# T-8/T-8E Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	2
Failed Calibration Test	OC	2
Operationally Invalid	LC	0
Aborted	XC	1
<b>Total</b>		<b>5</b>

# T-8/T8-E Failed Tests

Failed Parameter	Number of Tests
RV48 and RV2 Severe	2
Total	2

# T-8/T8-E Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	Aborted due to high oil consumption	1
<b>Total</b>		<b>1</b>

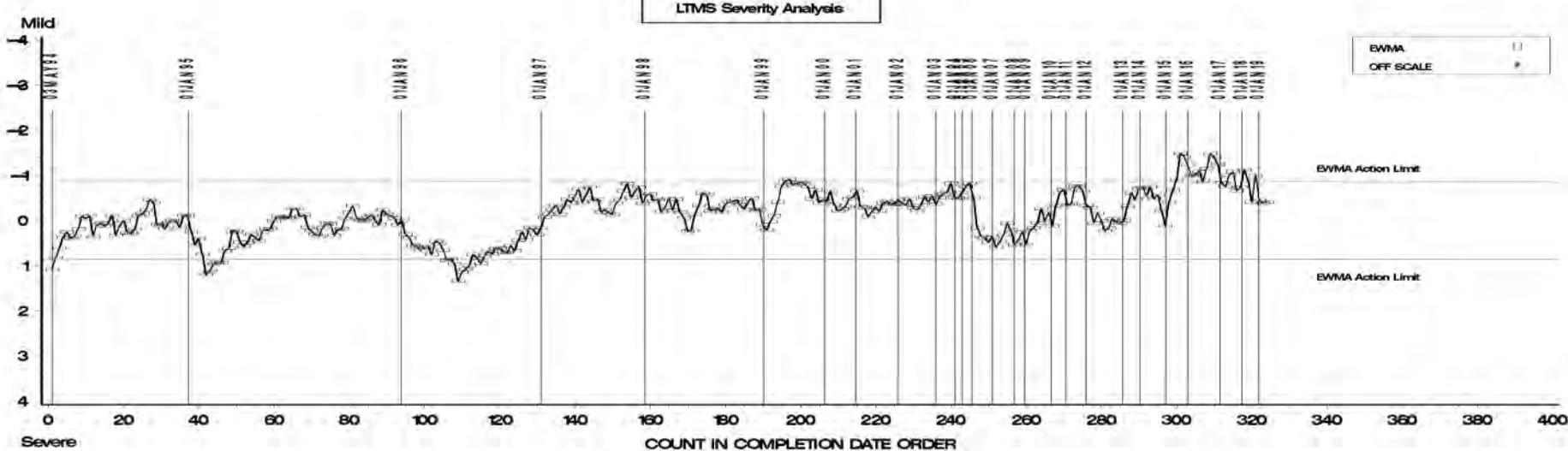
\*Invalid and aborted tests

# T-8/T-8E Test Severity

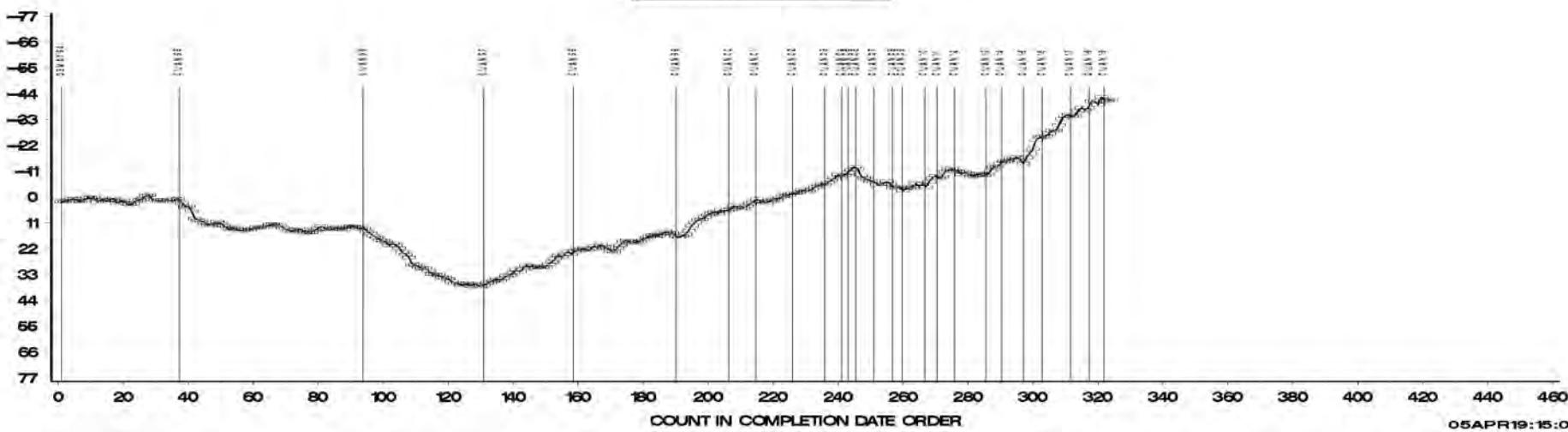
- ▶ VI38 is in control.
- ▶ RV48 and RV2 are in Level 2 Zi alarm in severe direction.

## VISCOOSITY INCR @ 3.8% SOOT

Standard Deviation Units



Standard Deviation Units

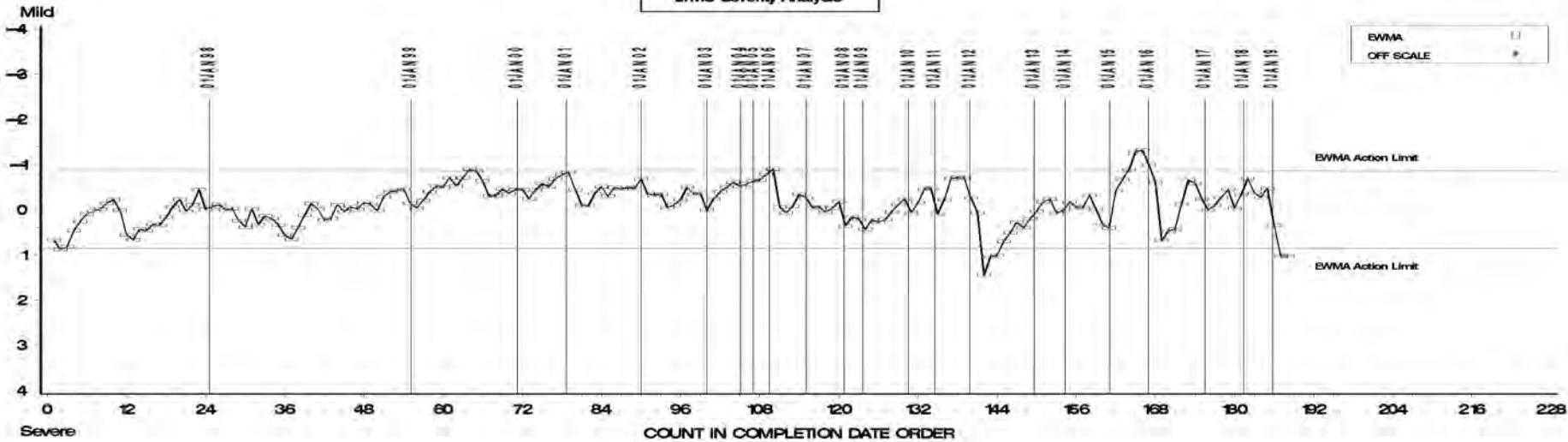


Test Monitoring Center

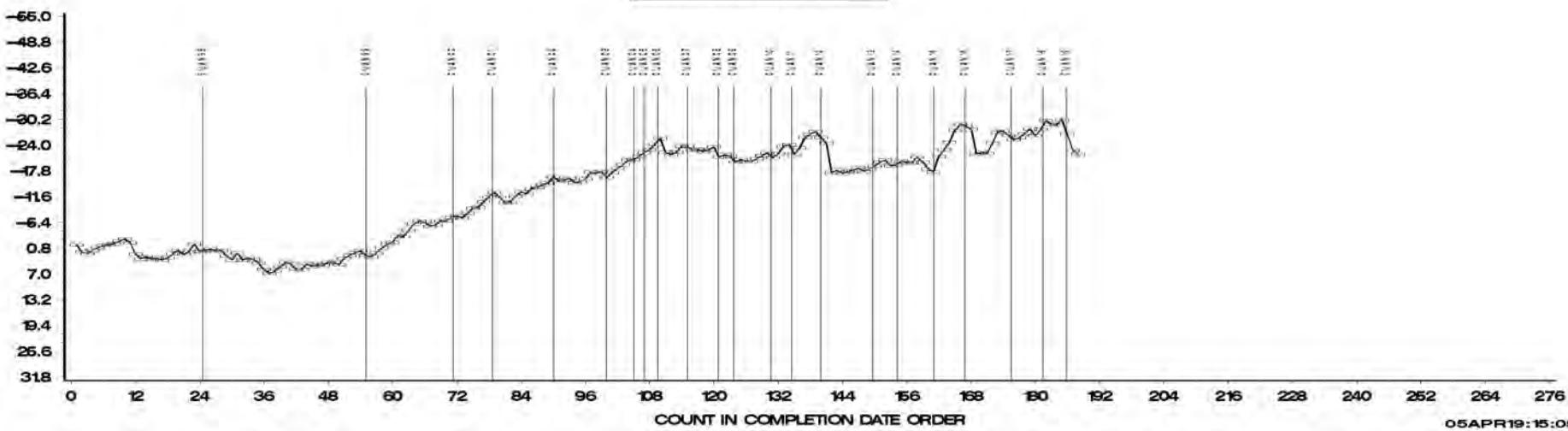
<http://astmtmc.cmu.edu>

## RELATIVE VISCOSITY @ 4.8% (50% LOSS)

Standard Deviation Units



Standard Deviation Units



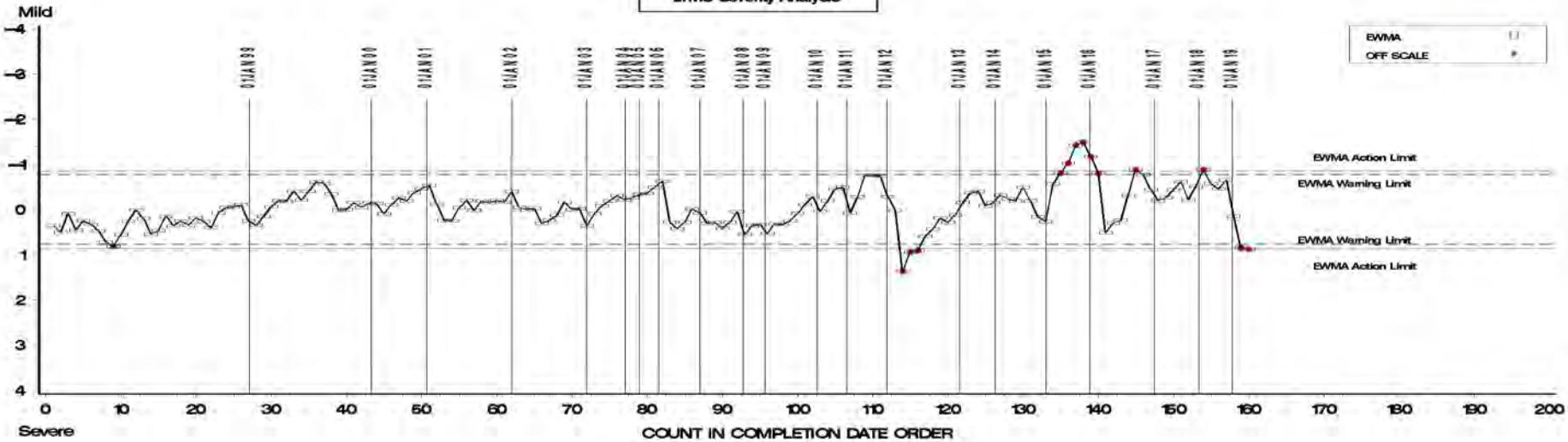
Test Monitoring Center

<http://astmtmc.cmu.edu>

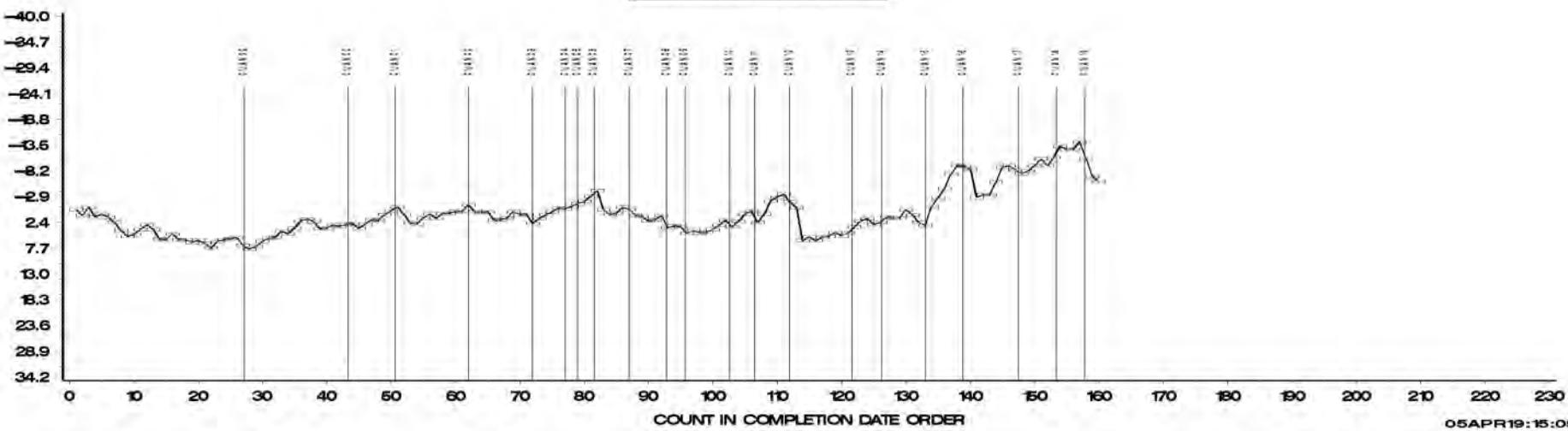
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## RELATIVE VISCOSITY @ 4.8% (100% LOSS)

Standard Deviation Units



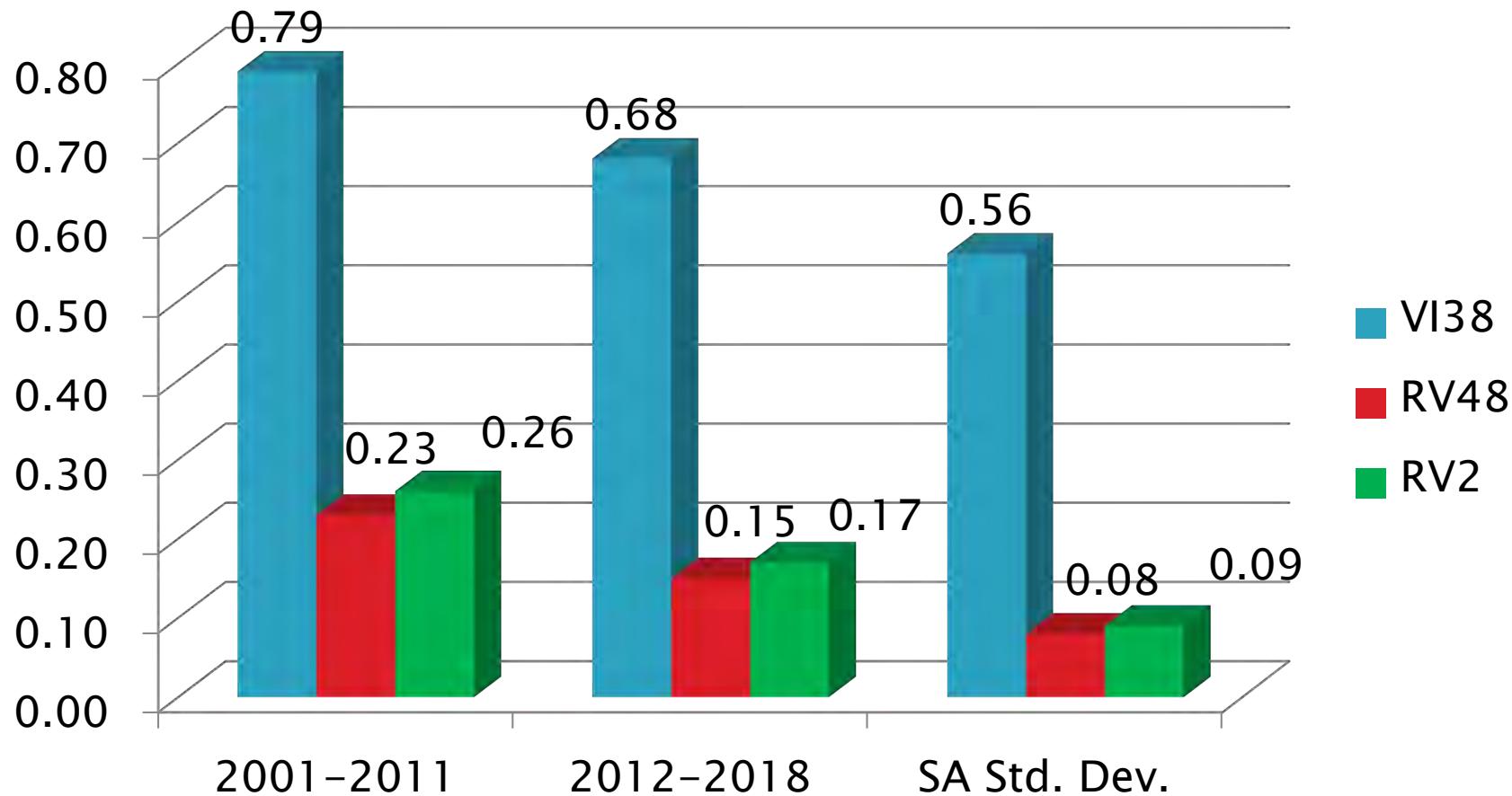
Standard Deviation Units



Test Monitoring Center

<http://astmtmc.cmu.edu>

# T-8/E Precision Estimates



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# Mack T-11

» April 2019

# T-11 Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	4
Failed Calibration Test	OC	0
Operationally Invalid	LC	1
Aborted	XC	0
<b>Total</b>		<b>5</b>

# T-11 Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# T-11 Lost Tests\*

Status	Cause	#
Invalid	Did not achieve 12cSt increase	1
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

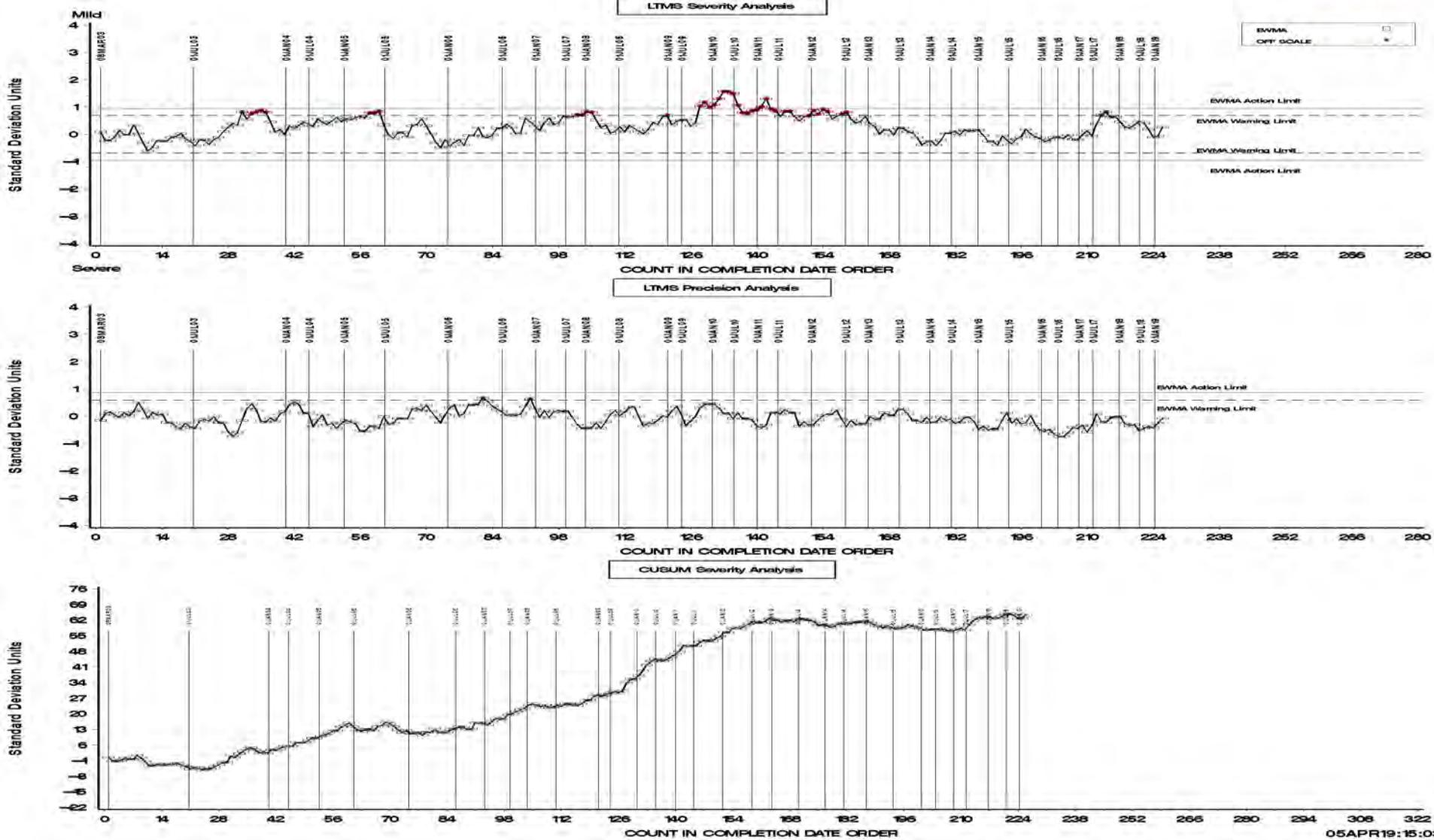
# T-11 Test Severity

- ▶ SOOT and SOOT5 are in control.
- ▶ SOOT4 and MRV are in severity action alarm in the severe direction.
- ▶ SOOT4 and MRV in precision action alarm.

## T-11 INDUSTRY OPERATIONALLY VALID DATA



SOOT AT 12 cSt



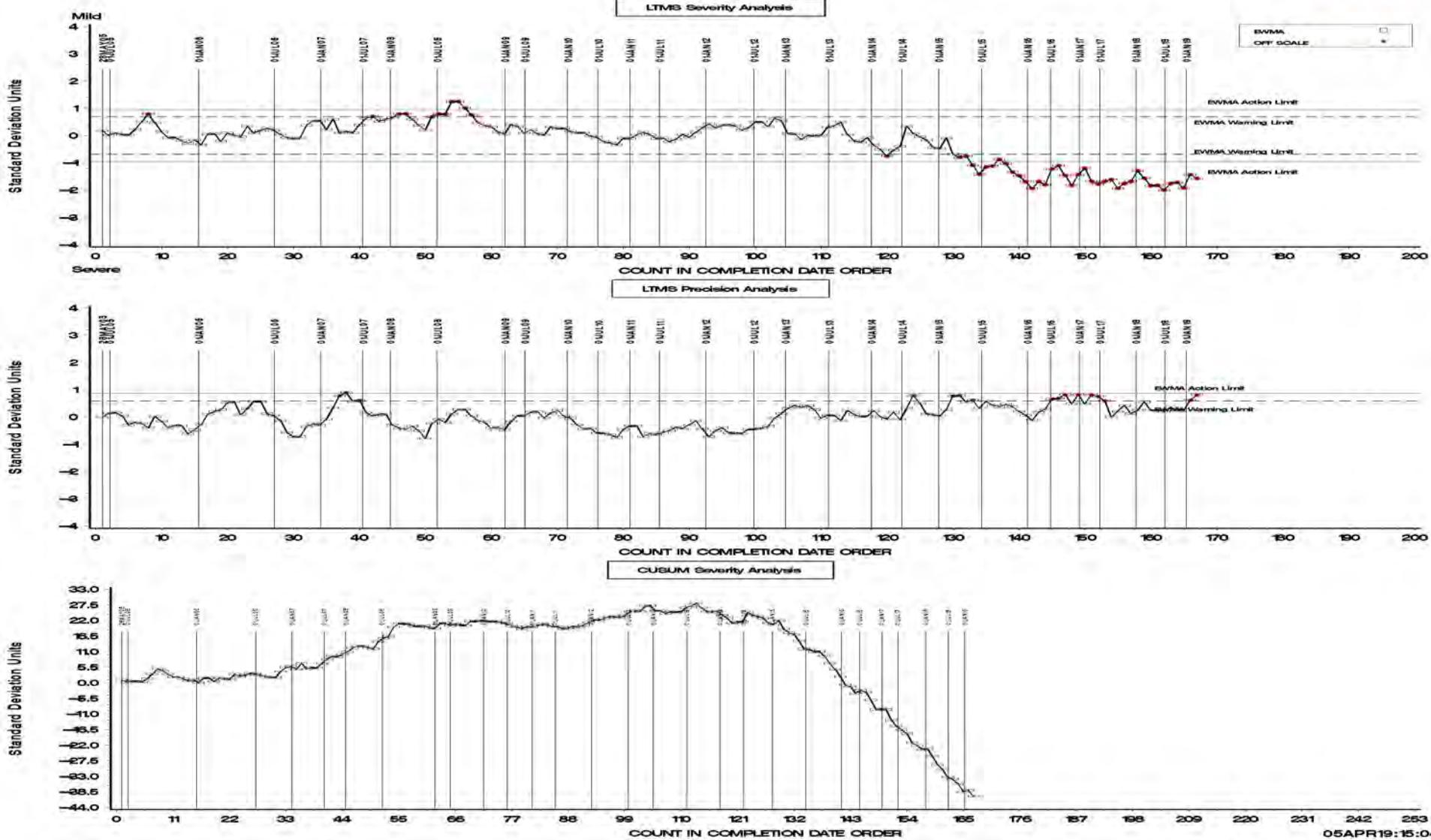
Test Monitoring Center

<http://astmtmc.cmu.edu>

## T-11 INDUSTRY OPERATIONALLY VALID DATA



SOOT @ 4 cSt — FINAL RESULT



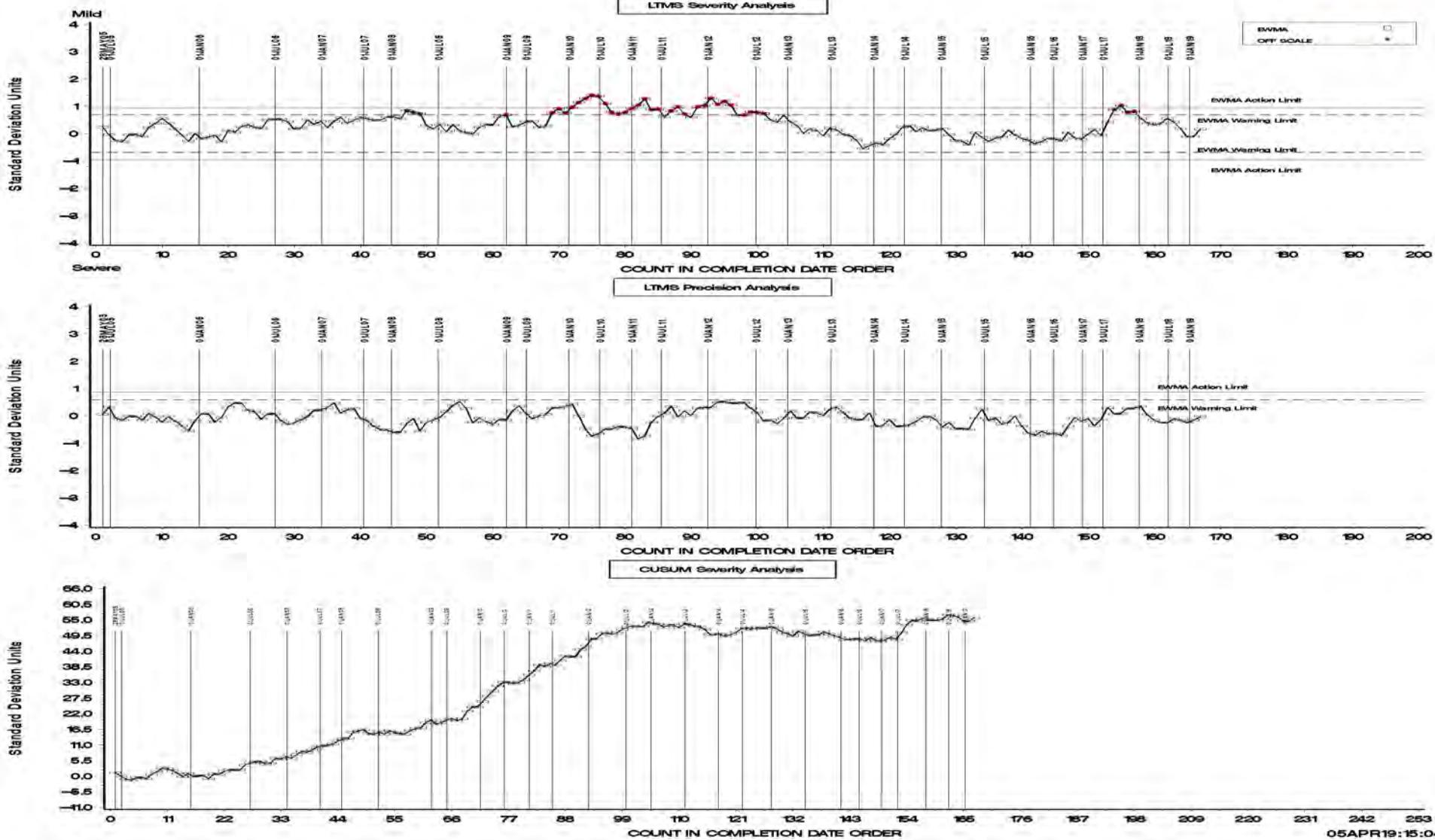
Test Monitoring Center

<http://astmtmc.cmu.edu>

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## T-11 INDUSTRY OPERATIONALLY VALID DATA

SOOT @ 15 cSt — FINAL RESULT



Test Monitoring Center

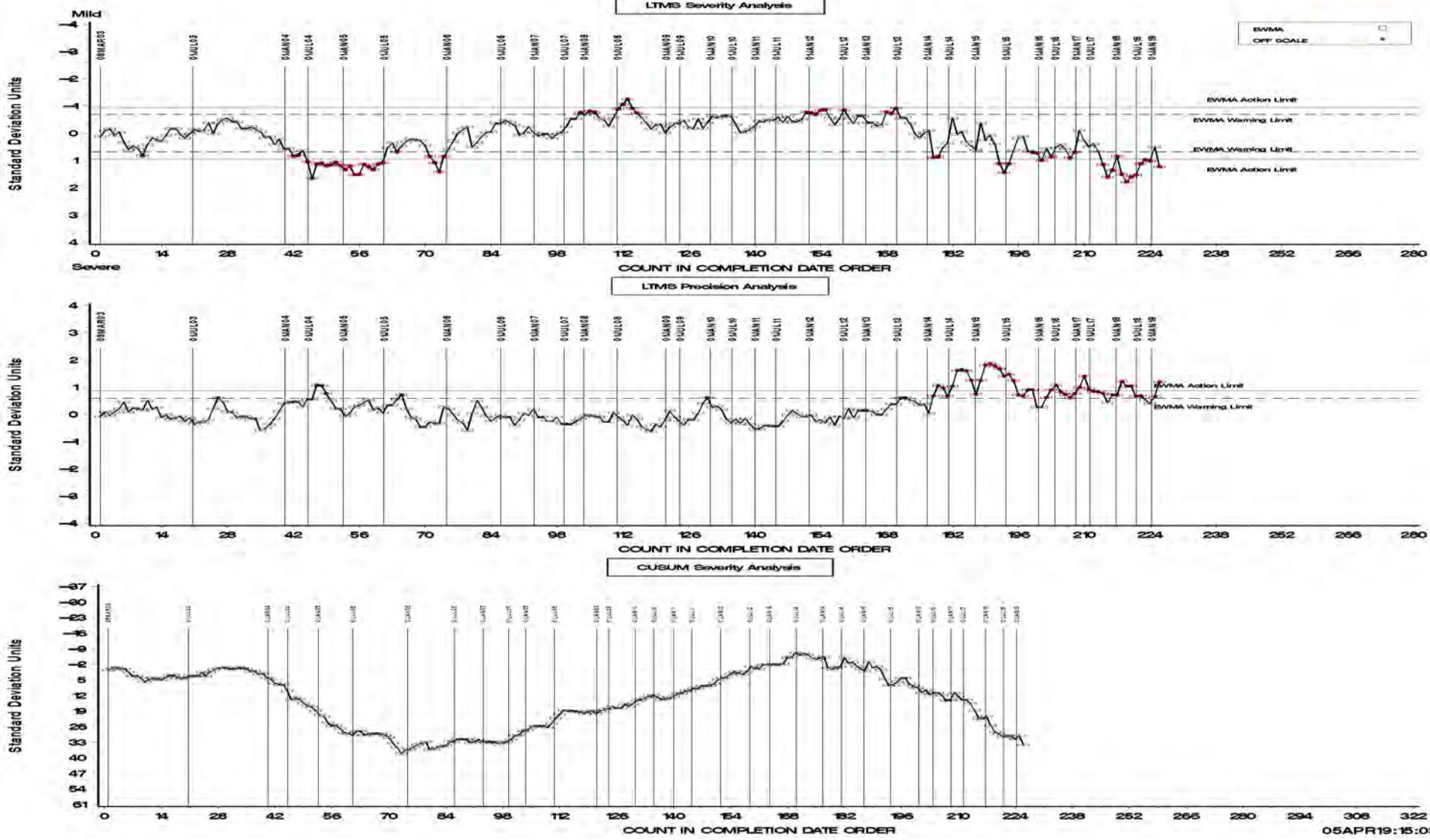
<http://astmtmc.cmu.edu>

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## T-11 INDUSTRY OPERATIONALLY VALID DATA



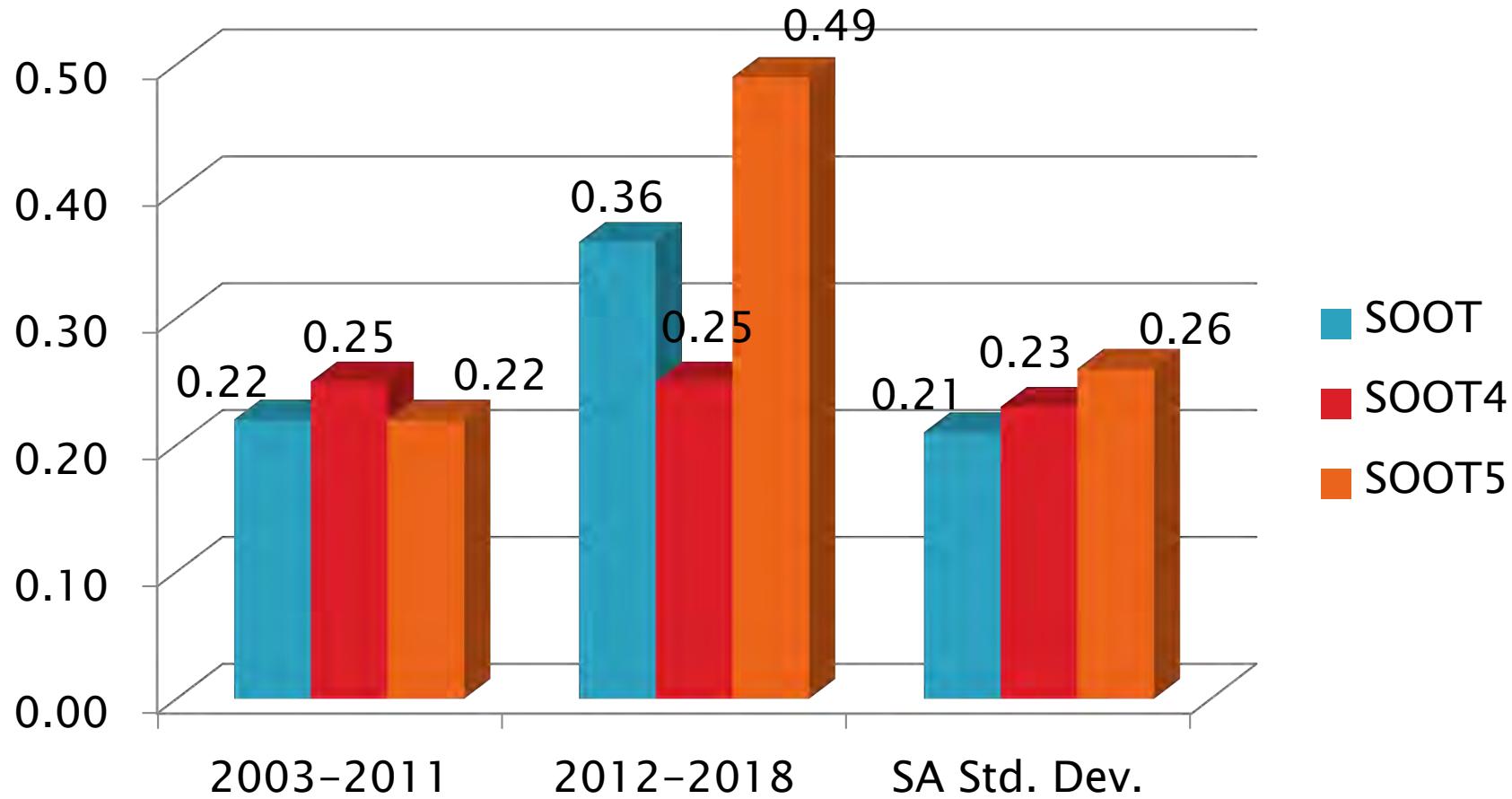
## MRV VISCOSITY



Test Monitoring Center

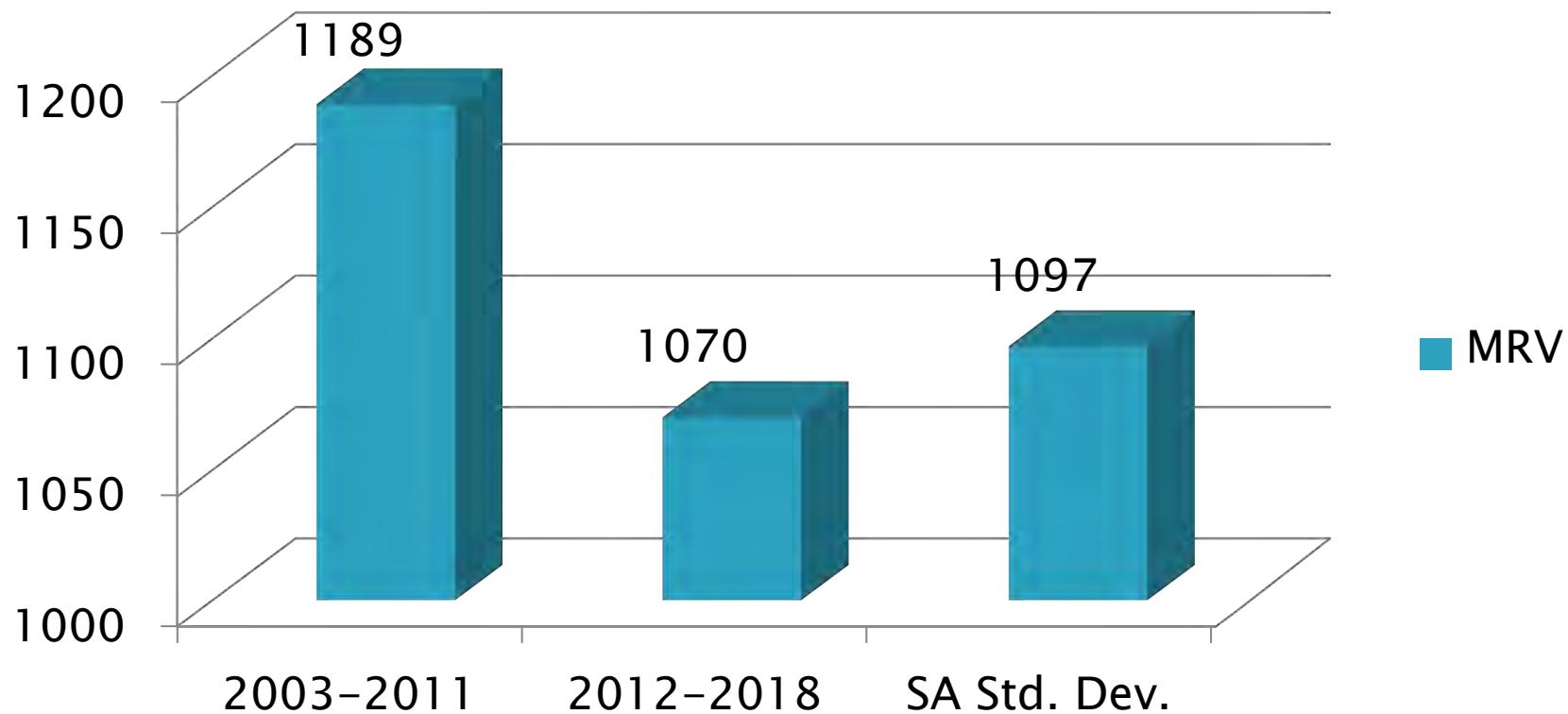
<http://astmtmc.cmu.edu>

# T-11 Precision Estimates



# T-11 Precision Estimates

MRV



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# Mack T-12

» April 2019

# T-12 Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	0
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>0</b>

# T-12 Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# T-12 Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

\*Invalid and aborted tests

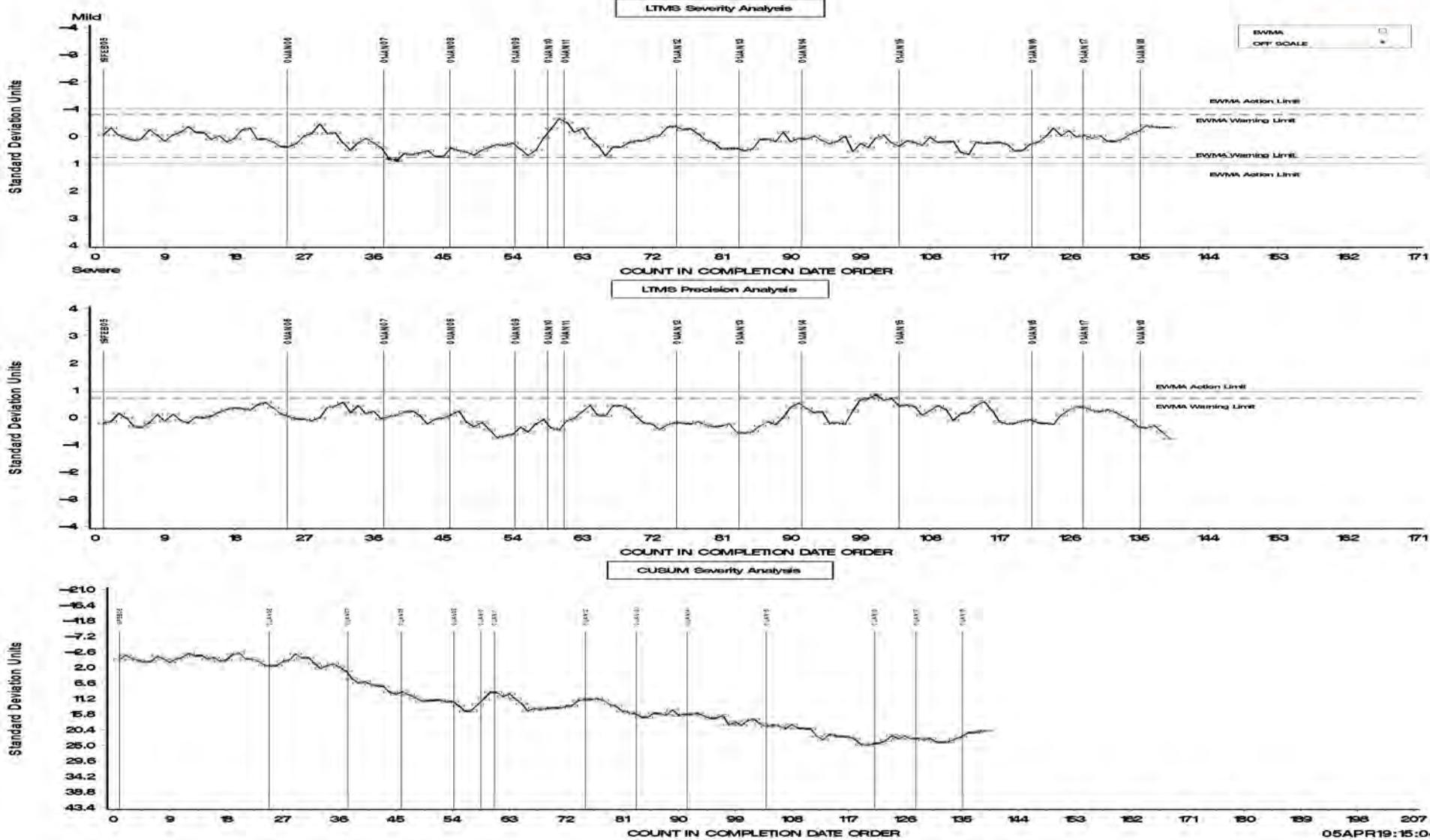
# T-12 Test Severity

- ▶ As no T-12 tests were run during this period no statement about test severity can be made.

## MACK T-42 INDUSTRY OPERATIONALLY VALID DATA



## AVG. CYLINDER LINER WEAR (CLW)



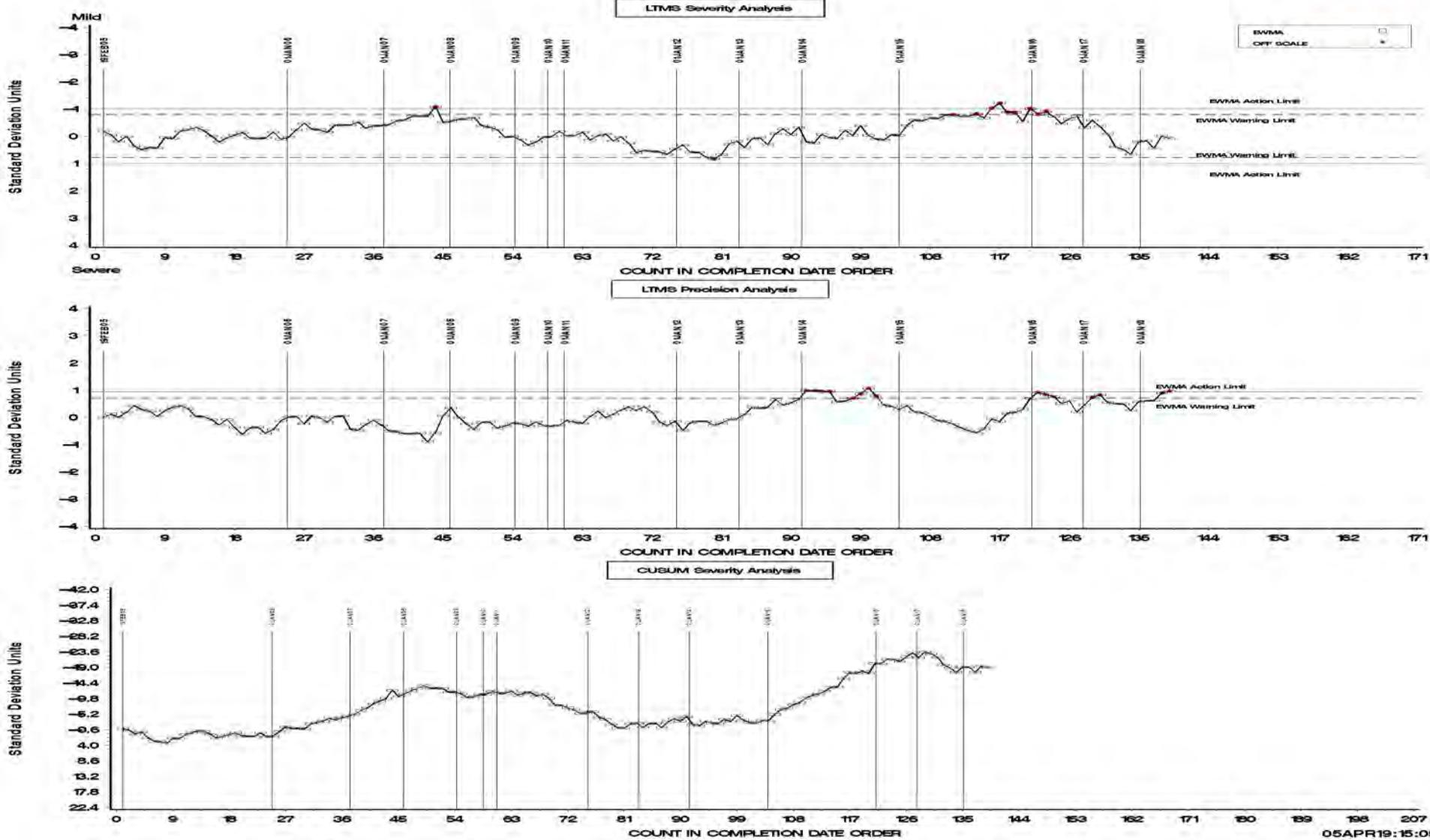
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# MACK T-42 INDUSTRY OPERATIONALLY VALID DATA

FINAL TRANS. RES. DELTA PB @ EOT



Test Monitoring Center

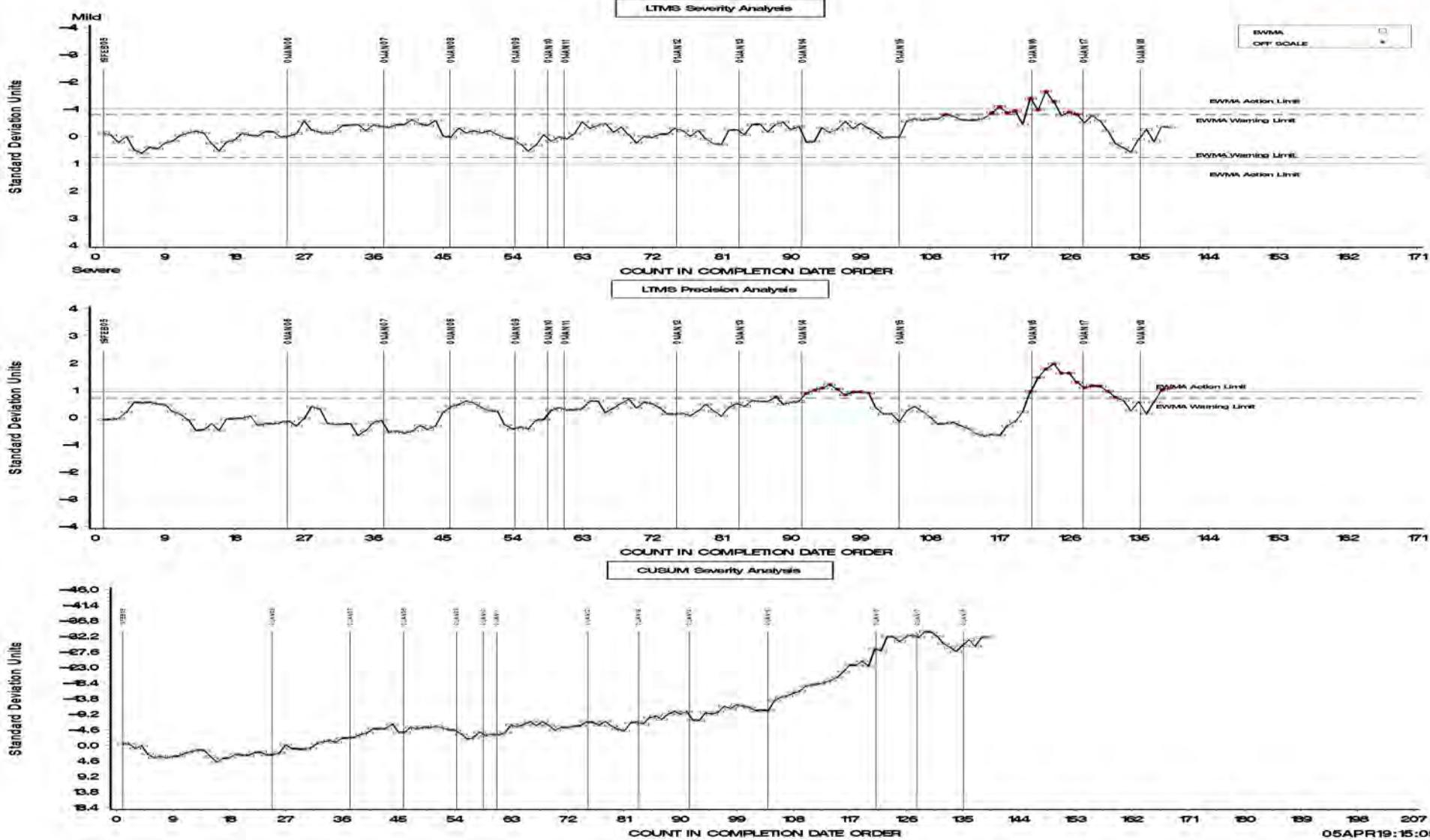
<http://astmtmc.cmu.edu>



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# MACK T-12 INDUSTRY OPERATIONALLY VALID DATA

FINAL TRANS. RES. DELTA PB 250-200H



Test Monitoring Center

<http://astmtmc.cmu.edu>



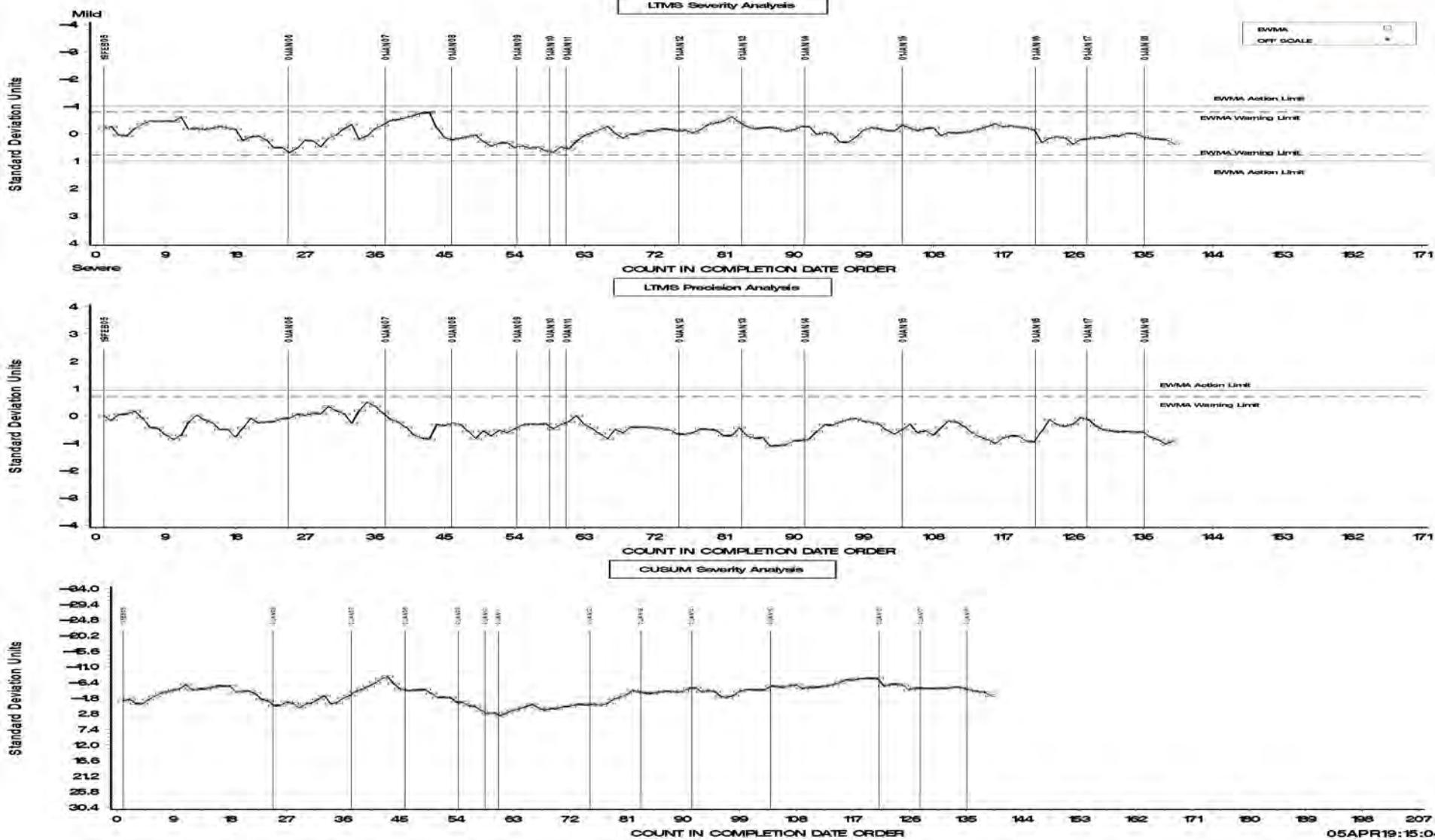
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# MACK T-42 INDUSTRY OPERATIONALLY VALID DATA

Avg. Top Ring Weight Loss (TRWL)



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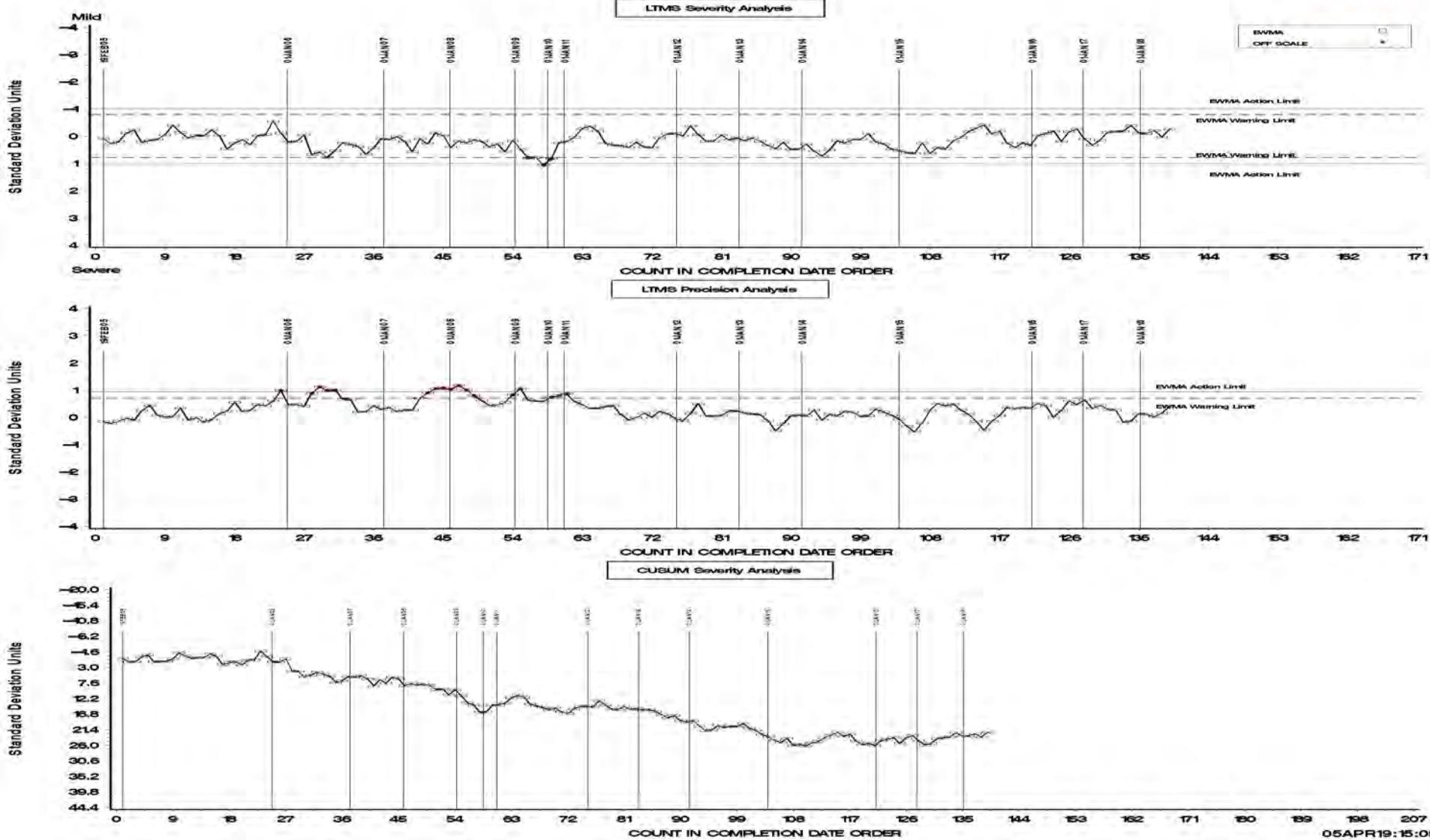


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## MACK T-42 INDUSTRY OPERATIONALLY VALID DATA



## FINAL TRANS. RES. OIL CONSUMPTION

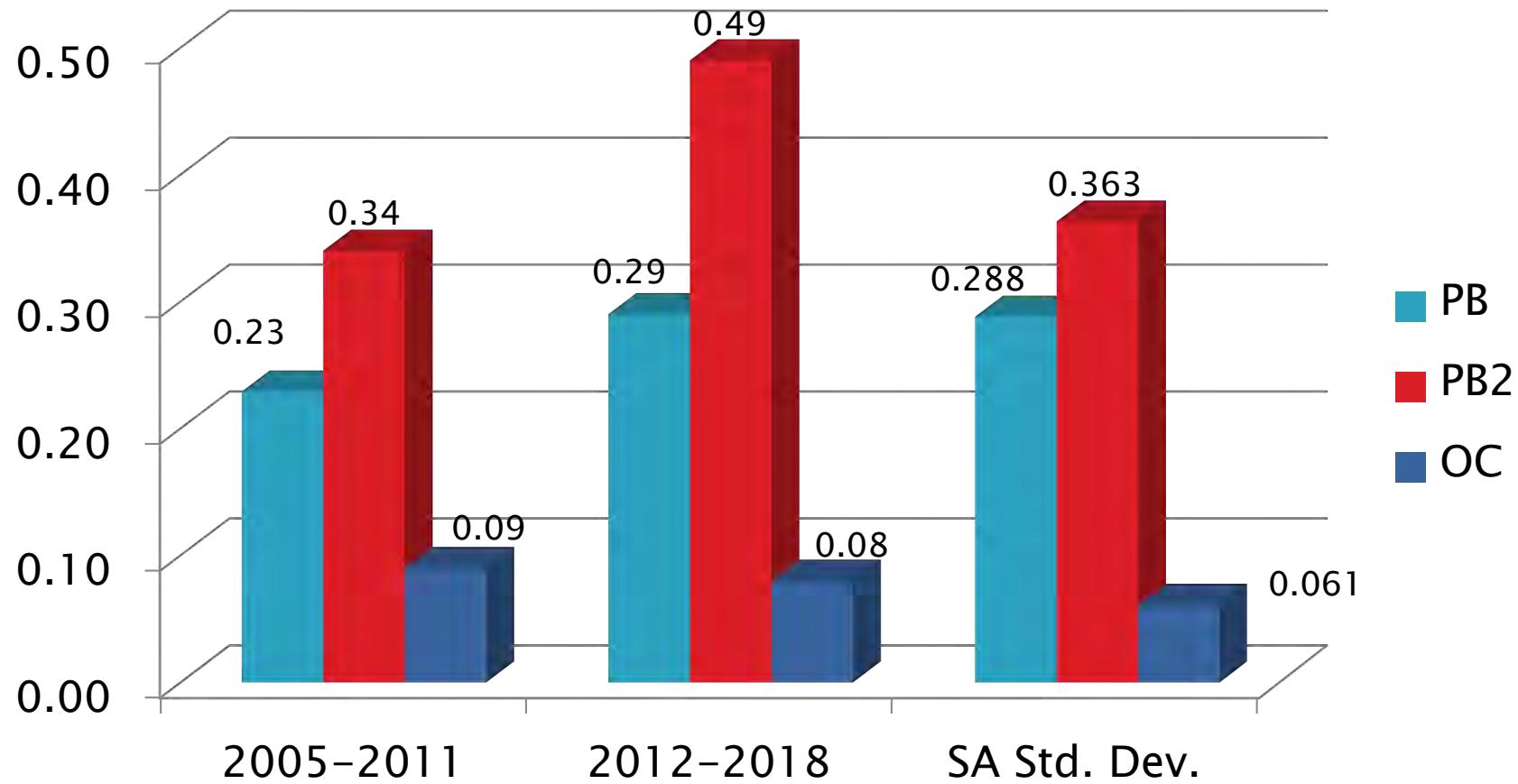


Test Monitoring Center

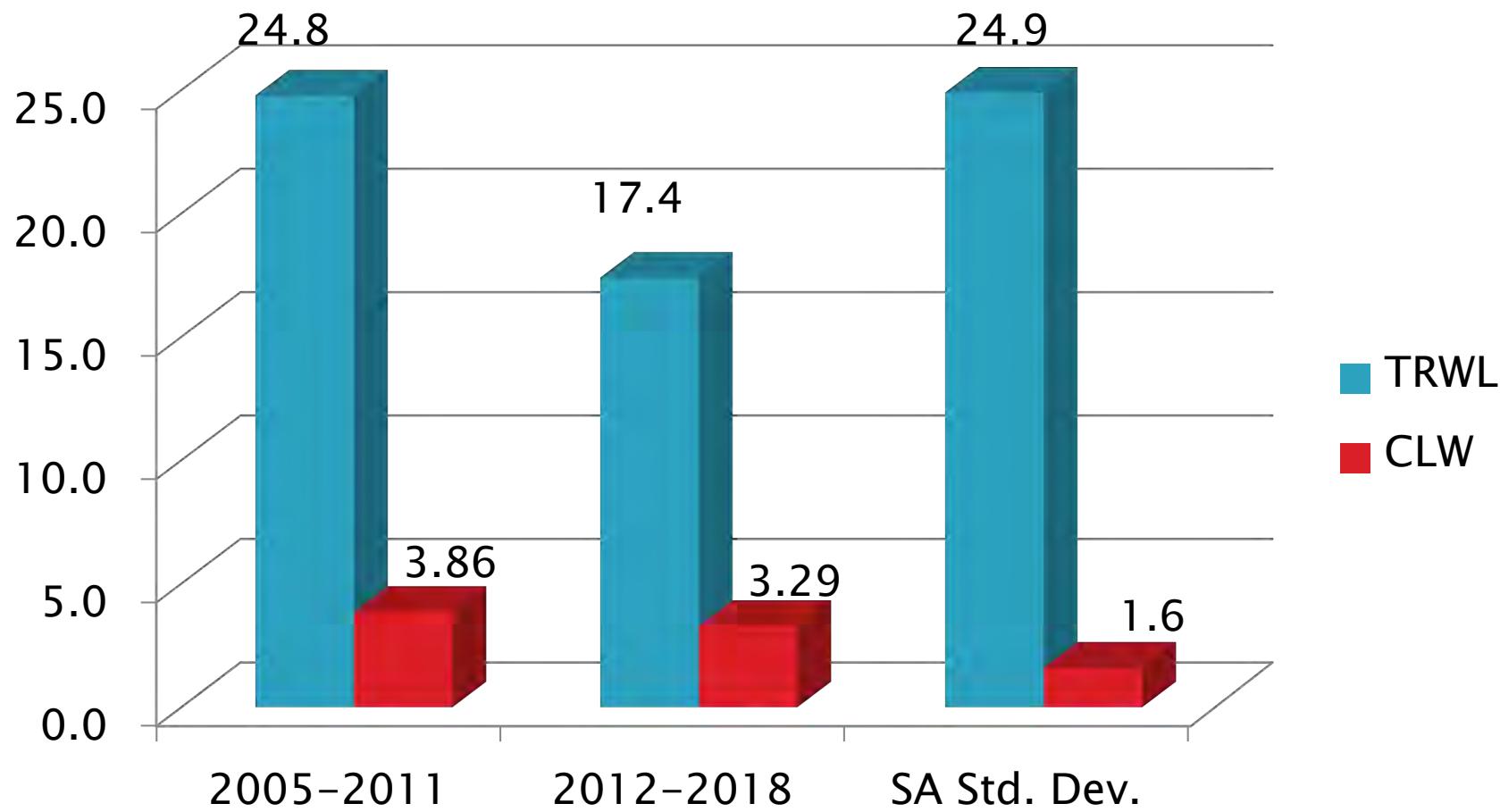
<http://astmtmc.cmu.edu>

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# T-12 Precision Estimates



# T-12 Precision Estimates



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# Mack T-12A

» April 2019

# T-12A Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	0
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>0</b>

# T-12A Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# T-12A Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

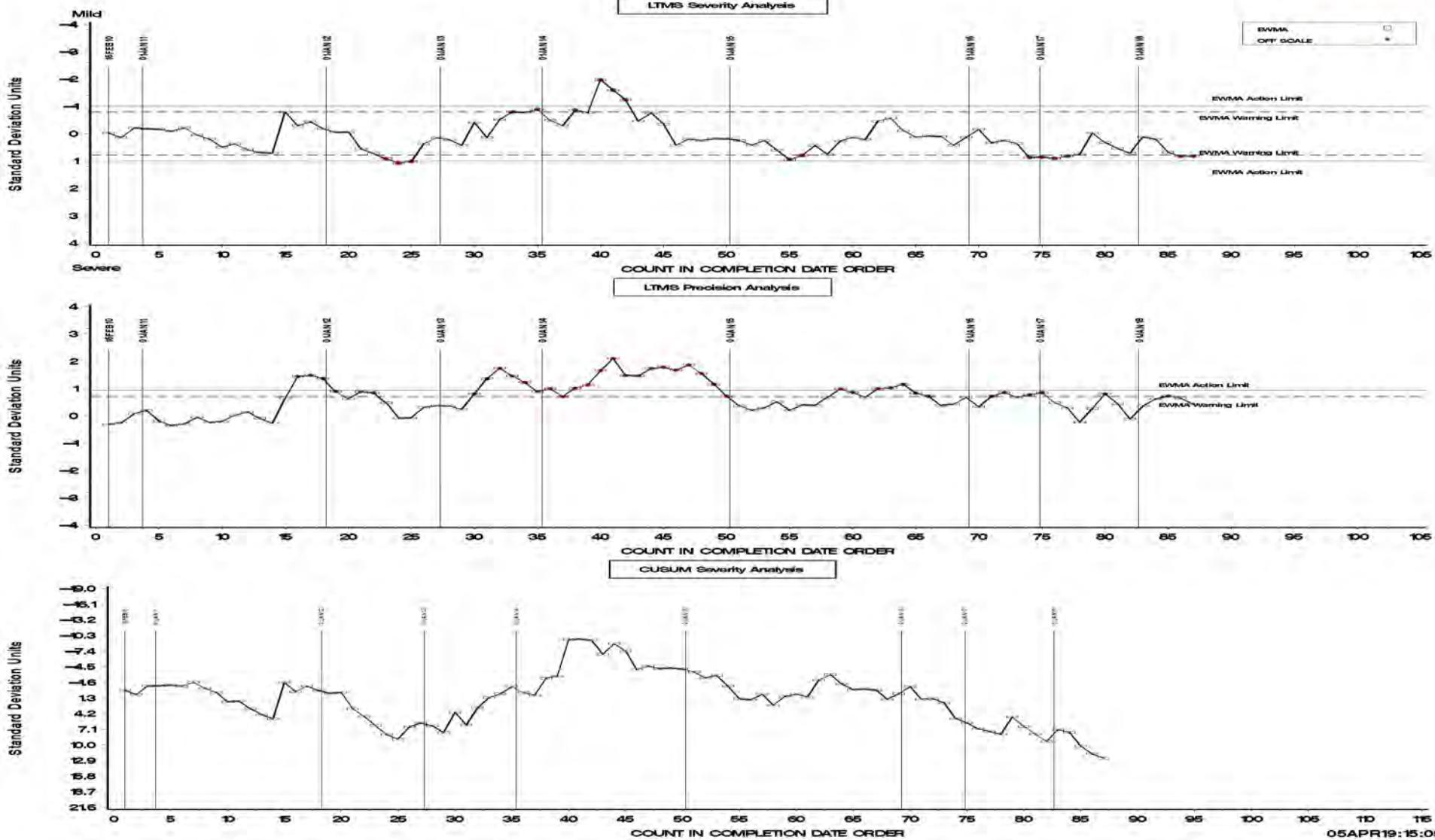
\*Invalid and aborted tests

# T-12A Test Severity

- ▶ MRV is in severity warning alarm.

## MACK T-42A INDUSTRY OPERATIONALLY VALID DATA

FINAL ORIGINAL UNIT MRV VISCOSITY [NM, SOLID, FROZEN, &lt;, &gt;]



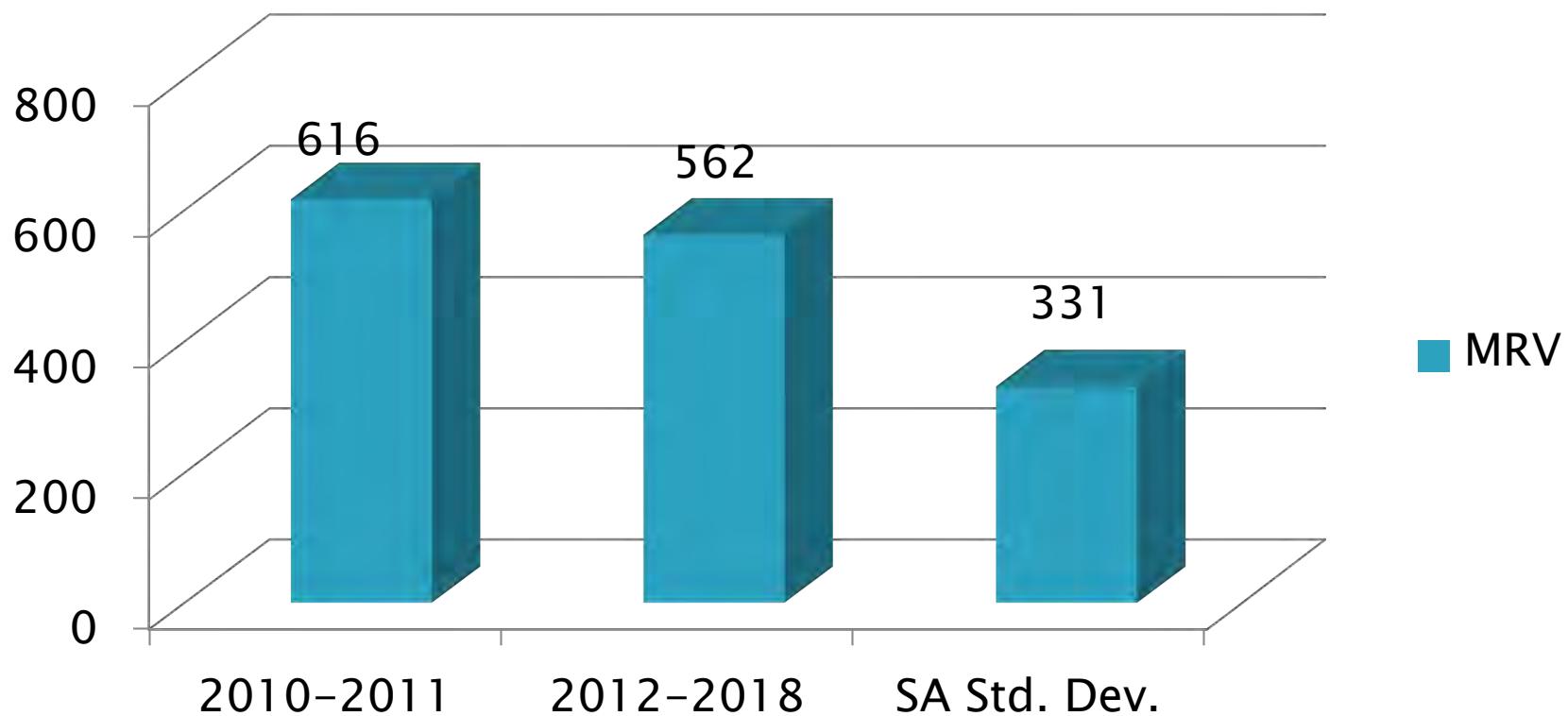
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# T-12A Precision Estimates

MRV



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# Mack T-13

» April 2019

# T-13 Test Activity

Test Status	Validity Code	#
Acceptable Calibration Test	AC	0
Failed Calibration Test	OC	0
Operationally Invalid	LC	0
Aborted	XC	0
<b>Total</b>		<b>0</b>

# T-13 Failed Tests

Failed Parameter	Number of Tests
No failed tests	0
<b>Total</b>	<b>0</b>

# T-13 Lost Tests\*

Status	Cause	#
Invalid	No invalid tests	0
Aborted	No aborted tests	0
<b>Total</b>		<b>0</b>

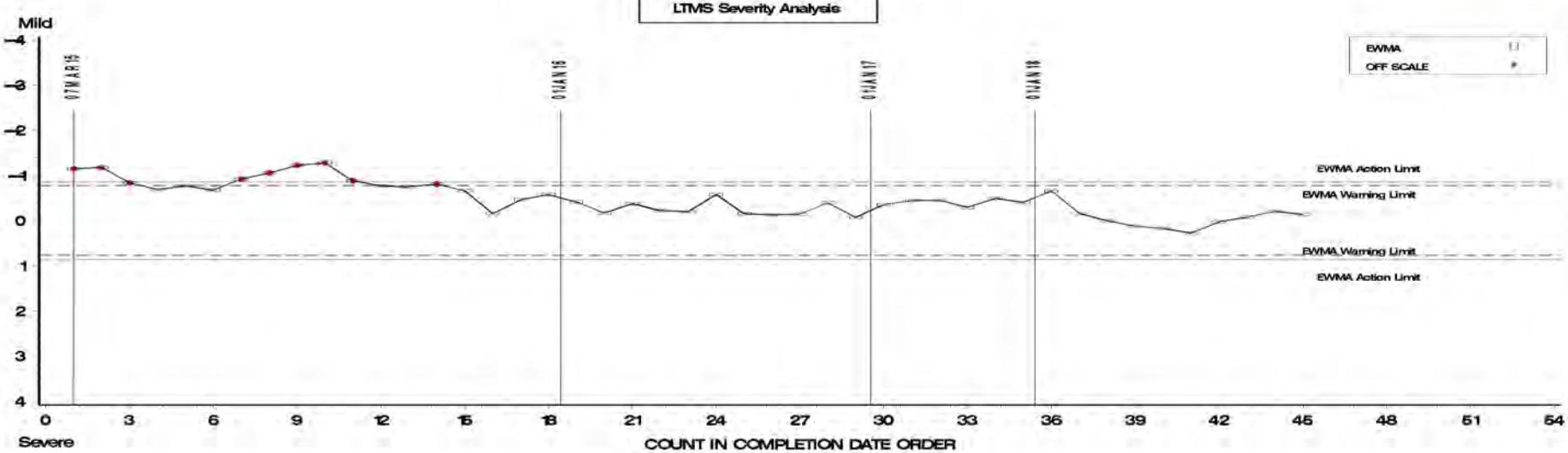
\*Invalid and aborted tests

# T-13 Test Severity

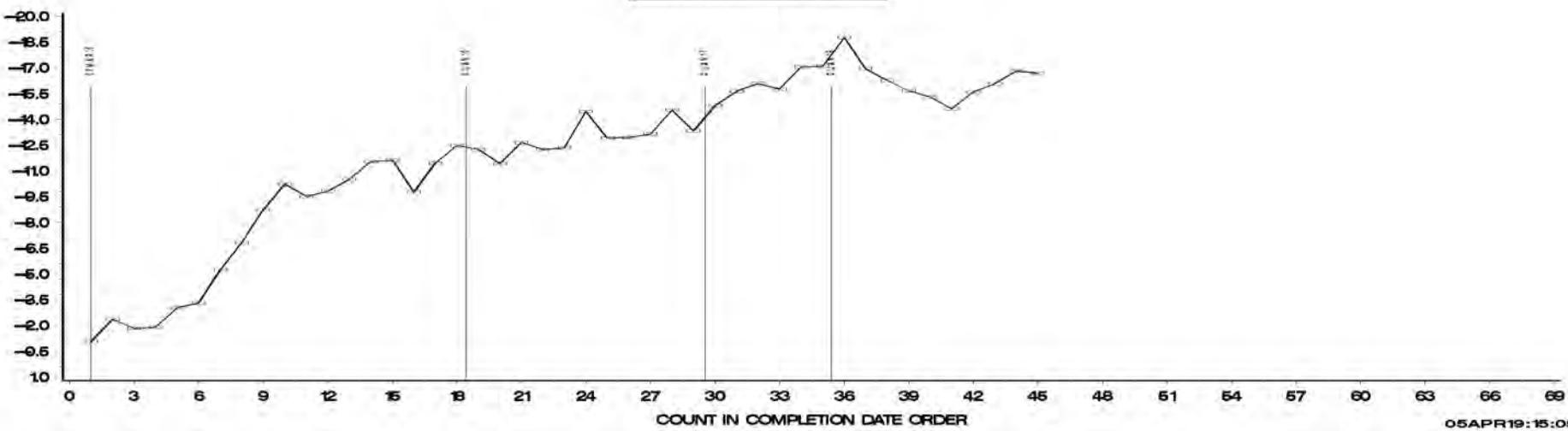
- ▶ As no T-13 tests were run during this period no statement about test severity can be made.

## FINAL ORIGINAL PEAK HEIGHT IR AT EOT

Standard Deviation Units



Standard Deviation Units

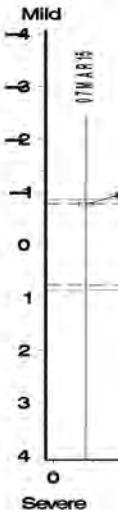


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Standard Deviation Units

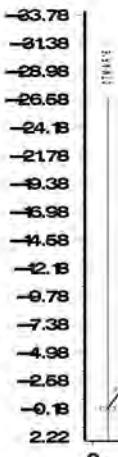


LTMS Severity Analysis

EWMA	13
OFF SCALE	P

COUNT IN COMPLETION DATE ORDER

CUSUM Severity Analysis



COUNT IN COMPLETION DATE ORDER

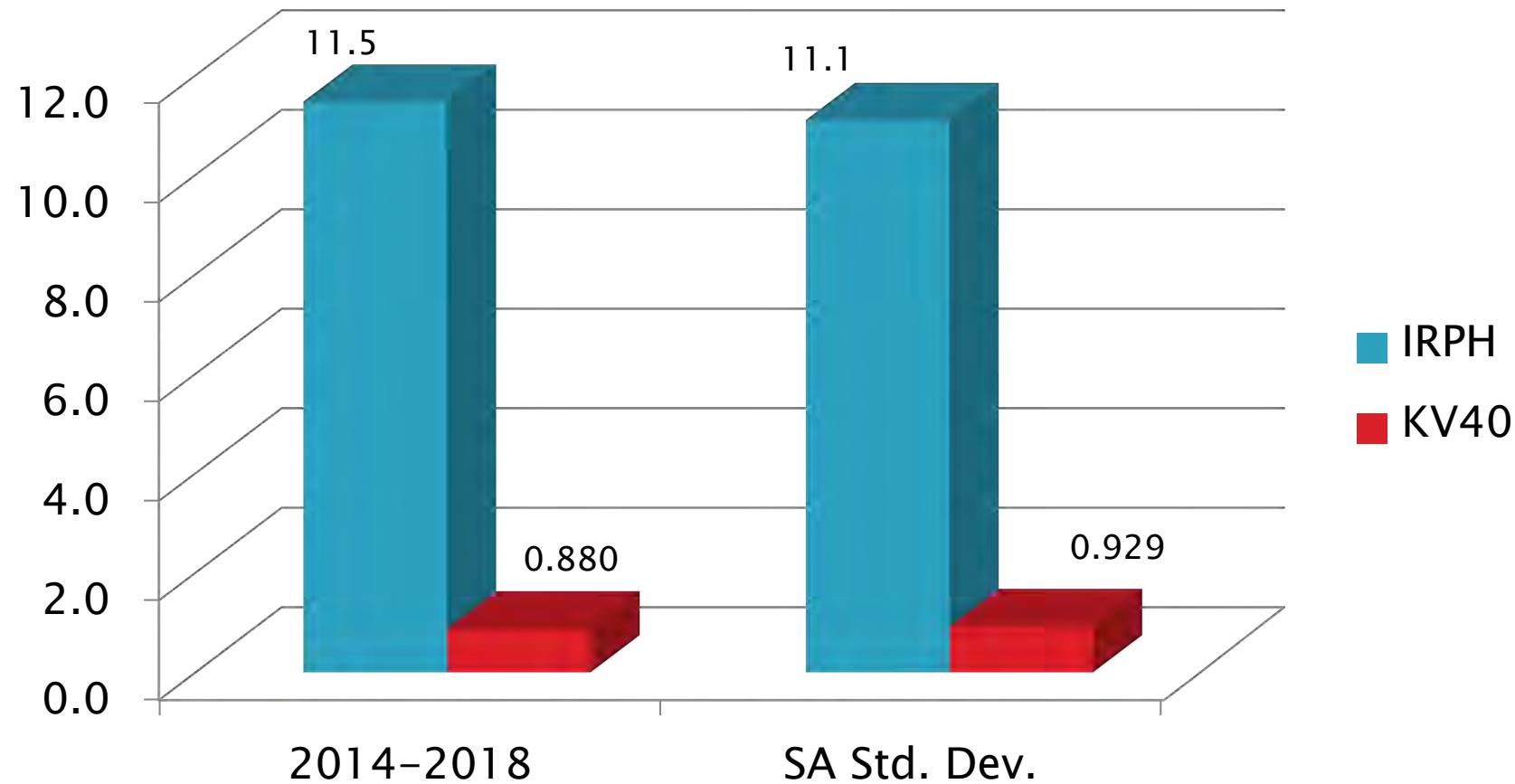
05APR19:15:05

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# T-13 Precision Estimates



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# Information Letters

» October 1, 2018 -  
March 31, 2019

# Information Letters\*

Test	Date	IL	Topic
C13	12/26/2018	18-3	Updated Valve Guide and Seal Part Numbers in Critical Parts List and Rescind Information Letter 18-2

\*Available from TMC Website

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# Reference Oil Inventory

» Actions, Re-blends, Inventories  
and Estimated Life

# Reference Oil Reblends

- ▶ No re-blends in this reporting period

# Reference Oil Inventory Estimated Life

Oil	Tests	Original Blend Amount	Quantity Shipped in last 6 months	TMC Inventory	Lab Inventory	Estimated Life
809-1	1K, 1N	9134	10	2123	126	5+ years
811-2	1K, 1N	1732	10	898	40	5+ years
821-4	T-12	4495	0	2676	150	5+ years
822-2	1R, T-11	4386	112	2707	168	5+ years
823	T-13	1796	40	722	180	2.5 years
830-2	ISM	3786	25	89	75	< 1 year
830-3	ISM	2891	25	2791	75	5+ years
831-3	C13, ISB	972	50	5	140	<1 year
831-4	C13, ISB	1699	50	1447	195	5+ years

# Reference Oil Inventory Estimated Life

Oil	Tests	Original Blend Amount	Quantity Shipped in last 6 months	TMC Inventory	Lab Inventory	Estimated Life
832	COAT	1166	140	38	0	< 1 year
832-1	COAT	1951	28	1722	28	5+ years
833	COAT	1152	28	48	0	< 1 year
833-1	COAT	1248	140	1027	0	5+ years
864-1	DD13	1576	100	1071	150	5+ years
873-2	1M-PC	1650	10	26	40	1.5 years
1005-4	1P, 1R, EOAT, RFWT, T-8/E	2000	0	74	30	< 0.5 years
1005-5	1P, 1R, EOAT, RFWT, T-8/E	3826	155	2108	207	3 years

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# LTMS Deviations

» October 1, 2018 –  
March 31, 2019

# LTMS Deviations

- No LTMS Deviations in Current Period

Historical Count of HD LTMS Deviations

Test	LTMS Deviations
1M-PC	2
1N	2
T-8/E	2
T-10A	1
T-12	1

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# Quality Index Deviations

» October 1, 2018 –

March 31, 2019

# Quality Index Deviations

- ▶ No Quality Index deviations during this period

# Quality Index Deviations

## Historical Count of HD Quality Index Deviations

Test	Qi Deviations
1P	15
1R	1
ISM	3
C13	2
T-10A	1
T-11	3
T-12	6
T-13	2
COAT	4

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# TMC Laboratory Visits

» October 1, 2018 -  
March 31, 2019

# TMC Lab Visits

- ▶ 1 Lab was visited during this period

Test	Number of Labs–Number of Stands
T-8/E	1-1
T-11	1-1
T-12	1-1
T-13	1-1

# Lab Visit Issues

- ▶ T8
  - No discrepancies were found.
- ▶ T11
  - No discrepancies were found.
- ▶ T12
  - No discrepancies were found.
- ▶ T13
  - No discrepancies were found.

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# Test Area Timelines

» October 1, 2018 -  
March 31, 2019

# Test Area Timeline Additions\*

Test	Date	IL/Memo	Topic
C-13	12/26/2018	18-3	Updated Valve Guide and Seal Part Numbers in Critical Parts List and Rescind Information Letter 18-2

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\*As of 3/31/2018

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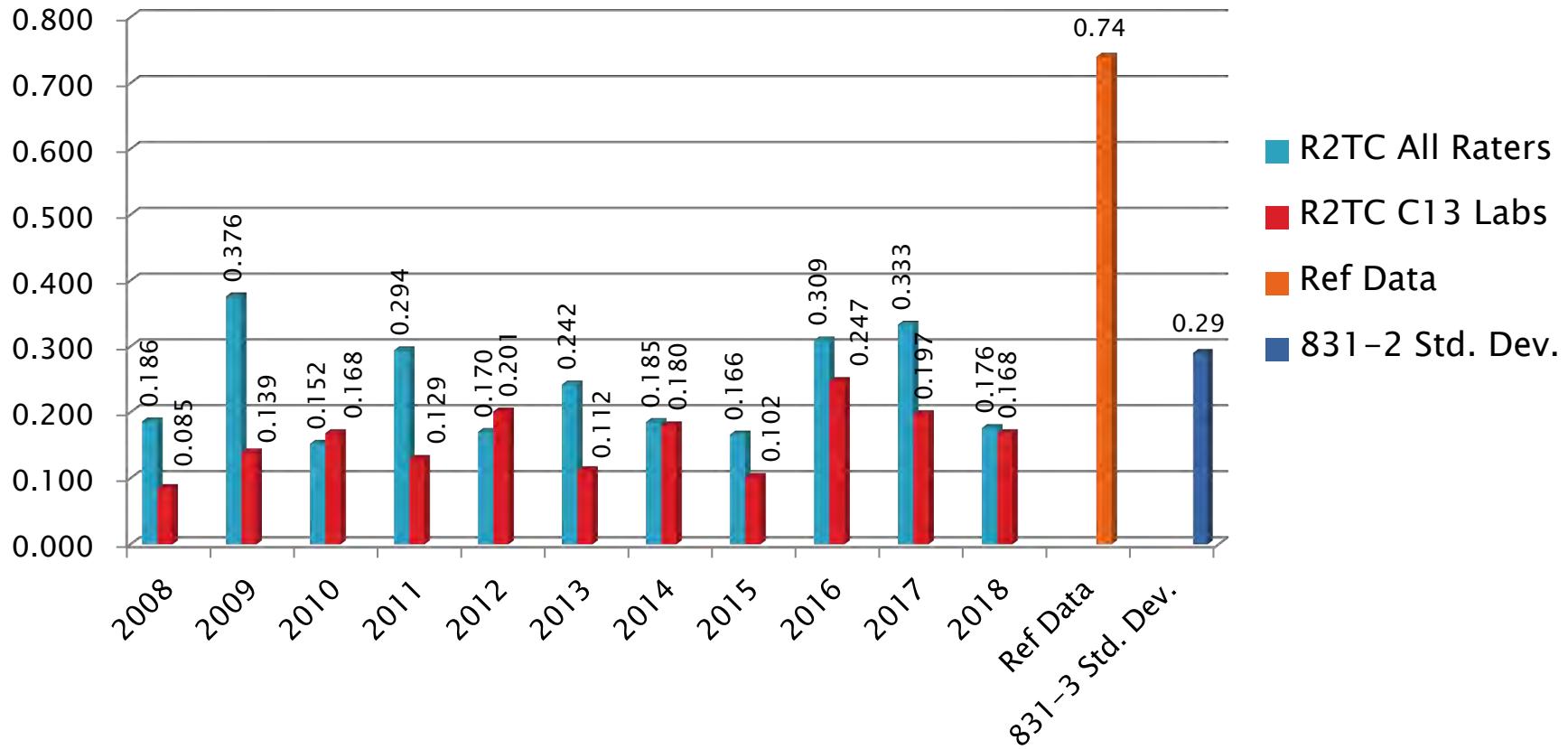
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# Rating Workshop Data

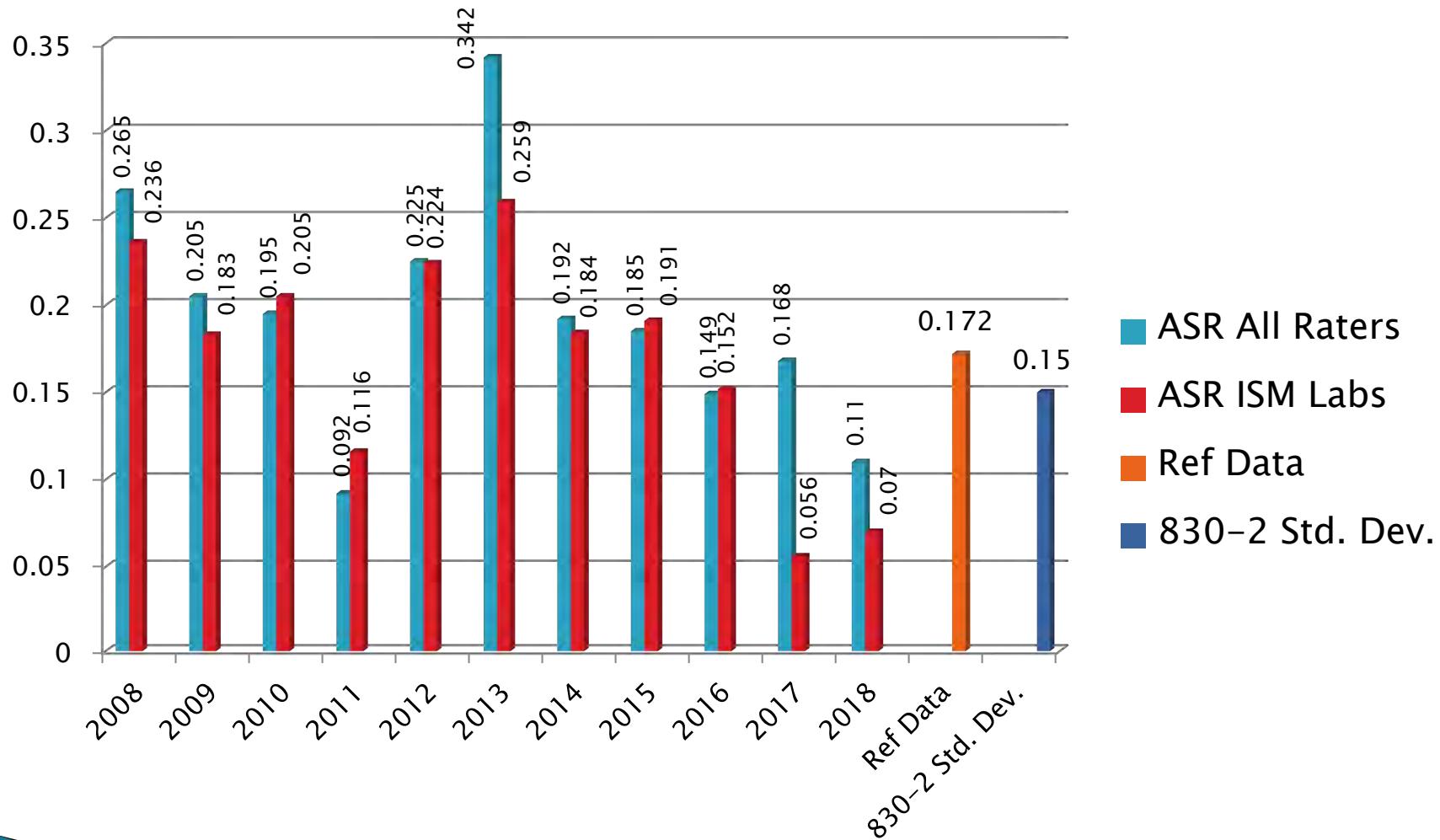
» 2018 Heavy Duty Workshop

# C13 2<sup>nd</sup> Ring Carbon Precision – Rating Workshop Data

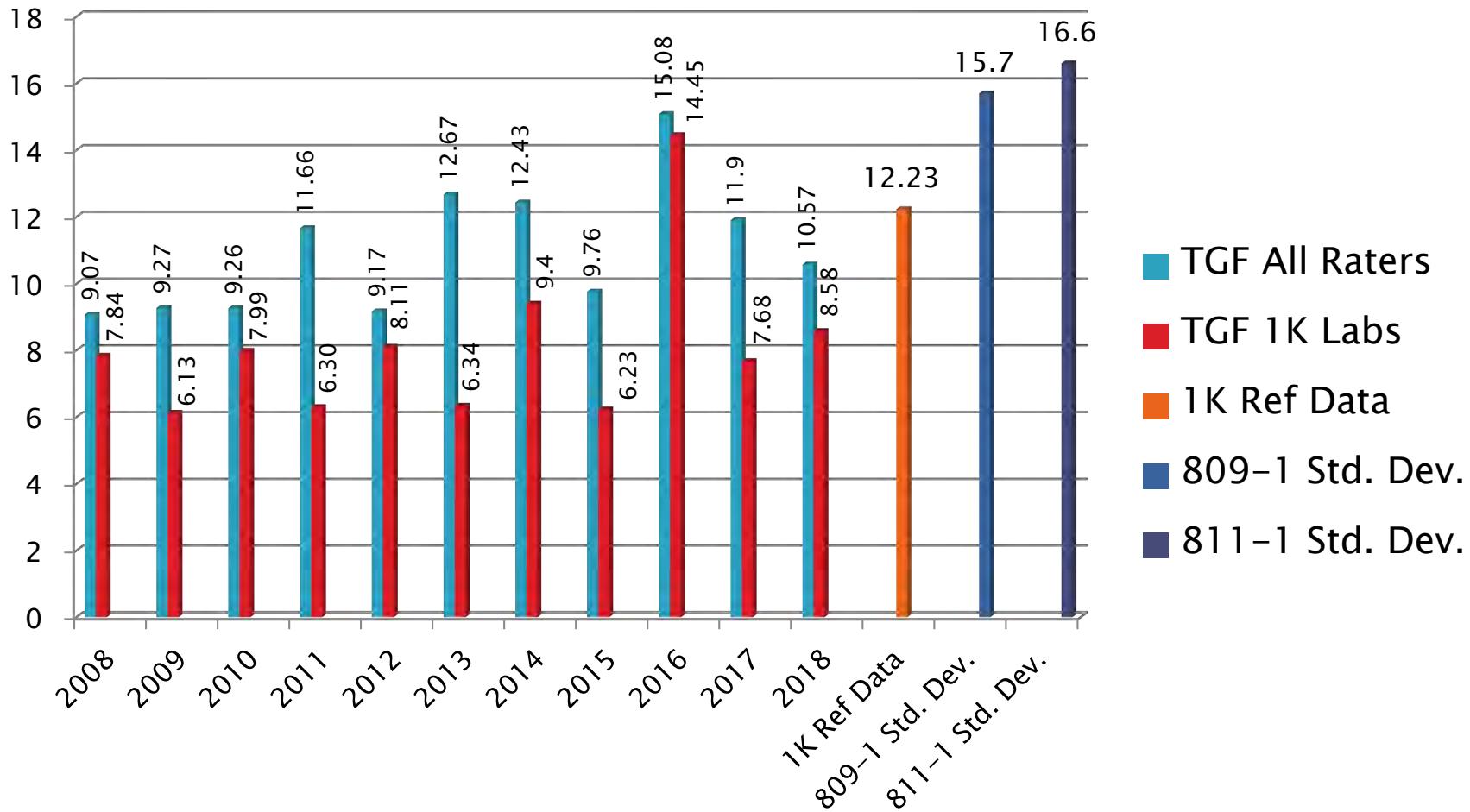
## R2TC



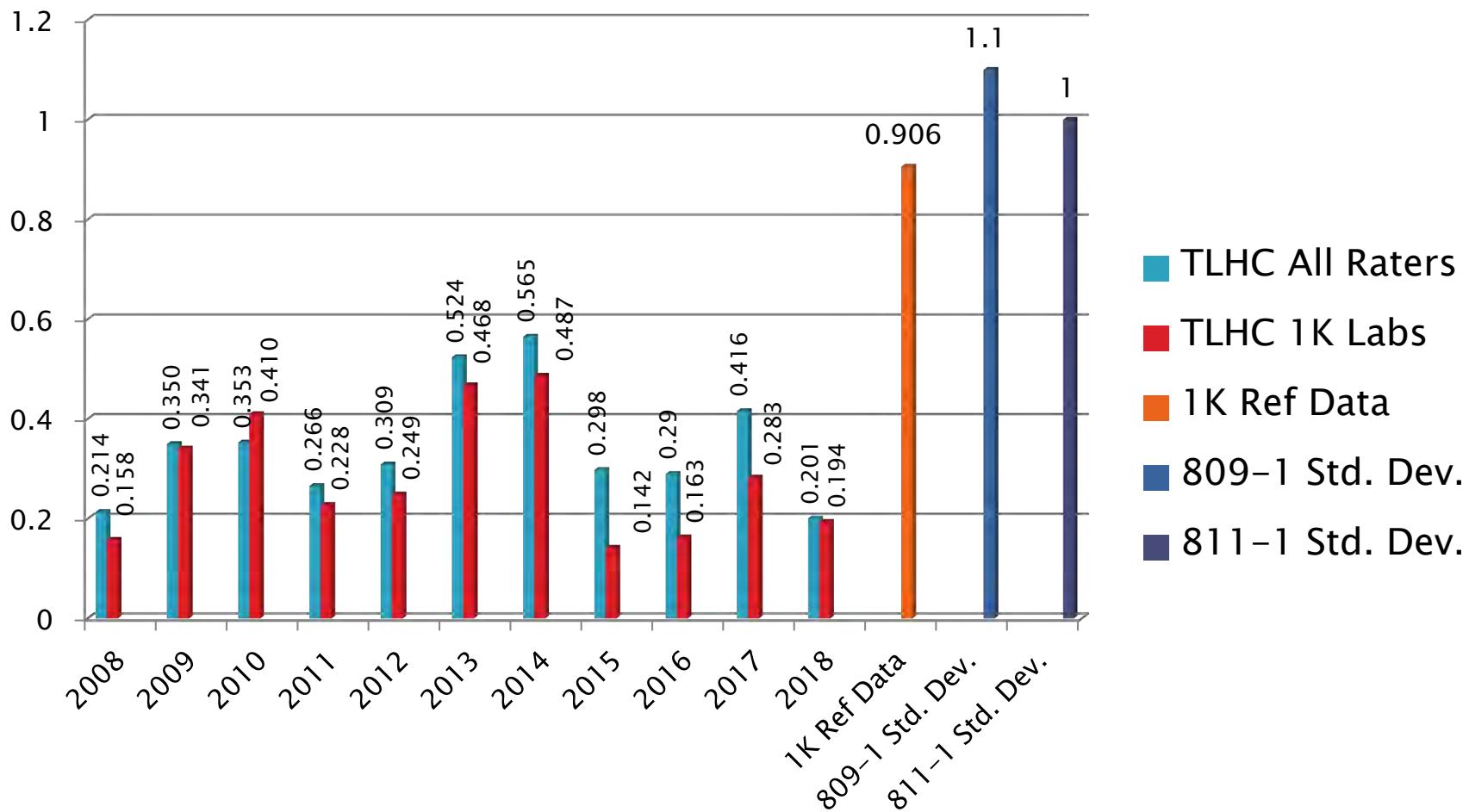
# ISM Sludge Rating Precision – Rating Workshop Data



# Deposit Rating Precision - Rating Workshop Data



# Deposit Rating Precision – Rating Workshop Data



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# Miscellaneous Information

- ▶ Available on TMC Website:
  - Oil Assignment Request and Test File Upload
  - Live Reference Test Data Bases
  - Surveillance Panel Meeting Minutes
  - Test Area Alarm Logs
  - Complete Test Area Timelines
  - LTMS Manual
- ▶ [www.astmtmc.cmu.edu](http://www.astmtmc.cmu.edu)

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