1Q Test Report for PC-9

- 1. Test Results with matrix oil J
- 2. Surveillance Panel Decision
- 3. Action Plan

I I ACHMEN I 7, 2 O

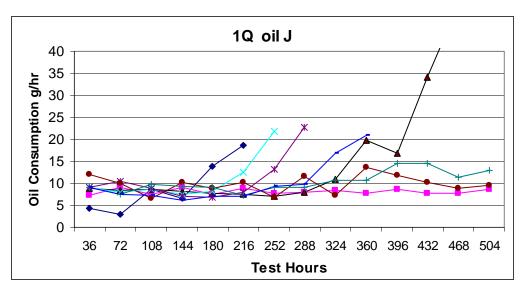
1Q Test Report for PC-9 matrix oil J

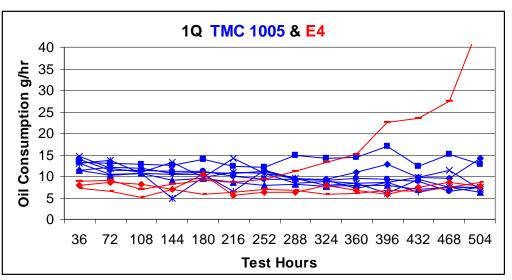
- 8 tests have been started with oil J
 - 3 completed 504 hours with oil control.
 - 1 completed 504 hours with high oil consumption and a scuff.
 - 3 lost oil control between 252 hours and 360 hours, one scuff.
 - 1 lost oil control and scuffed at 216 hours, (suspect fuel dilution).

ATTACHMENT 7, 3 OF

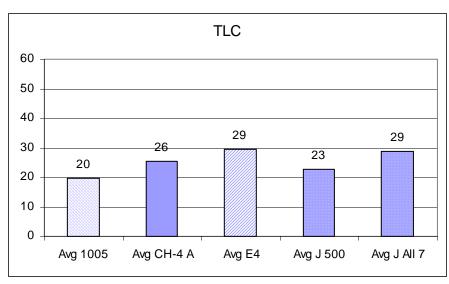
1Q Test Report for PC-9 matrix oil J

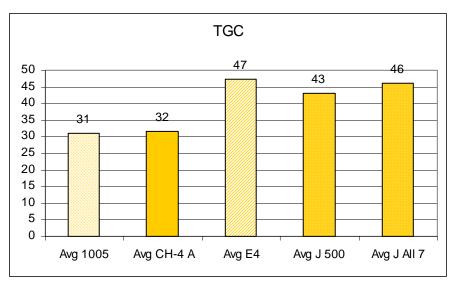
 Oil J showed typical initial oil consumption characteristics

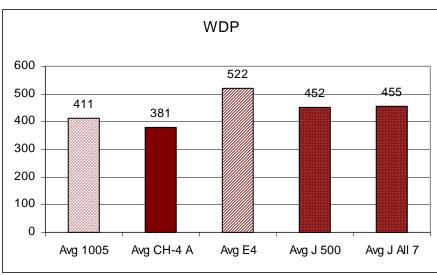


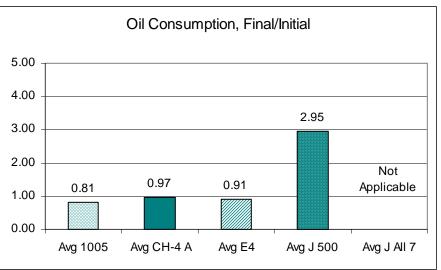


1Q Test Report for PC-9 matrix oil J









1Q Test Report for PC-9 matrix oil J

Surveillance Panel Recommendation

* "... the Caterpillar SCOTE Surveillance Panel has delayed the continuation of the Caterpillar 1Q PC-9 precision matrix pending an investigation into the probable root cause(s) of the test precision difference between 1005-1 and PC-9 matrix Oil J. The investigation has a target completion date of March 12, 2001. The motion passed, 8/1/0."

1Q Test Report for PC-9

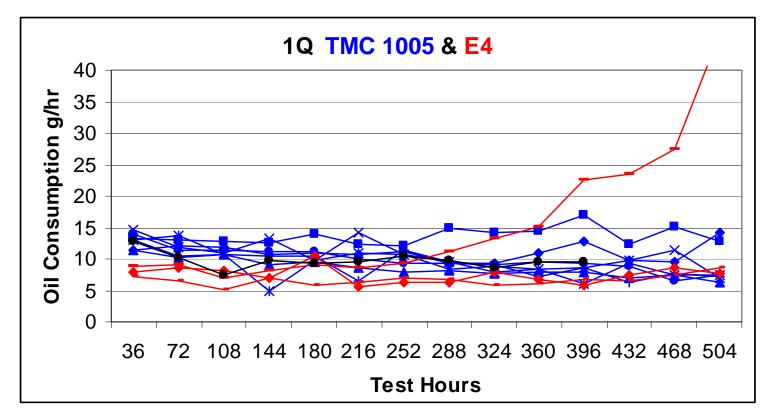
Action Plan

- Caterpillar will
 - ∀ visually inspect all 8 pistons, ring sets, & cylinder liners
 - ★ review all inspection data
 - ★ re-measure any questionable parts
 - investigate deposit profiles on the pistons
- Test Labs will
 - ★ re-investigate test hardware and operating conditions

ATTACHMENT 7, 7 OF

1Q Test Report for PC-9

 The demo run on TMC1005 has completed 396 hours with stable oil consumption



1Q Test Report for PC-9

Caterpillar Position

- We are investigating 1Q hardware, operating conditions, and deposit profiles to determine the cause of high oil consumption with oil J.
- However, at this point in time, it appears that oil J does not have adequate piston deposit control for EGR engines.
- If the 1Q test conditions and hardware are determined acceptable by the surveillance panel, then the 1Q matrix should be re-started with a different feature oil for the 1Q test.