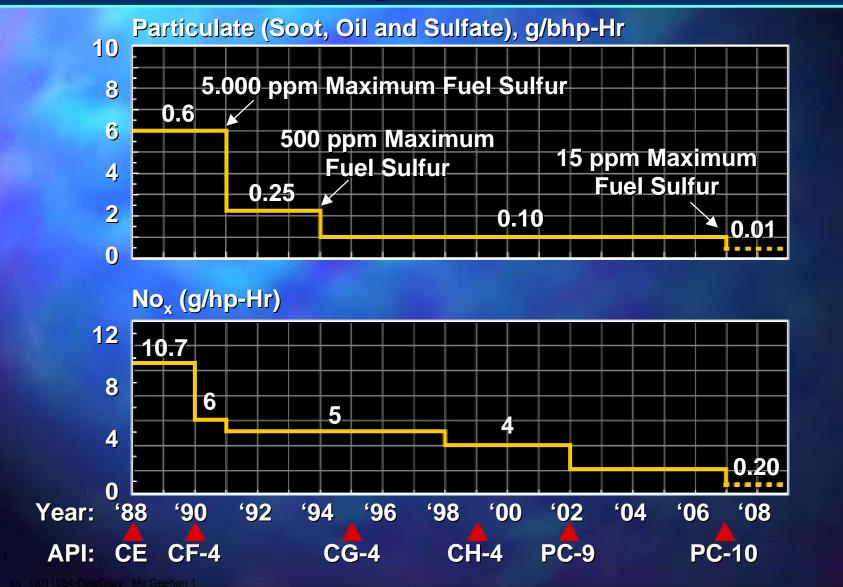
Timely Delivery of High Quality Engine Oils



ATTACHMENT 4, 1 OF 10

ATTACHMENT 4, 2 OF 10

PC-9 Testing Status of New Tests

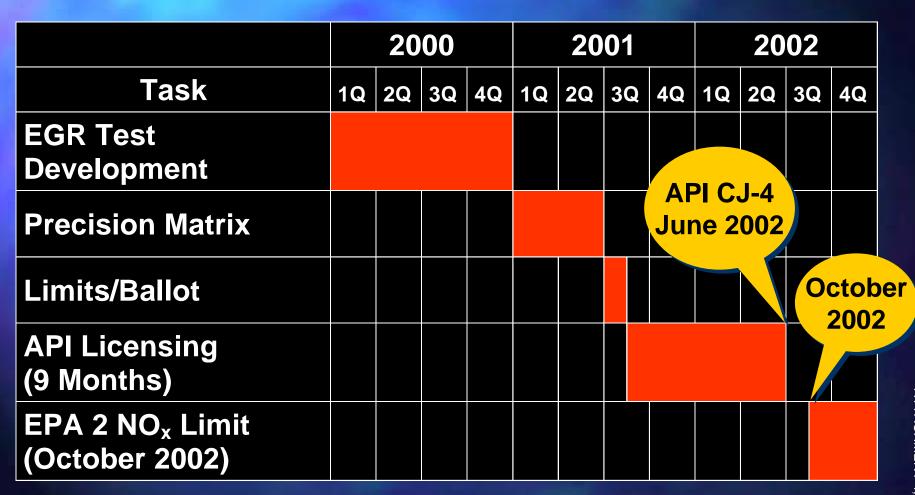
Test	Matrix	Statistical Analysis	Limit Setting
Mack T-10	June Completion	August 15th Limit Discussion	September 5th
Cummins M11 (EGR)	June Completion	August 15th Limit Discussion	September 5th
Cat 1Q	Aborted*	None	_
Cat 1R	Started June – End August	_	September 5th

^{*}Aborted on High Oil Consumption and Scuffing on All Feature Oils and Base Oil Types

PC-9 Tests Status of New Tests

Performance	Engine and Bench Tests	Limit Setting Discussions	Limit Setting
Viscosity Control	Mack T-8E	August 15th	September 5th
Oxidation	FT-IR Mack T-10/Cat 1R	August 15th	September 5th
Volatility	Noack: All Grades	_	Completed
Elastomer Compatibility	Equal to Reference Oils	August 15th	September 5th
Used Oil Viscometrics (Low Temperature)	J300 Bench Test	August 15th	September 5th
HT/HS for SAE 10W-30 (3.5 Min.)	SAE J300	August 15th	September 5th

PC-9 Overview Timeline



Three Matrix Base Oils

API Group	% Saturates	Sulfur, ppm	VI
Ι	75	2000-5000	96-102
II	90	20-30	>95
III	99	1	>95

Three Additive Technologies

	Sulfate Ash %	TBN D 2896
X	1.5	11
Y	1.4	12
Z	1.3	8

Matrix Cost \$5.7 Million

EGR Engines	Number of Tests
Mack T-10	28
Cummins M11 EGR	26
Caterpillar 1Q	28
Total Number of Tests	82

T-10/EGR Test Design – Feature Oil A

Lab/Stand						
Lab 1	Lab 2		Lab 3		Lab 4	Lab 5
1	2	3	4	5	6	7
Α	Α	Α	Α	Α	Α	Α
G	Α	G	D	Α	Α	D
E	E	В	Н	Е	Н	В
С	J	F	С	J	F	J

Cummins M11/EGR Test Design – Feature Oil E

Lab/Stand						
Lab 1		Lab 2	Lab 3		Lab 4	
1	2	3	4 5		6	
E	E	E	E E		Е	
Н	Е	Н	В	Е	В	
Α	G	D	G	Α	D	
F	С	С	F	J	J	
Е			E			

Caterpillar 1Q/EGR Test Design – Feature Oil J

Lab/Stand						
La	Lab 1		Lab 3		Lab 4	Lab 5
1	2	3	4	5	6	7
J	J	J	J	J	J	J
С	J	С	F	J	J	F
E	E	Н	В	E	В	Н
G	Α	D	G	Α	D	Α