

DRAFT of the Preliminary Draft Statistical Summary of the Caterpillar 1R Precision Matrix

Preliminary Draft 08/15/2001

PRS

Caterpillar 1R Matrix Summary

- The 1R matrix is not yet complete. This is a draft analysis of 12 of the 18 matrix runs. The statistician work group has not reviewed the presentation.
- Only WD, TGC, TLC, OC, ETOC analyzed to date.
- Three oils (A, D, M) are in the matrix. There is some evidence of discrimination in Oil Consumption. Note that there is only 1 run on D to date with only 2 planned.
- There is no evidence of Lab or Stand effects to date.
- No transformations are necessary and no outliers seen to date.
- There are positive correlations among the parameters especially WD/TGC and OC/ETOC.

Caterpillar 1R Matrix Status

Lab 1			Lab 2	Lab 3			Lab 4	Lab 5
Stand 1	Stand 2	Stand 8	Stand 3	Stand 4	Stand 5	Stand 9	Stand 6	Stand 7
A	M	A	M	A	M	A	M	A
M	D	M	A	M	D	M	A	M

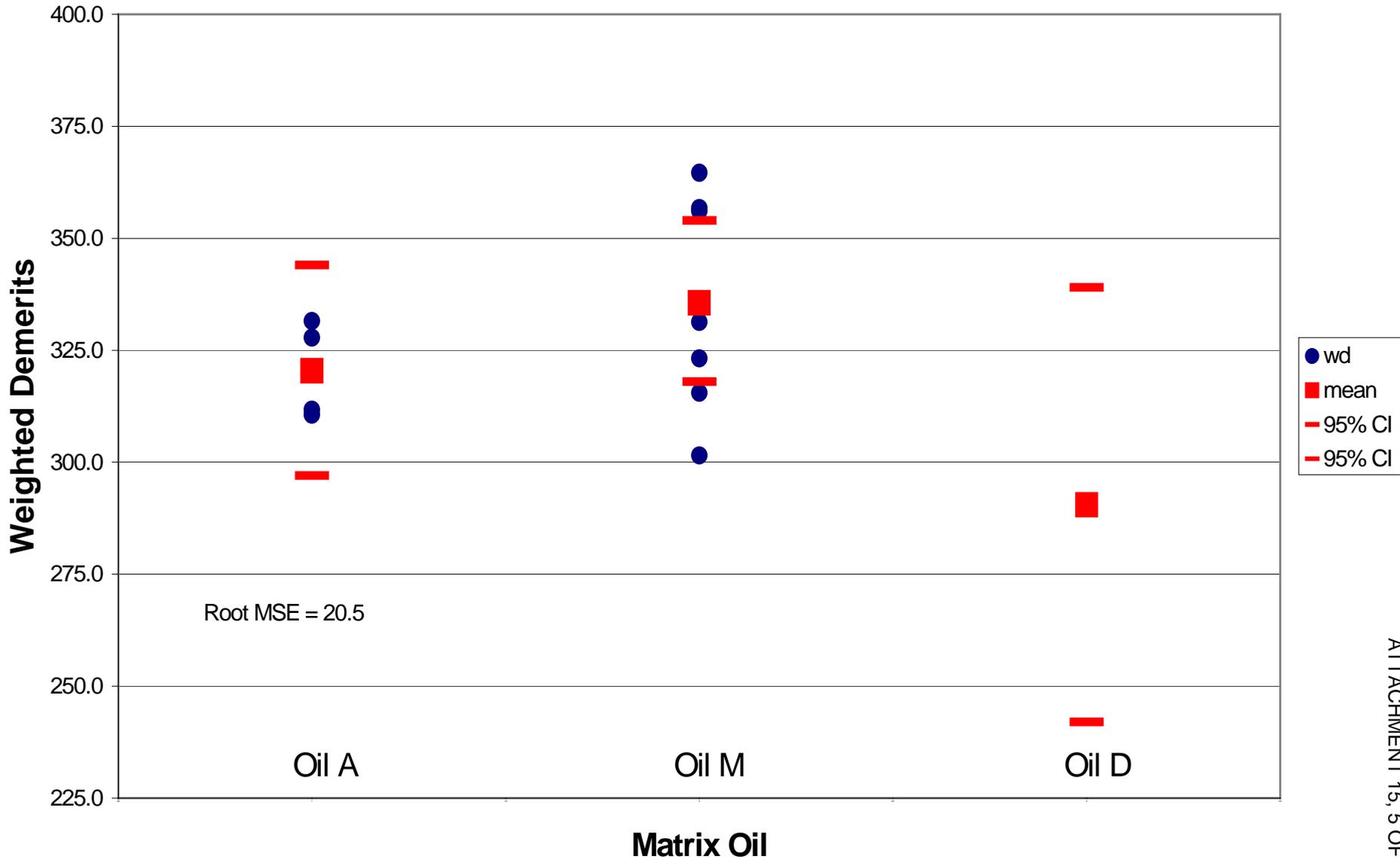
The 1R Task Force concluded that the 3 tests at a coolant flow of 63 L/m are no different from the ones run at 70 L/m.

Caterpillar 1R Correlations

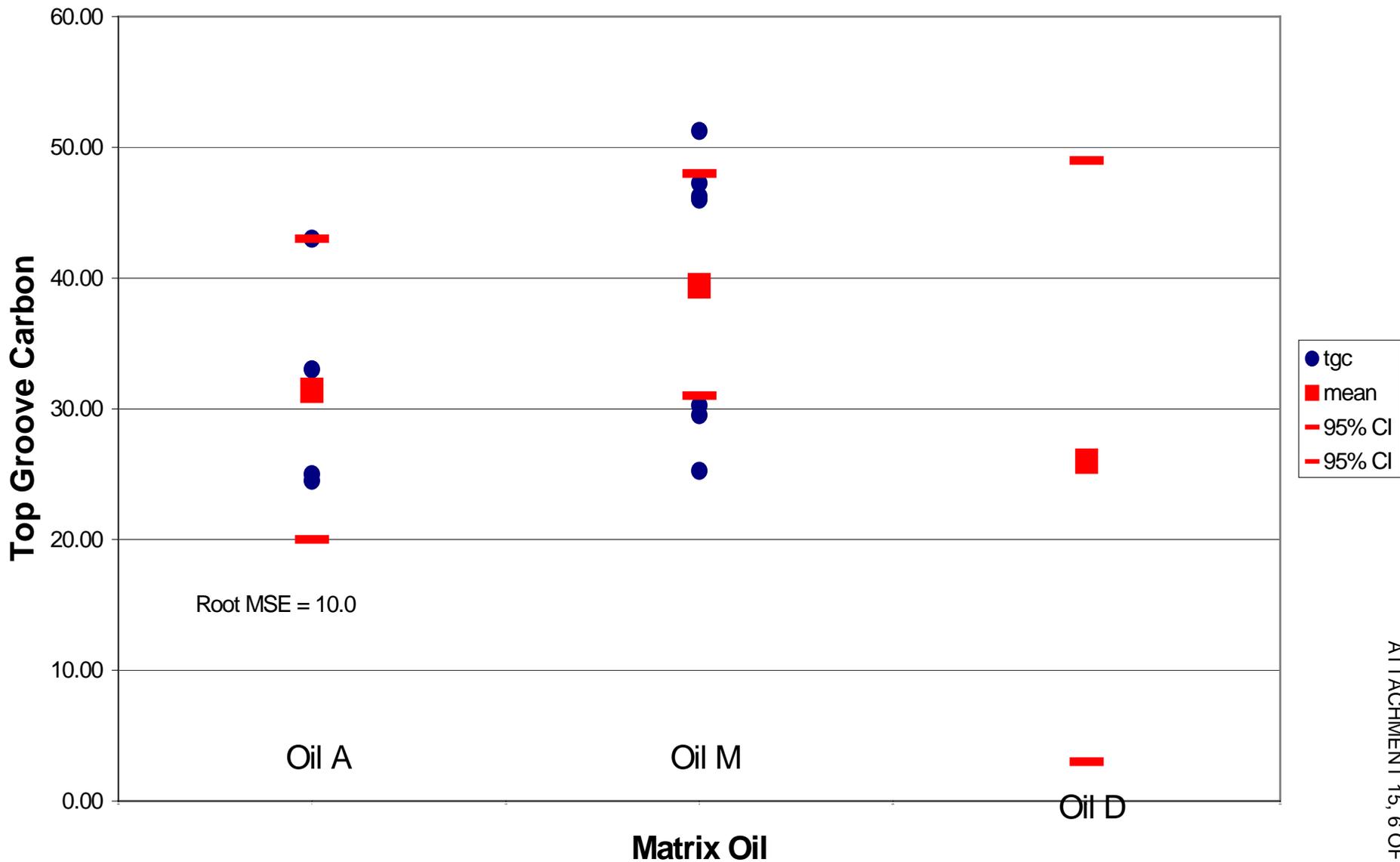
WD	0.68	0.76	-0.01	0.21
0.89	TGC	0.75	0.40	0.52
0.74	0.87	TLC	0.00	0.16
0.42	0.72	0.62	OC	0.91
0.53	0.71	0.73	0.89	ETOC

Raw Data Correlations on Upper Triangle; Partial Correlations on Lower Triangle

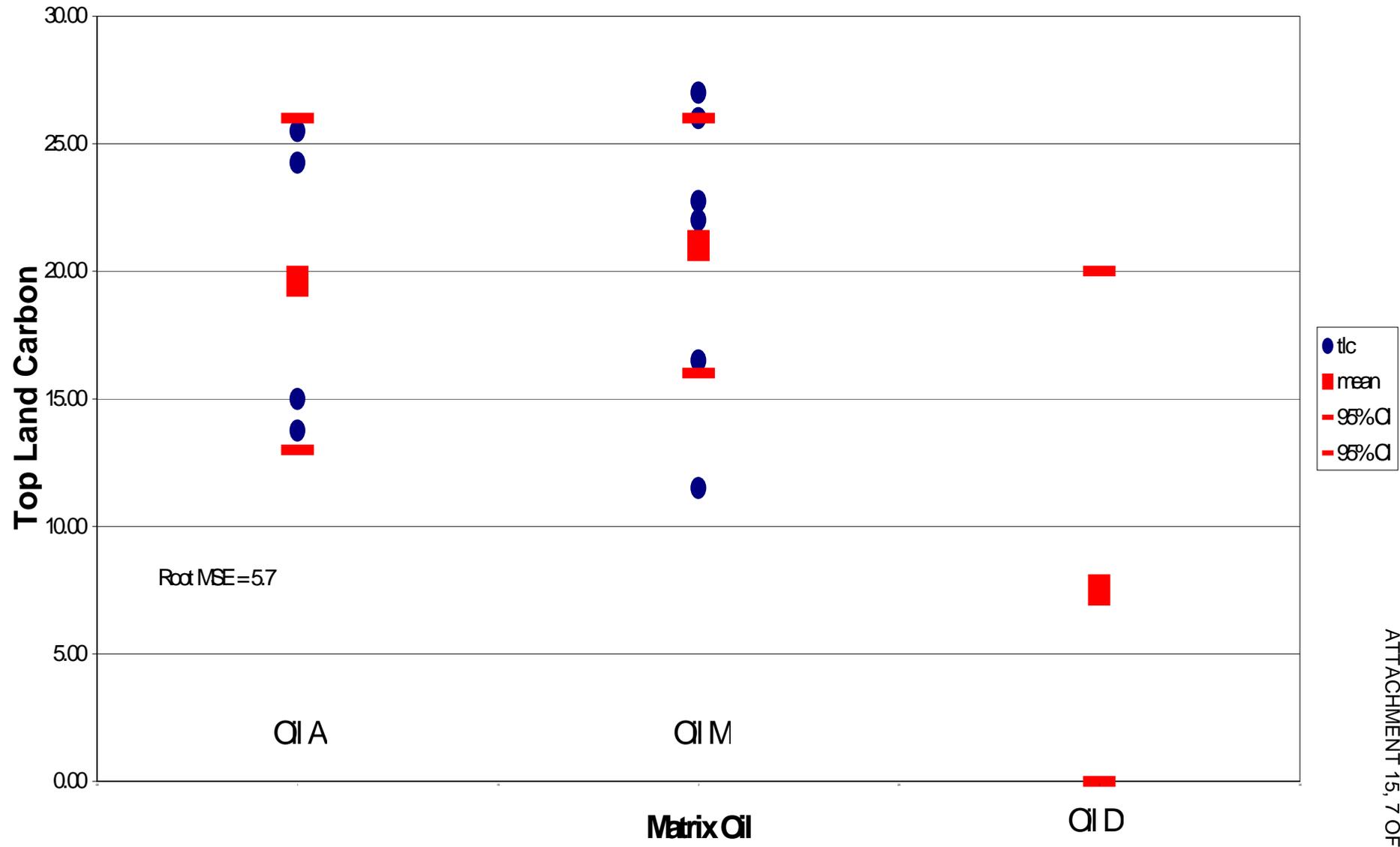
Caterpillar 1R Weighted Demerits Matrix Test Results, Means, and Confidence Intervals by Oil



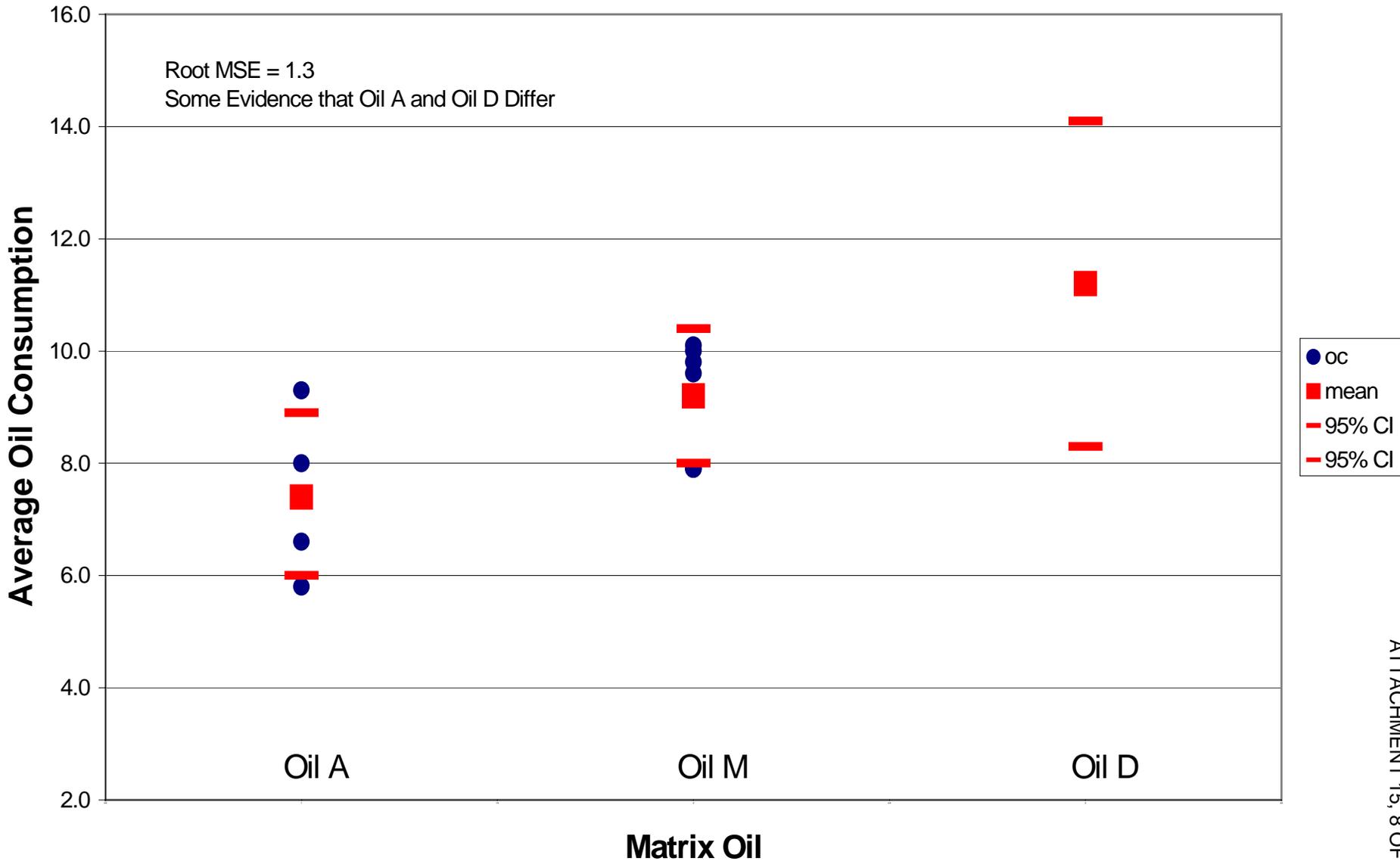
Caterpillar 1R Top Groove Carbon Matrix Test Results, Means, and Confidence Intervals by Oil



Caterpillar 1R Top Land Carbon Matrix Test Results, Means, and Confidence Intervals by Oil



Caterpillar 1R Average Oil Consumption Test Results, Means, and Confidence Intervals by Oil



Caterpillar 1R End of Test Oil Consumption Matrix Test Results, Means, and Confidence Intervals by Oil

