10 Piece Documentation

Surface Finish and Feature Tolerances of .010" and less

Supplier:	Federal Mogul Power Train Systems - Lake City		Component:	Liner - E7			Date:	4/25/2000
Part Number:	509GC463		Study Area:	WC787			Prepared By:	Alan Stepanek
	Surface Finish							
Part #	Ra	Rpm/R3z	Rpk	Rk	Rvk			
	12-20	Ref Only	Ref Only	Ref Only	Ref Only			
1	13.08	0.45	9.01	31.72	41.38			
2	12.80	0.46	9.41	33.58	32.33			
3	13.67	0.45	10.82	37.07	35.27			
4	13.42	0.49	9.47	34.72	35.61			
5	13.67	0.56	13.82	33.78	36.23			
6	15.78	0.56	14.42	47.05	35.70			
7	14.30	0.53	11.32	36.38	41.08			
8	15.82	0.45	11.81	41.03	47.14			
9	12.88	0.43	8.42	31.43	35.53			
10	15.82	0.55	15.77	42.33	44.16			