

Minutes of the Sequence VIF Task Force teleconference call

October 07, 2015 08:00 CDT

The seventh meeting of the Sequence VIF Task Force was called to order by Chairman Dan Worcester. The meeting Agenda is included as Attachment 1. Chairman Worcester opened the meeting with a few general comments about the upcoming face-to-face meetings scheduled for the Sequence VI Surveillance Panel, VIF Task force and Engine Rebuild TF to be held at the USCAR facility in Southfield, MI on October 27.

The meeting attendance roster is included as Attachment 2.

The minutes from the September 30, 2015 meeting were approved as written and are available on the ASTM-TMC web site. <ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencevi/minutes/VIFTaskForceMinutes20150930.pdf>

Richard Grundza reported that ASTM oil RO 543 has completed about one-half of the analytical tests that are conducted by the TMC and he anticipates the oil ready for shipment to the labs the week of 10/12/2015. RO 543 is the OW-16 oil that was designated oil 400 in the matrix of tests conducted in the Sequence VID by Toyota. David Glaenzer requested a summary of VID results from this oil be tabulated and provided for the minutes. Dan Worcester provided a copy of a presentation made by Toyota on 07/07/2015 included as Attachment 3 as well as an Excel spreadsheet of the data included as Attachment 4.

Both Southwest Research and Intertek Automotive Research indicated that they will have new engine break-in complete and be ready to start "Sense Check" testing the first week of November, 2015. There was some follow-up discussion pertaining to additional used oil analyses to be completed on the Candidate 2 oil samples during the Sense Check testing. Chairman Worcester will define which tests and test methods are to be used. The subject of obtaining additional samples during the oil aging was discussed and it was decided that no additional samples need be taken. At our last meeting, labs were queried if they noted any change in Sequence VIE engine performance following the testing of OW-16 oils. IAR, SRI, LZ and Afton reported that they could pinpoint no specific indication of a change following OW-16 testing.

Mark Adams questioned the relevance of the test in the real world. He cited temperatures, engine speed and choice of engine as not representative of what consumers see. He indicated he felt the test was being run at unrealistic conditions. Teri Kowalski explained that the test was being developed on an engine that is available and the time needed to develop a test with an engine designed for low viscosity oils is not available. Ron Romano explained some history of test development and the reasoning why conditions were selected as well as relevance to the Federal FTP cycle.

Having no further business, the meeting was adjourned at 08:40 CDT.

The next teleconference will be October 14 at 08:00 CDT.

Respectfully submitted,

David L. Glaenzer, Afton Chemical Corporation

GF-6B Sequence VIF Task Force

Toll-free dial-in number (U.S. and Canada):

(866) 588-1857

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(678) 373-4882

Conference code:

2894131

Scope

The ASTM Sequence VI Surveillance Panel requested a Task Force be formed to determine if the Sequence VIE could be used for OW 16 oils. The TF will look at development of the VIF test using 100 °C oil temperature and 94 °C coolant temperature for stages 1, 3, 4, and 6.

Objective

Review the Toyota proposal attached and work on selection of reference oils, stands to support testing, and running the Sense Check and test matrices.

The agenda for this meeting is shown below, if you have any additions please send them to me and Cc this distribution.

- 1.0 Chairman's Comments
- 2.0 Roll Call
- 3.0 Approval of Minutes from Meeting 09.30.2015
<ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencevi/minutes/VIFTaskForceMinutes20150930.pdf>
- 4.0 Oil 543 is at TMC and will be tested then shipped to labs.
- 5.0 The matrix for VIF testing has been chosen. IAR and SwRI will update on start dates at each lab for the Sense Check.
- 6.0 Next call October 14, 2015 at 8:00 AM Central Time.

Sequence VID xW-16 FE Target Proposal for API SN / RC

Prepared for JAMA, ILSAC and AOAP

July 7th, 2015

Toyota Motor Corporation

July 7th, 2015

Prepared for JAMA PCMO WG, ILSAC and AOAP

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Agenda

TOYOTA

- Sequence VID Matrix for 0W-16 / 0W-20 Comparison
 - Objectives
 - Matrix Design
 - Test Result Summary
 - Statistical Analysis Result
- Conclusion and Proposal
 - 0W-16 Advantage based on Statistical Model
 - Proposal for API SN / RC xW-16

July 7th, 2015

Prepared for JAMA PCMO WG, ILSAC and AOAP

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Sequence VID Matrix

- Objectives
 - Establish Sequence VID Fuel Economy Criteria for API SN / RC xW-16
 - Proposal based on statistically designed matrix
 - Based on market general GF-5 technologies
 - Mitigate the Delay of GF-6 Launch and Maximize the Utilization of Low Viscosity Technology
 - Meaningful and reasonable improvement with sooner introduction

Sequence VID Matrix

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- Matrix Design (Total 24 Tests)
 - Additive Technologies
 - Market General GF-5 (DI Additive and VII)
 - Selected 3 out of 4 candidates anonymously
 - Viscosity Grades
 - 0W-16, 0W-20
 - Test Laboratory
 - 2 Independent Laboratories (Each 1 Fully Calibrated Test Stand)
 - 3 Engine Units were used as a result of high LOC in one of them
 - Test Repeats
 - 2 Repeat Tests on Each Combination

Sequence VID Matrix

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- Test Oil Code

– Oil 200	0W-16	Additive Supplier 2
– Oil 201	0W-20	Additive Supplier 2
– Oil 300	0W-16	Additive Supplier 3
– Oil 301	0W-20	Additive Supplier 3
– Oil 400	0W-16	Additive Supplier 4
– Oil 401	0W-20	Additive Supplier 4

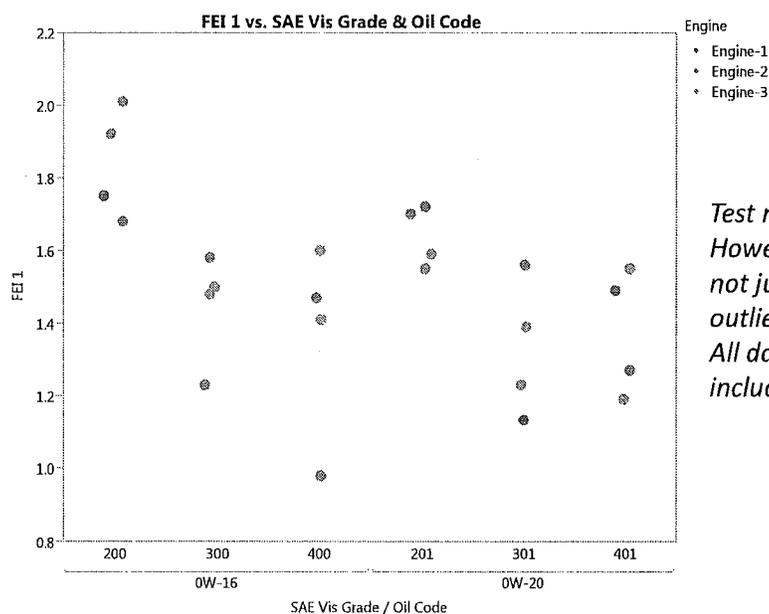
- Statistical Analysis

- ANOVA

Sequence VID Matrix

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- Test Result Summary : FEI1

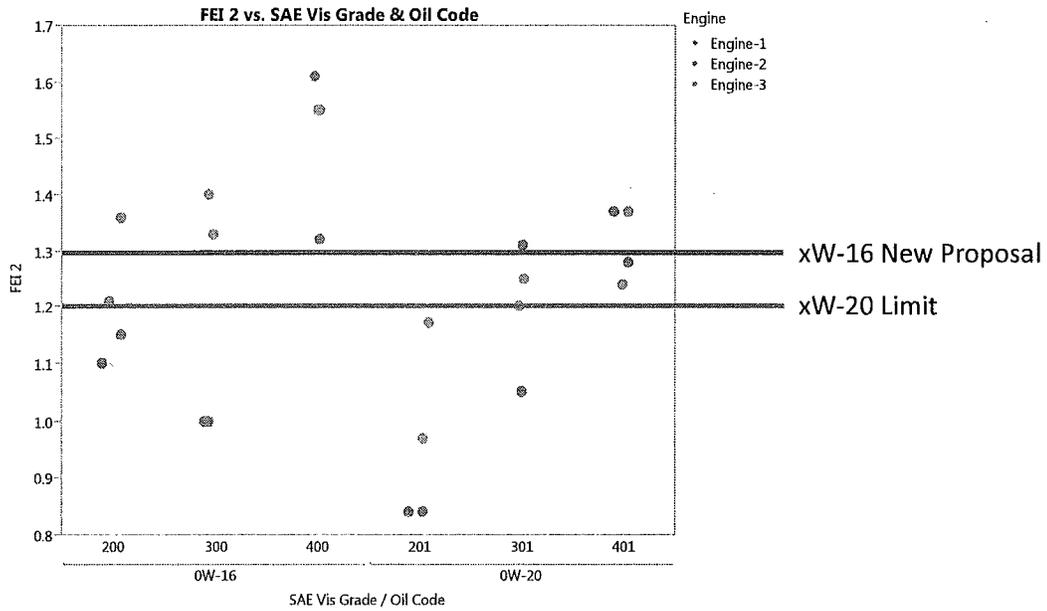


*Test results certainly varied.
However, no data point was
not judged statistically as
outlier.
All data points were
included in the model.*

Sequence VID Matrix

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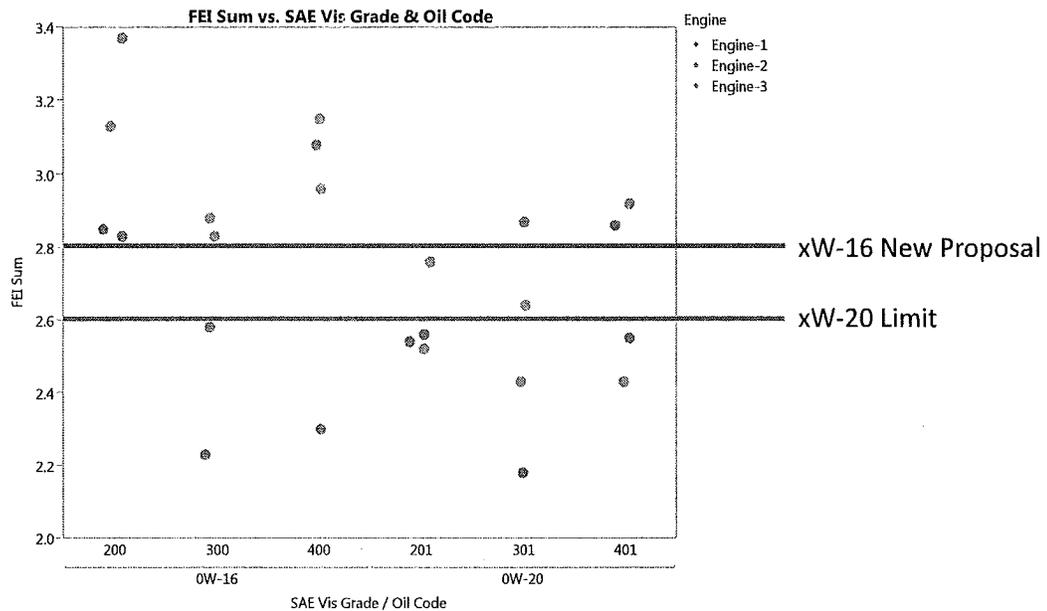
• Test Result Summary : FEI2



Sequence VID Matrix

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• Test Result Summary : FEI Sum



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Sequence VID Matrix

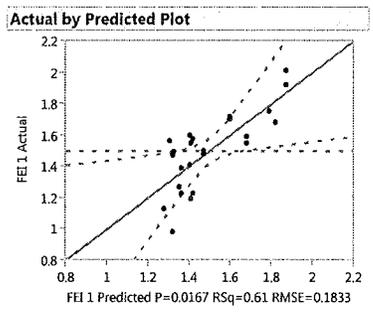
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- Statistical Model
 - Since 3 engines were involved in the matrix tests, simple averages will receive different weightings in terms of oil/engine combination.
 - The statistical model was constructed to measure the performance difference between 0W-16 and 0W-20 at equal weighting.
 - Terms in the model
 - Viscosity grade (categorical variables with 2 levels)
 - Oil (Viscosity Grade) (nested variable with 4 levels)
 - Engine (categorical variables with 3 levels)
 - Other observations
 - Engine hours effect was not found (Current Seq VID engine hour correction is working well for Seq VID).
 - No oil and engine interaction was incorporated.

Sequence VID Matrix

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• FE1 Model



Least Square Mean is the measured viscosity grade performance for an average Additive Technology and Engine.

Level	Sq Mean
0W-16 A	1.5392767
0W-20 A	1.4382704

Levels not connected by same letter are significantly different.

Level	Level	Difference	Std Err Dif	Lower CL	Upper CL	p-Value
0W-16	0W-20	0.1010063	0.0755507	-0.059154	0.2611665	0.1999

Summary of Fit

RSquare	0.609314
RSquare Adj	0.438389
Root Mean Square Error	0.183339
Mean of Response	1.499167
Observations (or Sum Wgts)	24

Parameter Estimates

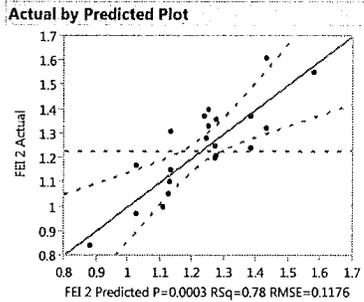
Term	Estimate	Std Error	t Ratio	Prob> t	VIF
Intercept	1.4887736	0.040039	37.18	<.0001	
SAE Vis Grade[0W-16]	0.0505031	0.037775	1.34	0.1999	1.0188679
SAE Vis Grade[0W-16];Oil Code[200]	0.2891667	0.074848	3.86	0.0012*	1.3333333
SAE Vis Grade[0W-16];Oil Code[300]	-0.110314	0.080954	-1.36	0.1919	1.5597484
SAE Vis Grade[0W-20];Oil Code[201]	0.1971541	0.077621	2.54	0.0218*	1.4339623
SAE Vis Grade[0W-20];Oil Code[301]	-0.122327	0.075551	-1.62	0.1250	1.3584906
Engine[Engine-1]	-0.037075	0.063377	-0.58	0.5667	2.1459644
Engine[Engine-2]	-0.009151	0.06973	-0.13	0.8972	2.1637841

Oil 400 and Oil 401 are embedded in "Intercept". All 24 results are incorporated in this model.

Sequence VID Matrix

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• FEI2 Model



Summary of Fit	
RSquare	0.77881
RSquare Adj	0.682039
Root Mean Square Error	0.117565
Mean of Response	1.227917
Observations (or Sum Wgts)	24

Parameter Estimates					
Term	Estimate	Std Error	t Ratio	Prob> t	VIF
Intercept	1.2042138	0.025675	46.90	<.0001*	
SAE Vis Grade[OW-16]	0.070173	0.024223	2.90	0.0105*	1.0188679
SAE Vis Grade[OW-16]:Oil Code[200]	-0.093333	0.047996	-1.94	0.0696	1.3333333
SAE Vis Grade[OW-16]:Oil Code[300]	-0.117296	0.051911	-2.26	0.0332*	1.5597484
SAE Vis Grade[OW-20]:Oil Code[201]	-0.201525	0.049774	-4.05	0.0009*	1.4339623
SAE Vis Grade[OW-20]:Oil Code[301]	0.0445126	0.048446	0.92	0.3718	1.3584906
Engine[Engine-1]	-0.050818	0.04064	-1.25	0.2291	2.1459644
Engine[Engine-2]	-0.044969	0.044714	-1.01	0.3295	2.1637841

Least Sq Mean	
Level	Sq Mean
OW-16 A	1.2743868
OW-20 B	1.1340409

Levels not connected by same letter are significantly different.

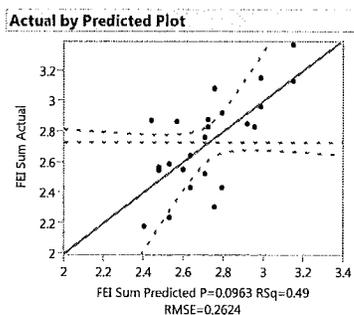
Level	- Level	Difference	Std Err Dif	Lower CL	Upper CL	p-Value
OW-16	OW-20	0.1403459	0.0484465	0.0376440	0.2430478	0.0105*

For FEI2, OW-16 showed **0.14%** FE improvement over OW-20 with p-value of **0.0105**. Statistically significant.

Sequence VID Matrix

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• FEI Sum Model



Summary of Fit	
RSquare	0.485379
RSquare Adj	0.260233
Root Mean Square Error	0.262423
Mean of Response	2.727083
Observations (or Sum Wgts)	24

Parameter Estimates					
Term	Estimate	Std Error	t Ratio	Prob> t	VIF
Intercept	2.6929874	0.05731	46.99	<.0001*	
SAE Vis Grade[OW-16]	0.1206761	0.05407	2.23	0.0403*	1.0188679
SAE Vis Grade[OW-16]:Oil Code[200]	0.1958333	0.107134	1.83	0.0863	1.3333333
SAE Vis Grade[OW-16]:Oil Code[300]	-0.22761	0.115873	-1.96	0.0671	1.5597484
SAE Vis Grade[OW-20]:Oil Code[201]	-0.004371	0.111103	-0.04	0.9691	1.4339623
SAE Vis Grade[OW-20]:Oil Code[301]	-0.077814	0.10814	-0.72	0.4822	1.3584906
Engine[Engine-1]	-0.087893	0.090715	-0.97	0.3470	2.1459644
Engine[Engine-2]	-0.054119	0.099808	-0.54	0.5951	2.1637841

Least Sq Mean	
Level	Sq Mean
OW-16 A	2.8136635
OW-20 B	2.5723113

Levels not connected by same letter are significantly different.

Level	- Level	Difference	Std Err Dif	Lower CL	Upper CL	p-Value
OW-16	OW-20	0.2413522	0.1081396	0.0121064	0.4705980	0.0403*

For FEI Sum, OW-16 showed **0.24%** FE improvement over OW-20 with p-value of **0.0403**. Statistically significant.

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Conclusion and Proposal

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- Conclusion

- 0W-16 showed statistically significant improvement over 0W-20 as average of 3 additive technologies and 3 test engines involved in the test matrix.
- 0.24% improvement for FEI Sum and 0.14% improvement for FEI2 are achieved.
- If 2.8% and 1.3% are chosen for the FEI Sum and FEI2 for xW-16, 9 test results out of 24 runs are passing results in this matrix.
 - xW-20 : 2.6% min / 1.2% min (FEI Sum / FEI2)
 - xW-16 : 2.8% min / 1.3% min (FEI Sum / FEI2)

Conclusion and Proposal

TOYOTA

- Proposal for API SN / RC

- Toyota proposes to add Sequence VID requirement to the API SN / RC xW-16 grade with following criteria.
 - FEI Sum : 2.8% min (+0.2% improvement over xW-20)
 - FEI2 : 1.3% min (+0.1% improvement over xW-20)
- Toyota does not request any stretch target for this proposal for following reasons.
 - It will not be appropriate to request stretch target, since this is the addition of new requirement in the middle of the category life.
 - With this proposal. Toyota believes that xW-16 can be formulated by utilizing existing market general GF-5 technologies readily available in the market, as demonstrated in this matrix.
 - Sooner introduction with reasonable performance will be more beneficial for consumers in the market, rather than late introduction with difficult target.

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Appendix : All Sequence VID Results

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Oil Code	SAE Vis Grade	Lab	Test Run Order within Laboratory	Comp Date	Stand	Engine	ENGINE HOURS @ END OF TEST	Final FEI Sum	Final FEI 1	Final FEI 2	FEI Sum w Eng Hr Adjst	FEI 1 w Eng Hr Adjst	FEI 2 w Eng Hr Adjst	FEI 1 w/o S.A.	FEI 2 w/o S.A.	LTMS S.A. for FEI 1	LTMS S.A. for FEI 2	Engine Hours Adjustment	Engine Hours Adjustment 2	LOC
200	OW-16	X	1	12/17/2014	Stand-A	Engine-1	1114	2.85	1.75	1.10	2.84	1.80	1.04	1.90	1.14	-0.05	0.06	-0.10	-0.10	1200
200	OW-16	X	8	4/9/2015	Stand-A	Engine-2	988	2.83	1.68	1.15	2.57	1.58	0.99	1.72	1.12	0.10	0.16	-0.14	-0.13	800
201	OW-20	X	3	1/6/2015	Stand-A	Engine-1	1474	2.94	1.70	0.84	2.53	1.75	0.78	1.77	0.80	-0.05	0.06	-0.02	-0.02	1200
201	OW-20	X	7	2/5/2015	Stand-A	Engine-1	2125	2.56	1.72	0.84	2.55	1.77	0.78	1.69	0.70	-0.05	0.06	0.08	0.08	1600
300	OW-16	X	9	4/16/2015	Stand-A	Engine-2	1145	2.58	1.58	1.00	2.32	1.48	0.84	1.58	0.93	0.10	0.16	-0.10	-0.09	900
300	OW-16	X	11	5/5/2015	Stand-A	Engine-2	1485	2.23	1.23	1.00	1.97	1.13	0.84	1.15	0.86	0.10	0.16	-0.02	-0.02	1000
301	OW-20	X	4	1/13/2015	Stand-A	Engine-1	1630	2.18	1.13	1.05	2.17	1.18	0.99	1.17	0.98	-0.05	0.06	0.01	0.01	1200
301	OW-20	X	10	4/24/2015	Stand-A	Engine-2	1304	2.87	1.56	1.31	2.61	1.46	1.15	1.52	1.21	0.10	0.16	-0.06	-0.06	800
400	OW-16	X	2	12/25/2014	Stand-A	Engine-1	1293	2.30	0.98	1.32	2.29	1.03	1.26	1.09	1.32	-0.05	0.06	-0.06	-0.06	1300
400	OW-16	X	6	1/27/2015	Stand-A	Engine-1	1948	3.08	1.47	1.61	3.07	1.52	1.55	1.46	1.50	-0.05	0.06	0.06	0.05	1400
401	OW-20	X	5	1/20/2015	Stand-A	Engine-1	1791	2.86	1.49	1.37	2.85	1.54	1.31	1.51	1.28	-0.05	0.06	0.03	0.03	1400
401	OW-20	X	12	5/13/2015	Stand-A	Engine-2	1642	2.55	1.27	1.28	2.29	1.17	1.12	1.16	1.11	0.10	0.16	0.01	0.01	1200
200	OW-16	Y	1	12/2/2014	Stand-B	Engine-3	958	3.37	2.01	1.36	3.46	2.10	1.36	2.25	1.50	-0.09	0.00	-0.15	-0.14	900
200	OW-16	Y	5	1/30/2015	Stand-B	Engine-3	2060	3.13	1.92	1.21	3.44	2.06	1.38	1.99	1.31	-0.14	-0.17	0.07	0.07	1100
201	OW-20	Y	4	12/23/2014	Stand-B	Engine-3	1431	2.76	1.59	1.17	2.85	1.68	1.17	1.71	1.20	-0.09	0.00	-0.03	-0.03	1200
201	OW-20	Y	7	2/12/2015	Stand-B	Engine-3	2374	2.52	1.55	0.97	2.83	1.69	1.14	1.58	1.03	-0.14	-0.17	0.11	0.11	1300
300	OW-16	Y	6	2/5/2015	Stand-B	Engine-3	2217	2.83	1.50	1.33	3.14	1.64	1.50	1.55	1.41	-0.14	-0.17	0.09	0.09	900
300	OW-16	Y	12	3/20/2015	Stand-B	Engine-3	3160	2.88	1.48	1.40	3.19	1.62	1.57	1.42	1.38	-0.14	-0.17	0.20	0.19	1200
301	OW-20	Y	2	12/9/2014	Stand-B	Engine-3	1115	2.64	1.39	1.25	2.73	1.48	1.25	1.58	1.35	-0.09	0.00	-0.10	-0.10	900
301	OW-20	Y	11	3/13/2015	Stand-B	Engine-3	3004	2.43	1.23	1.20	2.74	1.37	1.37	1.19	1.20	-0.14	-0.17	0.18	0.17	1300
400	OW-16	Y	3	12/16/2014	Stand-B	Engine-3	1273	2.96	1.41	1.55	3.05	1.50	1.55	1.57	1.61	-0.09	0.00	-0.07	-0.06	900
400	OW-16	Y	10	3/6/2015	Stand-B	Engine-3	2846	3.15	1.60	1.55	3.46	1.74	1.72	1.57	1.56	-0.14	-0.17	0.17	0.16	1200
401	OW-20	Y	8	2/19/2015	Stand-B	Engine-3	2531	2.92	1.55	1.37	3.23	1.69	1.54	1.56	1.42	-0.14	-0.17	0.13	0.12	1300
401	OW-20	Y	9	2/27/2015	Stand-B	Engine-3	2688	2.43	1.19	1.24	2.74	1.33	1.41	1.18	1.27	-0.14	-0.17	0.15	0.14	1300

xW-16 Proposal FEI Sum >= 2.8 FEI2 >= 1.3

- 9 results out of 24 runs are passing for proposed xW-16 limits.
- This will be good passing rate, considering recent Seq VID statistics.

Oil Code	SAE Vis Grade	Lab	Test Run Order within Laboratory	Comp Date	Stand	Engine	ENGINE HOURS @ END OF TEST	Final FEI Sum	Final FEI 1	Final FEI 2	FEI Sum w Eng Hr Adjst	FEI 1 w Eng Hr Adjst	FEI 2 w Eng Hr Adjst	FEI 1 w/o S.A.	FEI 2 w/o S.A.	LTMS S.A. for FEI 1	LTMS S.A. for FEI 2	Engine Hours Adjustment	Engine Hours Adjustment 2	LOC
200	OW-16	X	1	12/17/2014	Stand-A	Engine-1	1114	2.85	1.75	1.10	2.84	1.80	1.04	1.90	1.14	-0.05	0.06	-0.10	-0.10	1200
200	OW-16	X	8	4/9/2015	Stand-A	Engine-2	988	2.83	1.68	1.15	2.57	1.58	0.99	1.72	1.12	0.10	0.16	-0.14	-0.13	800
201	OW-20	X	3	1/6/2015	Stand-A	Engine-1	1474	2.54	1.70	0.84	2.53	1.75	0.78	1.77	0.80	-0.05	0.06	-0.02	-0.02	1200
201	OW-20	X	7	2/5/2015	Stand-A	Engine-1	2125	2.56	1.72	0.84	2.55	1.77	0.78	1.69	0.70	-0.05	0.06	0.08	0.08	1600
300	OW-16	X	9	4/16/2015	Stand-A	Engine-2	1145	2.58	1.58	1.00	2.32	1.48	0.84	1.58	0.93	0.10	0.16	-0.10	-0.09	900
300	OW-16	X	11	5/5/2015	Stand-A	Engine-2	1485	2.23	1.23	1.00	1.97	1.13	0.84	1.15	0.86	0.10	0.16	-0.02	-0.02	1000
301	OW-20	X	4	1/13/2015	Stand-A	Engine-1	1630	2.18	1.13	1.05	2.17	1.18	0.99	1.17	0.98	-0.05	0.06	0.01	0.01	1200
301	OW-20	X	10	4/24/2015	Stand-A	Engine-2	1304	2.87	1.56	1.31	2.61	1.46	1.15	1.52	1.21	0.10	0.16	-0.06	-0.06	800
400	OW-16	X	2	12/25/2014	Stand-A	Engine-1	1293	2.30	0.98	1.32	2.29	1.03	1.26	1.09	1.32	-0.05	0.06	-0.06	-0.06	1300
400	OW-16	X	6	1/27/2015	Stand-A	Engine-1	1948	3.08	1.47	1.61	3.07	1.52	1.55	1.46	1.50	-0.05	0.06	0.06	0.05	1400
401	OW-20	X	5	1/20/2015	Stand-A	Engine-1	1791	2.86	1.49	1.37	2.85	1.54	1.31	1.51	1.28	-0.05	0.06	0.03	0.03	1400
401	OW-20	X	12	5/13/2015	Stand-A	Engine-2	1642	2.55	1.27	1.28	2.29	1.17	1.12	1.16	1.11	0.10	0.16	0.01	0.01	1200
200	OW-16	Y	1	12/2/2014	Stand-B	Engine-3	958	3.37	2.01	1.36	3.46	2.10	1.36	2.25	1.50	-0.09	0.00	-0.15	-0.14	900
200	OW-16	Y	5	1/30/2015	Stand-B	Engine-3	2060	3.13	1.92	1.21	3.44	2.06	1.38	1.99	1.31	-0.14	-0.17	0.07	0.07	1100
201	OW-20	Y	4	12/23/2014	Stand-B	Engine-3	1431	2.76	1.59	1.17	2.85	1.68	1.17	1.71	1.20	-0.09	0.00	-0.03	-0.03	1200
201	OW-20	Y	7	2/12/2015	Stand-B	Engine-3	2374	2.52	1.55	0.97	2.83	1.69	1.14	1.58	1.03	-0.14	-0.17	0.11	0.11	1300
300	OW-16	Y	6	2/5/2015	Stand-B	Engine-3	2217	2.83	1.50	1.33	3.14	1.64	1.50	1.55	1.41	-0.14	-0.17	0.09	0.09	900
300	OW-16	Y	12	3/20/2015	Stand-B	Engine-3	3160	2.88	1.48	1.40	3.19	1.62	1.57	1.42	1.38	-0.14	-0.17	0.20	0.19	1200
301	OW-20	Y	2	12/9/2014	Stand-B	Engine-3	1115	2.64	1.39	1.25	2.73	1.48	1.25	1.58	1.35	-0.09	0.00	-0.10	-0.10	900
301	OW-20	Y	11	3/13/2015	Stand-B	Engine-3	3004	2.43	1.23	1.20	2.74	1.37	1.37	1.19	1.20	-0.14	-0.17	0.18	0.17	1300
400	OW-16	Y	3	12/16/2014	Stand-B	Engine-3	1273	2.96	1.41	1.55	3.05	1.50	1.55	1.57	1.61	-0.09	0.00	-0.07	-0.06	900
400	OW-16	Y	10	3/6/2015	Stand-B	Engine-3	2846	3.15	1.60	1.55	3.46	1.74	1.72	1.57	1.56	-0.14	-0.17	0.17	0.16	1200
401	OW-20	Y	8	2/19/2015	Stand-B	Engine-3	2531	2.92	1.55	1.37	3.23	1.69	1.54	1.56	1.42	-0.14	-0.17	0.13	0.12	1300
401	OW-20	Y	9	2/27/2015	Stand-B	Engine-3	2688	2.43	1.19	1.24	2.74	1.33	1.41	1.18	1.27	-0.14	-0.17	0.15	0.14	1300

FEI Sum >= 2.8
FEI2 >= 1.3

200	3.05	1.21
201	2.60	0.96
300	2.63	1.18
301	2.53	1.20
400	2.87	1.51
401	2.69	1.32