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Issued: February 03, 2016
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These are the unapproved minutes of the 02.02.2016 Sequence VI Surveillance Panel call.

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The meeting was called to order at 8:00 AM Central Time by Nathan Moles.

Agenda

The Agenda is the included as **Attachment 1**.

1.0 Roll Call

The Attendance list is **Attachment 2**.

2.0 Approval of minutes

- 2.1 Approval of the minutes of the 01.26.2016 meeting.

<ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencevi/minutes/VIMinutes20160126ConferenceCall.pdf>

MOTION: Approve the minutes from the 01.26.2016 conference call.

[Nathan Moles, Dave Glaenzer, second] Minutes were approved unanimously.

3.0 Action Item Review

- 3.1 OHT to provide update on current VIE inventory and service engine order. –OHT
There are 29 -001 engines and 144 of the -002 version.
- 3.2 Labs reported VID engine inventory and expected depletion date of VID engines.
-Expected life of engines range from 2016 Q1 to 2018
Lab1: 1 engine
Lab2: 1 engine
Lab3: 3 engines
Lab4: 1 engine This will be an on-going effort.

4.0 Old Business

- 4.1 List of items to be reviewed after the Precision Matrix
Do we really need to run three RO tests to establish the new engine for LTMS?
Discussion of reducing the new reference requirement to two oils, then a third oil run after a defined number of candidates.
Discussion of using FEI 2 and FEI Sum for references to match candidate pass/fail criteria.
Discussion of evaluating 80/20 ratio of BL before to after for FEI 1 and 10/90 for FEI 2.
Should the acceptance bands value of 1.96 be rounded up? Due to the rounding on FEI 1 and 2 the actual pass limit is 1.91 and 1.92.
-SP chair and test sponsor to investigate what is needed to establish VID equivalent limits for VIE
-Discussion of changing BLB1 to BLB2 delta acceptable limits
- Discussion of evaluating 80/20 ratio for BL before to after for FEI 1 and 10/90 for FEI 2.
This will be an on-going effort.
- 4.2 Discussion on precision matrix. (Spreadsheet attached)–Rich Grundza/Labs.
33 tests are complete. See Attachment 3. The Statistics Group will provide the oil run order for the tests at SwRI to be moved to stand 55. This will be an Action Item for the next meeting. The 3rd test at Ashland exceeded the oil consumption limit. They ran 542-2 again and it was invalid for oil consumption and exhaust back pressure. They will install a new engine and run their matrix oils again. The first run in stand 55 was severe of FEI 1 and 2 values but this was affected by the BL After value.
- 4.3 Update from task force, to investigate alternative test procedure Sequence “VIF” that would improve 0W-16. – Dan Worcester/Satoshi Hirano IAR has completed their 4th run but it is

severe and is being reviewed. SwRI is running the 4th test for the Sense Check series. Those results would then be reviewed before each lab continues to Sense Check 2.

- 4.4 Update from task force to investigate option to prolong usable life of the available VIE engines. –Adrian Alfonso/Bill Buscher SwRI built one long block with new heads, short block and GM supplied parts. Those parts have been reviewed and a parts list created. The new engines will use the cam, crank and knock sensors for the VID so those items will be removed from the final list. GM will provide final pricing. SwRI is running a reference on the build engine on oil 542-2. There will be a Build Workshop scheduled.

5.0 New Business

None

6.0 Next Meeting.

The next meeting will be 02.16.2016 conference call. The 02.09 meeting will be skipped.

The meeting adjourned at 8:30 AM.

Sequence VI Surveillance Panel Conference Call Agenda February 2 @ 9:00-10:00AM EST

Call-in information is included below:

Call-in Number: 866-528-2256
Conference Code: 3744024

1.0) Roll Call

Do we have any membership changes or additions?

2.0) Approval of minutes

2.1 Approve the minutes from the January 26, 2015 Sequence VI Surveillance Panel.

<ftp://ftp.astmtmc.cmu.edu/docs/gas/sequencevi/minutes/VIMinutes20160126ConferenceCall.pdf>

3.0) Action Item Review

3.1 OHT to provide update on current VIE inventory and service engine order. –OHT

3.2 Update of VID engine inventory and expected depletion date of VID engines.

-Expected life of engines range from 2016 Q1

Lab1: 1 engines

Lab2: 1 engines

Lab3: 3 engines

Lab4: 1 engines

4.) Old Business

4.1 List of items to be reviewed after the Precision Matrix

-Do we really need to run three RO tests to establish the new engine for LTMS?

-Discussion of reducing the new reference requirement to two oils, then a third oil run after a defined number of candidates.

-Discussion of using FEI 2 and FEI Sum for references to match candidate pass/fail criteria.

- Discussion of evaluating 80/20 ratio of BL before to after for FEI 1 and 10/90 for FEI 2.
- Should the acceptance bands value of 1.96 be rounded up? Due to the rounding on FEI 1 and 2 the actual pass limit is 1.91 and 1.92.
- SP chair and test sponsor to investigate what is needed to establish VID equivalent limits for VIE
- Discussion of changing BLB1 to BLB2 delta acceptable limits
- Discussion of evaluating 80/20 ratio for BL before to after for FEI 1 and 10/90 for FEI 2.

4.2 Discussion on precision matrix. (Spreadsheet attached)–Rich Grundza/Labs

4.3 Update from task force, to investigate alternative test procedure Sequence “VIF” that would improve OW-16. – Dan Worcester/Satoshi Hirano

4.4 Update from task force to investigate option to use short blocks to supplement engine inventory. –Adrian Alfonso/Bill Buscher

5.) New Business

6.) Next Meeting

Next Tuesday (reoccurring weekly meeting)

7.) Meeting Adjourned

ASTM SEQUENCE VI

Name	Address	Phone/Fax/Email	Attendance
Adrian Alfonso Voting Member	Intertek Automotive Research	Phone: (210) 838-0431 adrian.alfonso@intertek.com	ATTEND
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Tim Cushing Voting Member	General Motors	Phone: (248) 881-3518 timothy.cushing@gm.com	ATTEND
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Rich Grundza Voting Member	ASTM TMC	Phone: (412) 365-1034 reg@astmtmc.cmu.edu	ATTEND
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ASTM SEQUENCE VI

[illegible]

ASTM SEQUENCE VI

Name	Address	Phone/Fax/Email	Attendance
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SEQUENCE VIE RESULTS WITH NO HOUR ADJUSTMENT

SW 1 (Lab A)				SW2 (Lab A)				IAR 1 (Lab G)				IAR 2 (Lab G)				LZ (Lab B)				Afton (Lab D)				Ashland (Lab C)				XOM (Lab F)			
	FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr
544	1.07	0.49	374	1010-1	1.60	1.74	374	542-2	2.34	1.70	390	544	1.36	1.83	363	542-2	3.00	1.86	399	542-2	2.77	1.70	370	544	2.14	2.08	368	1010-1	2.12	2.14	364
544	1.44	1.47	579	1010-1	1.84	1.59	574	1010-1	1.67	1.51	602	542-2	2.93	2.16	561	544	1.48	1.64	597	542-2	2.53	1.74	571	1010-1	2.18	1.82	570	544	0.84	1.51	569
542-2	est 2.27			542-2	2.46	1.48	776	1010-1	1.59	1.49	803	1010-1	1.95	2.12	758	1010-1	1.77	1.99	794	544	1.48	1.24	772	542-2	1.54	1.95	785	544	1.04	1.64	768
1010-1				544	1.24	1.11	978	544	1.10	1.04	1002	1010-1	1.71	2.00	956	544	1.04	1.38	992	1010-1	1.83	1.68	928	542-2				542-2	2.86	2.13	968
	end ~02/10																														
				544	LOST ENGINE							542-2	2.30	1.73	1154	544	0.89	1.02	1210												
				1010-1								542-2	2.02	1.31	1371	542-2	1.91	1.07	1406												
				544								544	est 1.06			542-2	est 1.84														
				542-2								544				1010-1															
				542-2								1010-1				1010-1															
				1010-1								544				542-2															
				1010-1								542-2																			

Sequence VID Targets (Engine Hour Adjusted)

		FEI 1	FEI 2
RO 542-2	0W-20	1.49	0.80
RO 1010-1	5W-20	1.34	1.10
RO 544	5W-30 T1	N/A	N/A

33 tests in TMC database 02/02/2016

542-2

Lab	Stand	Stand Run		FEI 1	FEI 2	FEI Sum	EOT Hours	BLB1/BLB2 Shift	BLB2/BLA Shift	Oil Consumption
IAR (G)	1	1		2.34	1.70	4.04	390	0.23	0.60	700
LZ (B)	1	1		3.00	1.86	4.86	399	0.36	0.76	600
Afton (D)	1	1		2.77	1.70	4.47	370	0.17	1.03	400
IAR (G)	2	2		2.93	2.16	5.09	561	0.08	-0.30	800
Afton (D)	1	2		2.53	1.74	4.27	571	0.18	0.08	400
SRI (A)	1	3		est. 2.27				0.33		
SRI (A)	2	3		2.46	1.48	3.94	776	0.20	-0.85	600
APAL (C)	1	3		1.54	1.95	3.49	785	0.21	-0.38	2000
APAL (C)	1	4								
XOM (F)	1	4		2.86	2.13	4.99	965	0.23	-0.19	700
IAR (G)	2	5		2.30	1.73	4.03	1154	0.28	-0.63	1000
IAR (G)	2	6		2.02	1.31	3.33	1371	0.31	-0.32	1200
LZ (B)	1	6		1.91	1.07	2.98	1406	0.19	-0.51	800
LZ (B)	1	7		est. 1.84				0.24		
SRI (A)	2	8								
SRI (A)	2	9								
LZ (B)	1	10								
IAR (G)	2	11								

Lab	Stand	Stand Run		FEI 1	FEI 2	FEI Sum	EOT Hours	BLB1/BLB2 Shift	BLB2/BLA Shift	Oil Consumption
SRI (A)	1	1		1.07	0.49	1.56	374	0.33	0.90	1000
IAR (G)	2	1		1.36	1.83	3.19	363	0.23	0.72	600
APAL (C)	1	1		2.14	2.08	4.22	368	0.16	1.52	700
SRI (A)	1	2		1.44	1.47	2.91	579	0.31	0.06	800
LZ (B)	1	2		1.48	1.64	3.12	597	0.24	0.46	1000
XOM (F)	1	2		0.84	1.51	2.35	569	0.22	-0.50	650
Afton (D)	1	3		1.48	1.24	2.72	772	0.30	0.12	800
XOM (F)	1	3		1.04	1.64	2.68	768	0.09	-0.37	700
SRI (A)	2	4		1.24	1.11	2.35	978	0.22	-1.53	700
IAR (G)	1	4		1.10	1.04	2.14	1002	0.11	-0.19	1600
LZ (B)	1	4		1.04	1.38	2.42	992	0.36	-0.60	800
SRI (A)	2	5						0.39		
LZ (B)	1	5		0.89	1.02	1.91	1210	0.32	-0.07	1000
SRI (A)	2	7								
IAR (G)	2	7		est. 1.06				0.12		
IAR (G)	2	8								
IAR (G)	2	10								

1010-1

Lab	Stand	Stand Run		FEI 1	FEI 2	FEI Sum	EOT Hours	BLB1/BLB2 Shift	BLB2/BLA Shift	Oil Consumption
SRI (A)	2	1		1.60	1.74	3.34	374	0.34	0.51	600
XOM (F)	1	1		2.12	2.14	4.26	364	0.28	0.84	500
SRI (A)	2	2		1.84	1.59	3.43	574	0.22	-0.05	700
IAR (G)	1	2		1.67	1.51	3.18	602	-0.01	-0.02	1100
APAL (C)	1	2		2.18	1.82	4.00	575	0.21	0.68	1100
IAR (G)	1	3		1.59	1.49	3.08	803	-0.08	-0.22	1700
IAR (G)	2	3		1.95	2.12	4.07	758	0.39	-0.09	1000
LZ (B)	1	3		1.77	1.99	3.76	794	0.28	-0.46	1000
SRI (A)	1	4								
IAR (G)	2	4		1.71	2.00	3.71	956	0.29	-0.51	1100
Afton (D)	1	4		1.83	1.68	3.51	928	0.12	-0.20	900
SRI (A)	2	6								
LZ (B)	1	8								
IAR (G)	2	9								
LZ (B)	1	9								
SRI (A)	2	10								
SRI (A)	2	11								

SEQUENCE VIF RESULTS WITH NO HOUR ADJUSTMENT

SW 1 (Lab A)				SW2 (Lab A)				IAR 1 (Lab G)				IAR 2 (Lab G)			
	FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr		FEI 1	FEI 2	EOT hr
543	1.75	2.33	369	1011				542-2	2.10	1.44	371	1011			
542-2	2.42	1.59	572	542-2				543	1.59	1.66	621	543			
542-2	2.28	1.46	777	1011				543	1.68	1.74	820	1011			
543	est. 1.78			543				542-2				542-2			
1011				543				1011				542-2			
543				1011				543				1011			
542-2				542-2				1011				543			
1011								542-2							

Stage 1 Sense Check runs will be tested in 2 engines/2 labs

Stage 2 Sense Check runs will be tested in the other two engines/2labs

6 tests in TMC database 02/02/2016