# L-37 Surveillance Panel Teleconference Minutes Wednesday 09/10/2008

### **Attendees:**

Dana - Basset, Miller, Fett, Guzikowski

SwRI – Koehler, Lochte, Jackson Lubrizol – Bartlett, Gropp, Graziano

Afton - Koglin, Hyguchi

Park - Smith
TMC - Lind
WT Sullivan Inc. Sullivan

L-37 Surveillance Panel teleconference call was directed to convene at this time by the Panel at its September 4<sup>th</sup> teleconference meeting to review testing options and progress to date.

### Agenda:

- o Approve the September 4, 2008 SP teleconference meeting minutes.
- o Review pending action items.
- o Review the SwRI modified test condition matrix information.
- o Review the updated industry acceptance targets for Gear Batch P4L792/V1L417 hardware.

## **Approval of Minutes**

**Motion #1**: Mr. Koehler motioned/Second Mr Koglin. – That the September 4, 2008 meeting minutes be approved as written. Motion passed unanimously with a vote count of 7-0-0.

## **Retrofit Lubrited Hardware – Review and Discussion**

### **Prior Action Item Review & Update:**

- → Ramsey/Schmalbach—Mr. Ramsey to work with chairman to address a Dana refund to the industry labs since the hardware has already been paid for. We are short 32 units. Learned on September 10<sup>th</sup> that Gary Schmalbach was assigned the task. **Open**
- → **Miller** Discussions with Mr. Brazeau, director of engineering from Dana, is evaluating the option of contracting with Mr. Okamuro to be brought on as a consultant. Miller reported on September 10<sup>th</sup> that it was his understanding that Dana is one signature away from having Ken come on board and should happen by the end of the week **Open.**
- → Dana/Fett/Guzikowski/Miller Dana to perform some mag particle inspection on test gears to determine if stress fractures are occurring. Is this occurring on the unbroken gears? On September 10<sup>th</sup> Miller reported that he has looked at two evaluations (one with broken teeth, one no broken teeth) from the non-lubrited batch, standard test, both exhibiting fracture cracks. Fett reported that he has used a stero-microscope; on the lubrited hardware, there are cracks on the toe end teeth and some parallel and horizontal crushing cracks. Koglin asked if there was any value looking at hardware pre test? Bassett reported that he has looked at production hardware and found no evidence of fracture cracks. Open.

- → Miller Bartlett asked about the whereabouts of the Okamuro (retired) documentation book that was passed on to Kreinbring, who recently retired. Miller believes he has it and will confirm. Open.
- → Dana/Afton/Fett/Miller see SP meeting minutes August 13, Action item # 2 -Afton received 6 axles with the new build patterns (L2/3F+2). Afton has completed and posted results for two runs on TMC 153-1. Upon review of the data consensus was that the modified build pattern is not doing the job either. During the September 4<sup>th</sup> Panel teleconference consensus was for Fett and Miller to confirm if there is some other build option to explore. **Open.**
- → **Dana/Labs** At the September 4 panel teleconference call the labs were directed to convene and draft a letter to Dana representatives specific to laboratory questions and issues. The labs teleconferenced on September 4, drafted and sent the letter to Dana representatives Brazeau, Miller, Ramsey, Fett and Guzikowski. Letter was also included as attachment # 2 of the September 4 panel meeting minutes. Dana was asked to respond to the questions by September 18<sup>th</sup> panel teleconference meeting. **Open**
- → **Dana/SwRI** See SP meeting minutes August 13, Action item # 3. SwRI received 10 axles with standard build pattern and was to initially conduct two runs on TMC 153-1 with modified test conditions:
  - Actual test conditions are:
    - 1. **Gear Conditioning Phase** will be conducted per the Standard, no change.
    - 2. **Gear Test Phase -** Test conditions will be:
      - o 80 wheel rpm and 1441 lbf-ft torque per wheel.
      - o Axle oil temperature will be the same as a standard test.
      - Test length will be 70 hours of on-test time.
      - o Axle will not be modified and no mid test inspections will be performed.
      - o Results to report the results prior to continuing to a second test.
  - Today Koehler reported the following progress on testing with reduced load and varied test lengths.
    - 1<sup>st</sup> aborted at 8 hours, lost driveshaft U-joint on 153-1. Passing result
    - 2<sup>nd</sup>, restart on 153-1, to run 70, made 60 hours, pinion bearing fail, extreme pitting/spalling.
    - 3<sup>rd</sup>, restart on 153-1, modified axle, 24 hrs, 8.0 spall, surface cracks 4<sup>th</sup>, restart on 134, modified axle, 24 hrs, fail rippling

    - 5<sup>th</sup>, restart on 153-1, modified axle, 24hrs, just EOT, 3 fractured pinion teeth. Note though that the Test was stopped at 7 hours to replace a speed sensor and restarted.

### **Discussion and Comments:**

**Sullivan** - the poor oil does not have the spitting/spalling that we would typically expect it to have. While a small sample, would have liked it to be worse, discrimination is minimal. If we ignore tooth breakage, there does seem to be some separation.

- Miller it would appear that the 24 hour runs at reduced load for TMC's 153 and 134 with respect to looking at pitting/spalling purely, there is no case cracking, load distribution looks absolutely correct,(damage occurring all over the pinion). If we are talking about starting a new lot, not sure that we could distribute it across the whole set (more conjugate loading) any better. There is the still a risk we could be worse off.
- **Fett** believes that if we build a new lot we should model after the P4L417 non-lubrited lot. In the current lubrited batch we are seeing sub case fatigue type crushing failures at toe end. Non-lubrited hardware is failing from the top of the tooth corners.
- Miller starting another batch would be great, but, don't we want to have a sign able cause so that the new lot methodology, with respect to stress, would not occur and again have unacceptable matrix testing results?
- Gropp we need a batch of hardware to do oil development, not be caught up in hardware development.

Motion #2: Gropp/Koehler: SwRI run a sixth test with 9 % reduced load on TMC 152-1

- Vote:
  - Afton, Dana, Intertek-Parc, Lubrizol, SwRI voted yes
  - None opposed
  - TMC and Sullivan voted Abstain
  - Final tally, 5-0-2, passed

<u>Attachment # 1</u> is a summary of all Lubrited Retrofit testing to date. Also, below is the link to the TMC website for the Retrofit lubrited data for everyone's viewing pleasure. It will be expanded to include all other associated test results as we move forward in our matrix work.

ftp://ftp.astmtmc.cmu.edu/refdata/gear/l37/data/V1L500 P4L870A Lubrited Retrofit/

Chairman's note: At this point, Ivan Joseph, BP Europe joined us.

- **Sullivan** – stated that he is getting nervous that we nickel and dime this process and months go by and is amplifying Mr. Gropp's concerns.

**Motion #3**: Gropp/ Sullivan - The L-37 Surveillance Panel is requesting Dana to immediately begin the process of manufacturing a new batch of ring and pinions to be used in the manufacture of lubrited hardware for use in the L-37 test. This hardware should be manufactured using the same specifications (for metallurgy, hardness, case depth, surface profile, etc.) as was used in the V1L417/P4L792 batch of non-lubrited hardware, and then lubrited using the "alternate" process (per Dana's recommendation).

All companies who intend to purchase a portion of this batch of hardware are to provide Dana with an initial indication of the size of their order no later than the end of the business day on Friday, September 19. Formal purchase orders are to be provided to Dana no later than the end of the business day on Friday, October 3<sup>rd</sup>. Dana is to provide the Surveillance Panel with a projected date for the availability of this hardware no later than the end of the business day on Friday, September 26.

### **Discussion on Motion #3:**

- TMC Nothing is encouraging me, seeing broken teeth, correction factors possibilities.
- **Sullivan** There is a problem with the non-lubrited inventory too. Maybe we should test the gears before they are lubrited to see the effect. Then, if OK, move forward with lubriting. Maybe we do not even want lubrited hardware as a part of the specification?

### - Vote:

- SwRI voted yes
- Afton voted no
- Dana, Lubrizol, Intertek-Parc, Sullivan and TMC voted Abstain
- Final tally, 1-1-5, failed
- Fett If we were to ignore the pitting tooth breakage, there appears to be discrimination on the standard test. So why don't we totally eliminate pitting/spalling requirement and run the rest of the matrix?
- **Lind** Questions how we put a correction factor on the hardware and allow the fail oil to pass. Does not believe we have discrimination when you look at 153-1.

**Motion #4**: Gropp/ Sullivan - Based upon the results of extensive testing to date, the L-37 Surveillance Panel has determined that the V1L500/P4L870A batch of lubrited hardware is not suitable for use in the L-37 test procedure. This batch of hardware is hereby rejected.

### - Vote:

- Afton, Intertek-Parc, Sullivan, SwRI voted yes
- Lubrizol voted no, chairman commented that he does not have management support to vote no at this point in time. Need answers to laboratory questions.
- Dana, and TMC voted abstain
- Final tally, 4-1-2, passed.

At this point, we will wait to see the response to the laboratory questions of Dana at the Thursday, September18 Panel teleconference meeting.

# Review updated Industry acceptance targets- Gear Batch P4L792/V1L417

Mr. Lind took the panel through a review of the data (see Attachment # 2) by oil code. Remember, the initial targets are the pooled standard deviation of all acceptable oils.

Review of TMC oil 151 - **Motion # 5 -** Gropp/Sullivan – motion to accept updated targets as presented with an effective date of September 10, 2008: Motion passed 6-0-1

Review of TMC oil 152 - **Motion # 6 -** Gropp/Hyguchi – motion to accept updated targets as presented with an effective date of September 10, 2008: Motion passed 6-0-1

Review of TMC oil 153 – With respect to ridging distress, Mr. Gropp commented that changing/tweaking the target standard deviation to allow values of 10's are of some concern and should not be done. Mr. Lind commented that this lab appears to be rating mild both at their lab and at the workshop.

**Motion # 7 -** Sullivan/Smith – motion to accept updated targets as presented with an effective date of September 10, 2008. Motion passed 6-0-1

# New Lubrited Hardware - Discussion

Continued testing was put on hold until further direction by the panel. Panel direction is that we focus the attention on the retrofit hardware first.

### Non- Lubrited Hardware - Discussion

Continued testing was put on hold until further direction by the panel. Panel direction is that we focus the attention on the retrofit hardware first.

# Next Meetings will be a Surveillance Panel Teleconference

- Teleconference Meeting Thursday, September 18, 2008 at 10:00 a.m. EDT.
- Call in info is 608-250-0194, code 324160.

Meeting adjourned at 12:21 p.m.

Donald T. Bartlett, L-37 SP Chairman

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# V1L500/P4L870A NEW LUBRITED RETROFIT MATRIX RESULTS

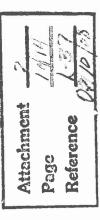
COM1	Broken Tooth Broken Teeth	Stand Not Calibrated	Broken Tooth		20 HR Test/Cracked Tooth 18 HR Test/Broken Teeth	Modified Build / Broken Tooth Modified Build	9% reduced load / 8 hr. test aborted. Shaft U joint failure 9% reduced load / 60 hr. test aborted 9% reduced load/24 hr. test 9% reduced load/24 hr. test
KUSA	ASTM-0002 ASTM-0007 ASTM-0009 ASTM-0016	ASTM-0010 ASTM-0003 ASTM-0012 ASTM-0013	ASTM-0006 ASTM-0011	ASTM-0001 ASTM-0014 ASTM-0015	ASTM-0004 ASTM-0008	ASTM-0031 ASTM-0035	ASTM-0021 ASTM-0025
Mfg. Min B/Lash	0.005 0.005 0.008 0.006	0.006 0.005 0.004 0.006	0.005	0.005 0.006 0.007	0.006	0.006	0.006
lpcrat	0000	0000	7 7	222	2 2	2 2	22
fpcrat	0 - 0 -		0 +	0	00	2 3	
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Pinbat DTCOMP Pwear Pridg Pripp	V1L500 20080801 V1L500 20080805 V1L500 20080803 V1L500 20080808	V1L500 20080802 V1L500 20080803 V1L500 20080801 V1L500 20080801	V1L500 20080806 V1L500 20080806	V1L500 20080805 V1L500 20080807 V1L500 20080811	V1L500 20080815 V1L500 20080820	V1L500 20080827 V1L500 20080903	V1L500 20080829 V1L500 20080901 V1L500 V1L500
VAL	AG AG MG	AG LG AG	AG MG	AG AG	ZZ	ZZ	Z Z Z Z
Ö	155 155 155 155	127 127 127 127	152-1 152-1	153-1 153-1 153-1	153-1	153-1	153-1 153-1 153-1
Run	2658 945 225 912	2659 944 910 224	2662 946	227 2663 948	915	960	232
STD	191 3A 4	191 1 1	191 3A	4 191 3A	<b>←</b> :	3A 3A	4 4 4 4
Lab	ВОКШ	ВОША	ВО	A B O	шш	00	< < < <
Testkey Lab	63271 58906 58912 61857	63638 59291 49193 67366	67304 63260	67385 67314 64143	63279 63280	64145 67348	64182 67386 67367 67367



			GE	AR BAT	GEAR BATCH V1L417/P4L792	P4L792			
		UPD	UPDATED REI	FERENCI	REFERENCE OIL TEST TARGETS (PINION)	ARGETS (P	INION)		
	R	Reference Oil 151-3	151-3		Reference Oil 152	152		Reference Oil 153	153
	z	Mean	S.D.	z	Mean	S.D.	Z	Mean	S.D.
Wear	25	7.96	0.586	19	8.16	0.565	20	7.60	0.778 *
Ridging	25	25 0.166 (9.65)	0.5867	19	0.146 (9.64)	0.5031	20	-0.339 (9.09)	0.3350
Rippling	25	25 0.037 (9.54)	0.4141	19	-0.054 (9.44)   0.4795 *	0.4795 *	20	-0.580 (8.71)	0.4079
Spitting	25	25   0.535 (9.91)   0.0990 *	* 0660.0	19	0.541 (9.92)   0.0846 *	0.0846 *	20	0.463 (9.87)   0.1335 *	0.1335 *

\* Adjusted Standard Deviation

		į	GE/	AR BAT	GEAR BATCH V1L417/P4L792	4L792			
		UPD	ATED RE	FERENC	UPDATED REFERENCE OIL TEST TARGETS (RING)	ARGETS (R	ING)		
	R	Reference Oil 151-	151-3		Reference Oil 152	152		Reference Oil 153	153
	z	Mean	S.D.	z	Mean	S.D.	Z	Mean	S.D.
Wear	25	7.84	0.800	19	7.79	0.713	20	7.55	989.0
Ridging	25	25 0.973 (10.0)	1.4000	19	19 0.635 (9.97)	0.2520	20	0.067 (9.56)	0.6643
Rippling	25	25 0.166 (9.65)	0.5602	19	0.319 (9.77)	0.5759	20	0.309 (9.77)	0.5376
Spitting	25	25 0.562 (9.93)	0.0835	19	19 0.570 (9.93)	0.1028	20	20 0.524 (9.91) 0.1028	0.1028



151 - 3 $Updated_151-3$ Attachment Reference Page لبا Data Group Pinion Wear m ⋖ 6 ω, 5 10 + / 6-4 Wear

L-37 Non-lubrited Hardware, Pinion Batch V1L417/P4L792 Updated Test Target Data Set and Shewhart Severity Limits Reference 0il 151-3 (Bonds Include Merit Ratings of 7, 8, & 9)

151-3 Updated\_151-3 Attachment Reference Page ليا Data Group Pinion Ridging  $\infty$ Ø 9 ω 10-O Ridging

Pinion Batch V1L417/P4L792

L-37 Non-lubrited Hardware,

Updated Test Target Data Set and Shewhart Severity Limits Reference 01<mark>1 151-3</mark> (Bands Include Merit Ratings of 9 & 10)

153-1 Updated\_151-3 Attachment Reference Page ш Data Group Pinion Rippling - m ⋖ 00 9 9 10-Bulldding

L—37 Non—Iubrited Hardware, Pinion Batch V1L417/P4L792 Updated Test Target Data Set and Shewhart Severity Limits Reference Oil 151—3 (Bands Include Merit Ratings of 9 & 10)

151-3 Attachment Reference Updated\_151-3 Page \* Data Group Pinion Spitting \*\* \*\*  $_{\Omega}$ \* - 4 ω 5 10 + 9 -6 -Spitting

L—37 Lubrited Hardware, Pinion Batch V1L417/P4L792 Updated Test Target Data Set and Shewhart Severity Limits Reference 0:1 151—3 (Bands Include Merit Ratings of 9.8 Thru 10)

152 Attachment Updated\_152 Page Updated Test Target Data Set and Shewhart Severity Limits Reference 011752 (Bands Include Merit Ratings of 8 & 9) ш Pinion Wear - m ⋖ 6 ω 7 5 4 10 ô Wear

Data Group

L-37 Non-lubrited Hardware, Pinion Batch V1L417/P4L792

152 Attachment Reference Updated\_152 Page ш Data Group Pinion Ridging ш \* ⋖ 10 -6 6 ώ Ridging

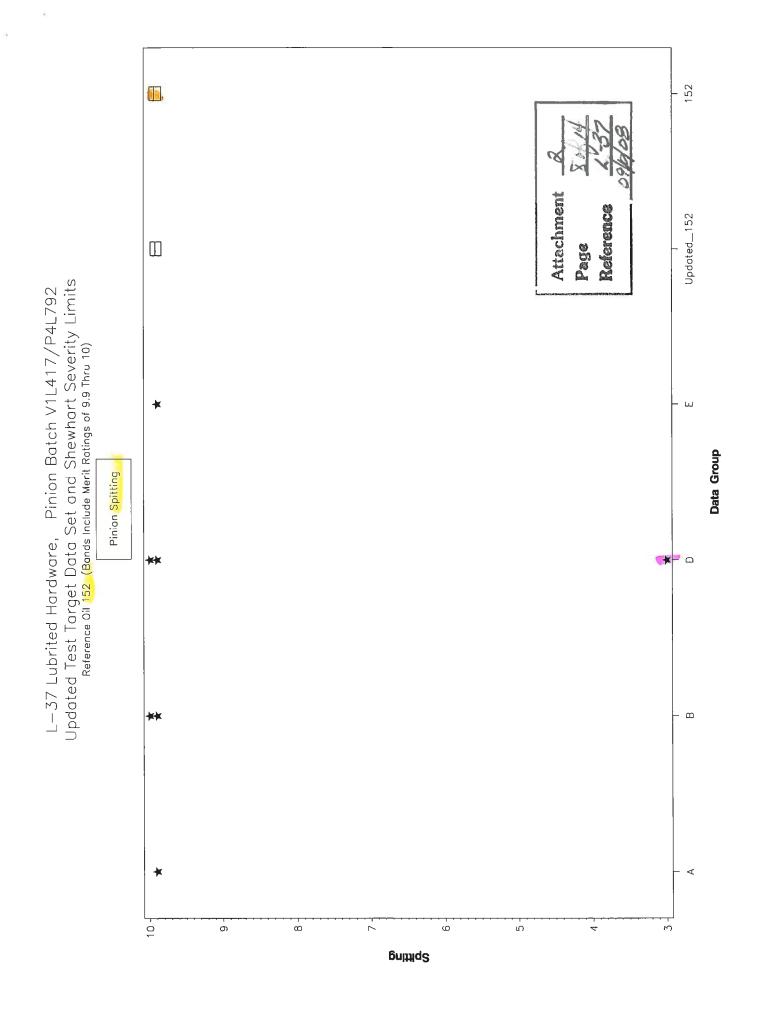
Pinion Batch V1L417/P4L792

L-37 Non-lubrited Hardware,

Updated Test Target Data Set and Shewhart Severity Limits Reference Oil 152 (Bands Include Merit Ratings of 9 & 10)

152 Updated\_152 Attachment Reference Page لبا Data Group Pinion Rippling  $\omega$ ⋖ 80 9 10-6 Pippling

L—37 Non—Iubrited Hardware, Pinion Batch V1L417/P4L792 Updated Test Target Data Set and Shewhart Severity Limits Reference Oil 152 (Bands Include Merit Ratings of 8, 9, & 10)



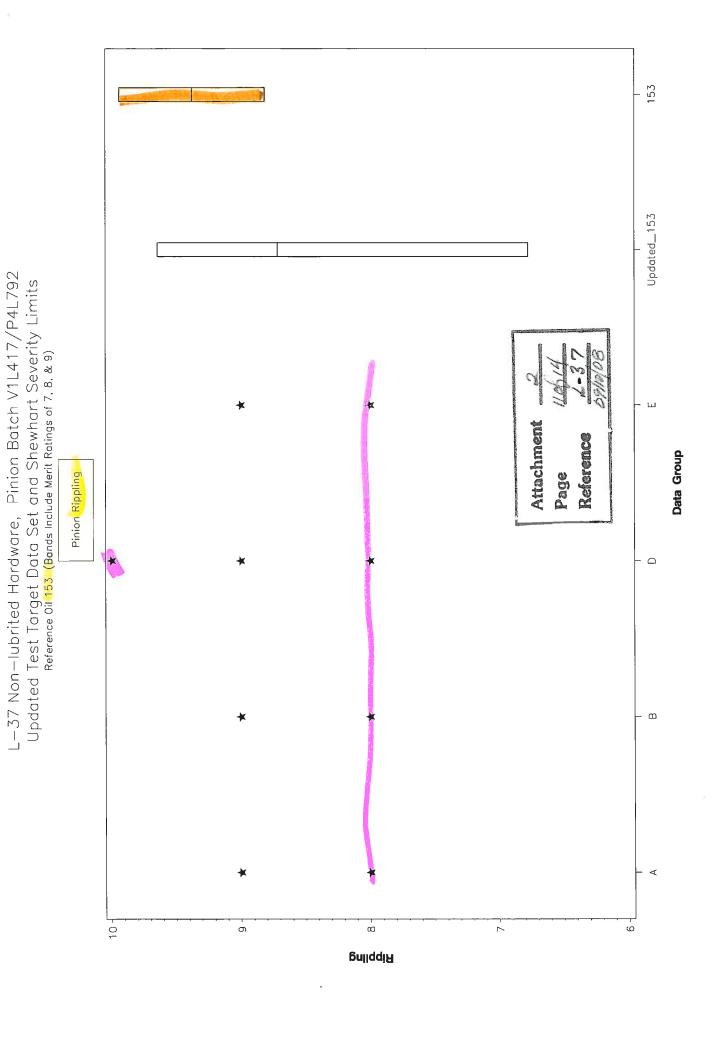
153 Attachment Reference Updated\_153 Page Data Group Pinion Wear  $\mathbf{m}$ ⋖ 5 10 -6 ω \_ 4 Ġ Wear

L-37 Non-lubrited Hardware, Pinion Batch V1L417/P4L792

Updated Test Target Data Set and Shewhart Severity Limits Reference Oil 153 (Bands Include Merit Ratings of 7, 8, & 9)

153 Updated\_153 ш Attachment Data Group Reference Pinion Ridging Page - 0 **–** ш ⋖ 8 9 10 თ Ridging

L—37 Non—Iubrited Hardware, Pinion Batch V1L417/P4L792 Updated Test Target Data Set and Shewhart Severity Limits Reference Oil 153 (Bands Include Merit Ratings of 7, 8, 9, & 10)



153 Attachment Reference Updated\_153 Page — ш \* Data Group Pinion Spitting \* \*\*\* <u>—</u> ш \*\* ⋖ 7 5 9 9 4 10 ά Spltting

L—37 Lubrited Hardware, Pinion Batch V1L417/P4L792 Updated Test Target Data Set and Shewhart Severity Limits Reference Oi<mark>l 153 (B</mark>ands Include Merit Ratings of 9.7 Thru 10)

# V1L417/P7L792 UPDATED REFERENCE OIL TARGETS DATA

61850	EV	152	AU	V1L41/	ZUU / 1 UZ <del>4</del>	0.0	9.0	9.0	9.9	
			AC	V1L417	20070313	8.0		9.0		
63266	LZ	152	AC	V1L417	20030318	9.0	10.0	10.0	9.9	
61861	SR	152	AC	V1L417 V1L417	20080129	8.0	9.0	9.0	9.9	
59310	PK	152	AC	V1L417 V1L417	20070303	8.0	9.0	9.0	9.9	
61860	SR	152	AC AC	V1L417 V1L417	20070310	7.0 •	9.0	9.0	9.9	1
59301	LZ	152	AC	V1L417 V1L417	20070403	9.0 8.0	10.0	9.0	9.9	101
58277	EV	152	AC	V1L417 V1L417	20070403	9.0	9.0	10.0	9.9	, α
58304	PK	152	AC	V1L417 V1L417	20060403	8.0	9.0	9.0	9.9	
58274	EV	152	AG	V1L417 V1L417	20060331	9.0	10.0	10.0	10.0	
58302	PK	152	AG	V1L417 V1L417	20060330	8.0	9.0	8.0		
58289	LZ	152	AG	V1L417 V1L417	20060310	9.0	10.0	10.0	10.0	
58301	PK	152	AG	V1L417 V1L417	20060224	8.0	9.0	8.0		
56536	EV	152	AG	V1L417 V1L417	20060218	8.0	10.0	10.0	10.0	
53558	SR	152	AG	V1L417 V1L417	20060217	8.0	10.0	9.0	9.9	
53557	SR	152	AG	V1L417 V1L417	20060214	8.0	10.0	9.0	9.9	
55496	LZ	152	AG	V1L417	20060214	9.0	10.0	10.0	9.9	
58163	EV	151-3	OC	V1L417	20080815	8.0	9.0	9.0	9.9	
65761	PK	151-3	AC	V1L417	20080730	8.0	10.0	9.0	9.9	
65760	PK	151-3	OC	V1L417	20080720	8.0	10.0	9.0	9.9	
58299	PK	151-3	OC	V1L417	20080724	8.0	9.0	9.0	4.0 •	
65721	SR	151-3	AC	V1L417	20080712	8.0	9.0	9.0	9.9	
58166	EV	151-3	AC	V1L417 V1L417	20080221	9.0	9.0	9.0	9.9	
58161	EV	151-3	AC	V1L417 V1L417	20080127	9.0	9.0	9.0	9.9	
58287	LZ	151-3	AC	V1L417 V1L417	20071110	8.0	10.0	10.0	9.9	
58313	SR	151-3	AC	V1L417 V1L417	20070919	8.0	9.0	10.0	9.9	
58298	PK	151-3	AC	V1L417 V1L417	20070819	7.0	10.0	9.0	9.9	JH
58159	EV	151-3	AC	V1L417 V1L417	20070731	8.0	9.0	10.0	10.0	JU
58158 58286	EV LZ	151-3 151-3	AC AC	V1L417 V1L417	20070615 20070731	8.0 8.0	10.0 9.0	10.0 10.0	10.0 9.9	
58312	SR	151-3	AC	V1L417	20070531	8.0	10.0	9.0	9.9	
58297	PK	151-3	AC	V1L417	20061222	8.0	10.0	9.0	9.9	
55181	EV	151-3	AC	V1L417	20060909	7.0	9.0	10.0	9.9	
54426	SR	151-3	AG	V1L417	20060412	8.0	10.0	9.0	9.9	
53445	EV	151-3	AG	V1L417	20060403	8.0	10.0	10.0	10.0	
55506	PK	151-3	AG	V1L417	20060330	8.0	9.0	8.0	9.9	
56557	LZ	151-3	AG	V1L417	20060325	8.0	10.0	10.0	9.9	
50356	SR	151-3	AG	V1L417	20060128	8.0	10.0	9.0	9.9	
53444	EV	151-3	AG	V1L417	20060126	9.0	10.0	10.0	9.9	
56556	LZ	151-3	AG	V1L417	20060124	8.0	10.0	10.0	10.0	
53460	PK	151-3	AG	V1L417	20060124	6.0 ◆	9.0	8.0	9.9	
TESTKEY	LAB	IND	VAL	PINBAT	DTCOMP	WEAR	RIDG	RIPP	SPIT	

Attachment Page

Reference

55498 LZ 153 AG V1L417 20060217 6.0 8.0 9.8 56537 EV 153 AG V1L417 20060227 9.0 10.0 10.0 9.9 53555 PK 153 AG V1L417 20060301 8.0 9.0 8.0 4.0	9 0 9 9
56537 EV 153 AG V1L417 20060227 9.0 10.0 • 10.0 9.9	9 0 9 9
	0 9 9 8
53555 PK 153 AG V1L417 20060301 8.0 9.0 8.0 4.0	9 9 8
	9 8
53560 SR 153 AG V1L417 20060309 8.0 9.0 9.0 9.9	8
58306 PK 153 AG V1L417 20060405 8.0 8.0 8.0 9.9	
58293 LZ 153 AG V1L417 20060405 7.0 8.0 / 9.0 9.8	9 .
53562 SR 153 AG V1L417 20060406 8.0 9.0 9.0 9.9	
58279 EV 153 AG V1L417 20060416 9.0 10.0 • 8.0 9.9	9
58281 EV 153 AC V1L417 20070110 8.0 10.0, 8.0 9.9	9
59302 LZ 153 AC V1L417 20070124 7.0 8.0 ✓ 8.0 9.8	8
59313 PK 153 AC V1L417 20070505 8.0 9.0 9.0 9.9	9
61863 SR 153 AC V1L417 20070708 7.0 9.0 8.0 9.9	9
63268 LZ 153 AC V1L417 20071020 7.0 8.0 9.0 9.9	9
64141 EV 153 AC V1L417 20071208 8.0 10.0 9.0 9.9	9
63269 LZ 153 AC V1L417 20071218 7.0 9.0 9.0 9.7	7.
64179 SR 153 AC V1L417 20080116 8.0 8.0 8.0 9.9	9
64142 EV 153 OC V1L417 20080510 8.0 9.0 9.0 9.9	9'
64180 SR 153 AC V1L417 20080521 7.0 9.0 9.0 9.8	8
67312 LZ 153 OC V1L417 20080717 6.0• 9.0 8.0 9.9	9
67313 LZ 153 AC V1L417 20080720 8.0 9.0 9.0 9.5	9_
58920 PK 155 AC V1L417 20060811 8.0 9.0 9.0 9.5	9.

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Attachment
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