



### **Action Item Review**

Two open action items remain from Feb:

- IAR to investigate installing L-42 axle on their Efficiency T-Rig. No plans to complete in near future. Closed.
- Chevron-Oronite and Afton to propose a borderline-passing 75W oil for a Canadian L-42 validation run.

### **Next Hardware Batch Order**

Randy Fitzpatrick from Dana gave this update on 4/23/25: “Based on incoming material, build date is not scheduled until July.”

Prices increased \$29.83 per axle due to import tariffs, revised POs required to move forward. All labs have submitted revised POs.

Pilot axles will all be sent to Lubrizol for validation testing.

### **Next-Gen L-42 Test Hardware**

No recent update from Dana on delivery of first prototype. Still expected around same time as next hardware batch.

Afton will test prototype axles on their fired-engine L-42 test stand.

### **Wheel Speed DAQ Discussion**

Discussion about how labs calculate reported wheel speeds continued from the February SP meeting. The committee decided to add ‘left and right’ before ‘wheel speed’ in 12.1.2. This specifically defines which channels to use at all required locations.

Equations for maximum, minimum, and average wheel speeds were also defined:

$$\textit{Drive Side Average} = \frac{B_{1R} + B_{1L} + B_{2R} + B_{2L} + B_{3R} + B_{3L}}{6}$$

$$\textit{Coast Side Average} = \frac{C_{1R} + C_{1L} + C_{2R} + C_{2L} + C_{3R} + C_{3L} + C_{4R} + C_{4L}}{8}$$

$$\textit{Drive Side Minimum} = \textit{Min}[B_{1R}, B_{1L}, B_{2R}, B_{2L}, B_{3R}, B_{3L}]$$

$$\textit{Coast Side Minimum} = \textit{Min}[C_{1R}, C_{1L}, C_{2R}, C_{2L}, C_{3R}, C_{3L}, C_{4R}, C_{4L}]$$

$$\textit{Drive Side Maximum} = \textit{Max}[B_{1R}, B_{1L}, B_{2R}, B_{2L}, B_{3R}, B_{3L}]$$

$$\textit{Coast Side Maximum} = \textit{Max}[C_{1R}, C_{1L}, C_{2R}, C_{2L}, C_{3R}, C_{3L}, C_{4R}, C_{4L}]$$

These will be added to D7542. Labs all agreed to use this method going forward.

A motion was made to add 'left and right' before 'wheel speed' in 12.1.2 and to add equations for wheel speed minimum, maximum, and average. Labs must incorporate the newly defined methods of calculation into their test reports by June 7, 2025.

Motion: N. Schaup

Second: T. Muransky

All in favor, no objections, no abstentions.

### **Single Reference Test Torque Validity Discussion**

Discussion continued from February SP meeting regarding Single Try reference test validity checks. The committee defined a method: The single try reference test Shock Series 1 and 2 Average Coast Side Torque values must be within 15% and 10% (respectively) of the average of the reference sequence in which it will be added to.

Example:

Seq 1  $TQ_A$ ,  $TQ_B$ ,  $TQ_C$  must be within 15%(S1) and 10%(S2) of each other  
Seq 2  $TQ_B$ ,  $TQ_C$ ,  $TQ_D$  must be within 15%(S1) and 10%(S2) of each other  
Seq 3  $TQ_C$ ,  $TQ_D$ ,  $TQ_E$  must be within 15%(S1) and 10%(S2) of each other  
where TQ = Shock Series 1 Average Coast Side Torque

**Action Item:** W. Venhoff to add validity check for Single Try reference test to TMC protocol. W. Venhoff also to create a table with examples of Reference Sequences to help clarify requirements in D7452.

**Action Item:** M. Sangpeal to set up conference call to discuss definition of the term 'Single Scan' and adding examples and equations to add clarity to D7452.

### **Pinion Torque Limits in C1 and C3**

Table A8.1 leaves out Pinion Torque Limits in Conditioning 1 and 3.

A motion was made to add a row to Table A8.1 defining Conditioning 1 and 3 Percent Out Pinion Torque limits as 5%.

Motion: W. Venhoff

Second: M. Sangpeal

All in favor, no objections, no abstentions.

### **L-42-1 Development**

Some discussion was had around amending the current D7452 method to add electric test stand variants. The committee ultimately decided that creating a new ASTM test method would be the best path to add electric L-42 testing to the ASTM method database.

ASTM will be contacted to obtain an editable version of D7452. The committee will then begin drafting L-42-1. An ASTM facilitator will then be contacted, who will help create a new test method designation.

**Action Item:** N. Ariemma to contact ASTM to request an editable version of D7452.

### **Call for New Reference Oil**

A request was made to lubricant suppliers to develop a new high reference oil for L-42 testing. Any interested lubricant supplier can contact the TMC directly. The new oil should produce equivalent performance to TMC 117 without the use of any correction factors.

### **New/Open Issues**

An inquiry was recently made about coated L-42 test gears. D7452 calls out only uncoated gears in section 6.2. There are no plans to add coated gears to the test protocol.

A request was made to add additional axle build specifications (ex. Backlash, Rotating Torque) to D7452. Those specifications are currently called out in the purchase agreement with Dana.

**Action Item:** M. Sangpeal to set up conference call with test labs and TMC to discuss adding axle build specs to D7452.

### **Adjournment**

A motion was made to adjourn.

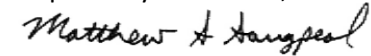
Motion: T. Muransky

Second: R. Warden

All in favor, no objections, no abstentions.

Meeting adjourned.

Respectfully submitted,

A handwritten signature in black ink that reads "Matthew A. Sangpeal". The signature is written in a cursive, flowing style.

Matt Sangpeal

L-42 Surveillance Panel Chairman



# L-42 Surveillance Panel Meeting

ASTM D7452

Intertek PSI

Plymouth Township, MI

May 7, 2025

9:00 – 10:00 AM EST

Passion for Solutions™

# Agenda

 **Call to Order**

 **Agenda**

 **Membership Review & Update**

 **Approval of Meeting Minutes**

▲ “20250212 SP” – Southwest Research Institute, San Antonio, TX

 **Action Item Review**

 **Next Hardware Batch Order Update**

 **Next-Gen L-42 Test Hardware Update**

 **Wheel Speed Discussion**

 **Single Calibration Tests**

 **Pinion Torque Limits in C1 and C3**

 **L-42-1 Development Updates**

 **Call for New Reference Oil**













 **New Issues**

 **Adjournment**



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## L-42 SP Voting Members

 Steve Jetter:	Exxon Mobil
 Wes Venhoff:	TMC
 Allen Comfort:	US Army
 Arjun Goyal:	BASF
 Troy Muransky:	AAM
 Jessica Carowick:	Cummins
 Matt Sangpeal:	Afton Chemical (Chair)
 Nick Schaup:	Lubrizol
 Anthony Lange:	Intertek
 Caroline Mueller:	SwRI
 Trevor Gibson:	Dana
 Rebecca Warden:	Chevron-Oronite

\*Add Andrew Smith (Infineum) and  
Camden Vander Wal (Daimler Truck)

# Approval of Meeting Minutes

## SP Meeting Minutes

- ▲ “20250212 SP” → February 12, 2025 – Surveillance Panel Meeting - Southwest Research Institute, San Antonio, TX and Virtual Meeting via Microsoft Teams

Motion to Approve Meeting Minutes as they stand.



# Action Item Review

- ▲ **IAR to investigate installing L-42 axle on their Efficiency T-Rig.**
  - ▲ Status: No progress
- ▲ **Afton and Chevron-Oronite will propose a borderline-passing 75W oil for a Canadian L-42 validation run.**
  - ▲ Status Afton: In-process, data expected by Aug. SP meeting
  - ▲ Status Chevron-Oronite: In-process, data expected by Aug. SP meeting
- ▲ **M. Sangpeal will set up a meeting with the TMC to begin discussion on writing a new ASTM test method.**
  - ▲ Status: Complete (see slides for more info)
- ▲ **M. Sangpeal will setup a conference call with labs to discuss adding torque limits to single-try reference tests and editing D7452 to clarify torque limit requirements.**
  - ▲ Status: Complete (see slides for more info)
- ▲ **M. Sangpeal to set up conference call to discuss editing 12.1.2 to clarify requirements and standardizing speed calculations.**
  - ▲ Status: Complete (see slides for more info)
- ▲ **TMC will send a request to lubricant suppliers to submit a new reference oil for testing.**
  - ▲ Status: Request to be issued today

# Next Hardware Batch Order

## Update from Dana:

- ▲ Randy Fitzpatrick, 4/23/25:
  - “Based on incoming material, build date is not scheduled until July.”

## PO Status:

- ▲ Revised PO status?
  - Price increase due to import tariffs
  - \$29.83 per axle

## Pilot Axle Test Facility:

- ▲ Lubrizol

# Next-Gen L-42 Hardware Update

## **Hardware validation plan:**

- ▲ Approved in Feb. SP meeting

## **Timing for delivery:**

- ▲ Close to next production run (waiting for fresh update from Dana)

## **Prototype testing lab:**

- ▲ Afton

## **Which 75W oil will be tested / who will provide?**

- ▲ Afton or Chevron-Oronite

# Wheel Speed Discussion

## Conf. Call w/ test labs and TMC on 4.25.25

- Decide on single method to calculate reported wheel speeds
- Propose edit to D7452 to clarify requirement

### 12.1.2 Wheel Speeds:

12.1.2.1 During Conditioning 1, see Fig. A6.11 location (A) and Conditioning 3, see Fig. A6.12 location (D), the reported wheel speeds shall be the average over the steady-state sequence.

12.1.2.2 Referring to Figs. A6.11 and A6.12, during Conditioning 2 or 4, the value of the maximum and minimum **single scan** conditioning 2 and 4 wheel speeds are located at (B<sub>1</sub>-B<sub>3</sub> and C<sub>1</sub>-C<sub>4</sub>) and (E<sub>1</sub>-E<sub>3</sub> and F<sub>1</sub>-F<sub>4</sub>) respectively. For both conditioning 2 and 4, independently report the maximum, minimum, and average of the **single scan** maximum speeds and the maximum, minimum, and average of the **single scan** minimum speeds by including all peaks and valleys not connected to a steady state operating condition phase.

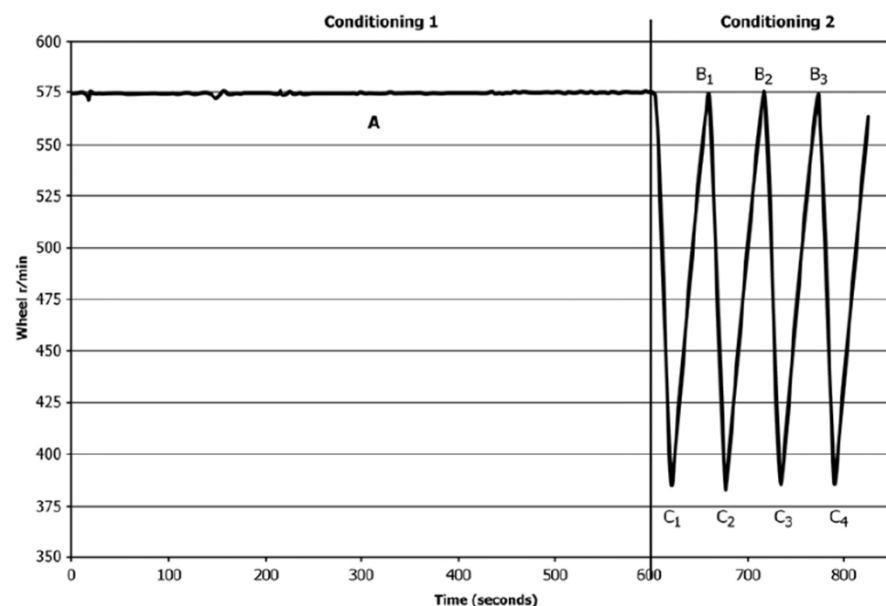


FIG. A6.11 Conditioning 1 & 2—Wheel Speed

# Wheel Speed Discussion (Cont.)

## Proposed edit

- Add 'left and right' before 'wheel speeds' in 12.1.2

### 12.1.2 Wheel Speeds:

12.1.2.1 During Conditioning 1, see [Fig. A6.11](#) location (A) and Conditioning 3, see [Fig. A6.12](#) location (D), the reported **left and right** wheel speeds shall be the average over the steady-state sequence.

12.1.2.2 Referring to [Figs. A6.11 and A6.12](#), during Conditioning 2 or 4, the value of the maximum and minimum single scan conditioning 2 and 4 **left and right** wheel speeds are located at (B<sub>1</sub>-B<sub>3</sub> and C<sub>1</sub>-C<sub>4</sub>) and (E<sub>1</sub>-E<sub>3</sub> and F<sub>1</sub>-F<sub>4</sub>) respectively. For both conditioning 2 and 4, independently report the maximum, minimum, and average of the single scan maximum speeds and the maximum, minimum, and average of the single scan minimum speeds by including all peaks and valleys not connected to a steady state operating condition phase.

12.1.2.3 Referring to [Fig. A6.13](#), during Shock Series 1, the value of the maximum and minimum single scan Shock Series 1 **left and right** wheel speeds are to be found at locations (G<sub>1</sub>-G<sub>5</sub>) and (H<sub>1</sub>-H<sub>4</sub>) respectively. Report the maximum, minimum, and average of the single scan maximum speeds and the maximum, minimum, and average of the single scan minimum speeds by including all peaks and valleys not connected to a steady state operating condition phase.

12.1.2.4 Referring to [Fig. A6.14](#), during Shock Series 2, the value of the maximum and minimum single scan Shock Series 2 **left and right** wheel speeds are to be found at locations (I<sub>1</sub>-I<sub>10</sub>) and (J<sub>1</sub>-J<sub>9</sub>) respectively. Report the maximum, minimum, and average of the single scan maximum speeds and the maximum, minimum, and average of the single scan minimum speeds by including all peaks and valleys not connected to a steady state operating condition phase.

# Wheel Speed Discussion (Cont.)

## Calculation Method

- Min, Max, and Avg of both left and right wheel speeds at B<sub>1</sub>-B<sub>3</sub> and C<sub>1</sub>-C<sub>4</sub>

## Conditioning 2 Example

$$\text{Drive Side Average} = \frac{B_{1R} + B_{1L} + B_{2R} + B_{2L} + B_{3R} + B_{3L}}{6}$$

$$\text{Coast Side Average} = \frac{C_{1R} + C_{1L} + C_{2R} + C_{2L} + C_{3R} + C_{3L} + C_{4R} + C_{4L}}{8}$$

$$\text{Drive Side Minimum} = \text{Min}[B_{1R}, B_{1L}, B_{2R}, B_{2L}, B_{3R}, B_{3L}]$$

$$\text{Coast Side Minimum} = \text{Min}[C_{1R}, C_{1L}, C_{2R}, C_{2L}, C_{3R}, C_{3L}, C_{4R}, C_{4L}]$$

$$\text{Drive Side Maximum} = \text{Max}[B_{1R}, B_{1L}, B_{2R}, B_{2L}, B_{3R}, B_{3L}]$$

$$\text{Coast Side Maximum} = \text{Max}[C_{1R}, C_{1L}, C_{2R}, C_{2L}, C_{3R}, C_{3L}, C_{4R}, C_{4L}]$$



Motion to Approve Clarifications?



# Wheel Speed Discussion (Cont.)

## 6.7, 6.8, 6.9, and 6.9.1

- ▲ All sections are unique and required to fully define requirements

**6.7 Torque Meter**—Include in the test equipment a torque meter installed in the drive shaft (see [Figs. A6.3-A6.5](#)) to measure the torque applied to the pinion. Install a Himmelstein inline torque meter Model numbers MCRT28061T(1-4) or MCRT2661TN(1-4) <sup>9, 10</sup> without a foot mount and a range of 10 000 lb-in. (1130 N·m) shall be installed to measure pinion torque. Additional suffix letters only indicate allowable options.

**6.8 Signal Conditioning**—Use a Himmelstein Models 701 or 711 strain gage conditioner for signal conditioning. Set the low pass cut-off frequency at 10 Hz.

**6.9 Digital Data Acquisition System**—System requires capability of measuring a minimum of five channels at sampling frequencies outlined in Section [10](#).

**6.9.1** Do not use hardware or software filtering for the pinion torque channel during data acquisition periods of the test.

## ‘Single Scan’

- ▲ Define ‘Single Scan’ and add to D7452
  - Raw data as defined by 6.9.1

# Single Calibration Tests

## From Feb. SP meeting:

### ▲ Single Calibration Tests

- Should we have shock series coast side torque operational validity requirements (+/- 15% for SS1 & +/-10% for SS2) based on the averages from the previous, 3-test calibration sequence?

## Conf. Call w/test labs and TMC on 4.25.25



# Single Calibration Tests (Cont.)

## Definition of 'Calibration Sequence'

### A8.4 Coast Side Torque Limits

**A8.4.1** Non-reference and Discrimination oil test, Shock Series 1 average coast side torque values shall be within  $\pm 15\%$  of the average Shock Series 1 coast side torque value of the average of the three tests from the most recent operationally and statistically valid reference oil calibration sequence for the test to be considered operationally valid. Each test in a calibration sequence is considered operationally valid if the average Shock Series 1 coast side torque values are within  $\pm 15\%$  of the average of the three acceptable calibration sequence tests.

**A8.4.2** Non-reference and Discrimination oil test, Shock Series 2 average coast side torque values shall be within  $\pm 10\%$  of the average Shock Series 2 coast side torque value of the average of the three tests from the most recent operationally and statistically valid reference oil calibration sequence for the test to be considered operationally valid. Each test in a calibration sequence is considered operationally valid if the average Shock Series 2 coast side torque values are within  $\pm 10\%$  of the average of the three acceptable calibration sequence tests.

Calibration Sequence 1: Ref A, Ref B, Ref C

Calibration Sequence 2: Ref B, Ref C, Ref **D**

Calibration Sequence 3: Ref C, Ref D, Ref **E**

where Ref = Valid Hi Ref Oil Test, **RED = Single Test Try**

# Single Calibration Tests (Cont.)

## Shock 1 Candidate Test Torque Limit Example

$$\text{Seq 1 Shock 1 Torque Limits} = \left( \frac{TQ_A + TQ_B + TQ_C}{3} \right) \pm \left[ \left( \frac{TQ_A + TQ_B + TQ_C}{3} \right) * 0.15 \right]$$

$$\text{Seq 2 Shock 1 Torque Limits} = \left( \frac{TQ_B + TQ_C + TQ_D}{3} \right) \pm \left[ \left( \frac{TQ_B + TQ_C + TQ_D}{3} \right) * 0.15 \right]$$

$$\text{Seq 3 Shock 1 Torque Limits} = \left( \frac{TQ_C + TQ_D + TQ_E}{3} \right) \pm \left[ \left( \frac{TQ_C + TQ_D + TQ_E}{3} \right) * 0.15 \right]$$

where TQ = Shock Series 1 Average Coast Side Torque

## Current Reference Test Validity Check

- ▶  $TQ_A$ ,  $TQ_B$ ,  $TQ_C$  must be within 15%(S1) and 10%(S2) of each other
- ▶ No check for Single Test Try

## Proposed Validity Check

- ▶ Seq 1  $TQ_A$ ,  $TQ_B$ ,  $TQ_C$  must be within 15%(S1) and 10%(S2) of each other
- ▶ Seq 2  $TQ_B$ ,  $TQ_C$ ,  $TQ_D$  must be within 15%(S1) and 10%(S2) of each other
- ▶ Seq 3  $TQ_C$ ,  $TQ_D$ ,  $TQ_E$  must be within 15%(S1) and 10%(S2) of each other

Motion to Approve  
additional Validity Check?

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# Pinion Torque Limits in C1 and C3

Table A8.1 leaves out Pinion Torque Limits in Conditioning 1 and 3

- Propose to add Pinion Torque row to Table A8.1

**TABLE A8.1 Critical Operating Parameter Limits**

Parameter	Entire Conditioning Phase Limits	Conditioning Phase 1 Limits	Conditioning Phase 3 Limits
Axle Oil Temperature	5 %	...	...
Axle Speed	...	5 %	5 %

Percent Deviation						
Parameter	Entire Conditioning Phase		Conditioning Phase 1		Conditioning Phase 3	
	Limits	% Out	Limits	% Out	Limits	% Out
Axle Oil Temp.	5.0%	0.0				
Axle r/min			5.0%	0.0	5.0%	0.0
Pinion Torque			5.0%	0.0	5.0%	0.0

Motion to Add Pinion Torque to Table A8.1?

# L-42-1 Development Updates

## **Conf. call w/TMC on 4.24.25 to discuss new procedure**

- ▲ Most of D7452 will remain unchanged
  - Keep all axle speed, torque, and temperature set points
  - Same test phases, Standard and Canadian variants
  - Remove all engine-related and throttle control verbiage / setpoints
- ▲ Propose amending D7452 instead of creating new method
  - Three versions of the L-42 test
    - D7452a = Fired-Engine
    - D7452b = Electric Drive Motor + Eddy Current Dynos
    - D7452c = Electric Drive Motor + Electric Absorbing Motors

# Call for New Reference Oil

- ▲ **A request is being made to lubricant suppliers to develop a new high reference oil for L-42 testing.**
  - ▲ Any interested lubricant supplier can contact the TMC directly
- ▲ **The new oil should produce equivalent performance to TMC 117 without the use of any correction factors.**
  - ▲ TMC 117 Correction Factors:
    - R: 4      P: 6
  - ▲ TMC 117 Targets:
    - Mean: 23      Std. Dev: 5.49
    - Low: 13      High: 32

# New Issues



Motion to Adjourn

Thanks!



**L-42 Surveillance Panel Membership/Attendance**  
**Intertek PSI, Plymouth, MI and Microsoft Teams Virtual Meeting**  
**May 7, 2025**

Present	Name	Voting Non-Voting	Company Name Company Address	Contact information	
	Aguirre, Nancy	NV	Intertek Automotive Research	Phone:	
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	Banas, Rob	V	ExxonMobil Product Solutions	Phone:	770-833-5920
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DB	Bell, Don	NV	Afton Chemical	Phone:	804-788-6332
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**L-42 Surveillance Panel Membership/Attendance**  
**Intertek PSI, Plymouth, MI and Microsoft Teams Virtual Meeting**  
**May 7, 2025**

Present	Name	Voting Non-Voting	Company Name Company Address	Contact information	
TB	Bender, Tobias	NV	Fuchs Lubricants	Phone:	708-737-1681
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BC	Campbell, Bob	NV	Afton Chemical	Phone:	804-788-5340
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JC	Carowick, Jessica	V	Cummins	Phone:	248-872-3055
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**May 7, 2025**

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AC	Catania, Hailey	NV	Cummins-Meritor	Phone:	248-821-9862
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	Clark, Jeff	NV	ASTM Test Monitoring Center	Phone:	412-365-1032
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AC	Comfort, Allen	V	US Army DEVCOM	Phone:	586-282-4225
				E-mail:	<a href="mailto:allen.s.comfort.civ@army.mil">allen.s.comfort.civ@army.mil</a>


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**May 7, 2025**

Present	Name	Voting Non-Voting	Company Name Company Address	Contact information	
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TC	Gibson, Trevor	V	Dana Incorporated	Phone:	419-386-9783
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JC	Gingerich, Jason	NV	The Lubrizol Corporation	Phone:	440-391-0101
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AG	Goyal, Arjun	V	BASF	Phone:	914-785-2083
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**L-42 Surveillance Panel Membership/Attendance**  
**Intertek PSI, Plymouth, MI and Microsoft Teams Virtual Meeting**  
**May 7, 2025**

Present	Name	Voting Non-Voting	Company Name Company Address	Contact information	
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DH	Horvath, Dan	NV	Afton Chemical	Phone:	248-514-2551
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AJ	Jackson, Alexander	NV	Chevron Oronite	Phone:	510-367-7541
			4502 Centerview, Suite 210 San Antonio, TX 78228	E-mail:	<a href="mailto:alexmjack@chevron.com">alexmjack@chevron.com</a>
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**May 7, 2025**

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