




## Test Monitoring Center

@ Carnegie Mellon University  
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<http://astmtmc.cmu.edu>  
412-365-1000

MEMORANDUM: 14-021  
DATE: June 13, 2014  
TO: Thomas D. Gottwald, Chairman, L-42 Surveillance Panel  
FROM: Scott Parke   
SUBJECT: L-42 Rater Calibration from October 1, 2013 through March 31, 2014

Please find attached a summary of L-42 rater calibration activity this period.

SDP/sdp/mem14-021.sdp.doc

cc: Frank Farber

Jeff Clark

L-42 Surveillance Panel

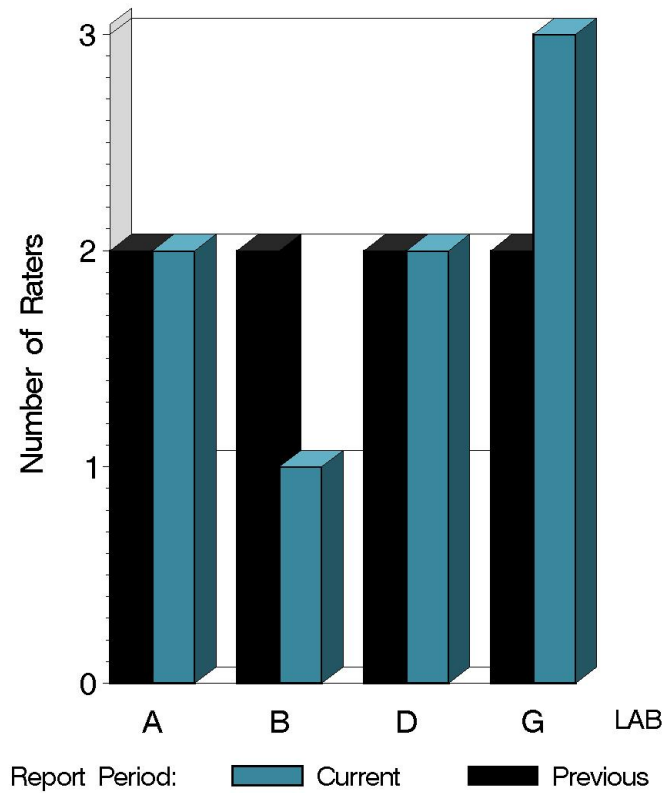
<ftp://ftp.astmtmc.cmu.edu/docs/gear/l42rc/semiannualreports/l42rc-04-2014.pdf>

Distribution: email

# L-42 Rater Calibration

	Reporting Data	Calibrated on 3-31-14
Number of Labs	4	4
Number of Raters	8	8

BY-LAB RATER  
DISTRIBUTION



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# L-42 Rater Calibration

## Test Distribution by Validity

		Totals	
		Last Period	This Period
Accepted for calibration	AC	9	13
Rejected (Mild)	OC	0	0
Rejected (Severe)	OC	0	0
Rejected (Multiple)	OC	0	0
Rejected (Precision)	OC	0	0
Workshop data	AG	18	24
Total		27	37

# L-42 Rater Calibration

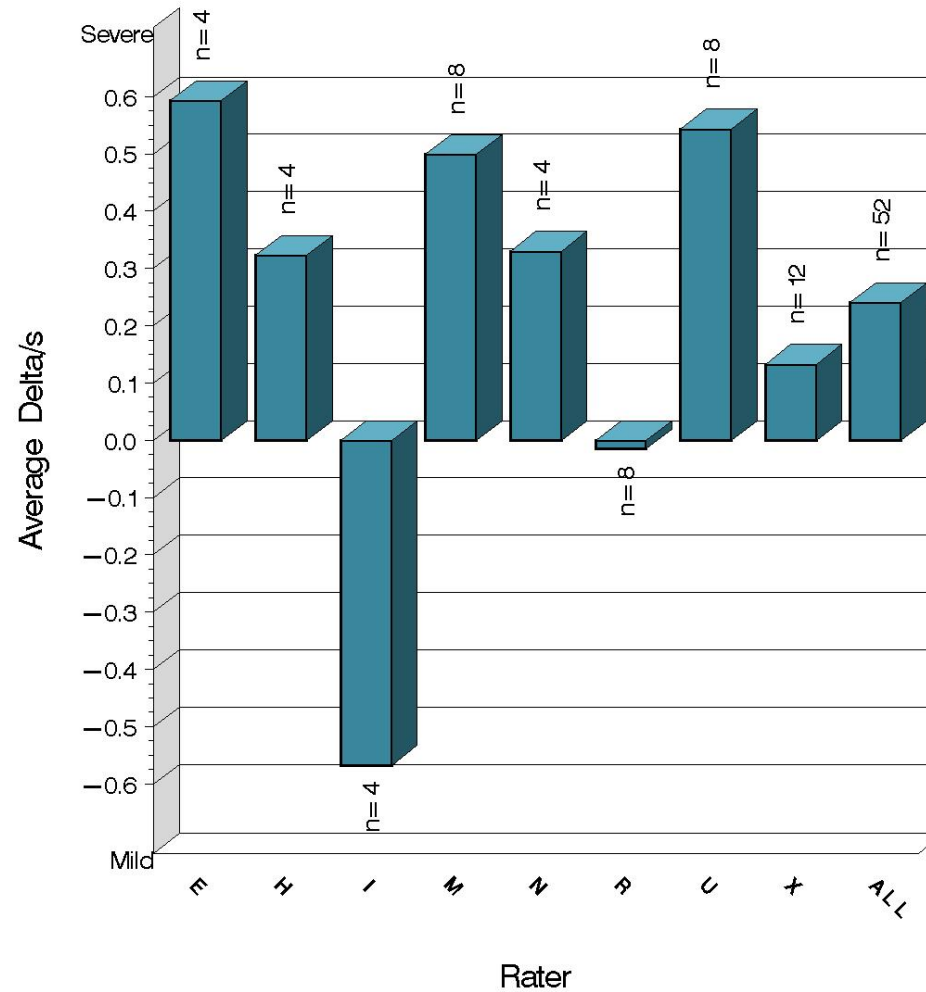
Rater	N	PSCR		RSCR	
		Avg Yi	STD*	Avg Yi	STD*
E	4	0.593	0.491	-0.607	0.445
H	4	0.323	0.744	-0.075	0.856
I	4	-0.567	0.128	-0.508	1.628
M	8	0.499	1.345	-0.241	1.237
N	4	0.330	0.450	0.642	0.898
R	8	-0.015	0.250	-0.261	0.401
U	8	0.544	0.802	0.188	0.865
X	12	0.133	0.458	-0.026	0.913
ALL	52	0.241	0.742	-0.096	0.933

\* Due to the small number of ratings per part, the standard deviation of the Yi values is given in place of a pooled standard deviation.

# L-42 Rater Calibration

## PINION SCORING

Severity as Measured by Delta/s

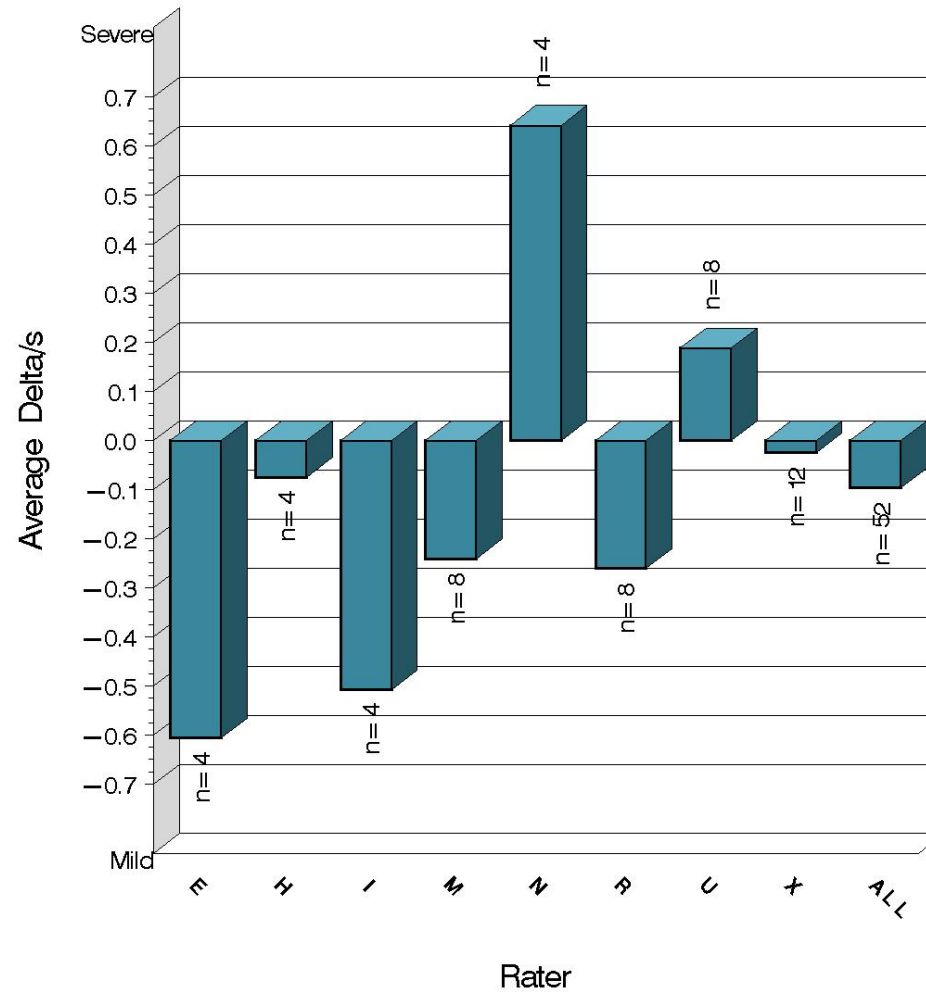


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# L-42 Rater Calibration

## RING SCORING

Severity as Measured by Delta/s

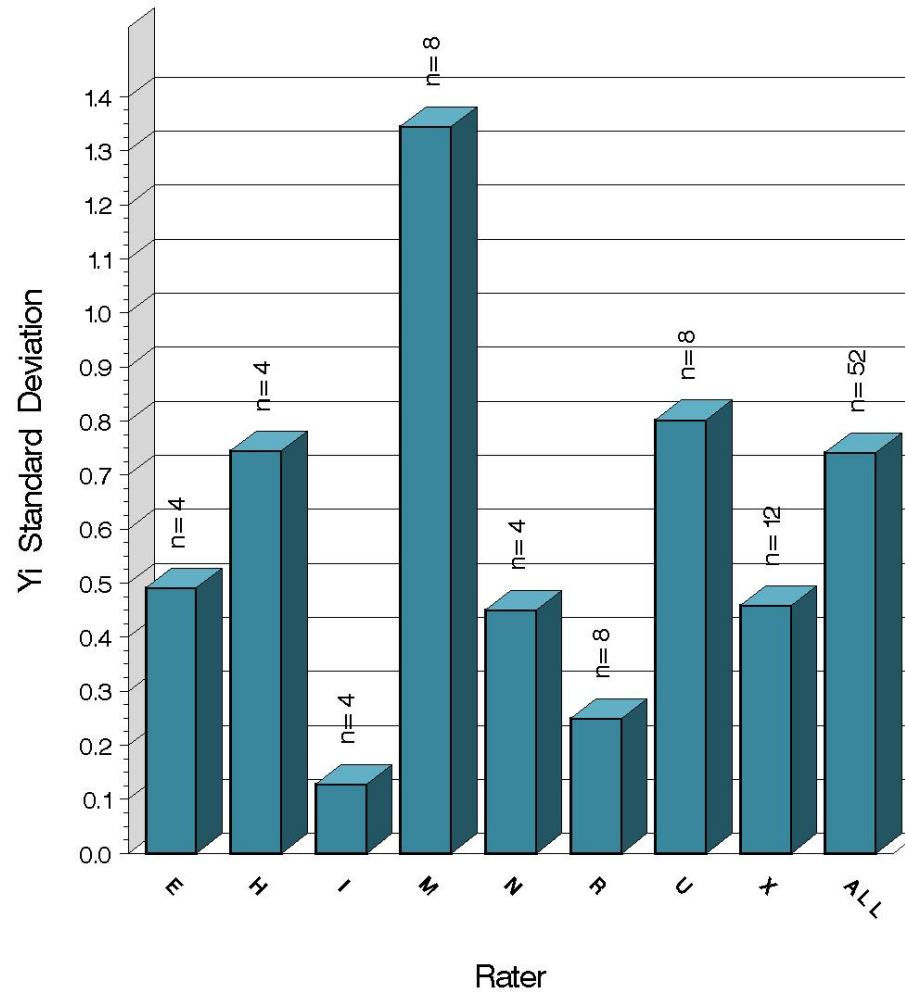


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# L-42 Rater Calibration

## PINION SCORING

Precision as Measured by Yi STD

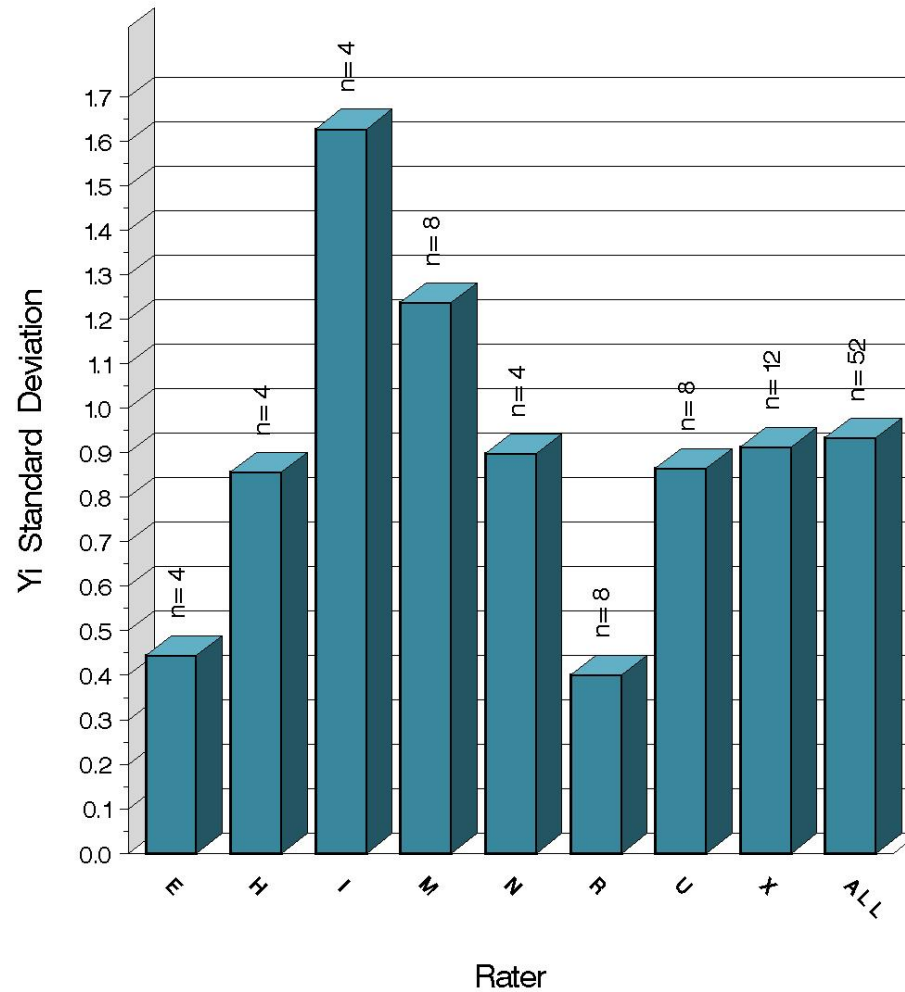


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# L-42 Rater Calibration

## RING SCORING

Precision as Measured by Yi STD



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# L-42 Rater Calibration

## SUMMARY OF SEVERITY & PRECISION

Severity
RSCR was essentially on-target over this period; PSCR was slightly severe.
Precision
Precision for both parameters remained within acceptable limits.

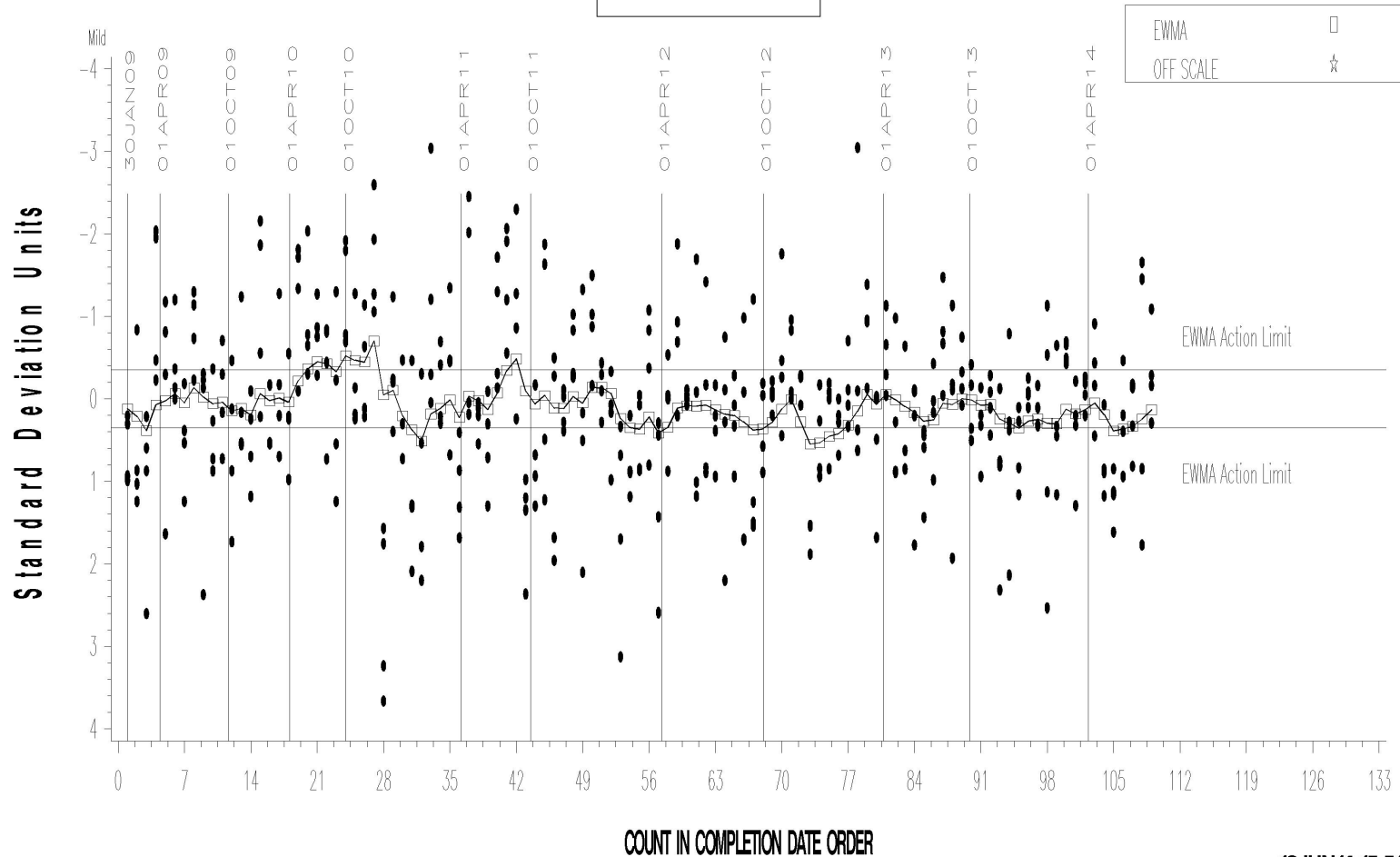
Industry control charts follow.

# L-42 Rater Calibration

L-42 RATER CALIBRATION INDUSTRY OPERATIONALLY VALID DATA

## PINION SCORING

LTMS Severity Analysis



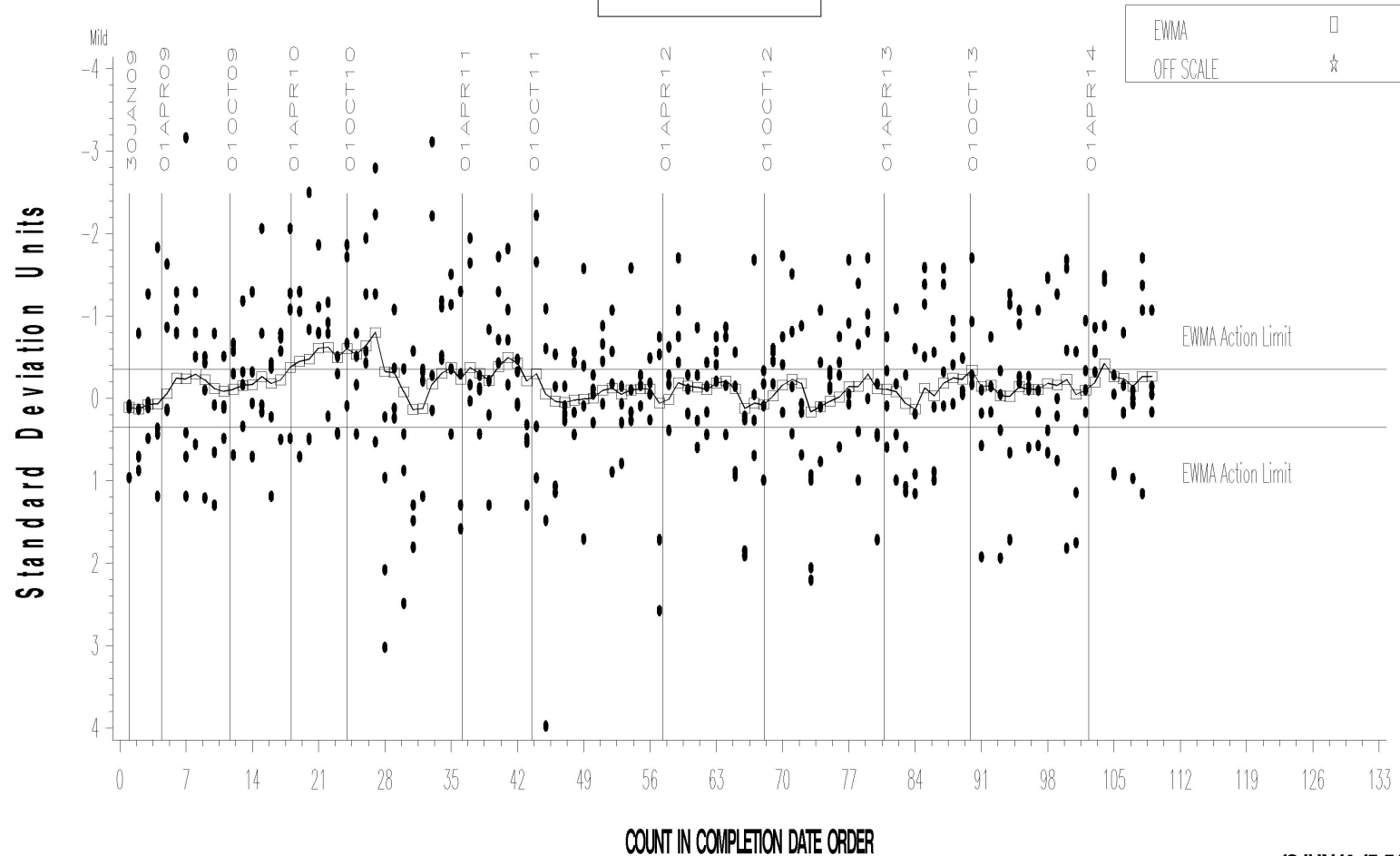
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# L-42 Rater Calibration

L-42 RATER CALIBRATION INDUSTRY OPERATIONALLY VALID DATA

## RING SCORING

LTMS Severity Analysis



Severe

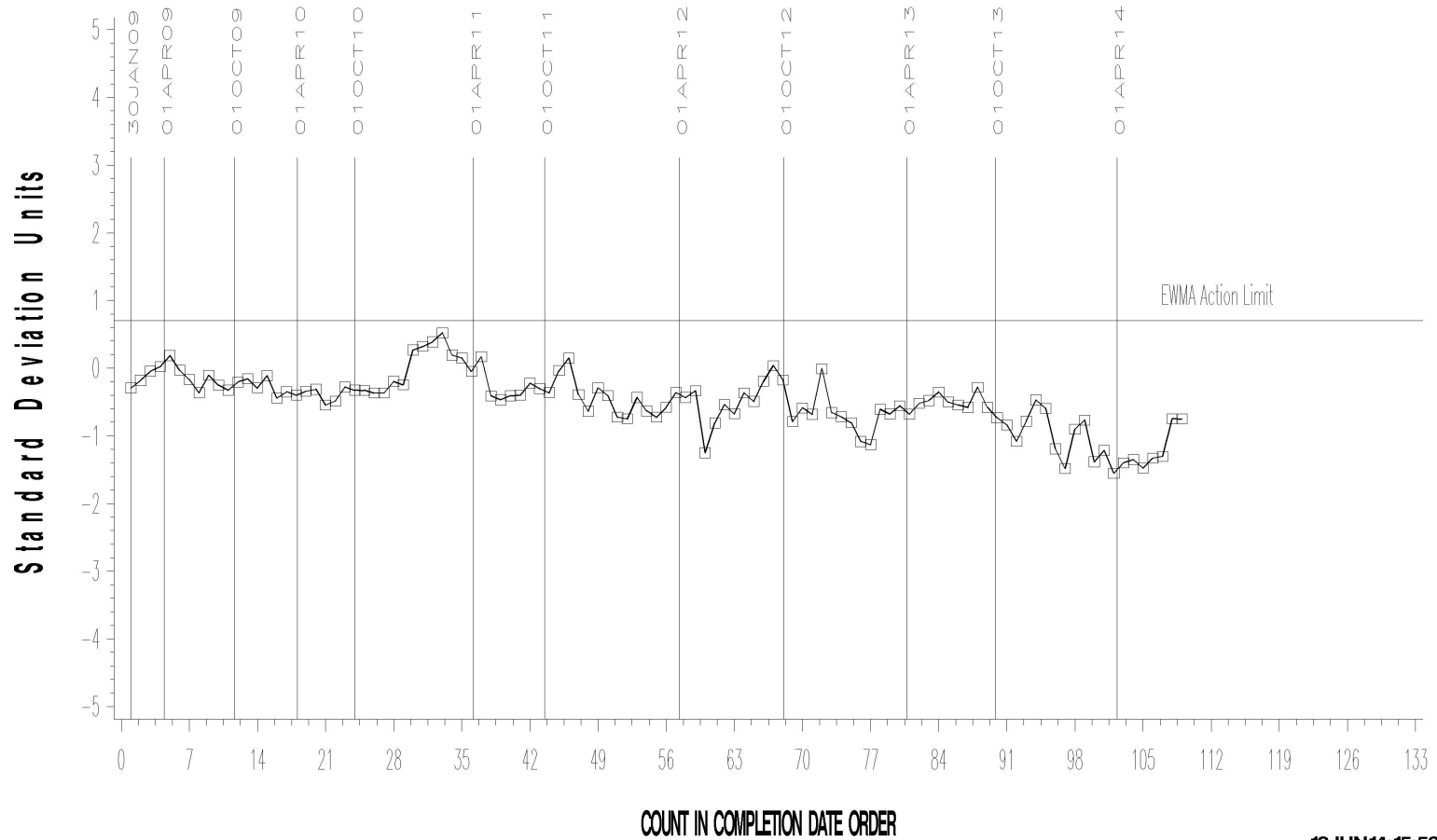
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# L-42 Rater Calibration

L-42 RATER CALIBRATION INDUSTRY OPERATIONALLY VALID DATA

## PINION SCORING

LTMS Precision Analysis



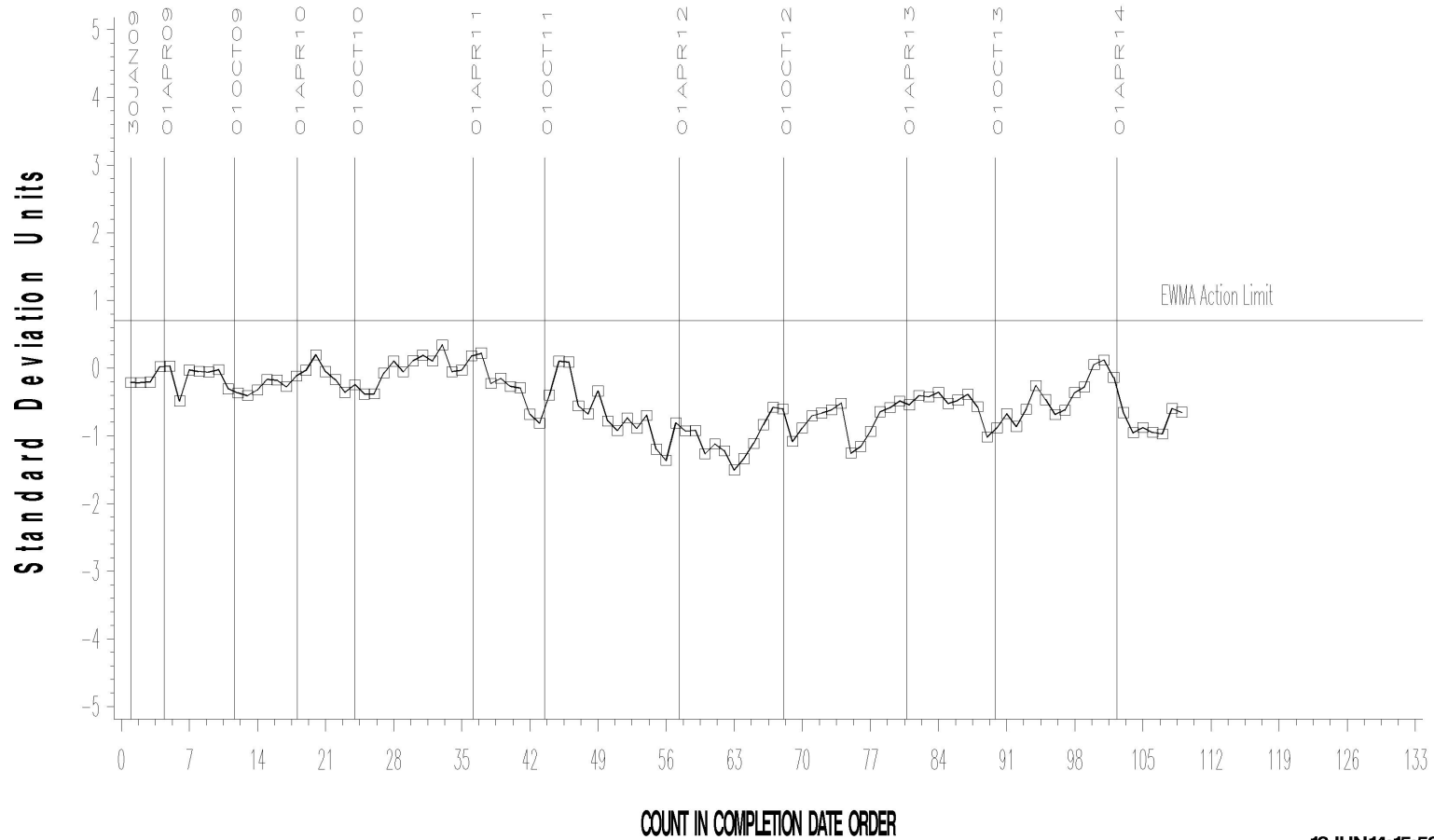
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# L-42 Rater Calibration

L-42 RATER CALIBRATION INDUSTRY OPERATIONALLY VALID DATA

## RING SCORING

LTMS Precision Analysis



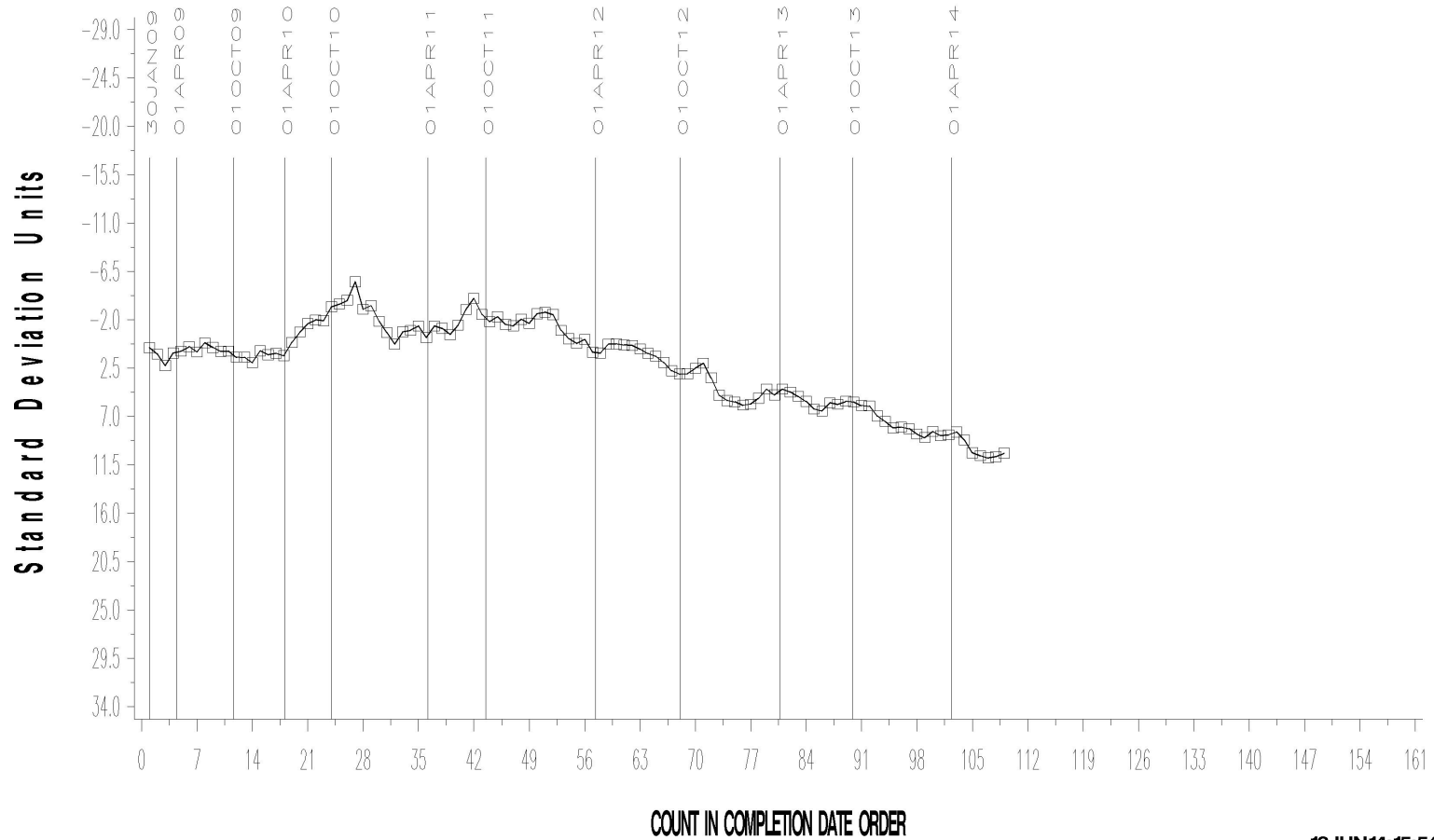
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# L-42 Rater Calibration

L-42 RATER CALIBRATION INDUSTRY OPERATIONALLY VALID DATA

## PINION SCORING

CUSUM Severity Analysis



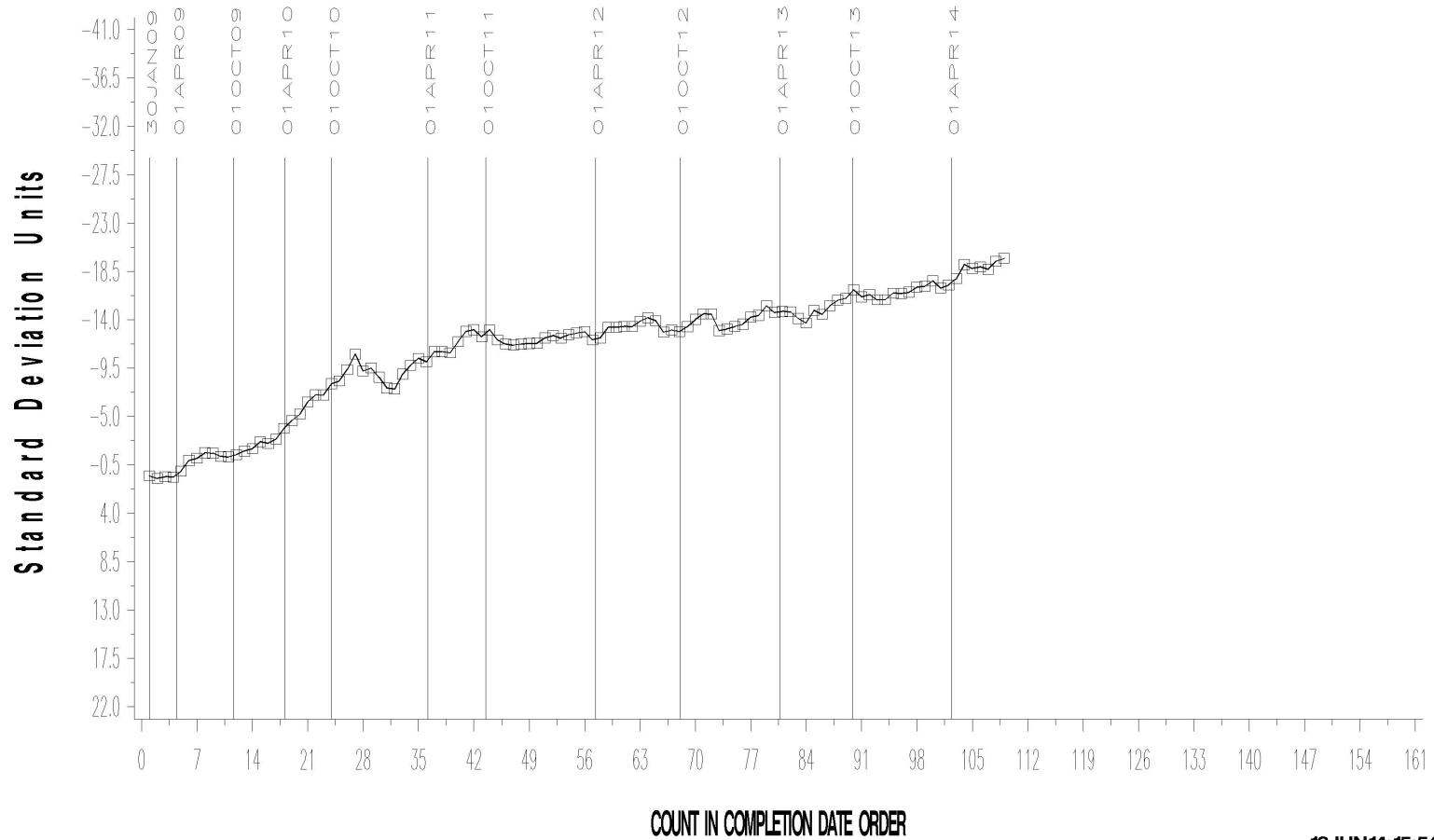
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# L-42 Rater Calibration

L-42 RATER CALIBRATION INDUSTRY OPERATIONALLY VALID DATA

## RING SCORING

CUSUM Severity Analysis



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