OSCT Surveillance Panel Meeting Minutes

From Teleconference Conducted on 7/18/06

Don Bell (OSCT Chairperson)

7/19/06

Attendees:

Don Lind (TMC)
Diane Korpi-Misich (Lz)
Don Bell (Afton)
Becky Grinfield (SWRI)
Larry Casper (SWRI)

Jerry Gropp (Lz) Jennifer K. (Lz) Clayton Knight (TEI) Zack Bishop (TEI)

The latest 600 slab delivery of Fluoroelastomer seals to TEI consisted of 200 slabs each of FL367, FL368, and FL369. FL368 was approved first, but TEI inadvertently shipped 150 of the 200 unreferenced/unapproved slabs of FL367 to Lz where they were used for candidate seal testing. FL369 is currently being shipped to the test labs to collect data for approval. TEI has since put controls in place to avoid future occurrences of shipping unapproved elastomer slabs to test labs and will ensure that lots are approved in sequence. An OSCT Surveillance Panel teleconference meeting was conducted on 7/18/06 to review the attached fluoroelastomer seal (FL367) data generated at lab B to decide if the data set was sufficient to approve FL367. A review of FL367 data relative to Shewart severity limits shows that shore hardness, % volume change, and % elongation (see attachment) for FL367 fall within the current fluoroelastomer acceptance bands using TMC reference oils 161-1 and 160-1.

Motion by J. Gropp and seconded by B. Grinfield: Effective 7/18/06, fluoroelastomer batch FL367 is approved based on the acceptable TMC data compiled and presented for FL367 on 7/18/06. Motion approved (3 approved/1 abstentions/0 opposed).

All candidates run on FL367 are considered acceptable, assuming they where within the acceptance bands. TMC will discuss the potential of revising ASTM D5662 to formally document that only referenced/approved elastomer batches can be used for candidate testing. TMC will also consider listing the approved elastomer batches on the TMC website.

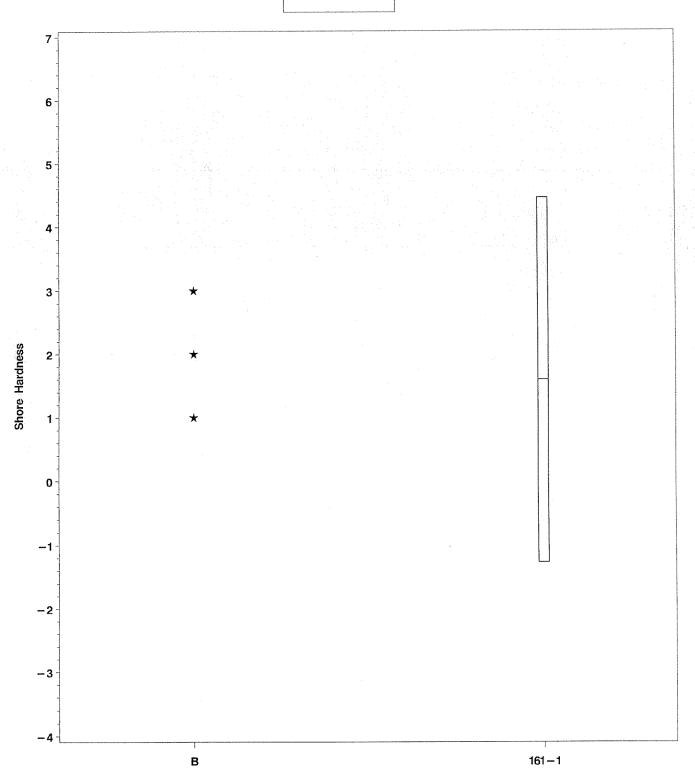
C. Knight is to email the test labs a current list of approved elastomer batches that are within the required 2 year shelf life, along with the number of slabs available from each lot, to allow the test labs to determine if they would like to purchase them for use. For reference, 10 slabs are sufficient for testing 1 reference oil with 1 candidate.

TEI must notify the seals chairperson (D. Bell), TMC (D. Lind), and the test labs (Lz & SWRI, D. Korpi-Misich and B. Grinfield) when a new elastomer batch is received that needs to be approved.

PVCAYI -0.1791 -0.5963	-0.5472	-0.6483	0.4534	-0.4223	-0.7189
PVCA 1.98 1.81	1.83	5.74	6.52	5.9	5.69
SAHAYI -0.4412 -0.4412	0.2941	0.3077	-0.4615	-0.4615	1.0769
SAHA 1	7	2	***	÷	က
PELAYI -1.5892 -1.789	-0.8264	-0.1474	-0.5337	1.1261	1.0116
PELA -56.4 -57.5	-52.2	-35.6	-38.3	-26.7	-27.5
EBC_R FL367 FL367	FL367	FL367	FL367	FL367	FL367
OIL 160-1 160-1	160-1	161-1	161-1	161-1	161-1
RDTCOMP 20060612 20060615	20060623	20060612	20060615	20060623	20060713
Bath # A A	∢	∢	⋖	⋖	۷
LAB B B	ω	Ω	Ш	Ω	Ω
CMIR 58113 58115	58118	58105	58107	58110	58111

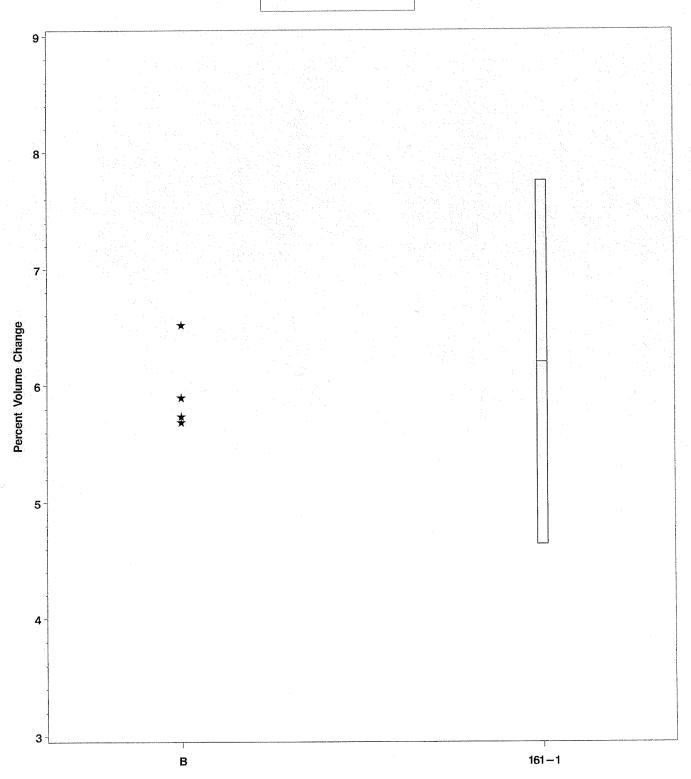
OSCT (FL367)
Reference Oil 161-1
New Elastomer Results VS Shewhart Severity Limits

Shore Hardness



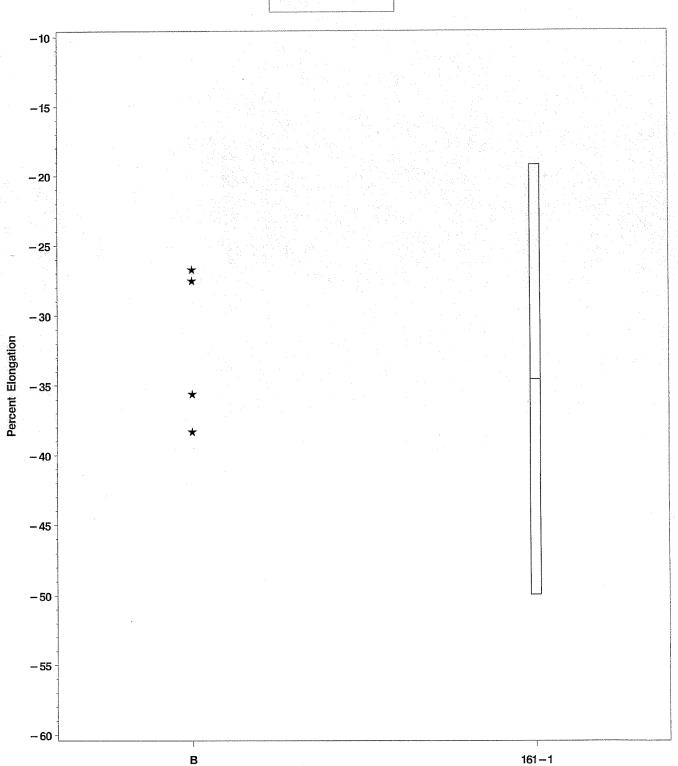
OSCT (FL367) Reference Oil 161-1 New Elastomer Results VS Shewhart Severity Limits

Percent Volume Change



OSCT (FL367)
Reference Oil 161-1
New Elastomer Results VS Shewhart Severity Limits

Percent Elongation

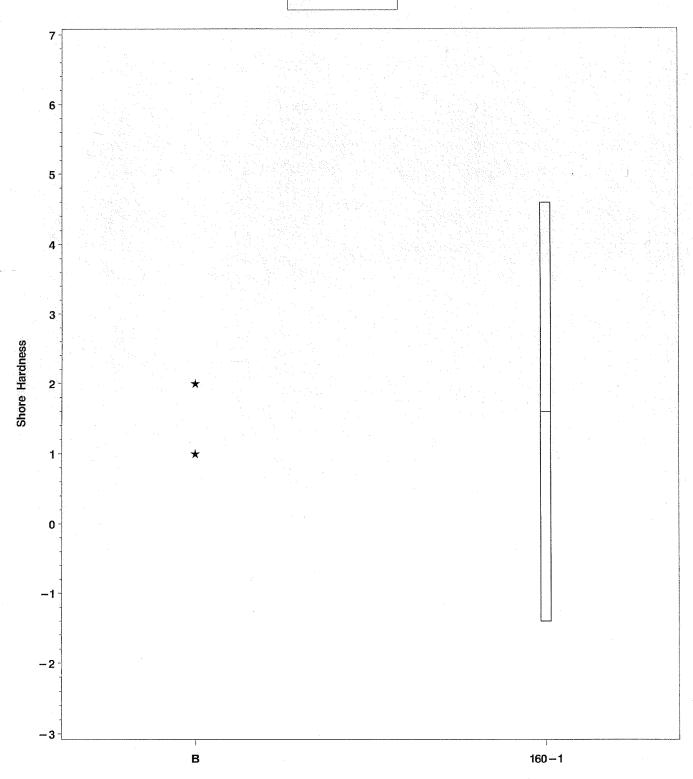


OSCT (FL367)

Reference Oil 160-1

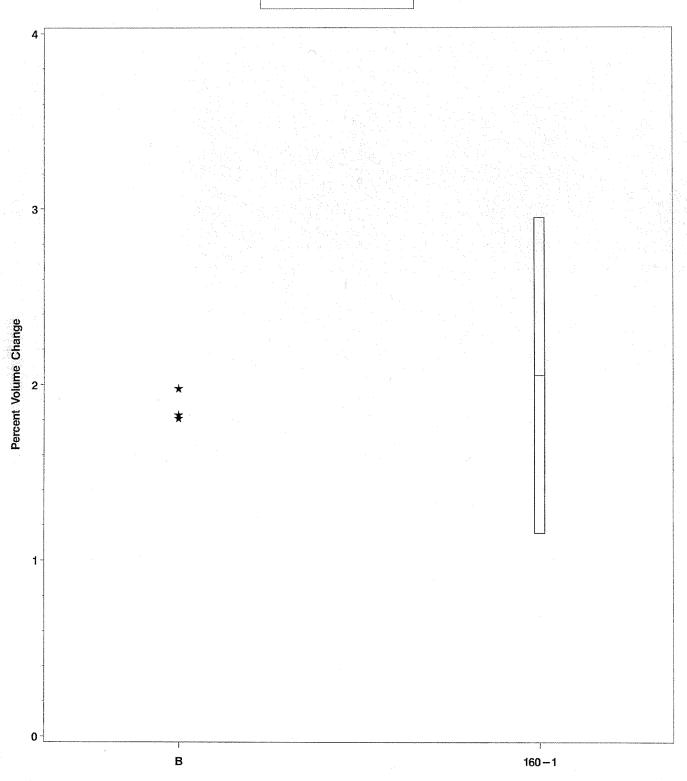
New Elastomer Results VS Shewhart Severity Limits

Shore Hardness



OSCT (FL367) Reference Oil 160-1 New Elastomer Results VS Current Shewhart Severity Limits

Percent Volume Change



OSCT (FL367)

Reference Oil 160-1

New Elastomer Results VS Current Shewhart Severity Limits

Percent Elongation

