

## OSCT (ASTM D5662) Surveillance Panel Meeting Minutes

BRTRC Warren, MI

Don Bell

11/3/2010

The attendance list is attached for review.

A motion was unanimously approved (10 approvals) that was made by J. McGlone and 2<sup>nd</sup> by A. Comfort to approve the previous OSCT Surveillance Panel meeting minutes from 8/11/2010 that is available on the TMC website.

There are multiple baths available at both Lz and SWRI with no known related "stand" bath problems. Over the past month there have been three D5662 warning alarms that have come to the attention of the OSCT chairman regarding poor precision. The data does not suggest there are any issues with the test labs or elastomer batch. TMC will continue to closely monitor the data and consider lab visits only if warranted.

Both test labs have a sufficient quantity of elastomer batches for D5662 testing.

### Polyacrylate (PA):

PA-342 consisting of ~300 slabs was approved 5/2010 and Test Engineering Institute (TEI) has 136 slabs. A new lot of PA has also been ordered by TEI. A recently received new lot, PA-343, also consisting of 300 slabs has been sent out to both labs for qualification testing.

### Nitrile (NI):

A ~300 slab batch of nitrile, NI-336, was approved in 9/2010 and sent out to the test labs for candidate testing. TEI also placed an order for a new lot of NI from Freudenberg.

### Fluoroelastomer (FL):

The most recent lot of fluoroelastomer, FL-379, was approved on 7/30/2010 and TEI depleted their inventory of this lot. The newest lot of fluoroelastomer, FL-380, consisting of 200 slabs has completed the qualification testing and the data from both labs was reviewed. The attached qualification data in TMC ref oils TMC 160-1 and 161-1 were deemed acceptable by the Panel. The following motion was passed unanimously made by J. Gropp and 2<sup>nd</sup> by T. Marougy. Motion: Effective immediately, FL380 is approved for D5662 testing. TEI has been informed to release FL-380 for sale to the test labs as ordered.

For supply security, we would like to obtain an alternate supplier for elastomers. The Chairman sent out an industry inquiry to determine potential seal suppliers of their interest in supplying D5662 test slabs as per the attached elastomer limits:

	PA	FL	NI
Hardness Points	75-85	75-85	70-75
% Elongation	80-120	150 min, 200 typ.	350-550
Tensile Strength, kg/cm2	65-100	95 min., 106 typ.	120-170
Sp gravity	1.385-1.405	2.09-2.12	1.490-1.510
Rheometer plot of time vs. torque	Must pass	Must pass	Must pass

Thus far, we have only received an interest from BRUSS (Germany) and Parker Hannifin (USA). The Chairman will send the inquiry letter to TEI, who will send it on to ArvinMeritor for sending out to other major US seal suppliers, such as SKF and Federal Mogul, to determine their interest in supplying tests slabs for D5662. The Panel developed a list of questions for potential alternate seal suppliers to make sure they can meet our demands.

The current supplier of TMC reference oil 161-1 can no longer supply this oil due to component unavailability, and the TMC inventory is almost depleted. In May 2010, the Panel approved the use of an alternate J2360 qualified reference oil from the same supplier and will refer to it as TMC-169. TMC now has 5 drums of TMC 169 and has sent some to both labs to initiate side-by-side testing to gather seal data until the TCM 161 is depleted and then new acceptance bands can be established.

Motion to adjourn was made by T. Marougy and 2nd by J. Gropp was unanimously approved at 1:47 pm on 11/3/2010.

OIL SEAL COMPATIBILITY SURVEILLANCE PANEL

Date: Nov. 3, 2010

Initials	V = Voting NV = Non-voting	Name	Company & Address	Phone / FAX / e-Mail
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	NV	Tom Bryson	Volvo Powertrain N.A. Powertrain Division 13302 Pennsylvania Ave. Hagerstown, MD 21742-2675	Phone: 301-790-5454 FAX: e-Mail: Thomas.bryson@volvoc.com
<i>A.C.</i>	V	Allen Comfort	US Army TACOM RDTA-DP/MS 110 6501 E. 11 Mile Road Warren, MI 48307-5000	Phone: 586-574-4225 FAX: 586-282-4244 e-Mail: Allen.s.comfort@us.army.mil
<i>JD</i>	V	John D'harte	American Axle 1 Dauch Drive Detroit, MI 48211	Phone: 313-758-4687 FAX: 313-758-4237 e-Mail: dhartej@aaam.com
<i>BD</i>	NV	Bridget Dwornick	US Army REEGOM/TARDEC RDTA-DP/210 MS 110 6501 E 11 Mile Road Warren, MI 48397-5000	Phone: 586-282-4221 FAX: 586-282-4244 e-Mail: Bridget.dwornick@us.army.mil
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**OIL SEAL COMPATIBILITY SURVEILLANCE PANEL**

Date: Nov. 3, 2010

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	NV	Rick Graziano	The Lubrizol Corporation 29400 Lakeland Blvd. Wickliffe, OH 44092	Phone: 440-347-2051 FAX: 440-347-5337 e-Mail: rpg@lubrizol.com
<i>GH</i>	NV	G. Greene	Lubrizol 29400 Lakeland Blvd. Wickliffe, OH 44092	Phone: 440-347-2394 FAX: e-Mail: ggre@lubrizol.com
<i>Mike Birke called in for Betty.</i>	V	Rebecca Grinfield	Southwest Research Institute P.O. Drawer 28510 San Antonio, TX 78228-0510	Phone: 210-522-3652 FAX: 210-522-5907 e-Mail: bgrinfield@swri.org
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**OIL SEAL COMPATIBILITY SURVEILLANCE PANEL**

Date: Nov. 3, 2006

Initials	V = Voting NV = Non-voting	Name	Company & Address	Phone / FAX / e-Mail
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**OIL SEAL COMPATIBILITY SURVEILLANCE PANEL**

Date: Nov. 3, 2010

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# OIL SEAL COMPATIBILITY SURVEILLANCE PANEL

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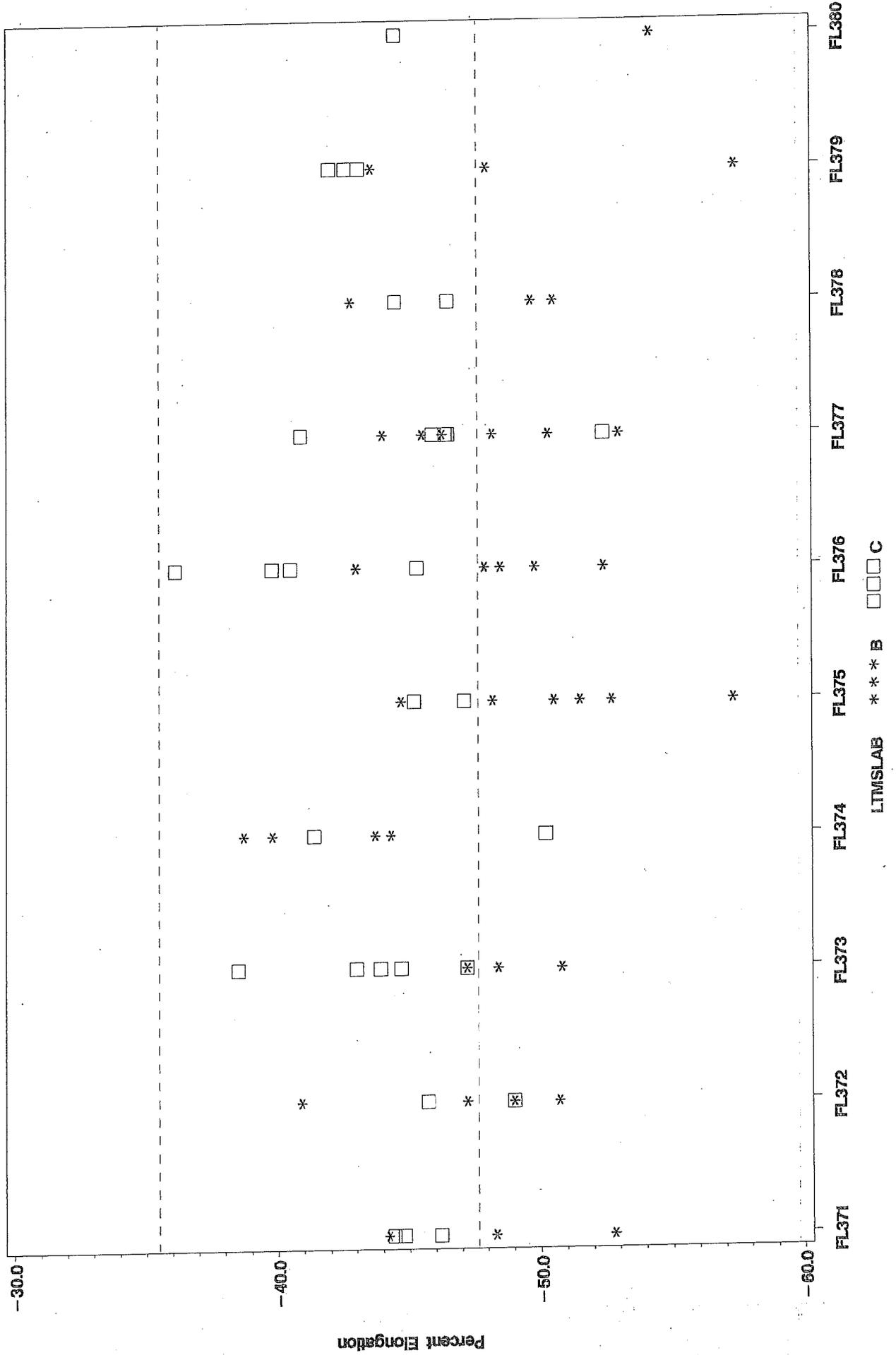
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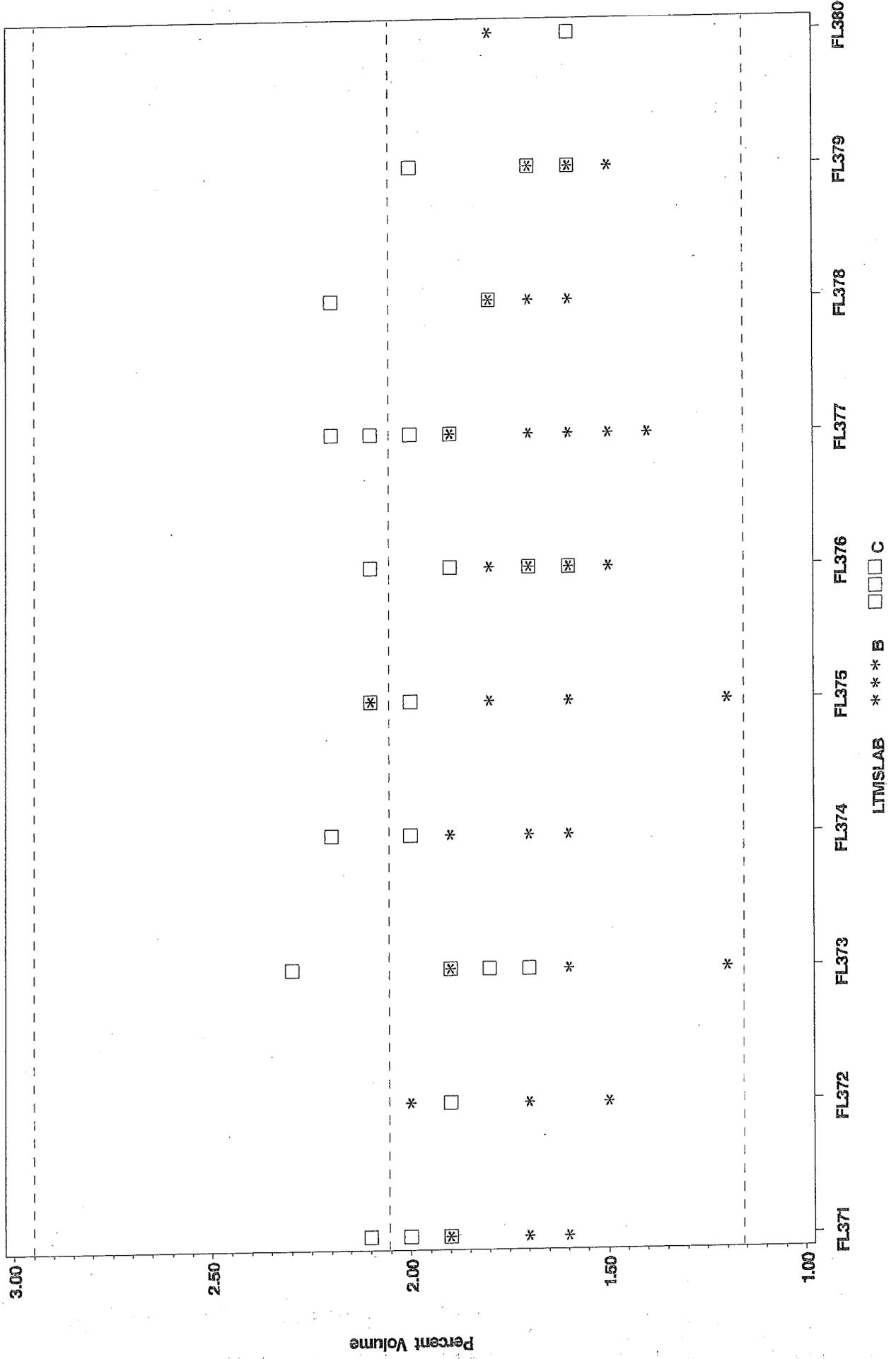
# OSCT (FL)

Reference Oil 160 -1 (Mean = -47.65)

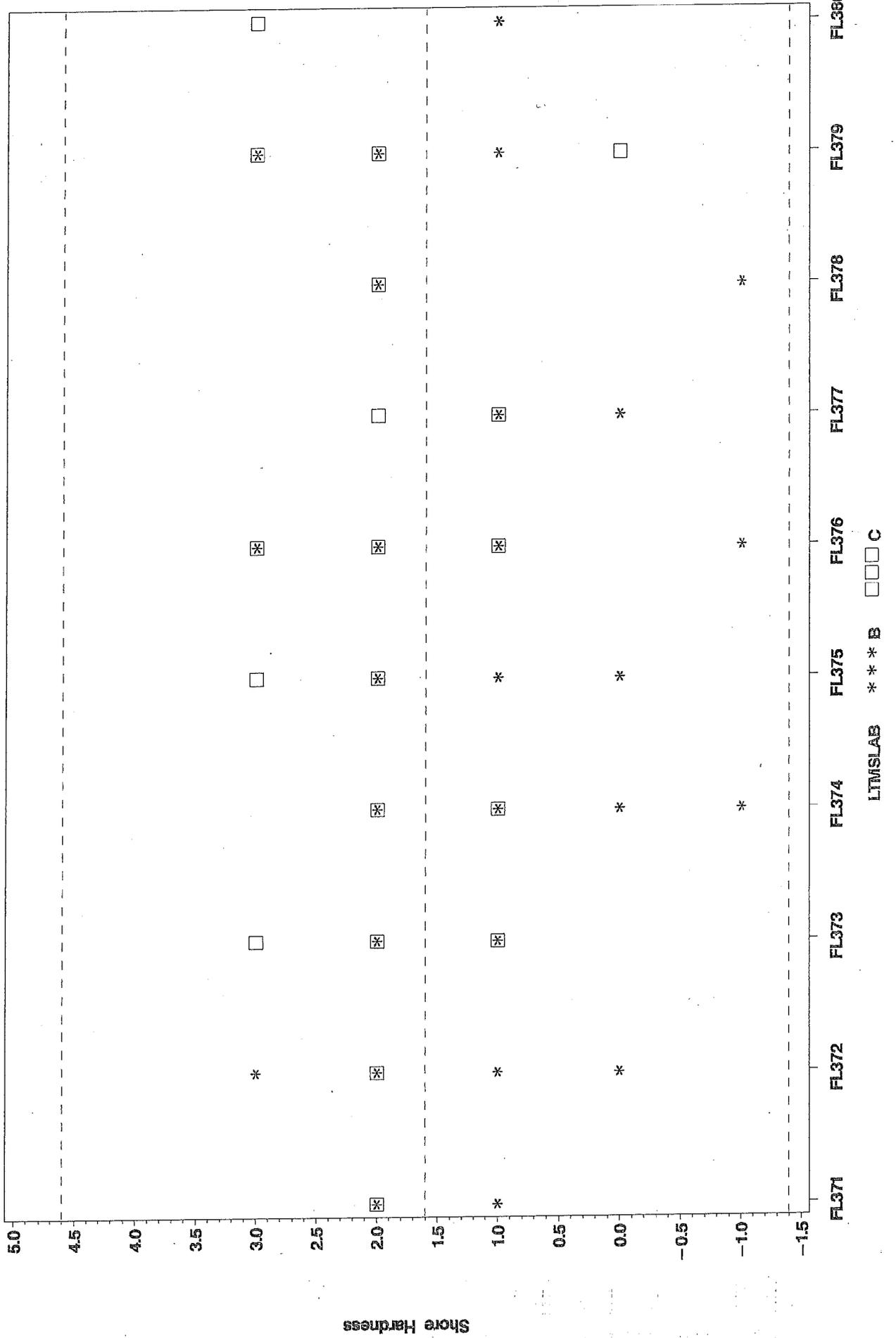
Percent Elongation Results VS Shewhart Severity Limits



**OSCT (FL)**  
**Reference Oil 160 -1 (Mean = 2.053)**  
**Percent Volume Results VS Shewhart Severity Limits**



**OSCT (FL)**  
**Reference Oil 160-1 (Mean = 1.6)**  
**Shore Hardness Results VS Shewhart Severity Limits**

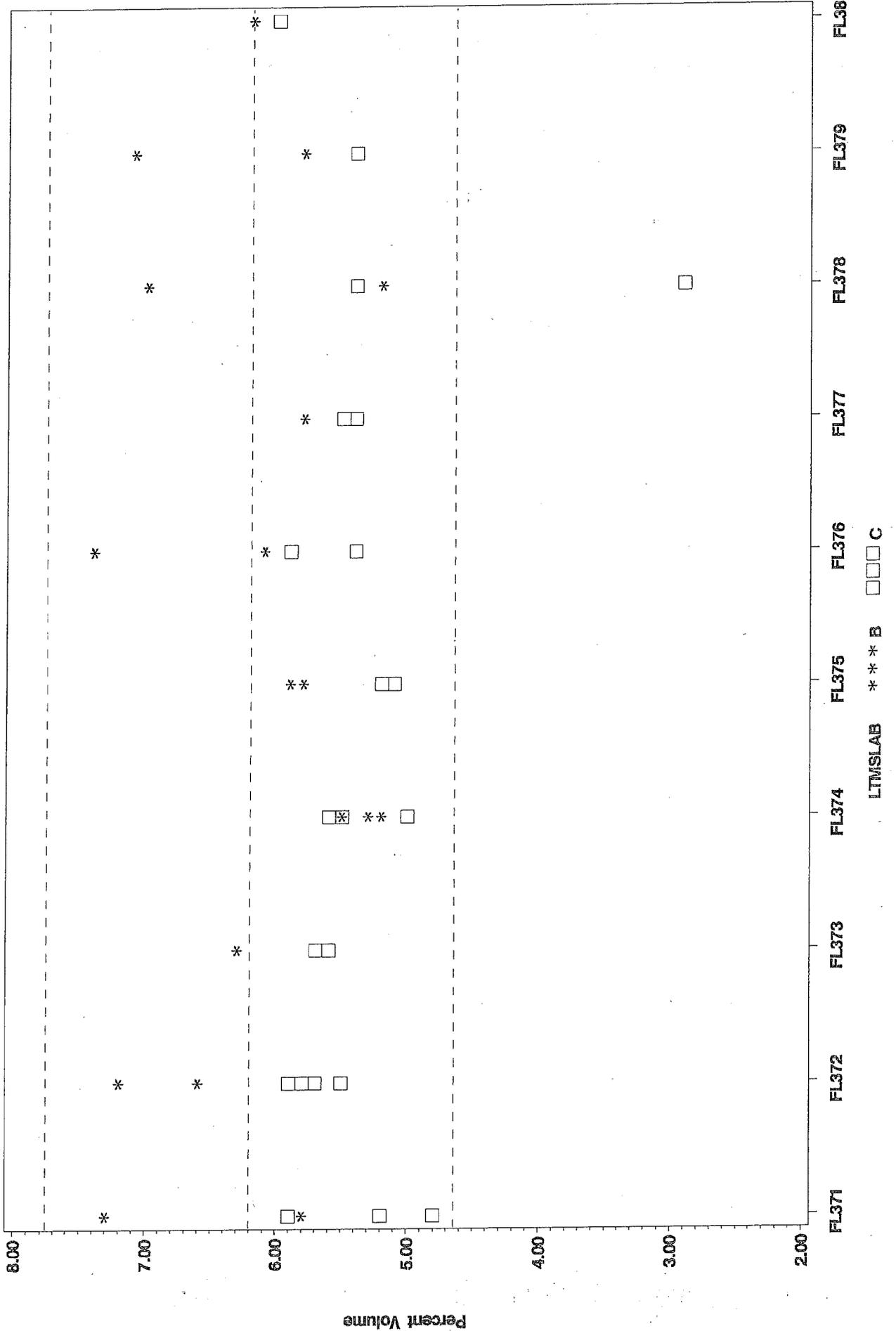




# OSCT (FL)

Reference Oil 161-1 (Mean = 6.199)

Percent Volume Results VS Shewhart Severity Limits



**OSCT (FL)**  
**Reference Oil 161-1 (Mean = 1.6)**  
**Shore Hardness Results VS Shewhart Severity Limits**

