### Oil Seal Compatibility Test (OSCT) Surveillance Panel Meeting Minutes

## August 10, 2016

### Don Bell

### Participants:

Please see attached attendance list in Appendix.

An OSCT Surveillance Panel meeting was called to order by D. Bell at 1:00 pm on 8/10/2016 via Webex at PRI in Warrendale, PA.

The OSCT voting member list of 12 was reviewed with the Panel and deemed acceptable. The attached attendance list was initialed by all attendees, and those only on the phone are highlighted on the attendance sheet.

A motion made by J. Dharte and 2<sup>nd</sup> by W. Venhoff to approve the OSCT Surveillance Panel meeting minutes from 5/11/2016 posted on the TMC website was unanimously approved with 10 votes.

There are multiple baths available at Lubrizol, SWRI, and one at Intertek (not NI) with no known issues for conducting ASTM D5662 testing.

The polyacrylate (PA) slab inventory at Test Engineering Institute (TEI) was reviewed as follows:

• PA355: TEI has no inventory

• PA356: Runs in TMC 160-1 show 3 passes and 2 fails

Runs in TMC 169 show 3 passes and no fails

The results above are based upon ignoring two runs that were invalidated

due to failing reference results.

TMC to email the Panel the PA356 data and a request to vote on approval

of the batch since passing results exceed failing

• PA357: TEI rejected due to 30 of 300 slabs failed thickness specification

• PA358: TEI ordered on 7/20/2016 and takes 60-90 days to receive

The fluoroelastomer (FL) slab inventory at TEI was reviewed as follows:

• FL399: TEI has 162 unapproved slabs

Lab B had some failing data results due to reference failures, so TMC will re-evaluate their runs and make requests for repeat qualification testing as they deem necessary

Lab C has passing results in both 160-1 and 169 reference oils

Lab G has passing 169 data and 1 fail and 2 passes in 160-1 reference oil,

so no more repeats requested

• FL400: TEI has no slabs since labs quickly ordered what they needed once batch

was approved on 7/21/2016

• FL 401: TEI has 167 unapproved slabs

Lab B has passing data but used FL399 as reference and it is not yet approved, so they can use FL400 as reference to repeat qualification runs

Lab C needs to submit data to TMC

Lab G has passing data in both reference oils

• FL402 & 403 TEI ordered on 7/19/2016

• FL404 & 405 TEI in process of ordering

The nitrile (NI) slab inventory at TEI was reviewed as follows:

• NI346: TEI has 38 approved slabs, so they will contact labs to see if they can

order this lot

• NI347: TEI has 58 approved slabs, so they will contact labs to see if they can also

order this lot

• NI348: TEI has 278 approved slabs

The labs were requested to give higher priority to conducting the qualification testing for PA and FL seals upon receipt of the slabs from TEI to avoid inventory issues. TEI was requested to alert chairman, D. Bell, when new slabs were sent to labs for qualification. All three labs were asked to alert D. Bell when they submit qualification results to TMC, so that D. Bell can send S. Parke of TMC a reminder to compile/graph all of the data and send it out via email to the Panel for approval. The initial qualification testing only requires 6 specimens, but if a repeat is necessary, then 12 specimens are required. For all qualification testing, the new batch of elastomer must be run along-side a valid reference or previously approved elastomer batch in the same bath. If the reference run fails, then the qualification run with the new elastomer batch is considered invalid.

Reference oil TMC 170 was approved as a new NI reference oil as a replacement for the depleted and discontinued TMC 168. TMC has ~47 gallons of TMC 170. TMC established the following TMC 170 targets and limits as per memorandum 16-026 on 7/28/2016, and the Panel agreed with the limits.

	Mean	Std.
PELA	-72.75	3.416
PVCA	2.275	0.449
SAHA	1.500	0.674

TMC noted that TMC 160-1 PA and FL reference oil inventory is running low since they have only 18 gallons (94 samples) and 52 cans at labs. One drum of TMC 160-1 is being re-blended with an alternate base oil since the current one is no longer available. It will likely be labelled TMC17x (x to be defined). TMC will alert all three labs when they ship TMC 17x to them for testing. A motion made by S. Parke and 2<sup>nd</sup> by B. Grinfield requires all labs to conduct 1 run each per elastomer with TMC 17x was unanimously approved with 10 votes. TMC will graph the data and distribute it to the Panel for approval of TMC 17x.

As per a motion at the 5/11/2016 Panel meeting, all three labs must conduct D5662 testing on PA and FL with TMC 155-1 category reference oil every September to ensure D5662 stays well incontrol. TMC's S. Parke will send all labs an email alert in September to complete the D5662 testing with TMC 155-1, then graph the data and distribute via email for approval.

A motion made by D. Bell to adjourn the meeting at 1:57 pm on 8/10/2016 was unanimously approved with 10 votes.

Respectfully Submitted,

ym Bell

Don Bell

# Appendix

Date: August 10,2016

# OIL SEAL COMPATIBILITY SURVEILLANCE PANEL

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