30. High Temperature Cyclic Durability Test LTMS Requirements

The following are the specific High Temperature Cyclic Durability calibration test requirements.

A. <u>Reference Oils and Critical Parameter</u>

The critical parameter is Cycles to Unsychronized Shifts. The reference oils required for test stand and test laboratory calibration are the reference oils accepted by the ASTM High Temperature Cyclic Durability Test Surveillance Panel. The means and standard deviations for the current reference oils for the critical parameter are presented below.

Reference Oil	Mean	Standard Deviation
150-2	24271	4623
151-3	74489	9662
154	24271	4623
155	74489	9662
155-1	65963	15022

CYCLES TO UNSYCHRONIZED SHIFTS Unit of Measure: Cycles

B. <u>Acceptance Criteria</u>

- 1. New Test Stand
 - A minimum of three (3) operationally valid calibration tests, with no stand Shewhart severity alarms, must be conducted. Two (2) tests must be conducted on reference oils 151 or 155 or subsequent approved reblends, and one (1) test must be conducted on reference oil 150 or 154 or subsequent approved reblends.
- 2. Existing Test Stand
 - The test stand must have been TMC calibrated prior to LTMS introduction or previously accepted into the system by meeting LTMS calibration requirements.
 - A test stand must complete one test on reference oil 151 or 155, or subsequent approved reblends, with no stand Shewhart severity alarm.