

Sequence IIIF
Piston, Cylinder Bore & Ring Gap Information

Piston Grade / Run	Target Bore Size	Master Ring Gage	Target Ring Gap	Pistor Size
12 / 1	96.52	96.53	Top 1.067 2nd .9652	96.482 - 96
12 / 2	96.54	96.53	Top 1.067 2nd .9652	96.482 - 96
34 / 3	96.56	96.57	Top 1.067 2nd .9652	96.522 - 96
34 / 4	96.58	96.57	Top 1.067 2nd .9652	96.522 - 96
56 / 5	96.60	96.61	Top 1.067 2nd .9652	96.562 - 96
56 / 6	96.62	96.61	Top 1.067 2nd .9652	96.562 - 96
78 / 7	96.64	96.65	Top 1.067 2nd .9652	96.602 - 96
78 / 8	96.66	96.65	Top 1.067 2nd .9652	96.602 - 96
90 / 9	96.68	96.69	Top 1.067 2nd .9652	96.6420 - 96
90 / 10	96.70	96.69	Top 1.067 2nd .9652	96.6420 - 96

1
5.497
5.497
5.537
5.537
5.577
5.577
5.617
5.617
6.657
6.657