

**Sequence III F**  
**Piston, Cylinder Bore & Ring Gap Information**

<b>Piston Grade / Run</b>	<b>Target Bore Size</b>	<b>Master Ring Gage</b>	<b>Target Ring Gap</b>		<b>Piston Size</b>
12 / 1	96.52	96.53	Top 1.067	2nd .9652	96.482 - 96.497
12 / 2	96.54	96.53	Top 1.067	2nd .9652	96.482 - 96.497
34 / 3	96.56	96.57	Top 1.067	2nd .9652	96.522 - 96.537
34 / 4	96.58	96.57	Top 1.067	2nd .9652	96.522 - 96.537
56 / 5	96.60	96.61	Top 1.067	2nd .9652	96.562 - 96.577
56 / 6	96.62	96.61	Top 1.067	2nd .9652	96.562 - 96.577
78 / 7	96.64	96.65	Top 1.067	2nd .9652	96.602 - 96.617
78 / 8	96.66	96.65	Top 1.067	2nd .9652	96.602 - 96.617
90 / 9	96.68	96.69	Top 1.067	2nd .9652	96.6420 - 96.657
90 / 10	96.70	96.69	Top 1.067	2nd .9652	96.6420 - 96.657